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**Change and continuity in the exploitation of natural resources
(such as stone, iron, clay and wood) in the principal areas of
industrial activity in Kent (namely the Weald, Folkestone region
and upper Medway Valley) during the Roman occupation.**

Volume 1 - Thesis

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Thesis submitted for the degree of Doctor of Philosophy

May 2016

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Abstract

Kent was a key component of Roman Britain, featuring aspects it held in common with the rest of this north-western fringe of Empire, but also elements unique to the region. With economic activity for much of the occupation concentrated in three specific areas – the industrial zone of the Weald, a region ranging from Canterbury to Folkestone on the Channel coast, and the upper Medway Valley – the area covered by the modern county was particularly important for the exploitation of natural resources. These included ferrous-ores for iron production in the Weald, greensands for quern production around Folkestone and ragstone quarrying in the upper Medway Valley (the latter providing much of the building stone used in the occupation-period South East).

This study brings together a wide range of research findings to present a picture of the economic use and associated organisation of this landscape. The study shows there to have been a hitherto unrecognized depth of economic exploitation, demonstrated by the variety of evidence types assembled in these pages. These activities had an important role within the Imperial, commercial and personal agendas of the time, with the thesis aiming to address the question of how and why these enterprises were brought into being in the area of Kent, and their links to wider spheres within the Empire.

Establishing the details of change and continuity regarding this exploitation provides a unique insight into the narrative of Roman Britain. It also allows some specific themes and theories to be explored, informing our wider knowledge of the occupation. These include the concept of the region as being more militarised than a ‘normal’ civitas, the links between elite settlement, individual agency and industry, the changing balance of importance between industry and agriculture, and what remained of Romanitas in Kent at the end of the occupation.



Figure 1: Finely worked upper Medway Valley Kentish ragstone blocks in the land wall of Roman London (this location near Tower Hill), late 1st century AD. Hall and Merrifield (1986, 28) said over one million squared and dressed ragstone blocks, from the five quarries identified for the first time in this research, would have been used for the inner and outer facing alone. Simon Elliott.



Figure 2: The 'Medway Stones' – millstone or column base blank, one of four recovered by the author from likely Roman wreck site in the River Medway, possibly Greensand from East Cliff, Folkestone. Simon Elliott.

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Chapter One

1. Introduction to the Research

Developments in the exploitation of natural resources, for example stone, iron, clay and wood, by human society can be a key indicator of societal priorities and practice, change and continuity, and can provide a forensic level of insight into the changing daily lives of communities who lived in the past. A particular case in point is Britain during the Roman occupation when, for the first time in the long narrative of human occupation of the islands, such exploitation began to occur on what we might recognise today as an industrial scale. The degree of human and environmental impact this created far exceeded anything that had gone before, or indeed afterwards until the advent of the Industrial Revolution in the 18th and 19th Centuries (Laurence, 2013, 43, and S. Elliott, 2014b, 49). Crucially, in Kent we can detect this occupation-period development through many diverse datasets (some newly available through this research), and also appreciate it through the use of anecdote where academically appropriate. To that end, the core aim of this research project will be to use this data and endeavour to understand and interpret it with a view to tracking occupation-period change and continuity in the region as evidenced through natural resource exploitation (principally, iron manufacturing in the Weald, greensand quern manufacturing in the Folkestone region and ragstone quarrying in the upper Medway Valley) during the Roman occupation, and then to determine the commonality or uniqueness of this experience when compared to elsewhere in occupied Britain and indeed the wider Empire.

As can be gathered from the above, a key premise of this research is that parts of Kent were heavily industrialised at various points during the occupation, with systematic undertakings involving capital and labour on a large managed scale being a significant feature of the regional landscape. The county thus provides a particular opportunity to examine such phenomena. In an earlier study (my MA Dissertation at UCL's Institute of Archaeology, Elliott, 2011) I considered Kent's Medway Valley during the occupation. This examination revealed the intense level of industrialisation that occurred in the region during the occupation and how this changed over time, a theme pursued in a much broader sense here where I take the MA findings as the starting point for my PhD research. Hitherto, this evidence had not been collated and examined synthetically. A particular focus of the MA research was ragstone quarrying, both at the tidal reach around Allington and also, in an even more intensive way, above the tidal reach. My MA hypothesis also discussed whether hydraulic

riverine infrastructure would have been needed to make the river usefully navigable above the tidal reach to enable the ragstone quarries there to be exploited to their full economic potential through easier transportation. I also discussed the potential for an association between the various known villas on the river and the elites who ran the quarries, using available datasets to show these connections where they existed. Dubbing the work the ‘Medway Formula’, I concluded by arguing that a reasonable case could be made that the natural resource exploitation through to the middle of the 3rd century in the upper Medway Valley* was facilitated by the Classis Britannica regional navy on behalf of the state (at least in terms of transport), after which it became much more localised in management if, nonetheless, still being largely geared to the demands of Imperial projects.

This PhD research builds on the MA work with a view to determining if the Medway findings of intense resource exploitation can be replicated across Kent, and more broadly across occupied Britain. The interpretative path along which the research runs is broken down into seven chapters, beginning with this introduction which also features background on the specific research questions to be asked, the theoretical approaches used and the key research parameters. The second chapter is a general background section designed to be of common use to all of the following specific areas of the research, and to allow a view to be taken regarding systems of authority, exploitation, power and agency in occupied Kent. In so doing, it will cover the current debate on the nature of Roman imperialism and its likely manifestations in the region in terms of social structure and systems of control. Specifically, this background material will feature:

- A review of Kentish geology and its impact on the economy and settlement in the region during the Roman occupation, important given the focus of this research on change and continuity in the exploitation of natural resources.
- An overview of the latest thinking regarding the workings of the Roman economy to provide context for the later regional analyses (this including a general background sub-section which considers the extent of market integration across the Empire, a

*The River Medway and its valley feature heavily in Chapter 5 and were earlier the specific focus of my MA research as detailed above. A number of definitions are available for the various sections of its length. For example the Environment Agency (EA) divide the river into four sections for its flood warning system. However, for the purposes of this research I believe that a simpler system will be more useful. To that end I will use the definition utilized by the Victoria County History’s ‘England’s Past for Everyone’ Lower Medway Project (carried out in association with English Heritage, Hann, 2008). This defines anything below the tidal reach at Allington as the lower Medway, and anything above it as the upper Medway.

forensic examination of the nature of the Imperial economy, a similar examination of the nature of the provincial and market economy, and finally a detailed analysis of Imperial Estates given their importance to many aspects this research).

- A broad review of the Kentish experience of the Roman occupation.
- An analysis of Roman industrial practices to provide a backdrop for the focus on the occupation-period extractive industries that were exploiting the natural resources.
- A discussion on occupation-period maritime transport in the South East to again provide context for the regional analyses.
- An examination of the military presence in Britain during the occupation with an eye to their relevance in the wider research.

The third, fourth and fifth chapters are the central part of the research and comprise three specific regional analytic studies, their order in the flow of the thesis deliberately based on the maturity of their respectively available datasets, with the best-known first. To that end I begin with the Weald and its comparatively well-documented occupation-period iron and tile/ brick industries. These have been examined and interpreted over a lengthy period of time (for example by Ernest Straker, Gerald Brodribb and Henry Cleere, the pioneers of Wealden archaeology in the 20th century) though in practice the evidence and synthesis has been patchy and there is now much new evidence which is presented here. I then move on to the southern part of eastern Kent, ranging from Dover (Roman Dubris) in the north and Lympne (Roman Portus Lemanis) to the south but with a specific focus on the area around Folkestone. Here, work in recent years by a number of leading archaeologists, for example Brian Philp and Keith Parfitt, has significantly illuminated a long history of archaeological research in the area initiated in the 1920s by S.E. Winbolt. I then revisit my MA study proposition of the ‘Medway Formula’ in the Medway Valley, the least understood of the three regions but where newly available data from my research for this thesis has allowed a much more detailed picture of the occupation-period Kentish ragstone quarrying industry to emerge, together with associated settlement. Each of the regional studies begins with a review of the details of all of the key primary evidence sites in the three regions, providing analysis set against the dating of the location, nature of occupation, the type of site as presented by the available evidence, and all threaded through with the available bibliographic detail recording the

history of the site. Given the focus on the exploitation of natural resources and the associated extractive industries in this research, specific comment is also made on the scale of the industrial sites in each of the regions, both in the site summaries and main body of the research. Where appropriate analogous modelling is used here, for example Peacock's hierarchy of modes of production regarding the Roman pottery industry (1982, 8), where the linkage between capital and labour at the larger sites he modelled is particularly useful when reviewing Kent's extractive industries during the occupation (see 2.4 below).

Next, the sixth chapter will feature a detailed discussion reviewing the data and evidence presented in the three regionally focused chapters. The seventh and concluding chapter will directly address the hypotheses set out at the beginning of the research, and outline a pathway for future investigation. Six appendices follow which provide a reference resource to the preceding chapters of the main research. These include a summary of all of the regional natural resources exploited for use in building and other activities in occupation-period Kent and the South East, a full database of Roman building materials known to be re-used in later buildings in the county (to allow the reader access to examples of the quarried materials referenced in the core research, over and above the few still in situ), a reflection on the site type determinations used in the research, an analysis of the occupation period Darent Valley to provide some context for chapter 5's study of the Medway Valley, a discussion on the sources of data used when referencing the *Classis Britannica* which is so important to this work, and finally an analysis of Roman riverine maritime technology given its importance to the transportation of extracted natural resources in the county during the occupation. The thesis closes with a list of abbreviations and a bibliography.

1.1 Research Questions

Within the main body of research into change and continuity in the exploitation of natural resources in Kent during the occupation, a number of related subsidiary themes and hypotheses will also be tested given their value to the wider research. These include the below:

- A re-examination of my MA discussion concerning the links between industry in Kent during the occupation and the state. Many, for example Mattingly (2006, 386), have argued that parts of Kent such as the Weald in his case could have been under some form of Imperial control, with Cleere and Crossley (1995, 68) and others (see 6.1.3 for

full discussion) going further in suggesting it could have been an Imperial Estate based on their then appreciation of the available data. Imperial Estates are a theme which recurs in this work, especially given its focus on occupation-period iron manufacturing in the Weald, greensand quern manufacturing in the Folkestone region and ragstone quarrying in the upper Medway Valley. Such Imperial Estates, and their role in both the Imperial and provincial economies, are discussed in detail at 2.2.4, and are then a thread followed throughout the narrative, they finally being considered with regard to the three regional foci of the research in Chapter 6.

- A consideration of whether there was a southern link between the upper Medway Valley villas and the Wealden iron and tile industries, in addition to their association with the Medway Valley ragstone quarries.
- The conception that agriculture increased even further in importance in relation to the local economy later in the occupation, in the context of a discussion regarding the decline of state-run extractive industrial enterprises and increased demand from the Continent for food and provisions.
- An examination of the hypothesis that towards the end of the occupation settlement in the county deteriorated significantly, leaving two ‘islands of activity’ in north west Kent (centred on the Darent and Medway Valleys, still economically orientated towards London even at this late stage) and eastern Kent (centred on Canterbury, Roman Durovernom Cantiacorum, and the Channel coast). This utilises research new to this work, and also an examination of existing published research.
- Next, given Kent’s proximity to the continent, I will also consider whether the experience of Rome in the province* would have been at its most undiluted in Kent and the South East, especially early in the occupation. Blanning’s (2014, 484) assertion that Roman Kent had more in common with northern Gaul than elsewhere in occupied Britain will be considered in this regard.

*Where the term province is mentioned in the text, until the Severan/ Caracallan reforms of Britain in AD 211/ 212 (originally planned in AD 197) this references the original single province of Britannia. After the reforms it references either Britannia Superior or Britannia Inferior dependent on the context (for example in the case of the Classis Britannica the former, see 2.6.2, and in the case of the northern frontier the latter), or indeed where appropriate both. Following the Diocletianic reformation and the establishment of the diocese with its four and perhaps later five provinces (see 2.3.1 for discussion), given the complexity the full name of a given province is detailed for clarity.

- Finally in this sub-section, note that any discussion regarding theoretical approaches to the study of the Roman Empire and its economy (for example the debate regarding levels of Imperial exploitation in occupied Britain, and the concept of Romanization and its more recent counter-arguments more broadly), can be found in Chapter 2, and particularly section 2.2.1 therein.

1.2 Research Parameters

Finally, I would like to make the following general points regarding the research parameters used in the thesis before beginning the narrative, noting that where appropriate they are discussed in far greater detail in the main body of the work:

- While this research project looks to derive insight for the whole of Kent, and indeed occupation-period Britain, I have specifically chosen not to forensically look at the county (or indeed the civitas of the Cantiaci) in its entirety but to retain the focus on change and continuity in the exploitation of natural resources by the region's extractive industries. In that regard I have therefore concentrated specifically on the three areas of economic and industrial activity detailed above, with a specific focus on the iron industry in the Weald, greensand quern production in the Folkestone region and ragstone quarrying in the upper Medway Valley.
- Again, while this research project looks specifically at Kent, one should note that this is of course a post-Roman occupation geographical term. Therefore, in many areas of the research the focus takes in other parts of the South East (as is evident in the above commentary) when these impact on the three regions under review, for example the Weald which by definition sits within Kent but also East and West Sussex and Surrey.
- Next, within the reviews of primary data in the three regional surveys, all sites (excepting a few examples such as isolated temples, cemeteries and bath houses) have been identified as one of four specific site types, namely villa settlements, non-villa settlements/ 'native settlements', small towns (these three based on Richard Hingley's tripartite system, 1989, 20), and industrial sites (the latter added by me given the focus of the wider research on the extractive industries). As set out by Hingley (1989, 21) villa sites are determined in the research as domestic buildings showing evidence of the investment of considerable levels of surplus in their construction, with Branigan

(1982, 81) earlier saying that those building such a structure were very ostentatiously adopting a Roman lifestyle for personal betterment. Meanwhile, I define non-villa settlements/ 'native settlements' (the most common type in Britain during the occupation, Lawson and Killingray, 2004, 20) as those where the inhabitants for whatever reason chose not to display the ostensible trappings of a Roman lifestyle. Hingley (2007, 109) highlights the fact that research interest in non-villa settlements/ 'native settlements' has increased in recent years reflecting a greater desire amongst the archaeological community to broaden out the understanding of settlement in occupied Britain away from just elites, the military and administration. Meanwhile small towns (defined as distinguishable from their larger *colonia*, *municipia* and *civitas* capital counterparts by the likes of Todd, 1970, 114) are defined in the research as a variety of more extensive, diverse settlements which existed throughout the occupation in Britain and which usually had an association with a specific activity, for example administration, industry or religion (with many also being located at key transport nodes). Finally, for industry I define such sites as those showing activity in this regard but lacking any signs of rural settlement (see discussion regarding industrial Imperial Estates in 2.2.4). The rationale behind all of these determinations, together with a full discussion in that regard, is at Appendix C.

- Before concluding this introduction I reflect next on the methodology used to carry out the research and to facilitate its interpretive path. Wherever a hypothesis has been proposed or a question asked (whether relevant to the whole project or more narrowly focused) I have followed the traditional pattern of setting out the data first (this deriving from archaeology, archival research, scientific observation and analogy), then viewing such data through the prism of interpretive modelling, before finally setting out my own views based on the evidence and subsequent analysis (and considering here anecdotal insight where deemed well-judged or prescient). I have chosen to use the widest possible variety of relevant data, ranging from that derived from the sharper end of current peer-reviewed academic research at one extreme, through data available in grey literature awaiting publication or never to be formally published (and made available through initiatives such as the National Roman Grey Literature Project which is being facilitated by English Heritage, Cotswold Archaeology and the University of Reading), all the way through to the antiquarian record at the other extreme. Where there is a potential problem with the data detailed

in the sources (for example the interpretation of the military materials found in association with the water mill site at Ickham, Mould, 2010, 144, see 2.6.4 below), this has been specifically referenced and taken into account in my narrative, and as always the use of any antiquarian reference comes with a strong health warning when not associated with modern research (the miss-recording of the 1872 excavations of the Roman villa at Teston being a good example, Elliott, 2013, 40, see 5.1.4 below). In terms of material culture, where the Kent (and other) Historic Environment Record (HER) has been referenced I have provided my own commentary about the provenance of the data. The research also includes the most up to date data and interpretations from my own practical research projects which are being driven by this PhD research, including the villa excavation at Teston (see Figure 4 below), the investigation of the Roman road from the Dean Street quarry site to the River Medway with its associated occupation period burials and milestone (see Figure 5 below), and the ‘Medway Stones’ marine investigation (see Figure 2 above). Meanwhile, please note that my research also features a number of personal citations which provide additional data to support the plethora of published sources used. I believe this approach is academically valid given that much of the research is current ‘work-in-progress’ and unpublished. I have also deliberately engaged with those key individuals whose published work and on-going study plays a major role in the narrative (for example those I thank in the acknowledgments above) to determine if their thinking has changed over time.

- Finally, I take a moment here to present in advance the highlights of the research to familiarise the reader such that they are readily recognisable as they appear in the narrative. As will become clear, I have deliberately set out in my work not simply to reinterpret existing data but to provide my own new data through an active field work programme (involving the whole community, ranging from private citizens, local schools, local businesses and local archaeological and history societies, all the way up to regional Government and indeed Government Agencies), thus adding to the wider body of knowledge of Roman archaeology in Kent, in Britain and indeed across the whole Empire. To that end, I have relocated the Roman villa at Teston last recorded (or rather misrecorded) in 1872, and then facilitated three seasons to date of excavation. Further, I have found a potential Roman shipwreck complete with load in the River Medway together with its associated quay (a first dive on the site has

already been completed by the Royal Engineers on my behalf, with professional dives now planned). Additionally, and crucially for the wider research, I make the case in 5.3 below that I have found the candidate quarries from where the ragstone which built much of Roman London and the South East was extracted (see Figure 3 below for the example at Dean Street, fully detailed in 5.3.3) and found a new Roman Road which linked the principal of these quarries with the villa estates where the elites who ran them lived. In association with the new Roman Road I have also found a newly located Roman cemetery together with milestone, and most recently a possible occupation-period iron working site (the first for the Medway Valley if its provenance is proved). Lastly, a new Roman bridge across the Medway at Tovil may also have been found, again discussed in full below (in 5.1.4). As the reader may gather, the new data presented above is heavily focused on the Medway Valley, which has been a particular focus area of my own fieldwork activity. This is reflected in the flow of the thesis as set out above which deliberately builds from an initial focus on background material to inform the later research, then growing to review and re-evaluate existing datasets for the Weald and the southern part of the east Kent coast, before moving to the new research for the Medway Valley. This is finally followed by the discussion where the key topics for debate are discussed, thus allowing me to set out my final views and interpretations holistically in the conclusion.



Figure 3: Roman metalla (see 2.2 below for definition). The Dean Street Roman quarry, with an area of 356,400m², viewed south to north running towards the River Medway at bottom. Duncan Spencer.



Figure 4: Villa excavation at Teston, 2014 season. South wall of main range at top, later buttress centre, apsidal with plunge pool foreground. Simon Elliott (Site Co-Director).



Figure 5: Roman road running from Dean Street Roman quarry to Roman ford at Barming/ East Farleigh villa. Two burial groups and milestone/ burial marker along its length. Located and excavated by author. Simon Elliott.

Chapter Two

2. Background - Kent During the Roman Occupation

The aim of this chapter is to cover the current debate on the nature of Roman Imperialism and its likely manifestations in the region of study, in so doing providing all of the necessary background for the regional research in Chapters 3, 4 and 5 and discussion at Chapter 6 that follow. I aim to achieve this through six topic-based essays which provide a broad view of the following:

- The topography of the region given its importance to the occupation-period economy and settlement.
- The Roman economy, including a discussion concerning the current debate as to its nature (which considers the levels of market integration across the Empire), then a specific focus on both the Imperial and provincial economies, and finally a review of Imperial Estates (important here given the focus of the research on the regional occupation-period extractive industries, specifically iron manufacturing in the Weald, greensand quern manufacturing in the Folkestone region and ragstone quarrying in the upper Medway Valley).
- A background overview of Roman Kent and the South East of occupied Britain, with a focus on settlement and the economic historical narrative.
- A review of industrial activity in Britain during the Roman occupation, again to provide context for the research focus on occupation-period iron manufacturing in the Weald, greensand quern manufacturing in the Folkestone region and ragstone quarrying in the upper Medway Valley.
- Given its importance to the regional extractive industries, an analysis of maritime transport in the region and Britain during the Roman occupation.
- Finally, and again given its potential importance with regard to the regional extractive industries during the occupation (see Discussion at Chapter 6 in particular), a review of the military presence in Britain during the occupation.

2.1 The Geology of Kent and the South East

Given the focus of this research on change and continuity in the exploitation of natural resources by the extractive industries in Kent and the South East during the occupation, below I provide an overview of Kentish geology and its impact on the economy and settlement in the region during the Roman period. This is further detailed at Appendix A.

The geology of Kent and the South East is surprisingly simple, especially given the wide variety of landscapes evident across the county. It also provides the key to understanding resource exploitation in each of the three areas scrutinized in this research - the Weald, the region around Folkestone and the Medway Valley. McRae and Burnham (1973, 9) described the underpinning macro-geology of Kent as sedimentary rock laid down during the Cretaceous and Tertiary Periods which has since been forced into a dome (known as the Wealden anticlinorium, see Figure 7) by Earth-movements culminating in the Miocene period. This geological process created the two complimentary compound synclines now known as the London Basin and the Hampshire Basin. Subsequent erosion, the development of the Thames Estuary and associated drainage systems (including principal Kentish rivers the Stour, Medway and Darent, for millennia the principal means of accessing the county inland from the north coast), and the formation of the English Channel have then resulted in the pattern of rocks shown on the geological map of Kent today.

These macro geological processes translate into nine geological formations (Croft, Munby and Ridley, 2001, 1-4), which from uppermost to lowermost (generally) are as follows:

- London Clays in the north, which in terms of relief are generally flat and which include the foothills of the North Downs. Lawson and Killingray (2004, 2) explain that much of the surface geology of northern Kent from the Hoo Peninsula to the Isle of Sheppey is formed from these London Clays.
- The Thanet Beds, also flat and comprising of calcareous sandstone, pale grey sandstone and clayey sands.
- Chalk, forming the west-east horseshoe of the North and South Downs, which defines the region. The North Downs comprises the chalk base overlain by extensive deposits of Clay-with-Flint.

- The Upper Greensand, comprising sandy lithoacies originally deposited in stronger currents than the subsequent Gault Clay, hence the separation. This layer is not present beneath the entire London Basin, passing laterally into Gault clay east of a line between Tatsfield and Dunstable, with the Upper Greensand being completely absent on the eastern Kentish coast and thus not featuring as a building material there.
- Gault Clay, on which sits the Holmesdale on the south slope of the North Downs, the most fertile land in the county (Everitt, 1986, 49).
- The Lower Greensand, otherwise known as the Greensand Ridge. This comprises, in descending order, the Folkestone Beds, Sandgate Beds and Hythe Beds which, together with the underlying Atherfield Clay described below, form the geographical region known as the Chart Hills in Kent. The Lower Greensand formation was particularly important in terms of regional extractive industry during the occupation, for example the coastal outcropping of the very hard Folkestone Beds then exploited for quern production (and millstones, though for general reference quern will be used in the thesis unless with regard to specific examples, see Chapter 4 below), while within the Hythe Beds sits the Kentish ragstone which is so important to the Medway Valley research in Chapter 5.
- Atherfield and Wealden Clay (sometimes called the Wealden Beds), on which sits the Low Weald and which is the least fertile part of Kent and the South East. The former clay (often described as a sub-division of the Lower Greensand) overlies the latter, they being difficult to differentiate except for the presence of marine fossils. These clays were much used for pottery, tile and brick manufacture during the occupation. Worth noting here is the fact that siderite ironstone mined as iron ore for the occupation-period iron manufacturing industry sits within at least two horizons of the Wealden Clay.
- The Hastings Beds on which sit the High Weald. This geological unit includes inter-bedded clays, silts, siltstones, sands and sandstones. These specific strata make up the component geological formations known as the Ashdown Formation, the Wadhurst Clay Formation and the Tunbridge Wells Sand Formation. These deposits were particularly important during the occupation as within them sat further siderite deposits exploited by the Wealden iron industry, with the greatest concentration in the whole region being found within the lower levels of the Wadhurst Clay Formation.

Additionally, the Fairlight Clay which seems to have been the material of choice used to manufacture the Classis Britannica bricks and tiles in the Weald (Peacock, 1977, 237) sits within the Ashdown Formation.

- On the southeastern periphery, the alluvial, wind-blown sand deposits and pebble banks of Romney Marsh. Only a few localities were economically utilized here during the occupation, though since that time large tracts have been brought into productivity through reclamation and aggregate extraction.

This geological sequence had a formative impact on the geography and soils (and thus settlement and land-use) in the county and region during the occupation. In that regard, Everitt (1986, 43) explains that while the changes in geology are less visible when travelling along the modern east-west routes (for example the M2 and M20), they become much more overt when traversing traditional north south drove ways when at least six different landscapes become visible in the space of no more than 65km.

The above geological formations were exploited to maximum effect in Kent and the South East during the occupation, providing siderite for the iron industry and, principally, a wide variety of building materials. Construction using the latter was one of the key manifestations of Romanitas in Britain, as it was elsewhere in the Empire where available. Examples of the use of stone as a building material do appear in the region in the Late Iron Age (LIA), for example the Igham Stone used as revetting material and strengthening ballast at the Oldbury oppida in western Kent (Thompson, 1986, 270), but it is with the advent of Rome that we see a dramatic proliferation of its use on a grand scale. As outlined by Blagg (1990, 33), demand would have initially been driven by the need for major urban centres to provide the administration required by the new province, and clearly grand stone built structures in this new built environment were intended to put the stamp of Rome on the local populace (especially the elites) as part of a package which included other manifestations of the Roman experience. Tacitus (Agricola, 21) is explicit here about the use of stone built structures as part of this cultural suite, saying of Agricola after his two years of campaigning in Wales and the north of Britain from AD 77:

“Agricola had to deal with people living in isolation and ignorance, and therefore prone to fight: and his object was to accustom them to a life of peace and quiet by the provision of amenities. He therefore gave private encouragement and official assistance to the building of temples, public squares and good houses. He praised the

energetic and scolded the slack. And competition for honour proved as effective as compulsion. Furthermore, he educated the sons *of the chiefs in the liberal arts...the result was that instead of loathing the Latin language they became eager to speak it effectively.*”

A major early driver here behind this stone-built urbanisation was the societal obligation placed on elites by the state to invest in public buildings in their communities as an expression of their Romanitas. Halsall (2013, 90) explains:

“Spending private money on such projects brought important political rewards. It might bring success in the competition to control the curia (town council) of the civitas. The curia was responsible for tax collection...an important source of patronage. Success here...(would)...be a platform for advancement on a broader political stage, the acquisition of Roman, and perhaps even promotion to the higher orders of Roman society.”

Such stone built structures, later to be joined by fortifications as the nature of the Imperial experience changed, were expressed in a variety of forms and locations across the South East region, including:

- The provincial and later diocesan capital London.
- The civitas capital at Canterbury.
- The colonia at Colchester.
- The small towns of Rochester and Springhead.
- Conquest and post conquest period fortifications, including the various Classis Britannica and later Saxon Shore forts.
- The later fortification of key urban sites.
- The phari at Dover.
- Grand stone-built rural elite country houses in the form of villas and similar, from the later 1st century through to the end of the occupation.
- Industrial sites, for example the watermills at Ickham.
- The extensive road network across the region.

Building on this grand scale generated a huge demand for building stone and other materials, creating an explosion in the scale of quarrying together with associated industries such as

construction and specialist heavy goods transport. These are all considered in detail in the regional reviews in Chapters 3, 4 and 5.

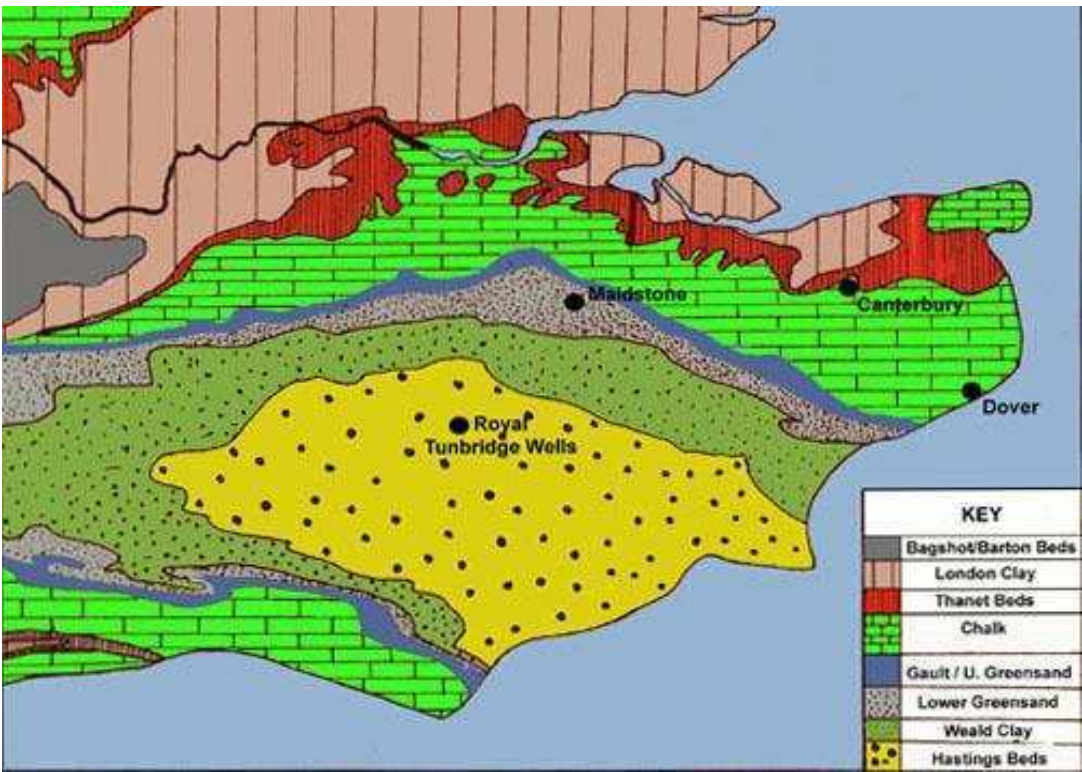


Figure 6: The geology of Kent, overview. Kent Geologists Group.

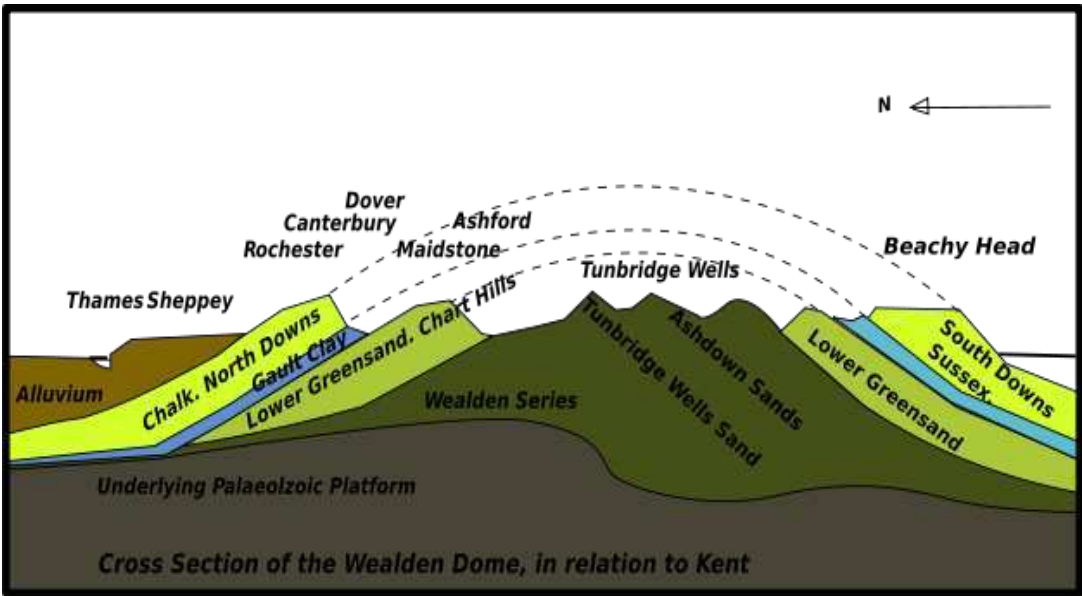


Figure 7: The geology of Kent, Wealden Dome cross-section. Kent Geologists Group.

2.2 The Roman Economy

Given this thesis is primarily a study of one aspect of the Roman economy, namely the extractive industries, consideration is given here into the nature of this economy with a view to providing context for all that follows. The section is divided into four sub-sections, the first providing background to the theories and modelling of the Roman economy that have been considered over time, including those most up to date. Next I consider the Imperial economy and the means utilised by the Roman state to ensure a province paid its way, crucial to the smooth running of the Empire. I then move on to review the provincial economy, based on markets, free trade and patterns of consumption (Mattingly, 2006, 496), which I broadly refer to as the market economy (in no way implying this functioned in the manner of a modern manifestation of a market economy). Finally I look specifically at one aspect of the Imperial economy, namely Imperial Estates, particularly important to this research given the focus on the regional metalla* which have often been described as such (for example the iron industry in the Weald, Cleere and Crossley, 1995, 68, and the ragstone quarrying industry in the upper Medway Valley, Marsden, 1994, 83). The description of Imperial Estates set out here specifically acts as a control template for such geographic economic entities later in the research, particularly in the regional analyses at Chapters 3, 4 and 5, and in the discussion at Chapter 6.

2.2.1 Background

The world of Imperial Rome has often been cited as the archetypal ‘Empire’, attracting interpretations of its strengths and weaknesses by archaeologists and ancient historians from all political spectrums. Central to this debate is the nature of the Roman economy itself, this a vital consideration as it not only helps to explain the fiscal aspects of maintaining an Empire that enjoyed such longevity (though often experiencing times of financial crisis), but also gives great insight into the lives of those who experienced it. With regard to the latter, a range of views are evident here, from sometimes benevolent to often negative. In terms of the former, Temin (2012, 2) controversially argues that the quality of life for the average

* In his detailed examination of Imperial mine and quarry administration, Hirt (2010, 50) argues that most contemporary literary sources (for example the 1st and 2nd century jurist Ulpian whose work formed a major part of the great legal digests of Justinian) understood the term metallum to mean a location where metals, stones and other resources could be extracted, with metalla thus being a term appropriate for both quarries and mines. I have chosen to use that convention here.

citizen during the Principate was better than at any time before the Industrial Revolution. At the other extreme Pollard (2000, 249), in his analysis of Roman Syria, speaks of an economy where the exploitation of the population through taxation, the immediate requirement to support the army (admittedly this was a border territory, a good analogy for Britain), and the removal of natural resources under Imperial control (again a good analogy for Britain given the central focus of this research on the extractive industries) outweighed the benefits for the population, for example in terms of investment. Similarly, Faulkner takes this negative experience to the extreme in his contention that the Empire, economically and otherwise, was robbery with violence (2000, 120). All of these themes are considered below as I follow the narrative of thinking over the nature of the Roman economy, with a particular focus on how similar to the western pre-modern economy it was (the ‘modernists’ seeing more similarities, the ‘primitivists’ less), and how integrated the Roman market was in the broadest sense.

The nature of the Roman economy has long been considered by economists and historians of all leanings, for example Adam Smith, Adam Ferguson, Max Weber and John Kautsky (Bang, 2008, 61). From the 1950s however a model developed by A.H.M. Jones (1953, 293) began to gain ground. This stressed the centrality of agriculture to the Roman economy, he arguing that most of the agrarian produce was consumed locally (with notable exceptions, for example the Egyptian grain supply to Rome, see references to Paul Erdkamp’s work in this regard below) and emphasising the importance of taxes and rents over trade and industry in the success or otherwise of settlements large and small.

A seminal contribution to this debate was then made by Moses Finley in his 1973 work ‘The Ancient Economy’ which, taking the ‘primitivist’ position, argued that status was a key factor in the economies of the ancient world (Finley, 1999, 45 [original date of publication 1973]). Developing the work of Weber, he argued that these economic systems (including that of Rome) were embedded in social standing, saying that the ancient world placed so much importance in this regard that there was a clear differentiation between the economic activities in which those in the upper reaches of society could participate and those below them. In this way these economic systems of the distant past, he argued, were very different from those of today (at least in the West) where there is a general freedom (he contends) for all to participate in commercial and legal enterprises. He also highlighted the lack of the concept of ‘economy’ in the ancient world, placing its origins in the early modern world, and

also of sophisticated accounting systems (Finley, 1999, 21 [original date of publication 1973]).

An additional and further significant contribution was then made by Keith Hopkins (1985, xiv-xv) who returned to Jones' theme, adding his view that the Roman economic model also allowed for economic growth and was therefore not static. He saw this growth as particularly noticeable in the late 1st millennium BC and the first two centuries AD, with political change in terms of the expanding Empire of the Principate driving surplus production, and the engagement of native populations with Romanitas being either indigenously-led or stimulated by the passive encouragement of the Empire (Laurence, 2012, 63).

Next for consideration is Millett's dramatic intervention in 1990 with 'The Romanization of Britain', a watershed in appreciating not only the Roman economy but also Roman Britain, with its principal focus on cultural change. His work had its earliest roots in Francis Haverfield's 1906 'The Romanization of Roman Britain', it then being incubated through Finley's conception of the Roman economy, and the subsequent academic debates of the 1970s and 1980s regarding the nature of this economy.

Using socio-economic and anthropological models to analyse a wide range of archaeological, epigraphical and historical data (though with an emphasis on the analysis of material evidence), his central contention of the Romanization process was that the integration of a province into the Roman Empire (in this case Britain) was a two-way social acculturation process, with complex patterns of interaction between the incoming world of Rome and the native population, and with the impact of the arrival of Rome being minimised (1990a, 8). In this regard Millett suggested this was more of a 'change at the top' adding a new Roman upper tier, combined with a 'light touch' manifestation of imperialism (1990a, 7). Continuing this theme, he believed there was a low level of centralised control from the centre, at least early in the occupation, he saying (1990a, 8):

"The net effect of this was an early Imperial system of loosely decentralised administration which allowed overall control by Rome while leaving the low-level administration in the hands of the traditional aristocracies."

This certainly set him against the views of the likes of Hingley (1982, 17) who earlier argued in favour of the province of Britain as being an administered economy, he later emphasising its exploitative nature (2005, 49). Millett (1990a, 8) added that he saw Roman Imperialism as

an extension of a manifestation of the competitive elite in Rome itself, his referencing of status aligning him with Finley's earlier work regarding the Roman economy (though also incorporating the conception of long-distance trade based on ceramics data), and with Imperial expansion being piecemeal rather than planned.

More recently Erdkamp (2005, 2), taking the Imperial exploitation position, has used the grain market of the Roman Empire as a cipher through which to appreciate the wider Roman economy. It is particularly relevant to this research given Erdkamp's focus on market integration and connecting supply and demand, pertinent to the extractive industries of the South East during the Roman occupation in terms of the access to markets, transport and connectivity so important to their success.

He bases his research largely on epigraphic and philological evidence given the lack of material sources to allow reliable statistical analysis. A 'modernist', he believes Roman society was not dissimilar to that of pre-modern Europe (for example using examples from Imperial Russia) and therefore looks for analogies there with the world of Rome. These include the dominance of agriculture, the high cost of transportation and the experience there of market integration. Erdkamp (2005, 14) specifically separates out wealthier farms from those of the peasantry, saying the latter less frequently participated in the capital market and often had the poorest land, this frequently being overworked. This led to a pattern of diminishing returns; as more of the output was consumed by those working the land the harder they had to do so to produce this return (Erdkamp, 2005, 15). This stood in juxtaposition to the larger, wealthier farms which found it much easier to generate a larger surplus. Sticking with the peasant farmers, he adds that given the high instability in prices for their produce, and the back-breaking nature of their daily working lives, they most frequently aimed to produce just enough crops to subsist, with productivity significantly diminishing above this line. This would mitigate against the peasantry producing any significant surplus, and thus often having little to do with the market.

Erdkamp later looks at the evident dichotomy in the ability of the two levels of farming to distribute their surplus (such that it was for the peasantry), with the larger estates far more able to sell their produce in bulk, in so doing defraying their transportation costs (often through middlemen). Meanwhile the peasant farmers, with their far smaller surpluses, were much more likely to sell excess produce within their own communities (2005, 135).

He also looks at the relationship between the larger and smaller farms in the context of market integration (2005, 143), illustrating this through the level to which the market could compensate against extreme changes in annual yields. In the pre-modern world the measures to mitigate against such challenges were either storage or the transportation of surpluses to regions suffering shortages, the latter only possible universally if there was a high degree of market integration (contextually relevant to this work given the distances travelled by the extracted materials detailed below in Chapters 3, 4 and 5). He determines that this was actually lacking in the uniform sense, discussing the Mediterranean not being a macro-region economically but a series of bioclimatic micro-regions (Erdkamp, 2005, 146). In this context long-range trade and shipping lanes did exist, especially between the large cities and their hinterlands, but not everywhere was so connected, with the majority of the smaller and medium-sized settlements being far less integrated and supplied from their own hinterlands (with most grain purchases here local in nature). Lavan (2014, 1) adds another factor here in terms of market integration, namely proximity to the coast. He says there was a differential in the experience of such integration between landlocked inland regions and those with a coastline. Using data from the distribution of ceramics as an example, he says (2014, 3):

“...(inland) regions found it more difficult to participate in inter-regional trade (in the context of market integration) because of high transport costs involved in moving goods by river, or especially road, in comparison to those moved by sea.”

Bonifay (2014, 557) expands on this idea, using Roman Africa as an example and basing his conclusions once again on ceramic data. He argues that Mediterranean patterns of consumption were only visible along the strip of coastline adjoining the sea, adding that in inland regions local production and markets substituted for more recognisable Mediterranean products. Again the differential cost of transport is the key factor, and this is a major element defining the provincial (and indeed Imperial) economy. In this regard Hingley (2005, 106) argued that the Roman market system certainly seemed to be at its most integrated in the areas which had maritime access.

Returning to Erdkamp, another dichotomy he identifies is again geographical, but this time on a macro-scale. Given the often-present lack of market integration, he argues (2005, 279) that the west and east of the Empire had different means of dealing with occasional harvest shocks. Where such integration was lacking, he says that in the west the shortfall was often taken up by local aristocrats keen to maintain the regional societal status quo. In the east

however, permanent institutions were in place to deal with such crises, perhaps reflecting their longer exposure to post LIA classical culture.

Finally, as one clear example of substantial market integration, he cites the grain supply to Rome, where he estimates 30-40% of the Sicilian and Egyptian grain was taken as taxes in kind to feed the citizens of the Imperial capital (2005, 222, see 2.2.2 below for detail on methods of Roman taxation). In terms of how this was transported, his views have been informed by those of both Finley (1999, 128 [original date of publication 1973]) and Rickman (1980, 4). The former argued that much of the grain importation from Sicily and Egypt to Rome was under Government control, with private enterprise being less important. In this context Russell (2013a, 353) later suggested that, in the context of the improved spatial connectivity that was the consequence of improved infrastructure as the Empire invested in communication, state orchestrated redistributive mechanisms played by far the biggest role in the distribution patterns for goods. Rickman (1980, 4) however argued that much of the grain importation to Rome was through the state relying on grain dealers, shippers and warehouse owners, with private enterprise being more important than previously thought. Erdkamp takes a middle ground in this debate between Finley and Rickman, saying that while the private entrepreneurs were vital to facilitate the grain trade in the integrated market, the state closely supervised this through Government-awarded contracts and incentives (this is analogously again very useful when I later consider the occupation-period extractive industries of Kent and the South East in Chapters 3, 4 and 5).

Bringing the discussion of the nature of Roman economy up to date, and taking a more 'primitivist' position, Bang (2008, 12) recently challenged its similarity to that of early modern Europe, saying it was more akin to those of large, tributary or pre-colonial Empires such as Mughal India, the Ottoman Empire and the Ming/ Ch'ing dynasties in China. In this context he says it had features that a modern economist would recognise as manifestations of a Smithsonian market economy, but underwritten by the structural weaknesses (from his perspective) inherent in the nature of Empire, for example exploitation, patronage and predation (2008, 204). Gardner (2013, 6) broadly agrees with such bi-polar manifestations of the Imperial economic experience. On the positive side he talks of improved spatial connectivity (in the context of market integration, based on modern interpretations of globalisation), the most obvious examples being the extensive Roman road network throughout the Empire and improved maritime trade. On the negative side he talks of

commodification and alienation, these in the context of a post-colonial or even Marxist interpretations of the Empire. The most extreme example of both commodification and alienation would of course be slavery, with Mattingly (2006, 294) describing a thriving provincial slave trade in Britain. Interestingly, in his critique of Erdkamp's work on the Roman grain market, Lemak's (2006) only criticism is that such slavery is the only aspect of the Roman economy (and a major differentiator when compared to western pre-modern economies) never properly addressed. Temin (2012, 121), in his appreciation of the Roman market economy, himself says that while an appreciation of modern economics can be applied to economies of the past (including that of Rome), the issue of slavery requires special consideration.

Despite such misgivings however, and taking all of the above into consideration, I believe that Erdkamp still presents a model (with his analogies with pre-modern western economies) that is useful when studying the extractive industries of Kent and the South East during the Roman occupation, and the society which facilitated them. As mentioned above this is because his focus on market integration and connecting supply and demand provides insight into the extractive industries of the region during the Roman occupation (especially with regard to access to markets, transport and connectivity). In particular, his emphasis on the high cost of transport illustrates the quantity (see comment above about defraying costs by transporting in bulk) and value of the materials being extracted and transported by the metalla here.

2.2.2 The Roman Imperial Economy: Making the Province Pay

Roman provinces were always challenging to finance, though clearly simple subsistence was not actually their purpose, with each Imperial Procurator under great pressure to ensure it also contributed substantially to the coffers of the Imperial fiscus. It had after all to be seen to be *pretium victoria* (worth the conquest). Mattingly (2006, 491), in his stark assessment of the experience of Britain under the occupation of Rome, is very clear about the economic drivers of the Roman state in this regard, saying:

“The economy of Britain was profoundly affected by the desire of the Roman State to extract resources from the Province and this was a constant of Roman Imperialism.”

Hingley (2005, 49) similarly emphasises the exploitative nature of the Empire, directly linking Imperial expansion with the exploitation of human labour in the form of slavery, both he and Mattingly standing in stark contrast in their interpretation of the experience of the provinces to Roman rule when set against that of Millett, above. In the context of this debate between those with a positive view of Romanization and the post-Romanization focus on experience, identity and community, others more recently have not taken such a bleak view as Mattingly and Hingley. For example Millett himself (2015, 558) has recently highlighted the strong appetite for the symbols of the new culture as shown by data from the excavations along the Roman road from Brough-on-Humber to York as it traverses Hayton and Shiptonthorpe in the East Riding of Yorkshire. Meanwhile, Willis (2008) in his earlier review of Mattingly's 2006 work speaks of continuities enduring from the LIA, being remade in spite of Roman refashioning and impositions. Nevertheless, the Mattingly/ Hingley exploitative view, highlighting the not-to-be-doubted material demands necessitated by the need to maintain the empire, is useful here given the nature of the metalla considered in Chapters 3 and 5 in particular, and is therefore a thread followed below.

In terms of the Imperial economy, and continuing to use Britain as an example, in the first instance such exploitation in the broadest sense was quickly evident during and immediately after the campaigns of conquest. In that regard the brutal exploitation of the spoils of war by Rome to offset the expensive costs of conquest were among the first signs of the presence of the Empire. Here, Mattingly (2006, 494) identifies private possessions in the form of portable wealth as being primary targets of the armies of conquest, with the redistribution of the territories of the landed elites being another. These approaches were of course well-rehearsed in Julius Caesar's campaigns in neighbouring Gaul in the 50s BC. Once the conquest was complete however, and a territory settled into the Empire, the primary demands on the Imperial economy would be as follows (Mattingly, 2006, 493):

- The army, in terms of pay, bonuses, discharge bounties, materials, equipment and supplies (noting in Britain's case the exponentially large scale of this military presence given the province was a border territory, see 2.6.1). To give context here, the total costs of the salary and discharge bounties for the army in the 2nd century was 150 million denarii annually (Mattingly, 2006, 493).
- The provincial Government infrastructure, noting for example that the annual salary for the Governor alone in Britain was up to 200,000 denarii (Mattingly, 2006, 493).

- Transport costs, often facilitated by the state (see above discussion referencing Finley, Rickman and Erdkamp with regard to the Roman grain supply in 2.2.1).
- Capital investment, including the costs of running Imperial properties and public lands.
- Diplomatic subsidies, always a consideration in Britain given the unconquered far north.

These demands were clearly huge in terms of the burden they placed on the province, especially early in the occupation. In this regard Mattingly (2006, 493) estimates that the overall cost of running the province of Britain at this time would have been '*some tens of millions of denarii*', and that outside of the spikes in military campaigning activity such as the Agricola Campaigns of the late 1st century AD and the Severan campaigns of the early 3rd century AD (Elliott, 2016, 129 and 153).

If we continue on this hard line view of the exploitation of the provinces by the Roman state and Imperial household, then the various options available to the state through the Imperial economy to ensure the province paid its way included:

- The property of the landed classes, always at risk of being appropriated and redistributed by the state when an opportunity presented itself, their individual fortunes being equally at risk of a sudden change in providence for the owner (with confiscated estates often being received by the Emperor in the form of a legacy after such an event, see 2.2.4 below).
- Land controlled directly by the state, in its most extreme in the form of Imperial Estates. These are considered in depth below at 2.2.4 given their importance to this review of the extractive industries in Kent and the south east during the occupation.
- The exploitation of the wider population through regular taxation (see below), tribute demands, liturgies and labour requirements, military recruitment and slavery.
- With regard to rural populations, the use of exploitative tools such as rents, dues, price fixing, requisitioning and (once again) tax.

- The exploitation of natural resources, for example the metalla covered by this research. Again this could come in a number of forms, up to and including being state run, in the most extreme form as Imperial Estates as set out above (and noting the wide variety of Imperial Estate types, not just those associated with industry relevant to this research).
- Profit derived from the existence of harbours, markets (detailed below in the discussion regarding the provincial economy) and trade (which Temin says was specifically stimulated by the Pax Romana, 2012, 2), again through taxation (for example indirect taxation through harbour dues) and surcharges. Also included here are customs charges at the borders of the Empire, either from within-to-without the Empire (or vice versa) or inter-provincial in nature. The portoria standard dues when traversing provincial boundaries were paid near to such borders, though some goods such as those supplied under army contracts were exempt.
- The system of military supply, incorporating a number of aspects of the above. In Britain demand from this source had a marked effect on the economy of the province, involving peaks and troughs in the required output and often long distances for such goods to travel (for example from the Wealden iron working sites to the northern border, Cleere and Crossley, 1995, 83).

A key theme running through all of the above means of financially exploiting a province for the betterment of the Empire was taxation. For much of the Principate, this was based on a periodical census listing the resources of a given province which allowed two direct taxes to be levied. These were the tributum soli (based on land) and the tributum capitis (based on capitation). Such tributa direct taxes were ultimately paid to the Procurator, with Mattingly (2006, 496) saying that tax-farmers (working under state-contracts), Imperial fiscal officials and local authorities often acted as middle-men to ensure the smooth running of the system. The latter would have included local elite groups who, through a series of complex interaction with the Imperial aristocracy, had gradually become incorporated into the Imperial economic system (Hingley, 2005, 49).

Meanwhile, vectigalia indirect taxes (such as the harbour dues referenced above) were collected by officials such as publicani contractors. While such methods of taxation were the rule, there was clearly regional and inter-provincial variation across the geography of the

Empire and the chronology of the Principate, with individuals and communities often seeking exceptions in some shape or form.

Further, as detailed above in 2.2.1, given the lack of market integration across much of the Empire, it was often easier to collect taxes in kind, for example in the context of the grain supply to Rome from Sicily and Egypt (see references to Finley, Rickman and Erdkamp above).

2.2.3 The Roman Provincial Economy

Running parallel to the Imperial economy was the provincial economy, as detailed above featuring regional markets, free trade and localised patterns of consumption (Mattingly, 2006, 496) and often difficult to distinguish from its Imperial fellow economy. Its nature was heavily influenced by the pre-conquest economy of a given province, especially at the beginning of a territory being incorporated into the Empire (adapting what was already there, Millett, 1990a, 66, in this case in an economic context). Thus in Britain it has been argued that the market economy in Kent and the South East was more sophisticated than elsewhere given the existing links with northern Gaul (Blanning, 2014, 484).

Continuing the use of Britain as an example, from the point of conquest and the growth of the province it seems that the provincial economy grew extensively here, particularly during the years of the Principate, such that it catered for the top-down needs of the state (and so feeding into the Imperial economy) but also for the downwards-up demand from a new consumer class feeding on new ideas and innovations. With regard to the latter, Hingley (2005, 108) highlights the subordinate cultures of craftsmen, merchants and freedmen who, seeking prosperity and security (in a way that had not been possible in the small scale societies that existed in their given regions prior to incorporation into the Roman Empire), drove a marked increase in trade and industry. For a specific example highlighting data to support this view see the Millett reference above to research at Hayton and Shiptonthorpe (2015, 558).

On the same subject, Mattingly (2006, 497) earlier said:

“If measured in simple terms across the period 50-350 (AD), there is plenty of evidence for the evolution of urban markets and the integration of rural territories with them, of an increase in coin use, of expanded manufacturing activity and

increased consumption of a wide range of goods across a broad spectrum of sites
(*military, urban and rural*). ”

Specifically on the issue of coinage, he adds (2006, 497) that this was initially part of the Imperial economy given the need to pay the military and administration, with Hingley (2005, 108) earlier arguing the movements of groups including soldiers created a system of contacts that was quantitatively significant (thus proving highly influential in the provincial economy within which they resided). Nevertheless such coin use only slowly became part of the provincial economy, in a British context not reaching a level with that used in the Imperial economy until the 2nd century AD. The availability of coinage was then disrupted during the ‘Crisis of the 3rd Century’ when supply was dislocated and poor quality forgeries entered circulation to compensate.

The key component of the provincial market economy were the markets themselves (mostly located at urban centres) which would have been officially sanctioned by the state (showing again the ever present proximity of the Imperial economy). Such markets, which Temin (2012, 6) says knit the Roman economy together such that it could actually be termed a market economy (though again not in the manner of a modern conception of a market economy), acted as emporia for the distribution of manufactured products, many innovations of the occupation. A key issue here is the inability to identify whether demand for many of these goods would have derived from local communities, or from manifestations of the Imperial economy such as the military and administration.

To conclude this sub-section, the experience of the provincial economy was often bi-polar in terms of market integration as detailed in 2.2.1, based on the geography of the territory, with Hingley (2005, 106), Lavan (2014, 1) and Bonifay (2014, 557) outlining the importance of being near the coast or significant riverine systems to get the full benefit of participating in an integrated market. Evans (2014, 438) too develops this theme in his own consideration of the Roman economy, yet again using ceramic data to explain that the economy of a given area (in the case of his research Britain) always featured a balance between local, regional and inter-regional trade and economic engagement, with geography (through relative transport costs) being a constant factor affecting the balance.

2.2.4 Imperial Estates

Mattingly (2006, 494) says that the exploitation of natural resources (as part of the Imperial economy in a province) was a major area of state control. Referencing particularly the *metalla*, this would have been in the form of direct control, at its most extreme in the form of an Imperial Estate, or indirectly through the use of contractors or natives under production agreements and licenses (they reporting up the Procuratorial chain of command as detailed in 2.6.2 below), though with such contracted-out *metalla* enterprises often initiated under direct control by the military before being handed on (for example in the case of lead mining in the South West of Britain, Salway, 1980, 634 and Elliott, 2016, 94, see 2.6.3 below).

It was through the Imperial Estate model that the largest percentage of derived revenue could flow most ergonomically to the Imperial coffers, with the least finding its way into the regional market economy in many cases. In that sense it is one of the reasons archaeologists and historians have often cited a lack of display of disposable wealth at a local level, for example in the form of villa estates, as an indicator of the presence of an Imperial Estate. Similarly, Mattingly (2006, 495) says there is little evidence that individual *civitates* benefited from their proximity to such resources, another indicator of a significant state presence in the form of unusual land use patterns (though see discussion below regarding both).

Given the importance of the Imperial Estate model to this research, with its focus on the *metalla* of Kent and the south east during the occupation, here the Imperial Estate model as part of the Imperial economy is examined in detail. This will include a definition of what an Imperial Estate was and their types, their management, the evidence used by archaeologists and historians to identify them (especially when lacking written and epigraphic evidence), the rebuttals to such identification to provide balance, and finally a summary of all of the above to allow an Imperial Estate template to be developed which can be utilised in this thesis when considering the nature of the occupation-period extractive industries in the South East of Britain.

Crawford (1976, 36), in her detailed study of agricultural Imperial Estates, emphasised that such geographic economic entities were the personally owned landed wealth of the Roman Emperors, the same being true of their industrial Imperial Estate counterparts. She said

(1976, 36) that the latter included the large scale metalla, brickworks and salt pans, though see below with regard to the latter.

Such Imperial Estates came into the possession of the Emperor in a variety of ways. Mattingly (2006, 455) says that Imperially owned (and indeed other state-owned) land was often the result of confiscation at the point of conquest from regional elites (Salway, 1981, 104 cited the royal estates of the Catuvellauni becoming the private possessions of the Emperor after the AD 43 invasion) or later in terms of failed usurpation attempts and other revolts. They could also be the result of inheritances from the provincial elite, the Imperial household being one of the largest provincial landholders. Crawford (1976, 38) gives an excellent example of the latter, based on written records, in the form of the Emperor Hadrian's sister-in-law Matilda bequeathing extensive agricultural estates around Sitifis in Mauretania to the Imperial household. Meanwhile, as detailed above, many commentators (Crawford, 1976, 36 as an example) have long argued that the metalla and other significant industrial enterprises naturally fell under the immediate aegis of the Emperor as Imperial Estates.

In terms of how Imperial Estates were managed, below the administrative level of the Procurator's office, options could have included the military where appropriate (often in terms of opening up the opportunity in the case of the metalla, Mattingly, 2006, 507, see above and 2.6.3 below), vilici (bailiffs, singular vilicus), chief tenants (in the form of a head lease conductores for example) or other tenurial arrangements, and to confuse matters any combination of such (this also applying to non-Imperial state-owned land, adding an extra layer of confusion). Mattingly (2006, 455) is rather blunt in his interpretation of the role of such Estate managers, saying in a British context:

"Their function was to cream off surpluses from the British occupiers of such lands."

A good example of one such vilicus comes from the exceptionally large eastern/ coastal Wealden iron working site at Beauport Park in the form of a reference on the bath house stonework entrance to such an official who ran the site (Brodrick et al, 1988, 261, see 3.1.3 below).

I now turn to the evidence used by archaeologists to identify Imperial estates. This includes:

- The written and epigraphic record. As an example Crawford (1976, 37) highlights papyrus P. Bouriant 42 from Egypt dated AD 167 which features an administrative survey of 3,032 ha of land of which 39% were agricultural Imperial Estates, while the Beauport Park vilicus above provides another. Such evidence is clearly the firmest method of identifying such geographic economic entities, though see discussion at 6.1.3 below regarding the latter example. Other epigraphic examples are more contentious, for example that from the villa estate at Combe Down near Bath (RIB 179) referencing an Imperial freedman named Naevius who carried out reconstruction work for the Procurator, which it has been argued might indicate a possible Imperial Estate (Crawford, 1976, 36, and Mattingly, 2006, 399), possibly related to quarrying. One can perhaps add here the large quantities of Classis Britannica stamped tile often associated with a State presence at some of the key iron working sites in the eastern/ coastal region of the Weald, including Beauport Park (Brodrigg et al, 1988, 275, see 6.1.3 and 6.1.4 for full discussion below).
- The lack of villa estates in a landscape featuring other activity, for example large-scale industry (Salway, 1970, 10). Cleere and Crossley (1995, 68) have for example highlighted this in the context of the eastern/ coastal iron working sites in the occupation-period Weald where such elite settlement is singularly lacking, though this is not true elsewhere (see below).
- Sticking with settlement, other atypical rural settlement patterns (Mattingly, 2006, 455). A good example of one such is the interpretation of the stone tower (building R1, Potter, 1996, 678) and settlement at Stonea in the Fens, Cambridgeshire as a regional administrative centre (Potter and Jackson, 1982, 118) associated with an Imperial Estate. Here some (for example Potter, 1996, 688, and Malim, 2005, 126) have argued that this central multiple-story stone building with its surrounding gridded street pattern (for largely non-stone built structures) is a better fit for the model of state-intervention than private enterprise, this view first presented by Salway (1970, 10). Artefacts recovered here have also been used to interpret the site's official function, for example writing tablets, a stylus and evidence of luxury food stuffs, as has the difficulty in supplying the stone along regional waterways to build the central structure on this upland 'island' site amid the peat fens. Further, Potter (1996, 685) talks of several pointers towards a military presence at the Stonea site, for example

military metalwork (though note Taylor's contention regarding a military interpretation here, 2000, 657). In this regard, Malim (2005, 126) specifically references the use of the military in facilitating the running of agricultural Imperial Estates such as that argued for at Stonea.

- Unusual archaeological data, for example ceramic evidence supporting the significant expansion of the farming activity around Stonea in the early 2nd century AD (Hartley and Hartley, 1970) which has been used to date the initiation of the Imperial Estate there (if such it was) to the visit of Hadrian to Britain in AD 122 (Salway, 1981, 190, and Potter, 1996, 678). Malim (2005, 129) later speculated, based on data from the original investigations, that the land itself may actually have come under Imperial control after the Boudiccan Revolt of AD 60/ 61, later being fully exploited from the time of Hadrian's visit and reaching its full potential by the time of Antoninus Pius.
- Unusual and unattributed developments in transport networks. Sticking with the Fens as an example, canals provide one example where Fincham (2002, 10) highlights the arguments in favour and against interpreting the Car Dyke as an occupation-period transport route. New and often raised roadways (the Fens Causeway being the best example, though noting this dates to the mid-later 1st century AD) are another in this region, both transport modes being interpreted as evidence of the Stonea location being an Imperial Estate (Malim, 2005, 126), requiring as they do specialist surveying and engineering skills in their construction (if indeed the Car Dyke was a transport route).
- Unusual developments in land usage. Again using Stonea as an example, this includes significant land reclamation with drainage (which again would have required specialist skills in terms of surveying and engineering), and secondary land division (Malim, 2005, 126), though see rebuttals by Mattingly, Millet and Taylor below.
- Demand, in the case of Stonea from the Nene Valley to the west of modern Peterborough given the rapid population expansion there from the 2nd century and for the military in the north of the province, easily supplied from this location given the easy maritime access, a pull factor for the Imperial Estate's produce if indeed it was one (Malim, 2005, 128). One can perhaps add here demand for building stone in Roman London for the ragstone quarries of the upper Medway Valley through to the

mid-3rd century (Elliott, 2016, 102), this being discussed in depth in 5.5 and 6.1.5 below.

- Using Stonea one final time as an example, other industrial activity associated with Imperial Estates. Here this is salt manufacturing as referenced by Potter (1996, 688), which Salway (1970, 10) originally argued was an Imperial monopoly.

I now turn to the rebuttals of these various means of identifying Imperial Estates given the fact that outside the very hard examples of written and epigraphical data, the various models and methodologies of identifying these geographic economic entities are a matter of judgment by the individual archaeologist and historian, even when backed by a substantial body of archaeological data.

In the first instance Mattingly (2006, 371) does not see Imperial Estates as being so black and white in terms of their identification. Noting, as detailed above, that an absence of villa estates has often been used to identify an area as a potential Imperial Estate, he believes there are no reasonable arguments for believing Imperial Estates lacked villas, given (he argues) such properties were frequently contracted out to private individuals and run for profit. By way of example, he continues (2006, 371) that in North Africa large Imperial Estates (at the heart of the agricultural zone, such as those detailed in papyrus P. Bouriant 42 above) were dotted with farms, villages and villas. He concludes (2006, 372) that the more probable candidates for Imperial Estates might in actual fact be found in areas featuring higher villa estate densities, where rural identity and culture stood in contrast to the more average development.

This is an important consideration in Chapter 5 and the discussion in Chapter 6 regarding the ragstone quarrying industry in the upper Medway Valley in particular, given villas are embedded within that occupation-period industrial landscape (though noting Mattingly's examples above are largely agricultural Imperial Estates). Importantly, he then identifies the variety of candidates who might occupy such villas (again very relevant to this work, in the context of those embedded in industrial Imperial Estates). These include representatives of the Roman Emperors and the State, absentee landowners, the army (including the regional fleets such as the *Classis Britannica*, Elliott, 2016, 108), members of the *civitates*, settler groups (for example discharged soldiers with investable capital), private individuals (from the home province and abroad), religious bodies and entrepreneurial bodies.

Mattingly also adds, in the context of atypical rural settlement patterns, that in the absence of hard epigraphic evidence it is difficult to detect large agricultural Imperial Estates on the ground given they possibly resemble other types of agricultural settlement (2006, 455).

Meanwhile Millett (1990a, 120) has also argued that there are a number of problems with the identification of land as an Imperial Estate. These include his belief that there is no reason to suppose that land owned by the Emperor is archaeologically distinguishable today from other types of land use. Additionally, with regard to agricultural Imperial Estates, he says that if they were created from virgin territory, there would be more signs of a deliberately even distribution of land, for example by centuriation, and this is often lacking (he uses the Fens as his example). Meanwhile, regarding the issue of unusual land use and again using the Fens as his example, he says there is no reason to believe that local populations would not have had the appropriate levels of societal organisation needed to reclaim and develop their own land. Taylor (2000, 652 and 653) also contends the unusual land use patterns claimed for the Stonea site, and the interpretations of the principal stone-built structure (saying that it had suffered such a degree of destruction that any attempt at reconstruction was highly speculative). He (2000, 654) continues his questioning of the Imperial Estate interpretation of the Stonea site by arguing that the canals and roads of the Fens were not part of an Imperial project but the result of localised improvements to an existing network, he adding (2000, 655) that the Car Dyke may actually have been a catch water drain.

Finally in these considerations, Millett (1990a, 121) debunks Salway's earlier assertion (1970, 10) that salt production was an Imperial monopoly in the province, basing this on coastal salt production sites being located and excavated at numerous other locations since the original excavations at Stonea, thus undermining this argument in favour of the Fens (in this example) being an Imperial Estate. Taylor (2000, 655) is also critical of the use of salt production to interpret the Fens as an Imperial Estate, he saying among other things that given salt production in the few such sites excavated in the region ranged from the LIA to the 4th century AD, this mitigated against them being used as evidence of a Hadrianic Imperial Estate (he further suggesting they were instead flexible and local industries).

I conclude this sub-section by reflecting on the above discussion regarding the nature of Roman Imperial Estates as part of the Imperial Economy, aiming to determine a usable model going forward in this research. Clearly, outside of the use of definitive written and epigraphic

data to support such a geographic economic entity being identified as an Imperial Estate, classifying one as such is problematic. This is further complicated by the fact that the running of Imperial Estates themselves were often sub-contracted out, as were other state-run entities within the Imperial economy, obscuring attempts at their determination. Such identification must therefore be a question of individual consideration by the researcher, based on the available data. The issue can be helped however by utilising a general though heavily caveated model (noting the reservations of Mattingly, Millett, Taylor and others above) which can be utilised as a concluding check list after considering the data for each candidate in detail to provide focus. This will help to present a viable if imperfect final template after all of the data has been considered, to be used when concluding the relevant sections in the discussion at Chapter 6 regarding the state presence in the metalla of Kent and the South East during the occupation (these at 6.1.3, 6.1.4, and 6.1.5). The specific features I identify in this model are:

- A lack of settlement other than the living quarters of the work force, whether villa estates, non-villa settlements/ native settlements or small towns, where one might expect to find them. In the case of such settlements, common sense dictates this is more applicable to industrial Imperial Estates than to agricultural Imperial Estates, where Crawford (1976, 37) made the case that the latter are not always easy to interpret and where Mattingly (2006, 371) references examples of such settlement in North African agricultural Imperial Estates (see above).
- ‘Federal’ level investment in unusual transport networks. While I note above the caveated nature of the features in this list, and especially in this case the examples noted above regarding Stonea (Taylor, 2000, 655), I still believe it valid to include the feature here. This is because I feel that, provided unusual transport networks are considered holistically alongside the other features listed, they do add some value, particularly with regard to two examples important to this research. The first is the Wealden road from Rochester through modern Maidstone which terminates just north of Hastings amid the occupation-period industrial-scale iron working sites located there (Staveley, 2013, see section 3.3 below for full detail). The second is the possible canalisation of the occupation-period upper Medway Valley, discussed in section 5.5.2 in the context of facilitating the ragstone quarrying industry there (Elliott, 2016, 105).

- Unusual land use patterns, where again I note the above caveated nature of the features in this list (for example Taylor, 2000, 652 and 653 regarding this specific feature), but still believe this to be a valid inclusion. Once more this view is in the context of the research presented in the thesis, given the insight it provides into the differing natures of industrial activity in the Weald and upper Medway Valley.
- An association with other industry (for example see 3.6 below regarding tile and brick manufacturing alongside the iron industry in the Weald).
- The presence of the Roman military in an unlikely setting, Potter (1996, 685) for example highlighting the presence of military metalwork at Stonea as potential evidence for a state presence there, while evidence for a Classis Britannica presence in the Weald is considered in the discussions at 6.1.3.



Figure 8: Samian Ware and Black-burnished ware 1 pottery, late 2nd century AD. Ceramic evidence provides some of the key data used by Lavan and Bonifay when considering the nature of market integration in the Roman economy (see 2.2.1 above). Chris Davies.

2.3 Regional Background Overview

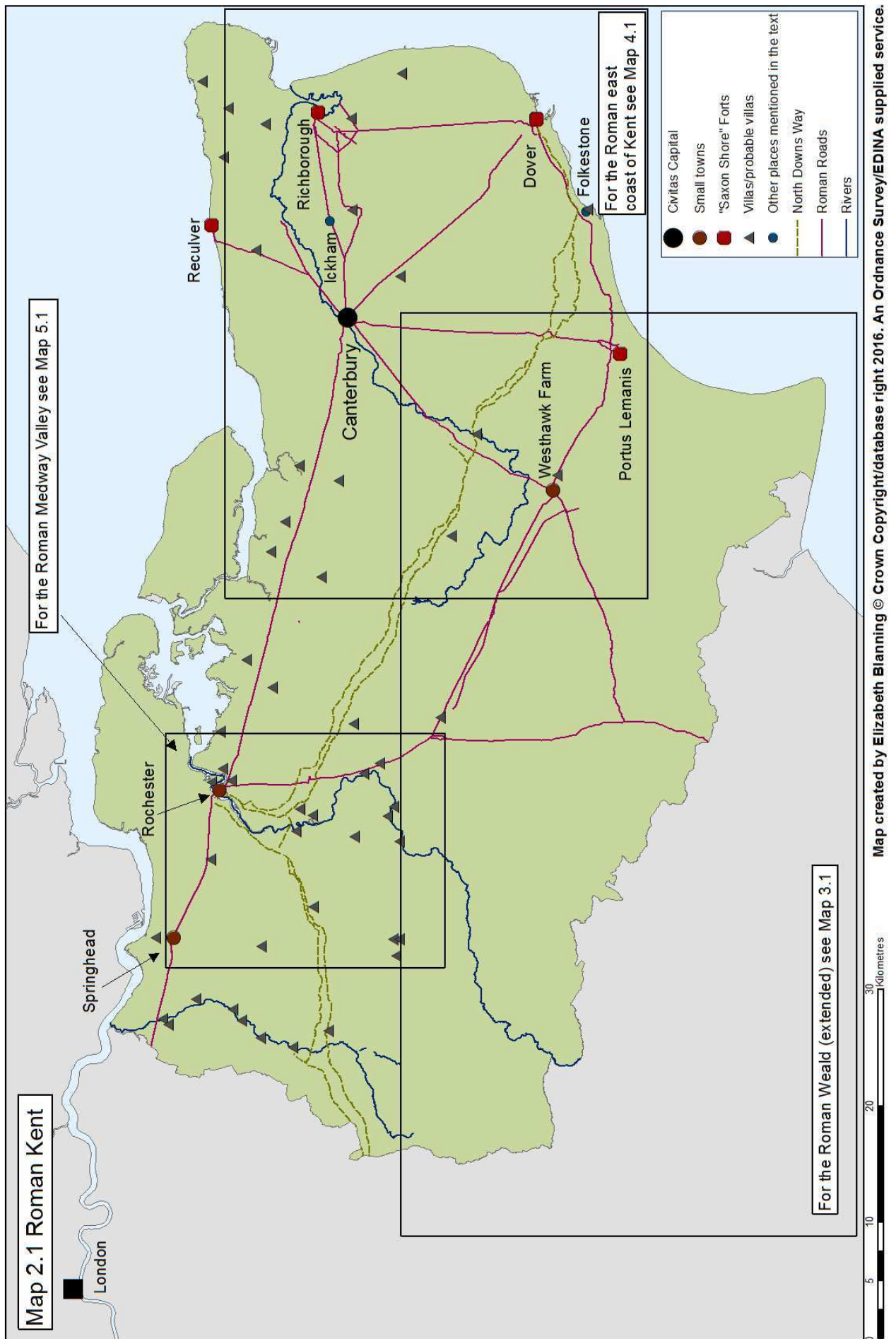
The geographical region now called Kent was a vital component of the Imperial experience in Britain, featuring at the very beginning of the occupation (almost certainly being the point of entry for the Claudian conquest, see 2.2.1 below) and indeed at the very end (when Richborough was still an active Imperial outpost). There are five broad themes concerning the Imperial experience in Kent which I set out here given they provide a useful template for the later regional research regarding the exploitation of natural resources by the extractive industries (particularly with regard to iron manufacturing in the Weald, greensand quern manufacturing in the Folkestone region and ragstone quarrying in the upper Medway Valley). Specifically, these themes are the Roman occupation of Kent, settlement in Kent during the occupation, the population of Roman Kent, the economy of occupied Kent, and the end of the occupation in Kent.

2.3.1 The Roman Occupation of Kent

Kent was known to ancient sources as Cantium before the occupation, being populated by the Cantiaci (Jones and Mattingly, 1990, 44). It was bordered in the immediate pre-Roman invasion period by the Trinovantes to the north, the Catuvellauni to the north west and the Atrebates and Regni to the west. Caesar (The Conquest of Gaul, V.135) describes Britain at the time of his 55 BC sortie as being densely populated and heavily cultivated, and it is likely he was referring here to Kent given his probable landing place on the eastern coast of the county, both in that year and also in his later landing in 54 BC (Millet, 2007, 115).

Given its geographical position, Kent has often been at the forefront of cultural change in Britain originating from the Continent (Wenban-Smith, 31, 2007). This noticeably accelerated in the LIA prior to the definitive Roman invasion of Claudius (Emperor AD 41 – AD 54) in AD 43, as the economic and later political reach of Rome spread aggressively northwards from the Mediterranean (Haselgrove, 1987, 116, Cunliffe, 1988, 108, and Cunliffe, 2013, 360). As Champion (2007, 129) details:

“The final two centuries of the Iron Age saw major changes in the nature of society in South Eastern England, including imports from the classical world (such as wine amphora, Italian bronze vessels and South Gaulish samian ware), the emergence of new types of settlement, the adoption of coinage, the appearance of a new mode of burial, and new styles and techniques for the production of pottery.”



Such dramatic economic and social change in the LIA manifested itself in other ways too. For example Haselgrove (1997, 71) uses archaeological data from Iron Age brooch finds across the county to argue for the appearance of new fashions and means of adorning the body, while Hill (1997, 106) interprets data from toilet instruments and vessels for washing as indicating a new focus on bodily hygiene among some elites. Champion (2007, 131) believes that together these latter two developments show that a major change was taking place in the nature of human relationships. Meanwhile, Blockley and others (1995, 42) also argue that LIA data from the excavations at the Marlowe car park site in Canterbury, featuring a potsherd with graffiti and the use of inscribed coins, indicate a new (though limited) level of literacy. Finally, Champion (2007, 131) cites architecture as an example of LIA cultural change in Kent, specifically the increased appearance of rectangular plan buildings and fired-clay building materials.

Political change is also evident in Kent in the LIA. One could argue a key factor here would have been the economic impact of the arrival of the kinds of elite goods described above and seen in quantity in the recent excavations at the likely port of Folkestone, East Wear Bay (Parfitt, 2013, 27). Further, direct interaction between the Kentish elites and events on the Continent would also have played a major role. In this regard, Caesar (*The Conquest of Gaul*, V.119) is explicit in saying Britons regularly fought against his forces during the conquest of Gaul as allies of the Gallic tribes, he also explaining that Gallic King Diviciacus of the Suessiones (located in the Aisne Valley) claimed dominion over some of the tribes of Southern Britain (*The Conquest of Gaul*, II.58). Archaeological data to support these LIA political links between Kent and the Continent of the Caesarean conquest comes in the form of the proliferation in the county of Gallo-Belgic E coins minted in Gaul to fund the conflict with the Romans (Cunliffe, 2013, 326), illustrating the shared practices and kinships which characterised these transmarcne communities. Some final insight into the political situation in the LIA in Kent comes once again from Caesar, who explains (*The Conquest of Gaul*, V.139) that at the time of his 54 BC expedition there were four Kings in Cantion, namely Cingetorix, Carvilius, Taximagulus and Segovax.

Caesar seems to have secured tribute from British tribes that was potentially enduring through the later first century BC. Some have argued that the process by which the more prosperous regions of pre-conquest Britain (including Kent) ultimately fell under the political control of Rome was actually more insidious and protracted than simply through post-Gallic conquest

cultural contact followed by the 1st century Claudian invasion. Manley (2002, 143) for example says:

“An alternative understanding to the events of AD 43 is to consider the events of that year as the culmination of a process of the preceding century, which effectively had subjugated at least the South East of Britain and brought that area within the complete control of the Roman Empire some time before AD 43.”

Whatever the truth here, the Claudian landing was clearly a major watershed. Given its proximity to the Continent, and noting arguments in favour of other potential landing places such as Chichester (Manley, 2002, 131), Kent is still widely argued to have been the landing place for this crucial event (Grainge, 2005, 117).

The most likely landing areas would have been the coast of eastern Kent, with the then shelter of the Wantsum Channel and the broad expanses of beach from Sandwich to Deal being particularly inviting to the invaders, adding to the relatively safe harbourage of Pegwell Bay. With regard to the Claudian invasion Moody (2008, 141) explains that:

“Given the size of the operation, it is unlikely that a single location can be identified for the Roman landings. More probably, the ships landed where they could, in the network of harbours, beaches and trading ports on the east and western sides of the Wantsum with the troops securing themselves, by units, over a wide area.”

Wherever the specific landing places were in eastern Kent for this invasion, the locale for the event was later commemorated by the building in the reign of Domitian of a monumental arch at Richborough which stood from the later 1st century through to the late 3rd century, latterly being used as a signal station (Strong, 1968, 72).

Kent was known after the AD 43 invasion as Cantium (featuring the civitas Cantiacorum), becoming part of the original province of Britannia from the mid-1st century through to the early 3rd century when it became part of Britannia Superior following the reforms of Septimius Severus (Mattingly, 2006, 229). Following Diocletian's later reformation, Kent sat within the new province of Maxima Caesariensis, one of four (or five) provinces in the new diocese of Britain (White, 2007, 51).

2.3.2 Settlement in Occupied Kent

Kent rapidly established itself as a key region within the province, with 12 of the 21 1st Century villas in the South East such as that at Eccles being located in the county (Allen, 2013). It sat firmly within the more settled south and east of occupied Britain which thrived as part of the Imperial project, unlike the upland north and far west which Mattingly (2006, 149) argues was economically dominated by the large military presence there needed to maintain the extreme north western borders of the Roman Empire. This division created a geographically bipolar experience for those living in Britain during the occupation, having major implications for Kent given that the principal gateway through which the military presence symbolically entered and left the islands sat within the county at Richborough (Millett, 2007, 143). Newly arriving military units will have been greeted with the striking sight of the presumed gilded equestrian statue that sat astride the Richborough arch (Strong, 1968, 45), whether they landed at Richborough or sailed on through the Wantsum to London.

This concept of the county, and specifically its east in the context of Richborough, fulfilling the role of the province's principal gateway is particularly important and allows us to begin to differentiate Kent from the rest of the south and east. There is clear evidence of this differentiation well before the occupation, for example Ashbee (2005, 118) arguing that there was continual cultural exchange between the county and the Continent given their close proximity, ahead of much of the rest of the region, from at least the Mesolithic period onwards. This predated Britain becoming isolated from the rest of the Continent by rising sea levels, then continued afterwards as a matter of course. In this regard Yates (2004, 13) details the disproportionate increase in metalwork in the county in the Bronze Age as Kent benefited from its proximity to the Continent, while above in 2.3.1 I detail the extensive economic, social and political changes that occurred in Kent in the LIA. Expressing a personal view, Millett (pers. comm. 17 April 2014) takes this differentiation into the occupation, saying:

“Kent is certainly a place of difference (from the rest of the south and east) in Roman Britain. The province had its closest links with northern Gaul and the Rhineland (rather than the Mediterranean), and this was writ large in Kent, it being the place of closest contact and the location of the provincial principal gateway. This connection between Kent and the Continent continued through the end of the occupation and into post-Roman Britain. In this context Kent was part of a much wider cultural network,

with Richborough being unique as the British end of the connectivity between here and the *Continent*.”

Other examples of the county’s occupation-period differentiation, in addition to it being the Imperial Gateway, are considered in much greater detail below in the regional studies but include the unusually large number of public buildings in Canterbury compared to many other *civitas* regional capitals (Millett, 2007, 169), and the extensive extractive and manufacturing industries that thrived in Kent until at least the middle of the 3rd Century. Kent’s regional uniqueness continued well after the occupation, exemplified by data from grave goods and burial practices which show a strong Frankish influence in the Saxon county (Welch, 2007, 220).

Moving on to the chronology of settlement in occupied Kent, Blanning (2014, 480) says that as evidenced by villa estates there is a clearly noticeable pattern. This began with an increase in rural settlement in the LIA, this accelerating rapidly with the Roman occupation and the establishment of villa estates, particularly towards the end of the 1st century AD. There is then a noticeable decrease in new sites in the 2nd century, with by the latter part of this century many of the original Roman sites falling out of use. This decrease in occupied sites continued into the 3rd century, with by the mid-4th century only a quarter of original foundings still being in use, often in different ways to their original function as an elite residence. A good example in this regard is the temple at the villa site in East Farleigh, part of which became a kitchen with the installation of ovens at this time (see 5.1.4 below).

As today, there are strong indicators that settlement in Kent was uneven during the occupation, and in parts such as the North Downs and Weald less dense than other areas of the south and east (Blanning, 2014, 128, and Millett, 2007, 170). The Roman Rural Settlement Project (a collaboration between English Heritage, The Leverhulme Trust, Cotswold Archaeology, the Archaeology Data Service and the University of Reading) illustrates this, showing that while more of Kent has been excavated than elsewhere in the region (making up 34% of the total), the county only ranks seventh out of eight in terms of the number of Roman sites recorded per hectare, and by some way (see below table).

Table 2.1 - Roman Rural Settlement Project – South East.

Sites per Hectare County

1.45	Oxfordshire
1.45	Buckinghamshire
1.41	Surrey
1.21	West and East Sussex
1.2	Hampshire and Isle of Wight
0.85	Berkshire
0.45	Kent
0.4	Greater London

Allen, 2013.

In Kent during the occupation the below areas were the most densely settled, tracking the principal road and marine (both coastal and river) transport routes, fertile soils and industrial activity in the county:

- The countryside along the north coast and along Watling Street.
- The strip of land running along the foot of the South slope of the North Downs.
- The rivers valleys of the Stour, Medway and Darent.

Data from a century and a half of excavations in the county show that Kentish villas had a particularly local quality, for example many featuring underground cellars similar to the practice in adjacent parts of the Continent (see discussion below in 5.1.4 concerning the Wouldham/ Burham ‘mithraeum’). Blanning (2014, 482) adds that villas in the county tended not to feature large triclinia, but instead had particularly large porticus. Meanwhile Taylor (2011, 183) argues that villas in the region featured bath houses from an earlier date than elsewhere in Britain, as evidenced at the villa site at Teston on the Medway (the first phase here dating to the later 1st century, Elliott, 2013, 40), indicating a strong desire to display Romanitas from the very beginning of the occupation as well as reflecting proximity to the Continent. Additionally, the appearance in the occupation of large contemporary burial barrow mounds associated with villa estates also reflects experiences on the Continent, for example those at Flaxweiler in Luxembourg (Krier and Henrich, 2011, 213) and Koninksem in Belgium (Crowley, 2011, 199). Such barrows and other manifestations of mortuary behaviour, as evidenced by the walled cemetery at Barming (Taylor, Jessup and Hawkes, 1932, 145), were built with visibility in mind, either from their associated villas (as in the case of Teston) or from local roadways, often those leading to the villas. The latter is an

example of the importance of the visitor experience, which Catling (2013, 33) says was a key factor when villa locations were being selected. Taylor (2011, 184) adds that the vistas from the villas up and down the Kentish river valleys would also have been a key factor in their location in the county, with that at Teston again being an excellent example and a good candidate for a future viewshed analysis.

2.3.3 The Population of Occupied Kent

Determining the exact size of the population of Roman Kent is problematic, especially given the similar but larger scale issues detailed by Millett (1990a, 185) and Mattingly (2011, 219) for establishing the population of the whole of occupied Britain. With regard to the latter, Mattingly usefully sets out in tabular form Millett's figures set against his (for the 2nd and 4th Centuries), broken down into three broad communities as below:

Table 2.2 - Roman population in Britain.

Community Type	Sub Unit	Millett 1990a	Mattingly 2 nd C	Mattingly 4 th C
Military	Army	10,000 – 20,000	45,000 – 55,000	20,000 – 25,000
	Garrison settlement (vici and similar)	50,000 – 200,000	100,000	50,000
Urban	Major towns	183,971 – 290,057 (both major and small towns)	120,000	100,000
	Small towns		25,000	50,000
Rural	Villa dwellers	Mid-point average of 3.3 million, both villa and non-villa.	5,000	60,000
	Non villa settlement		1,700,000	2,215,000
Total		3,665,000	2,000,000	2,500,000

After Mattingly, 2011, 219.

Based on the archaeological evidence and also analogy from elsewhere in the Empire, together with my own research in this thesis, I believe Millett's figures to still be the most accurate. The figure of 3,665 million would be up from a maximum of around two million in the LIA, it then falling back to below two million after the occupation, then beginning a steady climb and reaching up to eight million before the Black Death in the 14th century (Cunliffe, 2013, 97).

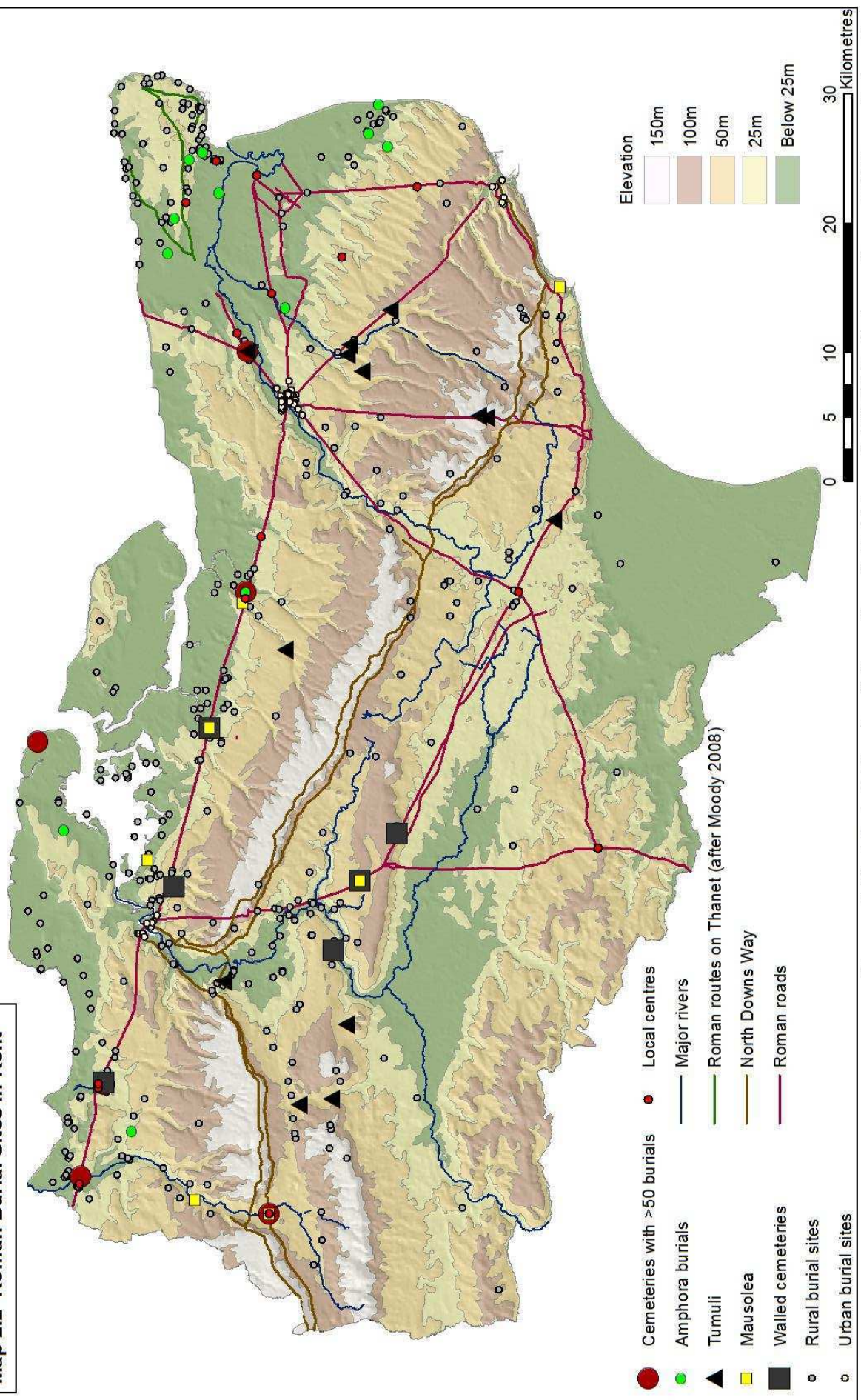
Looking specifically at the Kentish population during the occupation, Goacher (2009, 391) has attempted to determine its size using the methodology utilized by Millett (1990a, 185) in his above national estimate. In that regard she suggests an urban and regular military population for Kent of 18,000, a rural population in agriculturally productive areas of 51,000, a rural population in the less productive areas of 35,000, and a population in marginal areas (for example the Weald) of 6,000. This gives a grand total of 110,000, 3,000 less than the population of modern Maidstone. Interestingly this figure compares less favourably than other regions in the productive south and east of Britain during the Roman period. For example Greene (1986, 124) speculates that that Northamptonshire would have had a population of up to 150,000 in the same period. Such a differential between two modern counties nominally featuring a similar occupation-period regional economy is best explained by the fact that the less productive rural and marginal areas in Northamptonshire, and indeed elsewhere in the region, were better utilised than in Kent (though noting that the different academic methods used in the two distinct timeframes of research could also be a factor).

2.3.4 The Economy of Occupied Kent - Geography

In terms of economic activity in Kent during the occupation, a number of leading commentators have set out their views based on settlement patterns, numismatic data and pottery data that during the Roman period there were three distinct geographic regions in the county. These views are set out below for later exploration in the regional surveys in Chapters 3, 4 and 5 (they being particularly useful given the three regions the commentators identify broadly track the geographic areas of these surveys) and discussion in Chapter 6.

Mattingly (2006, 386, in what he describes as a minimalist reading of the evidence) says that the Weald, rich in iron siderite and timber but thinly settled, was a very distinct entity which could have been under some kind of Imperial control. Meanwhile, again based on a minimalist reading of the evidence, he limits the specific *civitas* of the *Cantiaci* to north eastern Kent (as opposed to this being the entire area of the modern county, 2006, 386). He indicates this north eastern area was distinguishable from the north western region of the modern County (centred on the river valleys of the Darent and Medway, which featured many of the region's villa estates) where the land may have been leased or sold to private land owners. Meanwhile Moorhead's (2014, 117) analysis of Roman coins in Britain using data from the Portable Antiquities Scheme (PAS) also highlights the same three distinct geographic economic areas, with a comparative lack of coins found in the Weald (though

Map 2.2 Roman Burial Sites in Kent



Map created by Elizabeth Blanning © Crown Copyright/database right 2016. An Ordnance Survey/EDINA supplied service.

caution should be used here given the likelihood of less detecting in this area) and dense concentrations in both the eastern region and in the north western river valleys.

Next, Lawson and Killingray (2004, 20) say there were broadly two major centres of pottery production in occupied-Kent which also reflect the above regional economic analysis, these being the Canterbury-wares of the eastern zone and the Thames-wares to the northwest in the Thames/ Medway Estuary. Lyne (1994, 126) says that the latter was particularly successful by the 2nd century, dominating the west of the region but also being found in quantity in London and across eastern Surrey where it competed with the western Weald's own Alice Holt pottery industry. Lyne's research (1994, 428) goes on to show that this polarisation of the eastern and north western pottery industries, with comparatively little in the Weald excepting at its western edge, continued well into the 4th century even taking into account the decline of Thames-ware industry from the 3rd century.

Each of these three occupation-period economic zones had differing regional economic allegiances (Moorhead, pers. comm. 26 February 2013), with the Weald (especially the eastern/ coastal area, see 3.4 below) looking to the coast from where manufactured materials were exported both around Britain and indeed to the Continent. Mattingly (2006, 386) argues that the Weald remained under some form of Imperial control (see discussion in 6.1.3 regarding this region being part of the Imperial economy, and the case for it being an Imperial Estate or not). Intensive industrial activity here ceased in the mid-3rd century, at which time much of the region was abandoned (Cleere and Crossley, 1995, 81). This intense Principate industrial presence, and the subsequent regional abandonment, would help explain the comparative lack of settlement in the Weald itself, and especially the lack of small towns and villas in the Weald in Kent (excepting the small town of Westhawk Farm at its extreme eastern edge) and West Sussex, and the similar lack of such sites in Wealden East Sussex save the possible roadside settlement at the major iron working site at Footlands Farm, recently identified by the Hastings Area Archaeological Research Group (HAARG) through geophysical survey (Cornwell, 2013, 14, also see 3.1.4 and 3.2 below for discussion regarding the sites at Garden Hill and also Bardown). Indeed the main regional settlements seem to have been on the periphery of the Weald at Barcombe (a villa, with a small settlement now also recorded at nearby Bridge Farm), Buxted, Penhurst, Hassocks and possibly Arlington (Cleere and Crossley, 1995, 58).

This pattern in the Weald, with the majority of settlement as mapped to date being found on the periphery of a major Roman industrial zone, has analogous parallels elsewhere in the Empire, for example the industrial region at Autun in eastern France (Harrington and Welch, 2014, 110). Given the fact that minerals were designated an Imperial monopoly in the Empire (Mattingly, 2009, 296), one can reasonably argue that one of the explanations for this lack of settlement in the Weald was active discouragement by the state to preserve the vital raw materials located there. This would have included not only siderite for the iron industry but also clay for tile manufacturing and trees in the extensive Wealden forests for their wood to support industrial activity, and also for building and ship construction.

Meanwhile, for the eastern region Moorhead (pers. comm. 26 February 2013) believes the area was under the control of a separate sphere of economic influence centred on Canterbury and stretching to the Channel coast as far south as Folkestone, while for the north west Mattingly (2006, 386) argues that land in this area was again distinct from the rest of the county and, as set out above, possibly leased or sold to private landholders. In this regard Moorhead (pers. comm. 26 February 2013) adds his belief that this north western zone was specifically in the economic sphere of London throughout the occupation, with Mattingly (2006, 386) also saying it was possible some land in Kent was assigned to London.

These three regional areas of economic activity as identified by the above commentators may actually have had their roots in the LIA based on coin and pottery data (Holman, 2000, 220, and Haselgrove, 2005, 1), especially if one were to use earlier processual models linking oppida defended settlements with specific hinterlands. Examples would be that at Boughton Monchelsea with the Weald (as argued by Howell, 2014, 40, see 5.1.4 below), those at Canterbury and Bigbury with the east and that at Oldbury with the north west. In this regard Cunliffe (2009, 237) still believes that authority across the south and east of Britain in this pre-Roman period was centred on these oppida, from where he argues elites controlled a subsistence economy dominated by grain production.

The stamp of the state may have actually been county-wide and not just restricted to the Weald, this interpretation evidenced by the preponderance of public buildings in Canterbury as mentioned in 2.3.2 above, some being conspicuously very large such as the theatre, and the comparative lack of nearby villas to the civitas capital (Taylor, 2011, 183). Andrews (2001, 25) here draws on comparisons with towns in frontier regions where the military did not invest in villa architecture, one hypothesis being that in a Kentish context this was because of

the domineering effect of the military in the county. He argues that through much of the occupation Canterbury was more of a centre for local military and state representatives to gather rather than being the more traditional type of *civitas* capital catering for an extensive civilian population. Taking his comparison with frontier regions further, a useful analogy might be the north and west of occupied Britain where the military presence was clearly dominant (Millett, 1990a, 100, though in our region of study clearly not to that extent. Additionally Andrews (2001, 25) believes that Kent's proximity to London added to a sense of militarisation across the modern area of the county given that both the Governor and Procurator resided there (though noting Millet's assertion that only the latter was permanently based there, 1998, 7), and later the vicarious. An example would have been their assignments of troops and state functionaries, some of whom may have lived, at least for some of the time, in Kent.

2.3.5 The Economy of Occupied Kent - Chronology

In terms of chronology, Pollard (1988, 198) uses ceramic data from his extensive review of occupation-period pottery in Kent to argue that like much of southern and eastern Britain the county seems to have flourished for much of the early part of the occupation. Millett (2007, 159) similarly says that the growth in the number of buildings constructed in a 'Roman' style and the spread of the use of similarly 'Roman' objects in everyday life across the county from the late 1st century AD is also a key indicator of economic prosperity. This was not to last throughout the occupation however, with both Blanning (2014, 480) and Mattingly (2006, 388) saying that by the 4th century, when other parts of the diocese such as the South West were experiencing a late resurgence, this was singularly not evident in Kent (Blanning, 2014, 480). Lyne (1994, 127) adds further evidence here, referencing the decline of the previously resurgent southern market for goods from the Thames-ware pottery industry from the later 3rd century.

For the earlier and seemingly economically more successful period, archaeological data at the major harbour settlements which developed at Richborough and Dover (Millett, 2007, 169) indicate that this success was assisted by cross channel trade, with Philp (1982, 178) also believing Lympne may have been such a commercial centre. This trade was driven by two factors:

- The desire on the part of many elites to attain and display the trappings of Romanitas, this being magnified by proximity to the Continent as set out above. In this regard Pollard (1988, 198) highlights the import of elite pottery from the Rhineland and Gaul, while Millett (2007, 159) highlights the similar import of objects for use in everyday life from the Continent.
- Also, as detailed above, the disproportionately large military presence in Principate and later Dominate Britain (for example for goods for onward shipment to the north and west, Mattingly, 2006, 122). Moody (2008, 156) specifically sets out his view that intensive demand in the South East region was driven by the military presence in Britain during the occupation, with Evans (2013, 438) using pottery data to argue the same case and saying this began in the Flavian period. James (2011, 155) adds that demand for ‘Roman’ goods would have been particularly strong among the military quarter masters and legionaries who saw themselves as Roman and yet lived (certainly by this date) for the most part distant from Rome, such goods helping them to distinguish themselves from the natives among whom they lived at the periphery of Empire. Similarly auxiliaries, raised elsewhere in the empire but based in Britain, would have encouraged trade with their own homelands to maintain their own identity. While the convergence of legionaries and auxiliaries in terms of their battlefield role in the later Empire may have changed this cultural vector, particularly with the emergence of limitanei border troops who became more embedded in the communities in which they lived, demand for military trade would have been maintained to support the comitatenses field army troops and foederates mercenaries.

Within this narrative of a largely prospering county until later in the occupation, Cunliffe (1969, 9) highlighted the differing fortunes of Rochester and Canterbury (see Figure 9), particularly in the 2nd and early 3rd century. He said:

“Rochester remained surprisingly small and was only 23 acres in extent when, in the late 2nd century, it was enclosed by an earthen rampart and later a stone wall. The reason probably lay in its stifling closeness to London...Canterbury on the other hand developed into a densely packed town of more than 120 acres unhindered by the presence of a wall until the (late) 3rd century.”

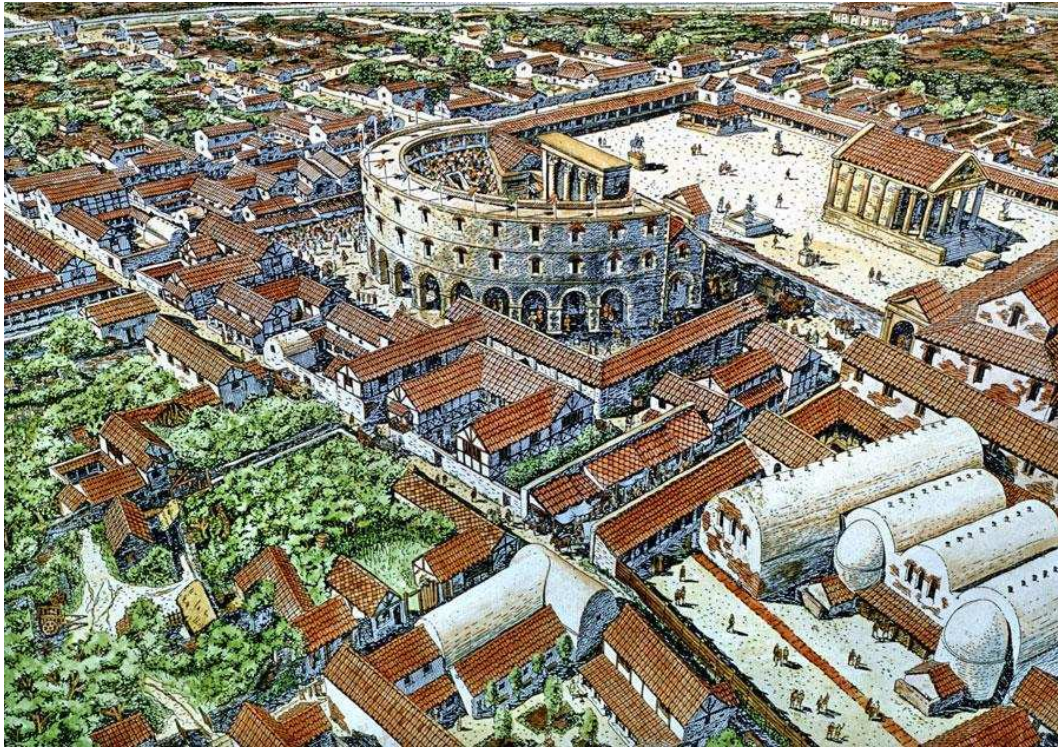


Figure 9: Artists impression of *civitas* capital Canterbury's town centre showing *forum*, theatre and public baths, circa. AD 300. The town featured an unusual imbalance in urban land use with a preponderance of public buildings. Canterbury Archaeological Trust.



Figure 10: River wall or bastion, Rochester Roman small town, built from finely worked blocks of upper Medway Valley ragstone. Archaeology South East.

One can see here, in the context of the Imperial economy (and even the provincial market economy), taxation and supply being aligned with a regional centre of Government, in this case Rochester with nearby London. The respective populations of both towns are also instructive in considering their dimorphic development, with Goacher (2009, 391) again using the methodology of Millett (1990a, 185) to estimate that Canterbury's population at the height of the occupation was 9,500, while that of Rochester she estimates at 1,300. To provide context, such a figure would make Canterbury the sixth largest town in Roman Britain (London being the biggest at between 25,000 and 30,000 at its peak in the early 2nd century, Swain and Williams, 2008, 37), with Rochester remaining a classic small town with an administrative function on a key transport node. It therefore seems reasonable to me, especially given the preponderance of public buildings in Canterbury as discussed in 2.3.4, to agree with Cunliffe that while Canterbury was able to flourish as the regional *civitas* capital, Rochester's development was stunted given it fell in the shadow of the nearby provincial capital of London, a comparative short distance to the west along Watling Street and the Thames Estuary.

Fleming (2010, 2) is particularly impressed by the vibrancy of the economy of Britain during this early period (both in an Imperial and provincial context), commenting on the great distances which huge amounts of modestly-valued goods travelled from the core of Empire to the margins (an indicator of the levels of evident market integration here at this time). She explains that such levels of trade were higher during this period than at any time in the next 1,500 years. By the middle of the 3rd century however a major change is evident which occurred across all levels of society in Kent and indeed Britain. The debate regarding this change was initiated by Reece (1980, 77) who in his reappraisal of the 'Crisis of the 3rd Century' argued that around this time there was a gradual reversal of the flow of the Roman economy from a model where the centre supplied the regions to one where the regions were much more independent economically. Millett (1990a, 127) developed this theme, arguing that in the early period there would have been a major flow of wealth from taxes raised in the centre of Empire to the expanding edge where the military was situated and where the money raised was being spent. He explained that this inflated prices at the periphery of Empire and, once the Imperial expansion had finished, created a local market where it then made sense for goods to be produced and procured locally given the additional cost of those supplied through inter-provincial trade. Mattingly (2006, 500) also acknowledges this change, saying that manufactured goods from the Continent were a rarity in Britain by the 3rd and 4th centuries

(indicating a decreased level of market integration here). He adds that in his view one of the key reasons for this import-substitution (the replacement of Continental imports by regional goods) was the need to lower the cost of the always exponentially large military presence in Britain. Such views act as a useful counterbalance to arguments that the later regionalised economy was the result of the disruption of inter-provincial trade caused by periodic civil war and major barbarian incursions in Gaul, Germany and northern Italy in the 3rd century crisis. Halsall (2013, 89), summarising a traditional view of this debate, explains his view that:

“The production of Roman goods that had taken place in the heart of the Empire had moved out to the provinces. Instead of a unified system exporting Roman goods from the core to the periphery in return for raw materials flowing from the periphery to the core, a more fragmented system now emerged. Production and consumption took place within provincial units.”

For balance it is worth noting here that Mattingly (2006, 510) has a slightly different view, even while agreeing that the change in the flow of imports did take place. In this regard, rather than seeing the economic experiences of occupied Britain as chronologically bi-polar, he looks at the issue on three different levels. These are the regional economy as part of the wider Imperial economy (see 2.2.2 above), as part of the provincial economy (see 2.2.3 above), and additionally as part of the extra-provincial economy. Crucially, he says that he believes the development of the latter two were always under the domineering influence of the former, even after the flow of imports was reversed (2006, 496).

Even noting this slightly different approach, as can be seen all of the informed commentators referenced above see a change in the direction of the flow of goods into and out of the province to a greater or lesser degree by the mid-3rd century. It is perhaps in this light that we should view one of the most visible manifestations of such an adjustment in occupied-Britain, namely the significant changes in the exploitation of natural resources by the extractive industries in Kent and the South East. This is evidenced by the virtual disappearance of large scale iron manufacturing in the Weald, and the replacement of industrial scale ragstone quarrying in the Medway Valley by much more localized activity (both discussed in depth in the relevant chapters below, set against the respective available data sets). Change in this regard is also evident in the fortunes of the elites residencies in the county as identified by Blanning (2014, 480) in 2.3.2, this arguably relating to the disappearance of the larger state-run enterprises (see discussion in Chapter 6). As Fleming (2010, 5) explains:

“...many villas in Kent...doubtless the country homes of families who had prospered in London’s good times, were deserted.”

As with elsewhere in the diocese, some elite dwellings were to reappear within the new town walls of urban centres when a move away from public buildings and industrial quarters towards orchards, market gardening and waste ground is visible (again though, less so in Canterbury). Halsall (2013, 92) says that by the beginning of the 4th century:

“...British towns were rather different from their 2nd century precursors. Where there had been shops, larger town houses appeared.”

Not all of the elite villa residences were abandoned in the middle of the 3rd century however, though even for those that remained change was coming. Moorhead and Stuttard (2013, 205) say that by the beginning of the 4th century there is strong evidence of a further change in the ownership of those that survived, they citing examples in Kent. This event is particularly evident in the Medway Valley, for example at the villa sites at Eccles, The Mount, East Farleigh and Teston (see 5.1.4 below). In this regard, the coin hoard of ‘Tetricus’ found near Allington Castle could point to trauma in the county following the failure of the Gallic Empire (though, for balance, it could also be related to severe coinage devaluation at this time, Kulikowski, 2016, 180), while other events leading to such changes may have been the Carausian revolt and its subsequent failure in the late 3rd century, and the later usurpation attempt of Magnentius in the 4th century. In the aftermath of the latter Constantius II dealt with the diocese of Britannia particularly harshly. Such falls from grace for the elites were not uncommon, with Brown (2012, 188) highlighting the case of the late Roman poet Ausonius whose family had lost their place in the nobility after the Gallic Empire failed.

Interestingly, the narrative of the occupation in Kent concludes with a final burst of economic activity of some kind in the mid-to-late 4th century as evidenced by numismatic data, though at a time when Blanning has highlighted that only a quarter of the villa estates across Kent were still in use (2014, 480). Throughout the county, at surviving villa sites and at specific locations in the county such as Whitefriars in Canterbury (Moorhead, 2012, 2) and the water mills at Ickham (Brickstock and Casey, 2010, 75), the peak of coin activity is during this late period, between Reece’s Period 17 (House of Constantine II, AD 330-348) and Period 19 (House of Valentinian, AD 364-378) for villas, Period 13 (Gallic Empire, AD 260-75) and Period 19 for Whitefriars, and Period 13 and Period 21 (House of Theodosius II, post AD 388 and the final Period) for Ickham. The juxtaposition of a peak in numismatic data with the

continued decline in elite settlement is particularly interesting here, with the former arguably indicating societal stress as wealth was hoarded or discarded at a time of crisis. Another interpretation could be to reinforce the view however that the state was increasingly important economically in the region as the end of the occupation approached, with the roles of the elites diminishing and that of state officials and the military increasing, and with the peak of coin activity being explained by loss rather than hoarding or discard.



Figure 11: Decorated ragstone from Roman villa at East Farleigh, refound by author re-used in a neighbouring garden wall. Simon Elliott.



Figure 12: The Mount villa in Maidstone, artists impression. Note Blackfriars 1-style transport vessels loading ragstone from the Roman Boughton quarries. Canterbury Archaeological Trust.

2.3.6 The End of the Occupation in Kent

Given the focus of this work on change and continuity in Roman-occupied Kent, as seen through the prism of the exploitation of natural resources, I conclude this background section on the narrative of Roman Kent by considering the end of Romanitas in the county. This is particularly relevant as it sheds light on the differing fortunes of the three regions in the county being reviewed, providing context for the regional analyses which follow.

The region's fate was ultimately wrapped up in that of the entire later diocese (and in Kent's case northern Gaul, Blanning, 2014, 484), with debate still raging among archaeologists and historians as to what actually happened politically and economically in Britain as the occupation neared its end. Arguments range at one extreme from the diocese suffering a catastrophic collapse (sometimes with a transitional phase), to a belief that the change was gentle in nature with the life experiences of those living through it being different but no worse.

Very bullishly in the apocalyptic decline camp, Reece (1980, 78) saw the decay starting early and talks of the disappearance of British towns by AD 350. Faulkner (2000, 120), writing from a radical perspective viewing the Roman Imperial project as an example of violent larceny on a grand scale (as detailed above), sees this decline starting even earlier, saying that;

"In...the mid-3rd century, civil construction-work in the major towns of Roman Britain all but collapsed...even basic maintenance and repair of the existing stock was sometimes neglected."

He adds (2000, 130) that this urban degeneration continued dramatically into the 4th century, aside from a few oases of civilization amid the urban decay, leading to a final cultural collapse between AD 375 and AD 425. He details (2000, 148) that the rural experience paralleled this, being one of earlier boom turning to later bust, and believes that talk of a late occupation-wide revival should be rejected with the 'golden age' towns being replaced by a gloomy, urban experience in an age of blood and iron (2000, 130). While accepting the dramatic decline model, Faulkner's dialectic opposite de la Bédoyère (1999, 14) fundamentally disagrees with the former's long-held grim view of late Roman Britain. He believes the experience up to the point of collapse was very different, as evidenced by the late economic boom visible in archaeological data from the South West (though not in Kent as

detailed by Blanning, 2014, 480). Of Faulkner's dystopian view of late Roman Britain, de la Bédoyère says:

"...It was never like that. The Roman Britain of the 4th century would still have been identifiably Roman to any Roman from any time."

He sees a late cultural revolution in occupied Britain prior to a sudden collapse, with the diocese being a safe haven from the tribulations on the Continent and where an estate-based rural lifestyle for societal-elites replaced the previous urban experience.

Interestingly, Faulkner also talks of a transitional period between the later Roman occupation and the early period of Anglo-Saxon expansion during the 5th century, when he sees evidence for a potential peasant revolt (2000, 178). Esmonde Cleary (1989, 204) also talked of this transitional period in his discussion on continuity and change, highlighting a post-Roman but pre-Anglo-Saxon phase in the 5th century and arguing for a degree of acquiescence on the part of this post-Roman society with regard to the eventual dominance of Anglo-Saxon material culture throughout much of Britain. Brown (2012, 393) also highlights this transitional phase, arguing that late period regionalism was more marked in Britain than elsewhere in the Western Empire, including the possible re-emergence of pre-Roman tribal identities. Though such ideas of a 'Celtic Revival' remain contentious, it is noteworthy that many early Saxon military burials are to be found along pre-Roman tribal boundaries at sites such as Dorchester-on-Thames in Oxfordshire, with Yorke (1995, 30) and Henson (2006, 64) arguing that these reflect the deployment of foederates by these newly re-emergent tribal polities.

Moving to the arguments in favour of more gentle change, with no abrupt break or intervening transition, some archaeologists and historians have recently begun to argue that this later period was actually (for better or worse) one of gradual shift, where for many inhabitants the experience was not of an overnight catastrophic collapse but instead a slightly different experience as each generation came and went. In this regard, Gardner (2007, 257) talks of change being achieved in many areas not by rebellion or disaffection but by local communities exercising agency, generation by generation, to affect small changes. Under this hypothesis, for the majority of such people these changes would have been barely perceptible as they carried out their everyday lives, with Halsall (2013, 254) saying:

"Effective Imperial power was retreating but no-one knew they were living through 'the end of the Roman Empire.'"

Such views offer a different interpretation to the black and white of Faulkner and de la Bédoyère. Developing this picture of gradual rather than radical transformation at the end of the occupation, evidence of the changing nature of the local economy is also visible in the archaeological record. Fuelled by a proliferation of domestically produced, Roman-style goods, Fleming argues (2010, 21) that actually the period from AD 290AD to AD 360 was a high-point of the occupation in certain parts of Britain (for example the South West) rather than Faulkner's calamitous ruination of occupied Britain.

Meanwhile, Milne in work in preparation (pers. comm. 31 May 2011) sees the process of gradual change (as opposed to dramatic collapse) being the natural result of the late Romano-British elites wanting to retain the trappings of Romanitas while taking a more independent approach to engagement with the central authorities of the Empire. He argues that Romano-British society would have seen less and less return for the taxes they paid, for example in the form of security against what had become endemic raiding, and had begun a process of disengagement well before the early 5th century when Roman authority is widely accepted as ending. As mentioned above, Gardner (2007, 257) succinctly describes this as a decision taken by numerous communities at local level, independently over time, rather than a grand occupation-wide process, though Milne (pers. comm. 31 May 2011) suggests it happened on a more organized basis. It should be noted that the central authorities of the Empire had long noted the risk of revolt in Britain given its remoteness from Rome and the large military presence, hence the gradual division of the original province of Britannia into two, then four and finally (possibly) five provinces as detailed above in 1.1. While this reflected an Empire-wide process, especially following Diocletian's Tetrarchic reformation, Britain can be seen as an extreme case given its unique local issues.

Whether the end of the occupation was revolutionary or evolutionary in nature, its visibility in Kent is not in question. Particularly illuminating is the data from regional coin finds which fall off dramatically as the very end of the occupation approached, with Period 21 Theodosian coins increasingly few and far between and at specific locations only. This is a pattern reflected across Britain, with Moorhead (2012, 212) saying that evidence from the PAS database shows the monetary economy was shrinking. Bronze coins of Honorius (Augustus in the West from AD 393) seem to be the last base type to arrive in the diocese in any quantity, though Moorhead (2014, 206) adds here that even these diminish to a trickle (from Aquileia and Rome) following the closure of the Gallic mints at Arles, Lyons and Trier in AD 395. Meanwhile, the last major silver issues in the West were siliquae of Arcadius (Augustus in

the Eastern Empire from AD 383) and Honorius, minted in Milan between AD 397 and AD 402. Further, very few gold solidi (from the mints at Ravenna, Rome, Milan and Aquileia) seem to arrive in Britain after AD 408, one exception being a solidus of Jovinus (AD 411 – AD 413) recorded in the Portable Antiquities Scheme (PAS) database (Moorhead, 2014, 211). Kentish coin expert David Holman says in private research (pers. comm. 19 January 2013) that this numismatic insight is illustrative of a dramatic late fall in activity across the county, he highlighting the comparative rarity of coins of Honorius compared to Theodosius I (Eastern Emperor AD 379 to AD 392, also of the West to AD 395) and Valentinian II (Western Emperor AD 375-AD 392) at villa sites such as East Farleigh (one Honorian coin) and Teston (one Honorian coin). Holman explains that the only exception is the huge bronze coin hoard found at Richborough (and excavated between 1922 and 1925) where 998 of the coins date to the reign of Honorius, but even here none are later than AD 402.

Further refining our knowledge of Kent at the end of the occupation through numismatics, Moorhead (2014, 201) shows that very few of the late coin issues have been found outside of late period ‘islands of activity’ in the east and north west economic regions of the county (significant industrial activity in the Weald having finished in the middle of the 3rd century). The vast majority of these coins were of base metal, these being indicative of military/ state activity given their use to pay the military and officials (see 2.2.5 above), they being far more common at late urban/ military sites in the ‘islands’ than at rural sites. Similarly, in unpublished research Moorhead (pers. comm. 21 January 2013) argues that the increase in the numbers of clipped silver siliquae in this late period could plausibly be interpreted as additional evidence of a state/ military presence, the clippings from these coins under such a hypothesis being used to make bullion ingots (Moorhead, 2012, 211) to pay the state or military officials in the diocese at the very end of the occupation, with Robertson (1974, 34) having said that this left the clipped coins in circulation only at the few places they were still of relevance. Looking at the end of activity in the two ‘islands’ themselves, the disappearance of late coins shows the end of activity at various specific sites before the overall end of the occupation, at locations such as the Saxon Shore fort at Lympne. Similarly, using the same data, both Dover and its Saxon Shore fort, together with settlement around Folkestone, also fell out of use before the end of the occupation. Mattingly (2006, 388) more broadly highlights the abandonment of coastal villas in the region at the same time.

The overall effect of this pattern of decline was to leave Canterbury and Richborough as the ‘last men standing’ in the eastern ‘island’ as the surviving population retrenched into their

core areas (Blanning, 2014, 480), though the decline continued with Canterbury seeming to collapse at the beginning of the 5th century as evidenced for example by the hurried Stour Street family burial dug into a roadway in the temple precinct (Brookes and Harrington, 2010, 28). A significant period of time then ensued with the town being to all intents and purposes abandoned before its later occupation by arriving Saxons (Millett, 2007, 183). This would have left Richborough as a lone beacon of the Empire in this eastern ‘island’, evidenced for example by the coin hoard detailed above (Moorhead, 2014, 209), this site relying for survival on its strategic location facilitating access to the fading diocese.

Meanwhile, in the north western ‘island’, the data presents a similar picture to that in the east, with the surviving villas gradually falling out of use to leave only a few of the major ones in existence. The latest activity in the upper Medway Valley, as evidenced by coins of Honorius and Arcadius being found, is interestingly in the upper Medway Valley at East Farleigh and Teston. These coins are again of base metal, hinting once more at a state or military presence. When the end did finally come though, it seems these final sites were abandoned in haste given that there is little evidence of the robbing out of useable building materials (though noting the late antique shift towards timber usage in building construction) as seen in the downriver Medway Valley villa sites, for example at Eccles, and in the Darent Valley. Further evidence of a rapid abandonment of the Teston site is provided by the fact that it seems to have fallen from local knowledge rapidly, given it has no association at all with modern field boundaries and, today, a mature tree line passes through the length of its main range. Meanwhile, the presence of early Saxon pottery found at Teston amid the final occupation phase can reasonably be interpreted to indicate the cause of this haste (this and other potential explanations are discussed in full in 5.1.4 below).

Taking all of the above evidence into account, all indicators point to a continuing trend of marked change in occupation period Kent in the late 4th century, except in the ‘islands’, and even here Romanitas fades as we enter the 5th century. By this time memories of an industrialised county with its intense industrial enterprises had long faded. What followed has been described as dramatic and grim by Moorhead and Stuttard (2012, 249), with Moorhead (2014, 11) later arguing that coin use ceased in Britain around AD 430. By this point post-Roman British society was experiencing a brutal, sharp flattening out to coincide with the final disappearance of Romanitas (with the exception perhaps of the South West for a generation or two).



Figure 13: The end of the Roman villa at Teston, domestic range. Neatly stacked imbrex roof tile was found here ready for transport elsewhere before the site was rapidly abandoned. Simon Elliott.

2.4 Industrial Activity During the Roman Occupation

While acknowledging the importance of agriculture in the pre-modern economy, industry nevertheless still played a highly significant and integrated role in the Roman economy and is indeed central to the core theme of this research regarding the exploitation of natural resources by the extractive industries in occupied Kent and the South East. Evidence of these processes can be perceived by us today in a variety of ways, for example the widely recognised data showing a high concentration of pollutants from Roman industrial activity (particularly lead and copper emissions) found in Greenland ice cores. Here, the only other major pre-later 18th century peak occurs during the 11th century and relates to industrial activities by the Sung Chinese on the other side of the globe (Borsos et al, 2003, 5).

Of course, industry did exist in these islands before the arrival of the Romans. Examples include the minting of coins in the LIA (for a Kentish example see the reference to a mint in pre-Roman Rochester in 5.1.4), pottery production, quern stone production (again for a Kentish example see 4.2 below regarding such industrial activity at East Cliff in Folkestone), mining and metal production. Technological innovation also occurred, for example with the adoption of the potter's wheel, the rotary quern and the lathe. However, with the arrival of the Romans something truly revolutionary happened, certainly in terms of scale, engineering innovation, the presence of manufacturing and the growth of consumerism in response to the availability of newly mass produced goods (Gardner, 2013, 7). These new industries did not exist in isolation either but were features in a complex international economic system, and were supported by an equally complex maritime and road-based transport infrastructure. This allows us to consider such activity as being part of a much wider industrious landscape, reviewed as a whole across the islands of Britain here to provide context for the Kentish experience detailed in the regional analyses below (S. Elliott, 2014b, 44).

The Roman economy featured industries both great and small. These ranged from epic state-controlled mining and quarrying enterprises (the metalla) and manufactories producing a wide variety of products (for example weapons of uniform quality and size and garum fish sauce), through to local milling and food production enterprises. With the arrival of the Romans in Britain, this industrial suite then became a feature of the British experience of the Empire.

In a specifically British context, we can look at a variety of examples of this new industrial experience. These included industries which are specifically detailed below in my own

research, for example huge iron producing enterprises (see Figure 14 below), tile and brick production, mill and quern stone manufacturing and the associated milling industry, and industrial scale mining and quarrying.

Another industry which thrived during the occupation was pottery production, and here Peacock's key 1982 work *'Pottery in the Roman World'* most usefully provides a model not only to view this industry in occupied Britain and elsewhere in the Empire, but also through analogy other Roman industrial activity. In his model Peacock broke down this crucial activity into a hierarchy of seven different modes (1982, 8, these covering both domestic and imported ceramics), starting with household production at the lowest end (the least visible in the available data), followed by household industry (evidenced by Dorset Black-burnished ware, known as BB1), individual workshops (Severn Valley ware), nucleated workshops (with urban examples including those in Colchester and rural ones the Alice Holt potteries), then manufactories (imported Samian ware), estate production (where amphora manufacture for estate goods would be an example) and finally military or official workshop production (Holt in Cheshire). For manufactories he did draw one link with the present which would sit comfortably with a modern economist, namely the evident connection at such sites between capital and labour, while at the other end of this spectrum between past and present commonality he identified the latter two modes of production (estate production and military/official production) as ones which do not sit comfortably in his wider hierarchy, let alone in a modern context. Interestingly, he also precluded pottery factories in a Roman context (an eighth mode type, above the manufactory level) as a mode of production given the Empire's arguable failure to exploit mechanical power to any extent (1982, 10).

Focusing on the British experience of the pottery industry, here were found a wide variety of styles from differing modes of production (see Peacock's examples above, 1982, 8), catering for requirements high and low, these being a key indication of the arrival and ensuing spread of Romanitas in the islands. In this regard de la Bédoyère (2000, 9) states that Roman style pottery found its way into all areas of daily life, as can be seen in works of synthesis on Roman pottery types such as Tyer's atlas or the work of Willis on samian ware (Tyers 1996; Willis 2005; 2011).

To this native Romano-British pottery we can add a modest indigenous glass production industry, with major known glass production facilities including that located on the south side of the forum in London and at Caistor-by Norwich (Roman Venta Icenorum, Jones and

Mattingly, 1990, 216). Most recently Howell et al (2013, 10) have also highlighted further significant glass production in Roman London at the Bow Bells House site south of Cheapside, this being one of many such sites coming to light in the provincial capital. Meanwhile, occupied Britain also featured a regionally focused mosaic manufacturing industry which seems to have particularly thrived in the 4th century. Jones and Mattingly (1990, 224) argue in this regard that there were six specific mosaic schools in this later period.

Britain was also home to a thriving textile industry. In particular, the province was known within the Empire for two specific textile products. These were a type of the birrus rain-proofed hooded cloak, and a form of fine quality tapetia woollen rug (Wild, 2002, 1). In the AD 301 Edict of Diocletian the British version of the latter is actually listed as the best available across the Empire. For its cloth fibres this industry made use of sheep's wool and flax, with the occasional addition of hemp and animal hair. Silk is also present, though as an import. Some of the cloth would also have been dyed, with around 20% of the woollen products found at the northern border fort of Vindolanda showing evidence of dyestuff (Wild, 2002, 1). The dyes identified here were either imports such as Madder (*rubia tinctorum* L), which gave a red colour, or local lichens which gave a purple colour.

Brewing was also a major industry in occupied Britain, with Kent providing an excellent example of the industrial scale of brewing operations during the Roman presence in the islands. Carruthers (2014, 143) explains:

“In the Ebbsfleet Valley at Northfleet villa, brewing appears to have been taking place on an...industrial scale...Malting ovens, a barn and three brewing tanks with the largest holding up to 16,000 pints (9,092 litres) were excavated.”

Meanwhile salt (vital as a preservative and a flavouring for food) was also the subject of industrial activity in occupied Britain. Roman salterns of significant size have been located around The Wash (a continuation of a strong LIA tradition), the East Anglian Coast and Thames estuary, along the south coast, and around Bridgewater in Somerset (see discussion in 2.2.4 regarding the provenance of salt manufacturing sites as Imperial Estates). Further, brine springs associated with salt production have been located at Northwich, Middlewich, Henhull and Whitchurch along or near the Rivers Weaver and Dane, and around Droitwich in Worcestershire (Woodiwiss, 1992, 183). Even a type of fish sauce such as garum may have been produced in occupied Britain, with Biddulph (2013, 20) suggesting Stanford Wharf in

Essex as a possible location while Locker (2007, 151) similarly suggests a site excavated at Peninsula House in London as another (the latter based on the remains of vast quantities of young herrings and sprats found there in association with shards from amphora used to transport fish sauce).

Last but not least, an occupation-period coin minting industry is also evident in Britain (this a function of state production set within the Imperial economy, see 2.2.2 above). Contemporary copies of Roman coins were produced here in very large numbers in the Claudian and Neronian period (AD 41-64), Severan Period (AD 193-235), the Barbarous Radiate period (AD 275-85) and in the 4th century from AD 330 to 348 and AD 355 to AD 364. Meanwhile the principal official mint for purely indigenous coins was first founded in London in AD 286 by the usurper Carausius, with coins being produced here from AD 286 to AD 324, and then AD 383 to AD 388 (Moorhead, 2014, 32). Of the 29 major Roman mints from across the Empire in the PAS database of Roman coins found in Britain, the 2,987 coins made in London make this mint the fifth largest represented, as one can see from the below table (impressive when those with higher representations are Rome, Trier, Arles and Lyon). Additionally, Carausius set up a second mint (dubbed the C mint) which manufactured further coinage, of which 417 are recorded in the PAS database. There were clearly far more coins being minted and in circulation in Britain during the occupation than both before or indeed after.

Table 2.3 - Mints across the Roman Empire

Alexandria	47
Amiens	193
Antioch	108
Aquileia	474
Arles	4,300
“C mint” (Carausius and Allectus)	417
Carthage	11
Constantinople	50
Cyzicus	65
Gallic mints (Gallic empire)	1,949
Heraclea	48
London	2,987
Lyon	4,012
Milan	10

Nicodemia	37
Ostia	15
Ravenna	15
Rome	11,701
Rouen	6
Serdica	6
Sirmium	19
Siscia	712
Spain	45
Tarraco	5
Thessalonica	110
Ticinium	143
Trier	10,616
Tripolis	5
Viminacium	1
TOTAL	38,441

Number of coins from major Roman mints on the PAS Database, after Moorhead, 2014, 32.

A final point to consider here is that industry also had an impact on settlement, for example in the location of small towns (see 1.3 above and Appendix C below) and even the location of villa estates. While the latter are often associated with agriculture, I discuss below in 5.3 and 6.1.5 whether many of those in the Medway Valley were associated in some way with the ragstone quarrying industry. Other recent examples include the villa located by Wardell Armstrong Archaeology at Emerson's Green near Bristol. This has been associated with textile manufacturing and specifically textile dyeing (Symonds, 8, 2014).



Figure 14: Roman cinder-heap, Gallants Lane iron-working site, upper Medway Valley. Simon Elliott.



Figure 15: Roman lead ingot, late 1st century AD, Gallants Lane iron-working site, upper Medway Valley. Ray Morris.

2.5 Maritime Transport in the South East During the Roman Occupation

As referenced above in 2.2.1 by Lavan (2014, 1) and Bonifay (2014, 557), maritime transport (by sea, canal and river) was essential to the smooth running of the Roman economy and had a direct impact on the prosperity of a given region. In this regard it was therefore a major factor in the success or otherwise of industry in Britain during the occupation, including those of an extractive nature exploiting natural resources in Kent and the South East under review in this research (principally iron manufacturing in the Weald, greensand quern manufacturing in the Folkestone region and ragstone quarrying in the upper Medway Valley). It is therefore discussed in detail here given it is a thread which runs through all three regional surveys which follow.

Maritime transport was the preferred choice of transporting heavy goods over long distances in the pre-modern world, and even today, specifically because of cost given it is significantly cheaper than land transport. The wider importance of transport costs is illustrated by Russell (2013a, 95) who cites the example of the Baths of Caracalla in Rome where 50% of the construction costs were taken up by shipping and haulage. Therefore any advantage regarding this cost would be taken, and in this context the below table by Selkirk (1995, 144) is particularly instructive:

Table 2.4 - Comparison of transport options.

Vessel/ Animal/ Vehicle/	Fuel Type	Distance able to carry 1 ton on 1 gallon
Roman Merchant Ship	Food/ cooking fuel	1,280 miles
Roman codicaria (towed river barge)	Food/ cooking fuel	32 miles
Mule	Fodder	2.4 miles
Roman ox-wagon	Fodder	0.8 miles

Selkirk, 1995, 144.

Hard occupation-period data for this transport price differential is embedded in the Edict of Diocletian which highlighted sea travel as the cheapest means of transporting goods, then inland waterways, and finally (by a distance) roads. With regard to the transport of Egyptian papyrus, figures in the Edict show waterways being 4.9 times more expensive than travel by sea, with roadways being up to 56 times more expensive than by sea (Campbell, 2011, 216). More recent examples of similar economics can be found in 16th century accounts from

Corpus Christi College in Cambridge which details it cost the same amount to move a load of stone 130km by water as it cost to move it 16km by land (Russell, 2013a, 96). Emphasising the point, Russell provides one further example, saying:

“As recently as 1962, limestone from Portland in Dorset was cheaper to purchase at Dublin (c.625km distant), to where it was be transported by sea, than at inland *Birmingham (c.210km distant).*”

While the riverine transport of materials from the extractive industries exploiting natural resources in Roman Kent and the South East is central to the regional analyses below (see example of riverine transport galley featured in Figure 16), the above examples make it clear that it was actually transport by sea which was by far the most cost efficient means of carrying heavy loads from one place to another. A specific example is highlighted by Lyne (1994, 540) where he shows that the Dorset-based BB1 and Thames Estuary-based Black Burnished Ware 2 (BB2) industries were one of the main suppliers of pottery to the military garrisons in the north of Britain into the 3rd century AD.

With regard to this maritime trade around the islands of Britain two interpretative models are particularly useful to provide context for our review of occupation period Kent when considering sea traffic around the British Isles. Firstly, Morris (2010, 1) argues that from the LIA through to the end of the occupation three specific regional maritime exchange systems existed. These facilitated the transfer of peoples and materials (which he terms ‘connectivity’, a manifestation of regional market integration) and their interaction with each other, though at any given time this was dependent on political and economic conditions. The three systems were:

- The Atlantic System, ranging from the Atlantic coasts of Britain and Western Europe to the Western Channel.
- The southern North Sea and eastern Channel System, ranging from the eastern Channel to the east coast of Britain (and centred around the Straights of Dover).
- The eastern North Sea System, linking settlement from the mouth of the Rhine to Scandinavia.

More recently Evans (2013, 433) has argued in favour of a two trade route model around the British Isles, one on the west coast and one the east. He argues that both were driven by the

need to supply the military presence in the north, with the west coast route having as its principal channel crossing route that between Brittany/ Normandy and Poole Harbour. Evans (2014, 435) uses ceramic data to show that it was to the latter that continental imports of spices, olive oil, fish sauce, dried fruit and Samian ware arrived for trans-shipment along the south coast and then up the west coast. In this regard the principal occupation-period ports in the west would have included those at the legionary fortresses at Caerleon (Guest and Young, 2009, 97) and Chester (Mason, 2001, 43), and the harbour at Bowness on the western extremity of Hadrian's Wall (Mason, 2003, 116). Meanwhile, Evans argues that the east coast route (more important to this research) featured London as its principal international emporium with its strong continental links to Gaul and the Rhineland. Archaeological data supporting this interpretation includes evidence for imports of spices, olive oil, fish sauce, Samian ware and other Gallic and Rhenish fine wares, and Noyon and Rhenish mortaria (with Dannell and Mees referencing London as a key emporium for the import of this elite pottery in their 'least cost' discussion, 2015, 80). Once again Evans says that such imported goods were then trans-shipped north, this time along the east coast. Allen and Fulford (1999, 177) earlier demonstrated through their own analysis of regional ceramic exports that trade along the east coast was two-way in nature, with local Black-Burnished wares from the Thames Estuary joining the elite goods going north and then appearing along Hadrian's Wall and even on the Antonine Wall. By way of reciprocation, Dales Ware and coal of north eastern origin were then shipped back to the South East. In this regard the principal harbour on the north east coast was that at South Shields on the south bank of the Tyne, especially after it was greatly expanded to support the Scottish campaigns of Septimius Severus in the early 3rd century (Moorhead and Stuttard, 2012, 162, and Elliott, 2016, 157).

Looking specifically at Kent and the South East, and the shipment of goods deriving from the extractive industries therein, these would have fitted seamlessly into Morris' southern North Sea and Eastern Channel System and Evans' east coast trade route in their respective interpretive models. Regional expert Andrew Richardson (pers. comm. 21 June 2013) believes that vessels plying their trade between the Continent and Britain along the east coast (and indeed the west coast through Dorset Harbour) were following a formalized schedule designed to make the best use of their time and carrying capacity. He suggests a cabotage type model:

“Clearly what was happening was that merchant ships were sailing a circuit between a variety of Continental and British ports. Stopping off at Folkestone for example,

they would drop off some of their cargo of luxury goods and replace it with locally made Greensand querns. These would then be sold with other goods as the vessel stopped off along the Wantsum Channel, in the Thames Estuary (and onto the London emporium), and then around the *East Anglian and North Sea coast*.”

Allen and Fulford (1999, 178) argue that while this trade along the east coast into the North Sea and onwards to the Continent was common throughout the occupation, it increased markedly from the Hadrianic period and then declined from the middle of the 3rd Century. They continue that north Kent and south east Essex were specifically the origin of much of the material transported to the north (much of which Evans argues would have been trans-shipped through London, 2013, 433), and say that epigraphic evidence for the presence of units of the Classis Britannica during the building of Hadrian’s Wall is evidence of the important role the regional fleet had in this east coast trade (see discussion in Chapter 6).

An interesting microcosm of the east coast trade route is presented by the recent discovery of four potential blank millstones or columnal bases (dubbed the ‘Medway Stones’ and fully detailed in 5.1.4 below) found recently on the bed of the Medway between East Farleigh and Tovil (S. Elliott, 2014c, 11). Archaeological building material expert Dr Kevin Hayward (pers. comm. 3 July 2014) has petrologically examined material from one the stones and says that it is manufactured from greensand, he adding that while it might have originated in the Medway Valley, the most common type of such stone found there is Hassock which one would not use as a quern or building stone given its friability. This raises the prospect that the stone was actually quarried from the greensands around Folkestone (see 4.1.4 below) and shipped from East Wear Bay back to the Medway Valley on a vessel returning after dropping off a load of upper Medway Valley ragstone. Under such a hypothesis the ship was then wrecked before being able to drop off its greensand load and pick up more ragstone for shipment on to the London emporium or back once again to the east Kent coast. Data supporting such an argument is provided in Building 5 at the East Farleigh villa site where a quern stone of Folkestone Greensand has been found, though interestingly in a 4th century context (again see 5.1.4 below).

Meanwhile, Black (2013, 41) illustrates that trade from the Kentish coast was equally important travelling west, for example with regard to Wealden box flue tiles which he says would have been carried westwards by vessels operating through the east Kent ports (and thus fitting into Morris’ Atlantic System and Evans’ west coast route in their respective models).

Such vessels would have arrived in the Weald with a cargo to sell of goods from London or north Kent, for example Canterbury grey ware pottery. Once unloaded this would have been replaced with Wealden pig iron and tiles before the vessels continued west. Such trade was clearly two-way in nature, with Lyne (1994, 133) highlighting the large quantities of Dorset-produced BB1 pottery which found its way to the east coast of Kent after being a prime cargo on the return journey.

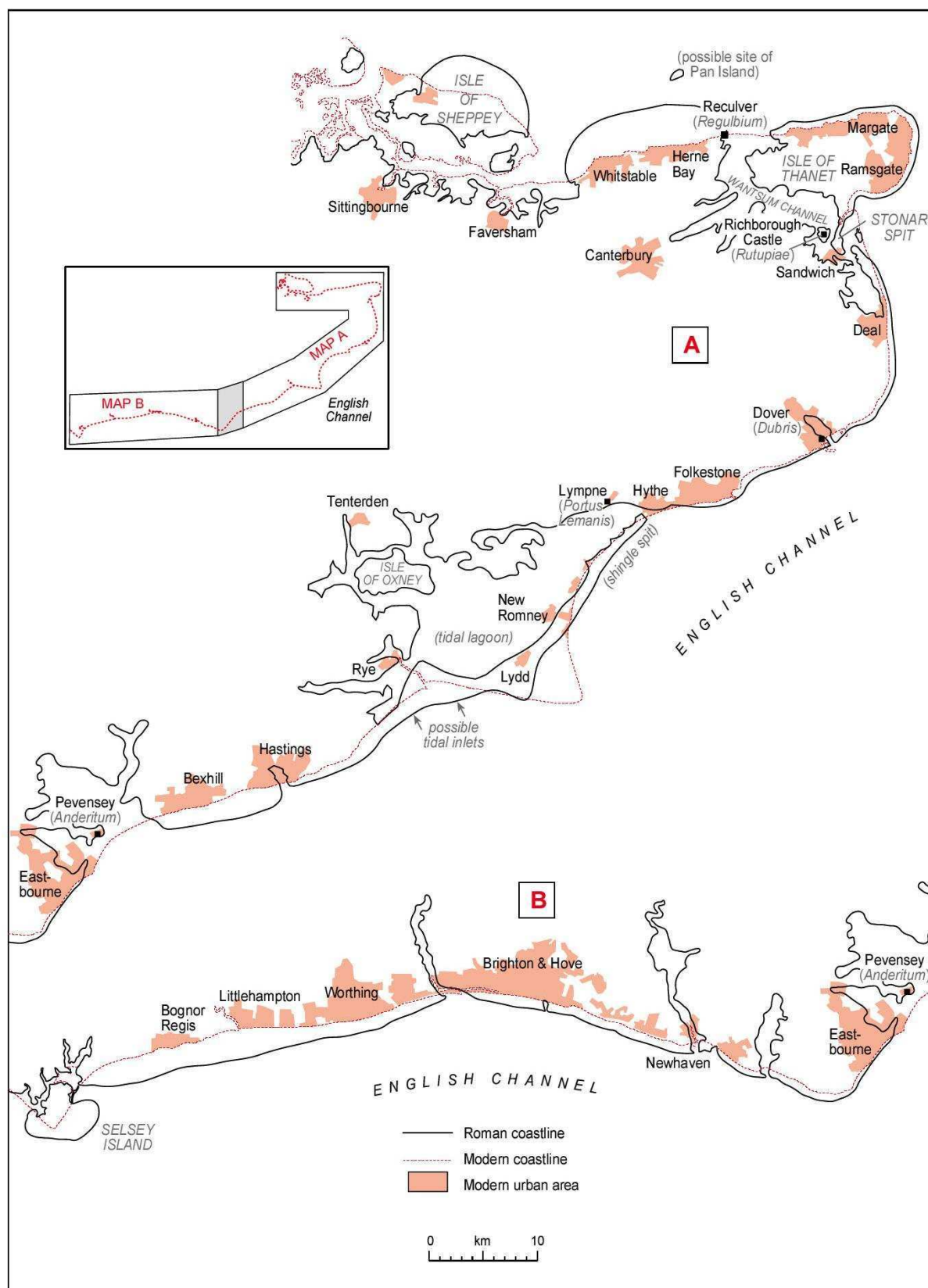
Given the prominence of the *Classis Britannica* until its demise in the middle of the 3rd century (see discussion in Chapter 6), it is likely that the frequency of the regional maritime trade in both models would have become more problematic later in the occupation (noting Evans' comment on the decline of east coast trade from the middle of the 3rd century referenced above). What is clear however is that maritime trade did continue, and with the possible involvement in some form of the state (again see discussion in Chapter 6). In this regard Moody (2008, 154) points to the appearance in the later 3rd century of imported BB1 in Thanet of a type most often associated with the military. We can also look here again to Building 5 at the East Farleigh villa, with its 4th century Folkestone greensand quern and also another of millstone grit from Derbyshire or Yorkshire found in the same chronological context, illustrating the continuance of long-range trading.

A final point to note here is the cosmopolitan nature of those engaged in the maritime trade networks around Britain at all stages of the occupation. A recent find of an individual involved in these types of activities is that of a dedication stone (of Turkish marble) seemingly dating to the Antonine period naming a mortix Tiberinius Celerianus, a maritime merchant who we know of from a temple dedication to the Spirits of the Emperors found during excavations in Tabard Square, Southwark. In this epigraphy he emphasises at the same time his trade, his loyalty to the Emperors, his allegiance to his tribe and community, and finally to his home city (Killock, 2009, 47). Indeed, his is the first reference we have in the historical record of someone calling himself or herself a Londoner.



Figure 16: Roman riverine transport galley carrying barrels of wine, 2nd century AD, Trier. Meriel Jeater.

Map 2.3 – The Roman Coastline of Kent and the South East (Beaches At Risk (2004) Interim Report. University of Sussex) <http://www.sussex.ac.uk/geography/researchprojects/BAR/publish.html>



2.6 The Military Presence in Britain During the Roman Occupation

Given the importance to this research of the military presence in Britain during the occupation, and particularly the Classis Britannica regional fleet as discussed in Chapter 6, I provide here an overview to inform the later detailed regional surveys and discussion.

2.6.1 The Size of the Military Presence

In terms of land forces, the initial Claudian invasion force under Aulus Plautius totalled up to 40,000 men (Grainge, 2005, 111) comprising four legions (legio II Augusta, legio IX Hispana, legio XIV Gemina and legio XX Valeria Victrix) and 20,000 auxiliaries carried by 900 ships (Grainge, 2005, 129). It is worth noting the huge size of this force (which does not count the thousands of servants and slaves who would have accompanied it), reflecting Caesar's experiences in his landings in 55 BC and 54 BC. With regard to the first of these, Caesar arrived with just two legions (legio VII Claudia Pia Fidelis and legio X Fretensis) totalling some 10,000 men, while the latter featured five legions (legio VII and four others) totalling 25,000 men plus 2,000 auxiliary cavalry carried in 680 military and 200 commandeered civilian ships (Mason, 2003, 78). Caesar's failures (if viewed as such) clearly had an impact on the Roman psyche, with Horace (Odes, III.v) referencing the unconquered and fierce Britons (along with the Parthians) as unfinished business in the early Imperial project of Augustus, he saying that:

"Augustus will be deemed a God, on Earth when the Britons and the deadly Parthians have been added to our Empire."

In the case of both of Caesar's incursions his force was clearly insufficient, a matter definitively addressed for the AD 43 invasion (which itself can be argued nearly failed in the context of the Boudican revolt of AD 60/ AD 61).

With regard to the size of the military presence in Britain in the post-conquest period, Martin Millett (1990a, 181) has calculated that the army totalled up to 20,000 troops. David Mattingly (2006, 131) goes further, saying that it numbered up to 55,000 in the 2nd century, and between 20,000 and 25,000 in the 4th century. A useful statistic to consider here is that the British Army in early 2014 numbered just under 100,000 regular and reserve trained personnel. Therefore Mattingly's figure of up to 55,000 troops in the 2nd century is clearly a huge number for this northwestern archipelago of Empire, especially given a maximum

population at the time of only 3,665 million (see 2.2.3 above) compared to the 64 million today. To provide even more context, Mattingly's military figure of 55,000 represented up to 12% of the entire Roman army at that time, in just 4% of the overall Imperial territory. It is also worth noting here that both Millett and Mattingly, in the same calculations which determined the size of the military in Britain, also look at the size of the associated garrison settlements, with the former estimating a figure of between 50,000 and 200,000 and the latter 100,000 in the 2nd century and 50,000 in the 4th century.

Now turning to the maritime component of the military presence in Britain, the *Classis Britannica* was the regional fleet which had as its sphere of operations the British Isles, the North Sea, the English Channel and the northern Continental coast as far as the Rhine (Milne, 2000, 127). It is considered in particular detail here in the context of the regional reviews in Chapters 3, 4 and 5 and the discussion in Chapter 6 concerning its role in facilitating the regional extractive industries.

The *Classis Britannica* was one of eight regional fleets which came into being to join the two state fleets operating out of Misenum and Ravenna (*Classis Misensis* and *Classis Ravennate*) in Italy. Its importance can be judged by the annual stipend paid to its commander when compared to other fleets, detailed in the below table.

Table 2.5 - Roman regional fleets.

Fleet	Annual Stipend
<i>Classis Ravennate</i>	300,000 sesterces
<i>Classis Misensis</i>	200,000 sesterces
<i>Classis Britannica</i> *	100,000 sesterces
<i>Classis Germanica</i> *	100,000 sesterces
<i>Classis Pannonica</i> *	60,000 sesterces
<i>Classis Moesica</i> *	60,000 sesterces
<i>Classis Pontica</i>	60,000 sesterces
<i>Classis Syriaca</i>	60,000 sesterces
<i>Classis Nova Libica</i>	60,000 sesterces
<i>Classis Alexandrina</i>	60,000 sesterces

Ellis Jones, 2012, 61. *Indicates a significant riverine component.

The fleet had its origins in the Claudian invasion of AD 43 when the naval force of 900 ships mentioned above was created to facilitate the incursion. Initially formed around a core of experienced men from the Classis Misenensis, the British regional fleet was not actually called the Classis Britannica until the Flavian period, when regional stability gave the province the opportunity to formalise its activities. By that time Cunliffe (2013, 386) speculates that the majority of its sailors and shipbuilders would have originated from the Morini and Menapii coastal tribes of Belgic Gaul and from the Batavi in the Rhine Delta, on the basis that these were the tribes in the region with the most experience in shipbuilding and maritime activity. Mason (2003, 31) earlier detailed that other regional communities who may have provided ship's crew included the Chauci, Frisi and Veneti, all well known for their nautical skills.

Boulogne functioned as the fleet's headquarters for much of the period of its activity, its base there being the Classis Britannica fort which enclosed an area of 12.5ha, just over half the size of a full legionary fortress (Mason, 2003, 30). On the British side of the Channel the principal centres would have included Richborough, Dover and possibly Lympne on the Kentish coast (Philp, 1982, 176), and Pevensey in East Sussex (Mason, 2003, 30). This significant presence on both sides of the Channel reflected wider Roman attitudes to the control of crossings, derived from the Empire being both expansionist by its very nature (at least until the early 3rd century) and also the economic super-power of its day, dependent as it was on extensive supply routes. This was a theme which Philp (1981, 100) readily developed based on the data derived from his extensive excavations between 1970 and 1977 in Dover. Of the Boulogne/ Dover crossing he said:

"...the importance of this route has been largely underestimated...It clearly formed a vital and indispensable extension...of the major communications network spreading up from the Mediterranean through Gaul to Britain."

The manpower complement of the Classis Britannica can be inferred from the size of the wider Roman fleet, and its regional components, over time. The original Roman war fleets created to fight the First and Second Punic Wars were extensive, given the nature of the conflict across the western Mediterranean, numbering up to 60,000 men in terms of crew for the second iteration. Most of these would have been rowers, for example 30,000 such specialists (professionals and citizen levy and not slaves, Goldsworthy, 167, 2014) being needed for the 203 BC invasion of Africa to man 160 warships according to Pitassi (2012,



Figure 17: Roman galley, graffiti on waste lead from Caistor-by-Norwich, 2nd century AD. James Beckerleg.

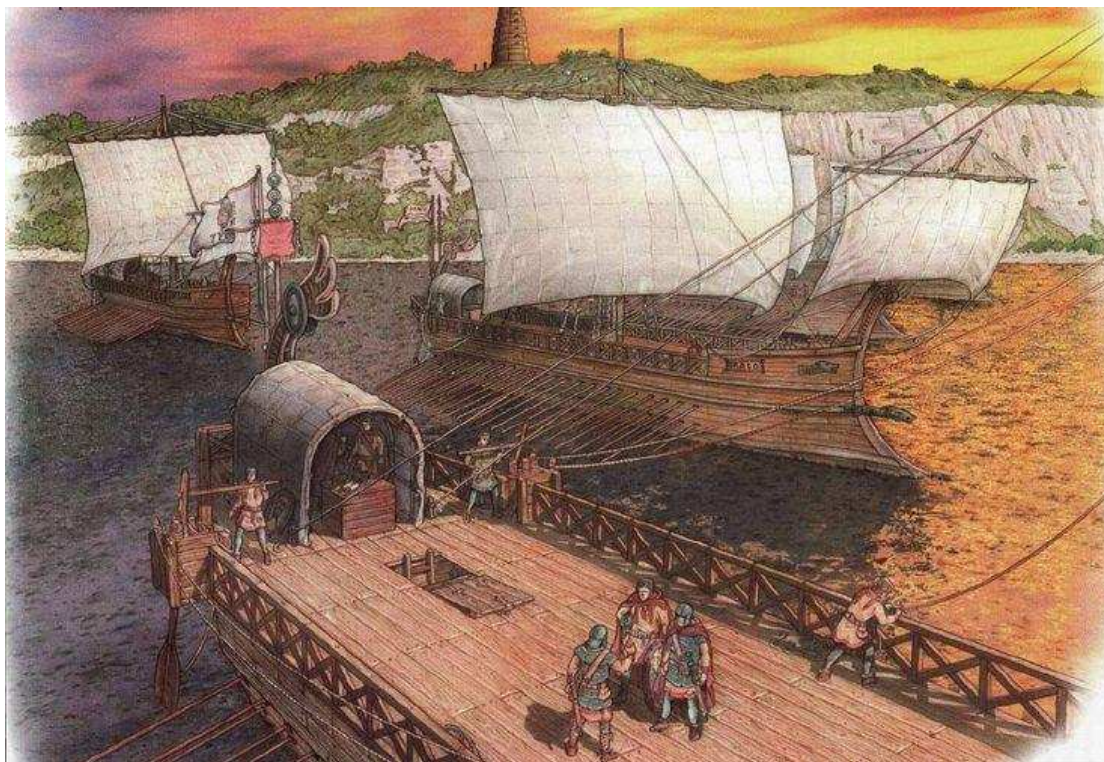


Figure 18: The Dawn Patrol. Artists impression of Roman bireme liburnae of the Classis Britannica departing Dover on a dawn patrol, pharos in the background. The regional fleet operated from the vexillation-size fortress here from the later 1st through to the early 3rd centuries. Dover Museum.

61). He believes that the 60,000 overall figure would have fallen to around 30,000 by the reign of Augustus at the turn of the 1st century BC, then rising to around 50,000 again by the reign of Hadrian in the 2nd century AD as the regional fleets reached maturity. Key factors in this increase over 140 or so years would have been the growth of the *Classis Germanica* (incorporated very late in the 1st century BC) and creation of the *Classis Britannica* in the later 1st century AD. As can be seen above, based on the stipend paid to their commanders, these two were jointly the third most important fleets in the Empire after the Italy-based *Classis Misenensis* and *Classis Ravennate*. It is from the compliments of these two latter fleets that we can start to infer the size of the *Classis Britannica*, with Mason (2003, 31) arguing that during the reigns of Otho and Vitellius in AD 69 the former had a compliment of 6,000 and the latter 10,000 (using a calculation based on the number converted for legionary land-based warfare during the civil war of that year). He then looks at the military mission of the *Classis Britannica*, arguing that it would need three squadrons to maintain sea control and communications, on the east and west coasts of Britain and in the Bristol Channel. Finally, he looks at the known fleet bases at Boulogne where he says the fort would have accommodated 3,500, Dover (640 men) and other bases such as Richborough, Lympne and Pevensey (the latter two both presumed to have featured *Classis Britannica* forts, though not yet confirmed). Based on all of these factors he calculates that the compliment of the *Classis Britannica* would have been around 7,000 men.

The last epigraphic testament to the existence of the *Classis Britannica* is that of Saturninus, ex-Captain in the British Fleet, dated to AD 244-249 (Russel, 2002, and see Appendix E below). Ingleton (2012, 10), Philp (1981, 115) and earlier Cleere (1977, 19) added that around this time the *Classis Britannica* fort at Dover also fell out of use, the latter saying it was deliberately and comprehensively slighted. Meanwhile Morris (2010, 147) also argues that around this time there is a marked decline in North Sea trade. Such data and anecdote has traditionally been used to argue the case that the *Classis Britannica* ceased to exist in the mid-3rd century, for example by Cunliffe (2013, 389). There is no clear data to indicate why the regional navy disappears at this time, though it is around this point that the ‘Crisis of the 3rd Century’ begins to gather pace (discussed in detail in Chapter 6). The fleet did survive the initial reforms of the military, and indeed separation of the original province into two, by Septimius Severus (Emperor AD 193 – 211) and his son Caracalla (AD 198 – 217), and the accession of Maximinus Thrax (AD 235 – 238). It may then have been the victim of the establishment fightback as a string of Senatorial-level Imperial candidates followed the

assassinated Thrax (P. Elliott, 2014, 44). More likely though, its fortunes may have been tied to the fate of the Gallic Empire initiated by the usurper Postumus in AD 260 which featured Britain amongst its constituent parts (P. Elliott, 2014, 121). In this context, the regional navy could then have found itself on the wrong side of the power struggles of the Gallic Empire (of its four 'Emperors', three were assassinated) or indeed of the Aurelianic reconquest in AD 274. In the latter regard, it is instructive that the coin hoard of 'Tetricus' detailed above in 2.2.5 has been found at Allington Castle north of Maidstone on the site of a prospective Roman villa and quarry (see 5.1.4 below, and particularly relevant given the discussion regarding the role of the Classis Britannica in the ragstone quarrying industry of the upper Medway Valley in Chapter 6).

Maritime operations after this time around Britain largely depended on resources specifically created to fulfil isolated regional requirements. Pitassi (2012, 15) says that by the reign of Diocletian (AD 285 – 305) the Imperial regional fleets had been replaced by smaller squadrons (reflecting changes to the army in the same period, with the Classis Anderetianorum being a potential British candidate here). Russel (2002) agrees that the military and state functions of maritime activity in Britain after this time become more regional, perhaps linked to individual military units. An example that a maritime capability did continue would be the 4th century numerous *barcariorum Tigrisiensum* detachment of Tigris boatmen (Finkle, 2014, 138), operating on the River Tyne from the fort at South Shields (Roman Arbeia, Hodgson, 2007, 23). Additionally we can reference the later *limitanei/ riparienses* units which policed border regions featuring a river (for example the Rhine or Danube) and which would certainly have maintained a riverine capability (Hughes, 2010). Peaks and troughs in maritime capability seem to have become the norm in this later period, with Cunliffe (2013, 424) saying that at certain times, in certain circumstances, the North Sea would still have been alive with shipping. Moorhead and Stuttard (2012, 174, 207) believe that such highpoints would have been during the Carausian revolt, and later during Julian's period as Caesar when he ordered 800 ships to be built to convoy grain from Britain to feed the Rhine armies. They go on to explain that this latter effort was only short lived, and that by AD 367 the fleet was once again too small to prevent barbarians using the seas around the diocese. Finally, Pitassi (2012, 21) argues that by AD 395 any semblance of control in the North Sea had been lost.

For our purposes though we can return to the 2nd century when the *Classis Britannica* was at its height, taking Mattingly's 55,000 figure for the Army and adding to it the 7,000 personnel of the regional fleet, giving a huge total of 62,000 military personnel operating in and around the islands of Britain. This would represent an eighth of the entire Imperial military complement at the time, a figure large enough to prompt Herodian (2.15) to comment on its size and power.

2.6.2 Mechanisms of Command and Control

Having determined the potential size of the military force in Britain, and how the *Classis Britannica* fitted into this, we can now explore the channels of command by which this would have been utilised, both for military activity and also as agents of the state for other functions (for example managing industry in occupied Kent, see Chapter 6 regarding the debate on this issue). After all, 62,000 personnel gives a very sizeable force of state employees looking for gainful employment, and though there were clearly spikes of intense military engagement during the occupation, this was not the case all of the time.

In terms of governance, a major Imperial Roman province until the Diocletian reformation had two different chains of command to ensure its smooth running. The first was the staff of the Imperial Governor, and the second that of the Procurator (Birley, 2005, 3). The former was tasked with ruling the province and was the chief administrator of Roman law. A consular status Imperial legate (senior officer, today a senior General), he would be supported by an *iuridicus* (legal expert), three legionary legates and three senatorial rank military tribunes. Equestrian-rank officers would make up the remaining military hierarchy, with 15 legionary tribunes and up to 60 auxiliary commanders (Mattingly, 2011, 219). Clearly, the military force of the province sat within the chain of command of the Governor.

However, it was the Procurator who was tasked with making the province pay, reporting directly to the Emperor's *fiscus* (exchequer) and thus being the main representative of the Imperial economy in the province (though also having a key role to play in the provincial economy). The term Procurator derives from the Latin verb *procurare* ('to take care') and referred to the individuals, usually freedmen, hired by the wealthy to manage agricultural or financial estates (Fuhrmann, 2012, 195). The use in an Imperial context originated in the reforms of Augustus (Birley, 2005, 298) as he began to establish the apparatus of Empire, with the name being applied at this senior level to those managing the Imperial private and

public estates. The individuals so employed proved particularly useful in a provincial role given the comparative lack of Senatorial interest in this regard (Birley, 2005, 298). By the beginning of the reign of Claudius the first full provincial Procurators had appeared, for example in Judea in AD 41, they being independent of the Governor and thus acting as a useful political counterweight. Very shortly thereafter they also began to be recruited from equestrian ranks. The Procurators of Britain were equestrian-rank from the beginning (Birley, 2005, 298), with the lesser *procuratores* employed below them including other equestrians and also freedmen, some of the latter from the *familia caesaris* (the Emperor's freedmen and slaves). Note should be taken at this point that while there might appear to be parallels with a modern civil service here, we are talking about a strictly limited number of individuals so the analogy is not as useful as it might appear. The *procuratores* would have been registrars, finance officers and the superintendents and specialists tasked with running major state sponsored industrial activity (for example the procurator *metallorum* tasked with running the *metalla* state mines and quarries, discussed in full in 2.6.3 and Chapter 6).

In Britain the Procurator was styled the *procurator Augusti*, with the first holder of the post being Publius Graecinius from AD 43 to AD 60 (he, at least initially, also being the Procurator in Gaul). A key point here is that the Procurator in Britain was appointed immediately after the Claudian invasion, the Emperor intending to make the new province pay from the word go. After all, it had to be shown that it was worth the conquest as set out in 2.2.2, and this priority remained writ large in Britain throughout the occupation given the large military presence which always placed a burden on the regional economy (Mattingly, 2006, 128).

The Procurator had specific responsibility for collecting taxes through the mechanisms set out in 2.2.2 which, as Pearson (2006, 39) explains, would have included responsibility for mines, quarries, Imperial estates and other state monopolies and where the superintendents and specialists detailed above would have been stationed. The territories attached to such industries would have held a special position within the province (Hirt, 2010, 106), very relevant to this research (see detailed discussion in Chapter 6).

In terms of total numbers, taking both the Governor and Procurator's staffs together, this would give a combined number of less than 80 senior officials to run the province legally and financially. As Mattingly (2011, 219) says:

“Even if we include legionary centurions and unknown numbers of Imperial freedmen and Imperial slaves, the core bureaucratic team in the province was very small.”

After the Severan reforms in the early 3rd century with the creation of the two provinces in the islands of Britain (of Britannia Superior, with London as its capital, and Britannia Inferior, with York (Roman eboracum) as its capital), the division of command of the Roman military in the region is unclear, though common sense dictates that the troops on the northern and western frontiers would have reported to the Governor in York while those having a wider regional responsibility (for example the Classis Britannica) would have reported to the Governor in London.

Later, following the Diocletian reformation, the Procurator's role was replaced by a vicarius who had responsibility for the wider diocese (the original province being further subdivided), with each of the new smaller provinces in Britain being governed by a praeses-rank Governor (who combined the role of the original Governor and Procurator). With this reformation the constellation of civil servants supporting state activity would have been greatly expanded, given the additional tiers of governance.

The civilian role of the Classis Britannica, far more so than the legions, is central to this research and is discussed in detail in Chapter 6, so here I will dwell briefly on the instruments by which the fleet might have actually been utilized in this role. The Procurator was the most relevant official facilitating the use of military assets for civilian purposes (as part of the Imperial economy). Clearly there would have been some governing mechanism to allow him to call upon the assets of the Governor – the military – when they were not required elsewhere and when serious state-level resources were needed to facilitate his task of making the province pay its way. Hirt (2010, 199) believes this was through the appointment of a *beneficiarii procuratoris* by the Governor from the ranks of the military to serve on the Procurator's staff, acting as a go between. Meanwhile the importance of the regional fleet in Britain is directly indicated by the fact that the second most senior procuratorial position on the Procurator's staff was the *praefectus Classis Britannicae* (fleet Admiral, Birley, 2005, 298), emphasising the importance of access to the fleet's resources by the Procurator. By way of explanation here, each of the regional fleets' *praefectus classis* were the direct appointment of the Emperor, the post being part of the equestrian career structure. A very senior position, it was also rather bi-polar in that while the overall reporting line was through Procuratorial channels to the Emperor directly, when in theatre the *praefectus classis* and his

fleet were under the local military command of the Governor given its military function. This link in the role of the praefectus classis between the civilian and military chains of command is even more explicit when one considers that we know of at least one individual, Marcus Maenius Agrippa L. Tusudius in the reign of Antoninus Pius (Emperor AD 138 – AD 161), who combined the post of Procurator with being the actual military commander of the Classis Britannica (Mason, 2003, 32). This intimacy reflects the fact that to facilitate the exploitation of provincial raw materials, the Procurator and his staff would have used whatever resource was to hand, and it is in this context that we should therefore not simply think of the fleet in a maritime context, but also as a tool to perform other functions. Parfitt (2013, 45) is explicit about this, saying:

“The Classis Britannica seems to have functioned mainly as some kind of army service corps, supporting the Government and provincial army, rather than as a Navy in the modern sense.”

2.6.3 The Military in a Civilian Context

Developing this theme, it is clear that the Roman military more broadly was used not just for conflict-related activity but also as a resource to be deployed by the state as and when required for other functions. This was after all an era before the advent a civil service, nationalized industries or a free market capable of being engaged by the state to complete large-scale capital expenditure projects. This debate is important when we consider and interpret the data in the regional analyses below, especially with regard to the role of the Classis Britannica as discussed in Chapter 6.

In the first instance, given the chain of command outlined above, clearly the military was capable of providing an administrative capability in a given province (Goldsworthy, 2003, 144), helping with the smooth running of the Imperial economy and ensuring the presence of the state within its provincial equivilant. A specific example is provided by one Babatha, an early 2nd century resident in the province of Arabia, whose private papers were found in Israeli caves at Khirbet Qumran. These detail her property assets as recorded in an official census in December AD 127, and indicate that her declaration was made to a cavalry commander named Priscus who was acting in this administrative role of behalf of the Governor (Goldsworthy, 2003,146).

Another public function for the military was that of firefighter, with D'Amato (2009, 14) detailing as an example the two cohorts of military personnel permanently stationed at both Ostia and Puteoli (modern Pozzuoli) to guard against the occurrence of fire at the port facilities there.

Additionally the military were also highly skilled in engineering. In particular Goldsworthy (2003, 146) details the large number of specialist craftsman and engineers attached to military units. Blagg (2002, 182) adds that the former included highly experienced architects and surveyors. Additionally, the professional soldiers themselves were trained engineers in their own right, able to fully participate in the construction of not only their own fortifications but civilian structures too. To this end Connolly (1981, 239) explained that each legionary in a Principate legion had to carry a saw, pickaxe, sickle, basket, chain and leather strap. The same was true of the sailors and marines of the regional fleets, with D'Amato (2009, 15) detailing the remains of one such individual found during the excavations at Herculaneum who carried not only his military equipment (for example sword and dagger on a military belt) but also a bag of carpenter's tools. He has been identified as originating in the *Classis Misenensis*. One of the most obvious examples of the engineering prowess of such troops, both specialists and regulars, were the roads built throughout the Empire. The commonality of their structure reflects the use of the military in their construction, even when they were not being built for specific military use (Goldsworthy, 2003, 146).

Other specific examples of the military carrying out purely civilian construction and maintenance are also evident across the Empire. One such is the aqueduct outside the colonia of Caesarea Maritima on the coast of Judea where we know from inscriptions that a vexillation the legio X Fretensis was used for maintenance work. Topically for this research given its focus on riverine use, another example is the three-mile long canal with bridges constructed near Antioch in AD 75 by vexillations from four legions together with 20 auxiliary cohorts. Another fluvial example relates to one Nonius Datus, a veteran of legio III Cyrenaica, who from epigraphic evidence at Lambaesis in North Africa is known to have participated in the civilian project to bore a tunnel through a mountain to provide a reliable flow of water to a neighbouring town in Mauretania.

From construction we can turn to another manifestation of the engineering skills of the Roman military being used in a civilian context, namely mining (other elements of the workforce in the metalla, for example slaves, are considered in the relevant sections at 3.5

and 5.4 below given the focus in this sub-section on purely military matters). In this regard de la Bédoyère (1992, 100) is unequivocal that the majority of such extractive industries exploiting natural resources were under state control. Using data from mining operations across the Empire, Hirt (2010, 106) details that the actual mechanism of such state control would have been public ownership under the authority of the Emperor (see 2.2.2 and 2.2.4 above for the discussion on the various options available within the Imperial economy to actually control and manage the larger scale metalla operations). Whatever the ultimate such arrangements were, given the military were readily to hand, it was invariably the troops who initially facilitated each major mining operation. This was clearly common, a fine example being the award of triumphal honours by Emperor Claudius to Curtius Rufus, Governor of Upper Germany, for allowing his troops to facilitate silver mining (Goldsworthy, 2003, 148). Mattingly (2006, 507) adds another example of the military being involved in mining, this time for lead. This metal was an important part of the Roman economy, for use in its own right and also as a source of silver for coin production (in this latter case the silver being extracted from argentiferous lead by the process of cupellation, Jones and Mattingly, 1990, 185). The exploitation of lead during the occupation is a useful tool for the archaeologist given that it was produced in ingots or ‘pigs’ which were usually stamped and dated, giving insight into their origins both geographically and chronologically. We know the legions were producing lead as early as AD 49 in Britain because a ‘pig’ originating in the Mendips has been found at St Valury-sur-Somme in France stamped with the mark of the legio II Augusta and dated AD 49. This shows that the lead was not just for local use, and three other examples found in Britain from this period indicate that the export route was through Southampton Water (Jones and Mattingly, 1990, 184). Salway (1981, 634) argued that the early exploitation of lead in Britain was so important that it was a key factor in the earlier prioritization of the south west for conquest in Vespasian’s famous campaigns in the mid-late 40s AD when legate of the legio II. In this region, at sites such as Charterhouse-on-Mendip, lead production soon reached industrial proportions (the lead here having a particularly high silver content), to be quickly joined by other areas such as Wales and Northumberland. In fact the industry was so successful that by the AD 70s Britain had surpassed Spain as the leading province supplying the metal, to the extent that the state directly intervened. As Salway (1981, 635, he citing Pliny the Elder, Nat. Hist. 34.49.164) explained:

“By Flavian times the much greater ease with which the surface deposits of Britain could be worked than the mines of Spain...had proved a serious embarrassment to the

Imperial Government and production was limited by law, presumably for political reasons such as the protection of interests in other provinces.”

As detailed in 2.2.2, once successfully initiated by the military, the lead mining and manufacturing claims were quickly let to either metalla contractors, companies of socii investors or ambitious entrepreneurs (Mattingly, 2006, 507), though with the state perhaps retaining some kind of controlling interest as part of the Imperial economy. We have a specific example of one of these entrepreneurs taking over a lead mining metalla concession, the freedman C. Nipius Ascanius. His private stamp has been found on a Mendips ‘pig’ dated AD 59, and he is later found acquiring lead deposits in the early AD 60s in the Clwyd region in Wales, here before this district was actually pacified (Salway, 1981, 634). This is a useful counterpoint to the different experience of state involvement in the upper Medway Valley ragstone quarrying metalla discussed later in Chapter 6 where a longer term military presence is debated as an alternative to the early letting of commercial metalla contracts (again with reference back to 2.2.2 above).

The limit on lead production seems to have been lifted later in the occupation, with Todd (1996, 47) using data based on pottery analysis to show that lead mining continued to thrive in the Mendips until at least the 3rd century. The lifting of the limit may actually have occurred during the reign of Hadrian (Salway, 1981, 635) when lead mining in Derbyshire began, the Emperor’s name appearing on ‘pigs’ from this source which indicates the state was again initiating production, though the industry here may not have been as successful as that of the South West given the comparatively poorer silver content. The same was true of lead mining operations in Shropshire and Yorkshire. Lead manufacturing did continue into the later period though, to facilitate demand for pewter in addition to its more traditional uses, and once again official stamps on ‘pigs’ indicate state involvement.

Meanwhile, another strong example of the state being involved in mining is with regard to iron ore and the associated iron manufacturing industry. This is specifically detailed below in the Chapter 3 regional study covering the Weald, with the role of the Classis Britannica in the extensive iron manufacturing industry there discussed in Chapter 6.

Staying with the Imperial economy, from mining we can move on to state involvement in quarrying metalla, of particular importance to the Chapter 5 Medway Valley regional analysis below, with once again the role of the Classis Britannica therein being discussed in Chapter 6. Other known British examples of military-run quarrying, in this case specifically early,

include the various types of freestone for pre-Flavian memorials around fortresses such as Colchester, Gloucester, Lincoln and Alchester. The manifestation of the state in these cases were the legions and auxiliaries themselves, with Hayward (2009, 112) in this context saying:

“The army would have had the necessary specialists, manpower, equipment and organization at this time to survey, quarry and supply two metre long blocks (of freestone for monuments).”

One can of course add here as a further example the 11 known quarries used to provide worked material, usually local sandstones, for the construction of Hadrian’s Wall (Breeze and Dobson, 2000, 31). Here, in a number of cases, inscriptions in the quarries themselves identify the military units actually carrying out the stone extraction.

2.6.4 Military Infrastructure

Next for discussion, *fabricae*-style workshops in Britain during the Roman occupation are important in a Kentish context (and again particularly relevant to the discussion in Chapter 6). Such workshops, large and small, were vital to ensure the readiness for action of the military in all of its roles, and are thus an indication of an extensive military presence in a given region. Analogously such workshops fit specifically with Peacock’s ‘military and official’ mode of production for the Roman pottery industry (1982, 11), though in terms of size the smaller would have matched the individual workshop mode with the larger being more akin to the civilian manufactories (or even factories if a degree of mechanization can be proved, see 2.4 above).

In the first instance there is a strong and recognized association for smaller *fabricae* to be located within legionary fortresses. Examples include Caerleon, Inchtuthil and Exeter, with geophysical data at the former highlighting a courtyard building featuring extensive burnt deposits which has been interpreted as the legionary metalworking workshop (Guest and Young, 2009, 105). At Inchtuthil in Perth and Kinross a similar structure, this time built from timber, has been identified as a small *fabricae* by data including a smithing hearth and a slag pit (Petrikovits, 1975, 93). Another similar structure within the walls of the legionary fortress at Exeter has also been interpreted as a *fabricae* (Bidwell, 1980, 35). Such workshops have also been found at smaller fortress locations, for example at Corbridge to the south of Hadrian’s Wall on Dere Street. Here, archaeological data including arrowheads, iron scales and iron slag found alongside hearths and tempering tanks has resulted in one of the buildings

within the site of the Agricolan-period fort being interpreted as a small military manufactory (Magness, 2011, 351).

On a larger scale however, perhaps at Peacock's nucleated workshop level (1982, 11), a similar dataset has been found in a non-fortress context at the Ickham Water Mills site on the Little Stour River to the east of Canterbury. Well known as the location of an extensive occupation-period water milling facility, it was one of only five such sites known from the occupation in Britain (Alexander, 2011, though noting Shaffrey's recent assertion that powered mills were far more common in occupied Britain than the current data suggests, 2015, 73). With four specific mills at Ickham known to have operated from the 2nd through to the 4th century AD (using millstones and querns manufactured both locally and also imported from the north of Britain and Gaul, Ridler, 2010, 251), other evidence now suggests that the site at Ickham had other functions. Excavated in the 1970s, material culture finds included five official lead seals, four stamped with the heads of late Roman Emperors (one of Constantine II, AD 337-340, and three of Julian, AD 360-363) while the fifth has a stamp indicating it originated from Smyrna in Anatolia (Young, 1984, 33). The excavators themselves additionally detailed the finding of spearheads, ballista bolt heads, lorica hamata chain mail and late period helmet components (Mould, 2010, 144), while Young (1984, 35) also highlighted the finding of late Roman fittings for cingulum military belts. Most enigmatic though is a large iron hammerhead found at the site featuring mechanical deformation on one side. The presence of this find, together with the seals, military equipment and large quantities of iron, bronze and pewter waste indicates that the water courses were also being used to power water hammers to produce or maintain military equipment to support the nearby military presence in Canterbury and the regional Saxon Shore forts. In this regard Millett (2007, 182) says:

"The location of this roadside settlement close to Richborough and with easy maritime communications suggests continuity in the importance of east Kent for military supply into the later Roman period."

R.J. Spain (1984, 32), in his detailed study of Roman watermills in Britain, argued that the site was indeed being used by the Roman state to support the military, while Young (1981, 36) also gave some idea of scale, saying:

"Ickham...was most probably in the 4th century an official works depot for local units of the Saxon Shore, supplying them with flour and metal work. The presence of lead

seals may suggest also that it was used for storage. It should not be regarded as a full-scale *fabricae*, the Imperial arms factories recorded (on the Continent) in the *Notitia Dignitatum*. There were few of them and, according to the *Notitia*, non were located in Britain apart from a clothing factory. A much better parallel would be the *legionary works compound (detailed above) at Corbridge.*”

This seems a reasonable interpretation based on the available data, with Mattingly going even further in suggesting an Imperial Estate interpretation (2006, 386 and 455), though more work is clearly required to definitively identify the site as any form of state-controlled military enterprise.

Chapter Three

3. **Regional Analysis – The Weald**

This chapter is the first of the three regional surveys which form the core research of the thesis, focusing in this instance on the occupation-period iron manufacturing metalla of the Weald in Kent, East Sussex and Surrey. This was an industrial-scale operation which supplied much of the iron required by the military in the north and west of the province (later provinces), and more broadly for other purposes across Britain (including London) and for export, through to the mid-3rd century. The research presented here is specifically relevant to the debate about the state presence regarding this and other regional industries, in the context of the Imperial and provincial economies (and indeed the subsidiary research question concerning Imperial Estates) as set out in 2.2.1 through 2.2.4 above, these themes then being addressed in detail in the discussion in Chapter 6. The chapter begins with my detailing the key primary evidence sites in this region (including a detailed site list of the most important as defined below), followed by a discussion on occupation-period settlement in the Weald, a similar discussion on the important theme of transport infrastructure in the region, then a detailed analysis of the Roman iron industry in the Weald, a reflection on the work force therein, and a discussion about the occupation-period tile and brick industry embedded within the iron industry here. The chapter concludes with a short regional summary of the data set out and considered here, set against the core research themes of change and continuity in the extractive industries in Kent and the South East during the Roman occupation (this also being considered in detail in the discussion in Chapter 6).

3.1 Key Data: Details of Primary Evidence Sites

Here I set out the key data from all of the primary evidence sites in this region to facilitate the discussions in each following section of the chapter, preceding this site-by-site analysis with a discussion on the nature of the evidence, a review of the origins of the exploitation of natural resources in the region and a comment on site selection and grading, all to provide understanding for the reader in the ensuing site list at 3.1.4.

For general background, the Weald is the name used to describe the region between the chalk escarpments of the North and South Downs and is a major geological feature impacting on land use in Kent, East and West Sussex and Surrey. Divided into two distinct geological

areas, the High Weald on sandstones in the centre and the surrounding Low Weald on clays, it has always been associated with heavy soils which are difficult to farm (Cleere and Crossley, 1995, 8). For much of the historical record the region has been heavily wooded and it is indeed from this phenomenon that it derives its historical name, Weald being a derivative of the Germanic wald (meaning forest, Everitt, 1986, 25). During the Roman occupation it featured a flourishing iron manufacturing industry and that is the major focus of this Chapter.

3.1.1 Nature of the Evidence

In terms of the nature of the evidence used in my study, I am fortunate that as a starting point there is already a mature body of work in existence and available for use given historical and archaeological investigation of the occupation-period Weald is about to enter its third century. This work has been led by some of the leading experts in their fields, for example in the 19th century M.A. Lower and J. Rock, in the 20th century E. Straker, I. Margary, C. ‘Fred’ Tebbutt, G. Brodribb and H. Cleere, and most recently D. Rudling and J. Hodgkinson. Research continues to be active given the proliferation of regional historical and archaeological organisations, for example the Wealden Iron Research Group (WIRG), HAARG, the Sussex Archaeological Society (SAS), the Battle and District Historical Society (BDHS), the Independent Historical Research Group (IHRG) and the Kent Archaeological Rescue Unit (KARU). We are also fortunate that data from the regional investigations is regularly published in key regional historical and archaeological publications such as *Archaeologia Cantiana*, *Sussex Past and Present*, *Sussex Archaeological Collections*, and *Wealden Iron*, with now defunct publications such as *Sussex Notes and Queries* providing an additional treasury of historical site investigation reports from the 19th and 20th centuries.

All of the above have served to challenge a view among some archaeologists and historians that, given its comparative inaccessibility and lack of agricultural activity compared to other areas of the South East, the Weald is a region reticent to yield its archaeological secrets (Brandon, 2003, 36). Indeed today WIRG’s Hodgkinson (pers. comm. 22 November 2015) expresses a personal view that, at least in terms of iron manufacturing in the past, the Weald has benefited from more research than any other such area in the country. What this thesis therefore attempts to achieve is to synthesise a very diverse range of sites that have been excavated and reported over a very lengthy period of time and in many different styles.

In terms of these sites, in many cases the existence of the occupation-period iron manufacturing there first came to light when their associated cinder heaps and fields were utilized to provide material to metal road surfaces for the region's poor quality trackways in the 19th and early 20th centuries, with the ensuing antiquarian investigations by the likes of Lower and Rock providing the first insight into a Roman industrial presence in the Weald which had been lost to living memory (even given a number of site names specifically reference their past, for example Cinderfield). These antiquarians developed relationships with the local workmen employed to dig the cinder heaps and fields such that as and when Roman material was found they were contacted to investigate (with money likely changing hands). These early investigations developed over time into the full suite of such activities employed by the modern field archaeologist, including full excavation, test pitting, field walking, walkover surveys and geophysical surveying, all backed up by modern scientific analysis and interpretation.

In terms of the evidence itself, each site I detail considers some or all of the following features: buildings (including substantial amounts of roof tile, often with a Classis Britannica stamp, see below), burials, iron manufacturing detritus (including charcoal), pottery, coins, glass and other associated small finds. The latter four are often found within the cinder heaps themselves. Dating throughout the period of investigation of the occupation-period Weald has largely relied on pottery and coins, Classis Britannica stamped tile and to a lesser extent glass and other aspects of material culture, with charcoal being used more recently. Where any of the latter have been used in association with pottery the dating is more reliable given the tradition of low material culture consumption in the region during the LIA and occupation, and the proliferation of long-lived handmade wares such as East Sussex Grog Tempered Ware (Lyne, 359).

3.1.2 Industrial Origins

Iron production began in the Weald in the LIA on the northern and southern fringes of the region and it is clear that the arriving Romans had detailed foreknowledge of the industrial potential of the area. This is evident in the Caesarian citation of '*iron in the maritime*' (The Conquest of Gaul, V.135) which Hodgkinson (2008, 28) argues references the Wealden iron industry, he believing the same of Greek geographer Strabo's comment about iron being an export from Britain (The Geography, IV.5). He adds (2008, 29) that two recent finds of datable charcoal in an iron manufacturing context at Tablehurst Farm in Forest Row and

Cullinghurst Wood near Hartfield could illustrate the LIA beginnings of the industry in the region, the latter potentially as old as the 8th century BC, he adding that up to 23 bloomery sites in Weald may actually date to the LIA (including high profile ones such as Broadfields, Garden Hill, Crowhurst Park and Footlands Farm, see site list at 3.1.4 below).

Things accelerated with the arrival of the Romans however, again illustrating the high degree of their foreknowledge, with the Weald rapidly became a key centre of industrial activity. This was based on the availability of the siderite iron ore which sits within both the Wealden Clays and the Hastings Beds (particularly the Wadhurst Clays in the case of the latter, see detail at Appendix A), providing a ready source of raw material to facilitate an iron manufacturing industry which thrived until the middle of the 3rd century (a chronological pattern shared with the Medway Valley and its ragstone quarrying industry, see 6.3 below and discussion in Chapter 6).

Mattingly (2006, 386) argues that the Weald was specifically very different in nature to both the north west and eastern Kentish economic regions during the occupation, largely because of the comparative lack of evident settlement and the heavy focus (based on data in the archaeological record) on industrial activity. Recent research by Harrington and Welch (2014, 109) has further helped refine our knowledge of the Wealden industrial experience during the occupation, substantiating earlier work summarised by Jones and Mattingly (1990, 193). They have identified that there were two very specific industrial regions in the Weald, each with evident iron working but on differing scales. The central region had some large sites but mainly featured localised iron working, perhaps on a seasonal basis by those already farming the land, and catered specifically for a regional demand (Hodgkinson, 2008, 92). Harrington and Welch (2014, 109) argue that iron manufacturing here was aligned northwards towards London (Southwark in particular, see 3.3 below) and is associated with the main occupation-period roadways and pre-existing LIA trackways in Sussex. Principal sites included Broadfields, Great Cansiron and Oldlands.

However, it is in the eastern/ coastal region that massive industrial operations are visible at some sites in the archaeological record and which have long been widely linked with a state-presence (often in the form of the *Classis Britannica*, for example by Brodribb, 1979, 141, and Cleere and Crossley, 1995, 64), this being discussed in detail in Chapter 6. Sites here produced much of the iron for Britain and the near Continent until the industry's regional demise in the mid-3rd century (see 3.4 below), catering for national and international demand,

particularly with regard to the Roman military presence in the north of Britain and elsewhere (Cleere and Crossley, 1995, 81, and Bray, 2010, 175). Principal sites in this eastern/ coastal region included Bardown, Beauport Park (the site of much of Brodribb's groundbreaking work), Chitcombe, Oaklands Park, Footlands Farm and Crowhurst Park.

Other industries also thrived in the Weald in addition to occupation-period iron manufacturing, often in some kind of association with it. In this regard Cleere and Crossley (1995, 81) highlight the timber and charcoal production industry essential to support the iron manufacturing, while the Weald is also well known for the manufacture of brick and tile, often featuring the stamp of the Classis Britannica regional navy as detailed above (Peacock, 1977, 236). Further, Lyne (1994, 134) highlights pottery manufacturing, for example the Alice Holt industry on the borders of the western Weald. Peacock (1987, 61) also identified an additional extractive industry exploiting natural resources, this being the quern production site and its associated quarry at Lodsworth in West Sussex at the extreme western edge of the Weald, while other regional quarrying can be referenced with regard to materials such as Ashdown Sandstone from the lowest strata of the Hastings Beds. Meanwhile, Shaffrey and J.R. Allen (2014, 288) have also identified an important Roman whetstones industry based on the sandstones of the Wealden Clay in the north west Weald, though so far no associated quarry or production site has been found.

3.1.3 Site Selection and Grading

While acknowledging these additional important industries (the brick and tile industry receiving its own section at 3.6 in this chapter), this presentation of the details of the primary evidence sites focuses specifically on the iron industry for which the occupation-period region is best known. Further, I have focused only on those sites where iron was being processed in some way and not those where the evidence points to mercantile activity only, for example the likely ports at Castle Croft and Bodiam, the peripheral small town at Arlington (at TQ 541 068), the peripheral villa site at Barcombe (at TQ 417 142) and, with regard to the latter, the adjacent small settlement at Bridge Farm (at TQ 433144).

Regarding the iron working sites, those in the occupied Weald came in a wide variety of shapes and sizes, ranging from the single furnace site at Pippingford Park to that of 10ha at Beauport Park. Hodgkinson (2008, 1) says in this regard:

“They vary in size from sites where the estimated volume of waste is less than 10m³ to a few where it is over 10,000m³. ”

He has helpfully developed a grading methodology based on the size of each site’s waste material heap to help categorise the different sizes of iron making operations in the Weald during the occupation, these ranging from Grade 1 (smallest) to Grade 4 (largest). This is detailed in the below table and then utilized in the following review of the primary evidence sites.

Table 3.1 - Romano-British ironworking sites in the Weald: waste heap grade data.

Site Grade	Site Waste Volume	Total Volume	% of Sites	% of Total Volume
1	<=100m ³	2,437	48	1.6
2	101-1000m ³	15,200	32	10.2
3	1001-10,000m ³	66,000	16	44.4
4	>10,000m ³	65,000	4	43.7

Hodgkinson, 2008, modified by Elliott 2013

Analogy can be drawn here with Peacock’s (1982, 9) modes of production for the Roman pottery industry, where there are clearly parallels (see 2.4 above). For example Site Grade 1 would fit with the household production/ household industry modes, Site Grade 2 with individual workshops, Site Grade 3 with nucleated workshops and Site Grade 4 with manufactories. An extra layer of complication is added at some of the larger sites which have a Classis Britannica association (discussed below in detail in 3.1.4 and Chapter 6) as they would also potentially fit with the military and official production model (1982, 11).

Some 114 sites are now known where iron working took place in the Weald during the occupation (Hodgkinson, 2009, 31), though from the above table it is clear that the larger sites dominated the total volume of iron produced, despite being much fewer in number. Also noteworthy is the fact that the three sites producing waste volumes of over 10,000m³ are in the eastern/ coastal region, they being Beauport Park, Oaklands Park and Footlands Farm (see 3.1.4 below).

Regarding methodology, Cleere and Crossley’s analysis of 40 of the key Wealden occupation-period iron manufacturing sites has been utilized by those studying such activity in the region for almost 40 years and has yet to be academically updated to take into account

the significant amount of research that has occurred since. I do that here, reviewing the sites where some level of iron manufacturing is known to have been taken place (Hodgkinson, 2009, 31) to extrapolate the 37 that I determine to have been the most significant (this based on the research questions being asked in this research). The specific criteria used to determine inclusion in the list of primary evidence sites, referencing WIRG's own classification system, are as follows:

- Size 3 and 4 sites, based on Hodgkinson's waste-material heap size as outlined above.
- Sites featuring other significant economic activity, for example use as a port or it being a small town, in addition to iron manufacturing.
- Other sites featuring buildings, including those with Classis Britannica tile.
- Other sites featuring either significant quantities, or high quality examples, of elite pottery such as Samian ware.

Each selected site is considered in terms of the dates for iron manufacturing activity, specific site type, and finally the site history and known economic evidence (a pattern replicated in the later primary evidence site lists for the Folkestone region and the Medway Valley). Further, the sites are additionally classified as being either in the central or the eastern/ coastal region. Where Classis Britannica-stamped tiles are mentioned, all are Fabric 2 (see 3.6 for detail) unless otherwise specified. A final point is with regard to the 2008 High Weald coin hoard found at an occupation-period satellite iron working site near Bardown which is not detailed here as the location of its finding is publicly undisclosed (it being considered in Chapter 6, Stuart-Hutcheson, 2012).

The sites are listed below in alphabetical order.

3.1.4 Site List

Central Region

Blackman's Farm (Grade 1, at TQ 6140 1720, number 17 on Map 3.1)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: This site was discovered in 1977 by the Hailsham School Practical History Group (unpublished). It was then investigated by WIRG

(Farebrother, 1978, 5), before being considered in detail by Cleere and Crossley (1995, 304) and Hodgkinson (1999, 71). A 20m by 15m spread of tap slag was found here along with charcoal and part of a clay tuyère (furnace nozzle), together with several samian ware sherds.

Broadfields (Grade 3, at TQ 258 353, number 1 on Map 3.1)

Date: 1st century BC through to 3rd century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: John Gibson-Hill (1972, 25) excavated this site in the 1970s, it then being considered in detail by Cleere and Crossley (1995, 297). A key High Wealden site for occupation period iron production in the central region, activity here began in the LIA and continued until at least the 3rd century. Archaeological data includes a total of 36 large furnaces, with Cleere and Crossley (1995, 81) speculating that annual iron production would have been in the region of 50 tonnes.

Cinderfield/ Mill View Farm (Grade 2, at TQ 5290 2190, number 15 on Map 3.1)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: This site was excavated in the 1970s by WIRG under the leadership of Joseph Pettitt (1973, 13), then being considered in detail by Hodgkinson (1999, 70). A large concentration of tap slag has been found here across two fields and in a nearby stream, together with pottery including sherds of Samian ware (Pettitt, 1973, 13).

Coleham (Grade 1, at TQ 4070 2410, number 6 on Map 3.1)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: Tebbutt (1978, 405) led WIRG's excavations here in the 1970s, it then being considered in detail by Cleere and Crossley (1995, 299) and Hodgkinson (1999, 71). A scattering of bloomer slag was found in association with six sherds of Samian ware.

Crawlsdown Wood (Grade 3, at TQ 5735 2250, number 16 on Map 3.1)

Date: 1st through 4th century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: This site was excavated by WIRG in the 1990s (Hodgkinson, 1997, 3), then being considered in detail by Hodgkinson (1999, 3). The site covers an area of 1 ha and features a number of banks of bloomery waste.

Garden Hill (Grade 1 at TQ 444 319, number 7 on Map 3.1)

Date: 1st century BC through to the 2nd century AD (based on pottery and glass data).

Type: Industrial site (and possible later small town).

Site History and Economic Evidence: This site was first located by Tebbutt during a trial excavation in 1968 (unpublished) with it becoming the subject of lengthy excavations from 1972 to 1978 by the Garden Hill Excavation Group led by J.R. Money (Money, Fulford and Eade, 1977, 339, and Money, 1979, 16). It has since been considered in detail by Cleere and Crossley (1995, 300) and Hodgkinson (1999, 71).

The 1970s excavations found extensive industrial and built infrastructure, including 1st century AD roasting and smelting furnaces, a forging hearth together with associated timber buildings, a structure with two verandahs, a 2nd century stone-built bath house and a timber building built on a stone base. Hodgkinson (2009, 28) argues that iron production here began in the LIA and continued until the early 2nd century, by which time the site was being eclipsed by the larger state-run iron production sites which had grown up in the eastern/ coastal region. He adds that iron production here was limited, but given the associated buildings it may have had some administration function for the central region.

Grassy Wood (Ungraded, at TQ 3753 1949, number 3 on Map 3.1)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: This site was identified in 1993 by South East Archaeology Services (SEAS) during a monitoring exercise for the construction of a new water main from Ditchling to Wivelsfield Green (unpublished), it then being investigated and

recorded by WIRG the following year (Hodgkinson, 1994, 2). Pottery including Samian ware together with tegulae roof tile were found at the site in association with a concentration of tap slag, cinder and burnt clay.

Great Cansiron (Grade 3, at TQ 448 382, number 8 on Map 3.1)

Date: 1st through 3rd centuries AD (based on pottery and coin data).

Type: Industrial site.

Site History and Economic Evidence: The occupation iron-working provenance of this large site was first noted by Margary (1951, 100) when examining antique maps while tracking the route of the Roman road from London to Lewes which lies 2km away. It was then investigated by Tebbutt in the 1970s (1971, 11, 1972, 10, and 1979, 14). The site has since been considered in detail by Swift (1982, 20), Cleere and Crossley (1995, 299) and Hodgkinson (1999, 70). Finally, it was recently the subject of an extensive geophysical survey by Russel and Staveley (2012, 1).

Cleere and Crossley (1995, 981) speculate that iron industry operations here began under private control, with activity continuing at the site until the 3rd century. Most recently Russel and Staveley's survey has provided new insight into the location, revealing evidence to illustrate this was an extensive iron-working community. Of particular importance they say:

"...along the old stream frontage (at the site) there may be evidence for quays, suggesting links with the CLBR."

This is remarkable for two reasons. Firstly, if further research confirms a Classis Britannica association then it would be the first such site in the central region (as a note of caution, none of the tile found here to date are Classis Britannica-stamped). Secondly, the nearest major waterway to Great Cansiron is the River Medway (accessed from a stream running through the site and where the 'quays' were found), far upriver from the currently known furthest upriver occupation-period site at Teston and thus (if proved) dramatically extending occupation-period activity in the river valley. Such a far upriver location is not uncommon in Kent, with Durham and Goormachtigh (2015, 174) commenting on how some emporia in the county are 'amazingly' so in their location.

Meanwhile, Great Cansiron is also associated with the ironstone quarries at nearby Tugmore Shaw. Hodgkinson (2013) says:

“The quarries here appear to be part of the Great Cansiron complex...large open-cast workings on the west side...seem to have predated smaller shaft mine pits which are profuse throughout the area suggesting that the larger quarry pits may be associated with the Roman works at Great Cansiron.”

Howbourn Farm (Grade 2, at TQ 516 249, number 13 on Map 3.1)

Date: 2nd century AD (based on pottery data).

Type: Industrial site.

Economic Evidence: One of the earlier identified occupation-period iron-working sites in the Weald, this location is first recorded by Straker (1931, 390) before being investigated by Tebbutt in 1972 (1973, 115). It was then considered in detail by Cleere and Crossley (1995, 299) and Hodgkinson (1999, 70). A bloomery has been found here in association with much occupation period pottery including a number of sherds of good quality Samian ware. Walling and window glass also indicate a building associated with the iron industry on the site.

Kitchenham Farm (Grade 2, at TQ 678 124, number 19 on Map 3.1)

Date: 1st and 2nd century AD (based on pottery, coin and tile data).

Type: Industrial site and port.

Site History and Economic Evidence: First recorded by WIRG (Cleere, 1969, 18) and then investigated by Tebbutt (1976, 324), this site near Ashburnham on the eastern edge of the Pevensey levels has been under excavation and investigation by HAARG since 2007 (Cornwell and Cornwell, 2008, 10, 2008, 1, and 2010, 16). During the occupation Kitchenham Farm was both a port supporting nearby iron working sites and also such a site in its own right. Data supporting the port interpretation includes the location of in situ timbers found during the 1970s investigations which were interpreted as the remains of an occupation-period jetty or landing stage. At the time of its operation such a port would have made use of tidal access to Pevensey Bay to facilitate maritime commerce.

Of great interest to this research, the recent investigations by HAARG at Kitchenham Farm have located 31 Classis Britannica-stamped tiles, of which 29 are of the Fabric 1 type originating from Boulogne (Cornwell and Cornwell, 2010, 16, see 3.6 below for definition).

These are the first Classis Britannica tiles located in the central Weald. Also found during the 1970s and more recent investigations were a large quantity of other types of building material, Samian ware pottery (the earliest pieces being Flavian), and over 1,000 occupation-period coins. Most recently a resistivity survey by HAARG as part of the ongoing investigation here has identified a number of features which indicate the location of specific buildings.

Morpheus (Grade 2, at TQ 509 255, number 12 on Map 3.1)

Date: 1st century AD (based on pottery data).

Type: Industrial site.

Site History Economic Evidence: Another site first recorded by Straker (1931, 389), the large slag heap here was much used locally for road metalling. It was considered in detail by Cleere and Crossley (1995, 297) and Hodgkinson (1999, 70). Key finds here include a large occupation period bloomer together with hypocaust tile indicating a building nearby.

Newnham Park, Chillies Farm (Grade 1, at TQ 4935 2843, number 10 on Map 3.1)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: Tebbutt led excavations here in the late 1970s and early 1980s (1978, 7, and 1981b, 62). It was then considered in detail by Cleere and Crossley (1995, 296) and Hodgkinson (1999, 71). A thick 50cm-deep layer of tap slag and furnace lining material has been identified here in association with a number of sherds of Samian ware.

Oakenden (Grade 2, at TQ 504 428, number 11 on Map 3.1)

Date: 2nd century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: A large 30m by 80m cinder field has been found here including tap slag and charcoal, together with pottery on the surface which includes Samian ware sherds. It was recorded by Cleere (1974, 197), and then considered by Cleere and Crossley (1995, 380) and Hodgkinson (1999, 70).

Oldlands (Grade 3, at TQ 476 268, number 9 on Map 3.1)

Date: 1st through 4th centuries AD (based on pottery, coin and glass data).

Type: Industrial site.

Site History and Economic Evidence: This was the first occupation-period iron-working site identified in Sussex, being discovered by the Rev. Edward Turner (Rector of Maresfield) in 1844. Lower (1849, 171) recorded that Turner found Roman pottery in a cinder heap piled beside a local roadway ready to be used for repairs. Inquiring locally of the origins of the cinders he was directed to the site of the Roman iron-works which he found being uncovered by workmen digging out the cinder heap. Lower (1849, 171) added that Turner was also made aware that several inhumation burials of occupation-period date had also been found in living memory at the site, the graves being cut deeply into surrounding cinder fields which had fallen out of use as the occupation progressed. Lower (1849, 171) further detailed that Turner had found a building at the site measuring 9.1m by 3.7m. The site was later investigated by Straker (1931, 395) and Tebbutt (Tebbutt and Tebbutt, 1982, 12). It was then considered in detail by Dalton (1983, 34), Cleere and Crossley (1995, 302) and Hodgkinson (1999, 70).

Data from these investigations and subsequent analysis has revealed that iron manufacturing began here in the 1st century AD and continued until the 4th century. As with Great Cansiron, Cleere and Crossley (1995, 74) reasonably speculate that iron manufacturing may have been initiated under private ownership, with ore provided from the opencast mining of nearby deposits. Material culture from the site includes coins ranging in date from Nero in the 1st century to Diocletian in the late 3rd/ early 4th, Samian ware and much other pottery, glass, lead used in a building context and a stylus.

Pounsley (Grade 2, at TQ 525 222, number 14 on Map 3.1)

Date: 2nd century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: This site was first recorded in detail by Cleere (1974, 198), before being considered by Cleere and Crossley (1995, 300) and Hodgkinson (1999, 70). Cleere's investigations revealed a slagheap on the banks of a stream which included a wide variety of occupation-period pottery including a number of sherds of Samian ware.

Ridge Hill (Grade 3, at TQ 369 359, number 2 on Map 3.1)

Date: 1st through 4th centuries AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: Excavations began here in 1927 under Straker (1928, 183) after local farmers found Roman pottery in an exposed section of 150m by 60m cinder heap on a stream bank (this being dated by S.E. Winbolt in a letter to Straker dated 19th December 1927, Straker, 1931, 235). It was later considered in detail by Margary (1933, 177), Cleere and Crossley (1995, 298) and Hodgkinson (1999, 70). Data from the investigations and subsequent analysis indicates iron production here began in the 1st century AD and continued through to the 4th century. One of the most northerly of the central group of significant sites in the Weald, Cleere and Crossley (1995, 61) argue that it was originally set up to exploit ore deposits located during occupation-period regional road building, with its market outlet being northwards to London.

Standen (Grade 2, at TQ 3920 3510, number 4 on Map 3.1)

Date: 2nd century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: First recorded by Straker (1931, 239), this site was later excavated by he and R.T. Mason (Straker and Mason, 1939, 153). It was considered in detail by Cleere and Crossley (1995, 380) and Hodgkinson (1999, 71). The site features a large 50m slagheap in which some 14 sherds of pottery have been recovered including Samian ware.

Walesbeeche (Grade 3, at TQ 395 345, number 5 on Map 3.1)

Date: 1st through 3rd centuries AD (based on pottery data).

Type: Industrial site

Site History and Economic Evidence: The slag heap for this site was first observed by Straker who went on to excavate it and the surrounding area with Margary (Straker, 1931, 239). It was later considered in detail by Cleere and Crossley (1995, 298) and Hodgkinson

(1999, 70). The investigations here revealed that industrial activity began in the 1st century AD and continued until the 3rd.

Eastern/ Coastal Region

Bardown (Grade 3, centred at TQ 6632 2928, number 18 on Map 3.1)

Date: 1st through 3rd centuries AD (based on pottery, coin and tile data).

Type: Industrial site.

Site History and Economic Evidence: This important site on the south bank of the River Limden near Ticehurst was discovered in February 1909 by a Mrs Odell and Mr Eden Dickson (Straker, 1931, 296), being initially dated through the analysis of Roman pottery found at the location (Haverfield, 1916, 195). Initial investigations by Straker (1931, 298) included the finding locally of a small clay lamp and an occupation-period beakless anvil. The site was fully excavated by Cleere in the 1960s who recorded his activities in *'The Romano-British Industrial Site at Bardown'* which was published by the SAS in 1970. In particular he focused on the massive occupation-period refuse tip at the site which spreads over 100m, comprising tap slag, cinder, furnace debris and domestic waste. Also found were the occupation-period roasting hearths, forges and a charcoal-burning hearth which helped identify the principal iron-working areas. More recently, in 2006 during a metal detecting exercise the IHRG found a fine quality medallion dating to the reign of Antoninus Pius (Emperor AD 138 to AD 161), while in 2009 HAARG located two circular enclosures near the site exit (Hodgkinson, 2012, 1). Most recently a geophysical survey by David Staveley has failed to find any sign of a settlement at Bardown outside the context of the known industrial activity (Hodgkinson, 2012, 1). The site remains a live project for the IHRG, and has been considered in detail by Cleere and Crossley (1995, 303) and Hodgkinson (1999, 70).

Bardown is a large northern outlier of the eastern/ coastal iron- manufacturing region in the Weald, with data from the presence of Classis Britannica-stamped tile (28 in total) at the site and its southerly transport links to the coast being used to determine its home here rather than in the central region. Widely associated with the regional navy (Cleere and Crossley, 1995, 70), around 50 tonnes of iron would have been produced here each year, though after iron-making activity later moved to nearby satellite sites in the early 3rd century the original industrial range was re-used as a domestic rubbish dump. Describing the site when iron production was at its height, Cleere and Crossley (1995, 75) say:

“Bardown represents the military ironworks admirably. The only substantial building on the site was a sturdy timber-framed barrack block of a standard type which would have housed *some 40 men.*”

A bath house may also have existed here based on fragments of box flue tile found in the area, though the building has yet to be located.

Beauport Park (Grade 4, at TQ 786 140, number 27 on Map 3.1)

Date: 1st through 3rd centuries AD (based on pottery, coin, tile and glass data).

Type: Industrial site.

Site History and Economic Evidence: This site was first identified by its very large 1 ha slag-heap in 1862 by the Rev. S. Arnott (1862, 138), then being investigated and recorded by Rock (1879, 168). It then became a local source of material for metalling roads and building in the late 19th century, with the County Highways Supervisor quarrying away up to 30,000m³ of the waste over a 10 year period. Beauport Park was then recorded by Straker (1931, 330), before being excavated in detail by Brodribb and Cleere in the 1970s and 1980s (Brodribb, 1979, 139, and Brodribb et al, 1988, 232). It was further investigated in the early 1990s by WIRG (Hodgkinson, 1991, 2) before being considered in detail by Cleere and Crossley (1995, 295) and Hodgkinson (1999, 70). Next, it was the subject of a Time Team episode which was broadcast as episode seven of series six in 1999. Most recently Staveley (2013) has argued that the Rochester-Wealden road terminated at Beauport Park rather than Hastings as previously argued by Margary (1967, 46).

Beauport Park was the second (and largest) of the principal iron ore extraction sites in the Weald during the occupation. Iron production began here in the 1st century AD and continued until the 3rd century (Cleere and Crossley, 1995, 70). The site is the largest of the Wealden iron production sites from the occupation period, being up to 10ha in size in total including the original but now quarried away 1 ha slag heap. The latter was well detailed by Straker (1931, 330), he saying that the excavations by workmen left exposed sections of the spoil which revealed it to have been laid down in 25cm layers, each of which was divided into four sub-layers. These latter comprised a sub-layer of charcoal, then one of burnt earth, then one of iron ore waste and finally one of burnt clay.

Based on its very large size and central location in the eastern/ coastal region, Cleere and Crossley (1995, 70) believe that a case can be made for Beauport Park actually being the headquarters of any state-run iron production in the region during the occupation, a view supported by Hodgkinson (2009, 33). Staveley's (2013) view that the Rochester-Wealden road terminated here certainly supports this view. It is further supported by tile evidence, given the very high proportion of Fabric 2-style Wealden Classis Britannica tiles found here (51 complete out of 1,600 in total featuring the regional navy stamp), this at the very least demonstrating a strong association with the regional fleet. The tiles have been found in the context of a high quality six-room military-style bath house with a floor area of 114m² (Brodrigg, 1979, 141), although there is evidence in the form of uninvestigated foundations that settlement here was far more extensive (Cleere and Crossley, 1995, 295). The state-association hypothesis is further bolstered by two additional pieces of epigraphy, the first in the form of a reference on the bath house stonework entrance to a vilicus official who ran the site (Brodrigg et al, 1988, 261), and the second on a tile comb featuring the stamp of the Classis Britannica (Brodrigg et al, 1988, 269, see Chapter 6 for discussion on both)

Additional material culture finds at the site have included coins, pottery and glass dating from the 1st through 3rd centuries AD, a bronze ring and a bronze ligula.

Bynes Farm (Grade 2, at TQ 752 111, number 21 on Map 3.1)

Date: 1st and 2nd century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: First recorded by Straker (1931, 358), this site was excavated in 1949 by B.H. Lucas (1950, 49) and then appraised by Hodgkinson (1999, 70). Identified as a satellite site for Crowhurst Park, the excavations in 1949 revealed a large amount of 1st and 2nd century pottery including Samian ware within the extensive slag heap.

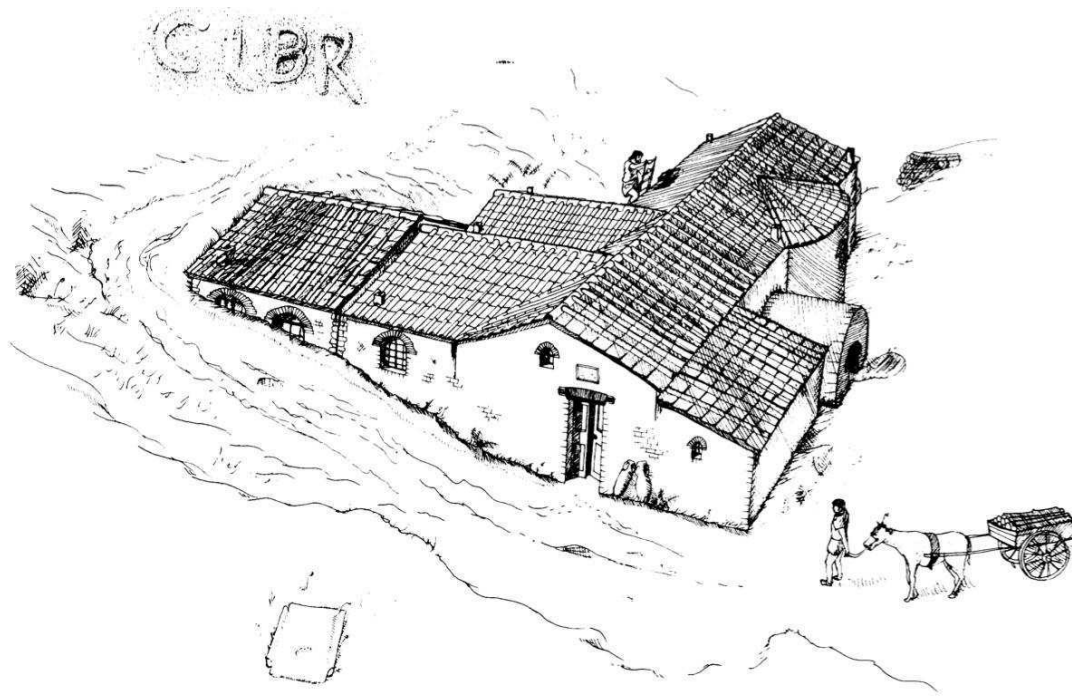


Figure 19: Artists impression, Roman bath house at Beauport Park, late 1st century AD. The inscription to the vilicus who ran this immense metalla site is above the main doorway. Brodribb et al, 1988, 220.

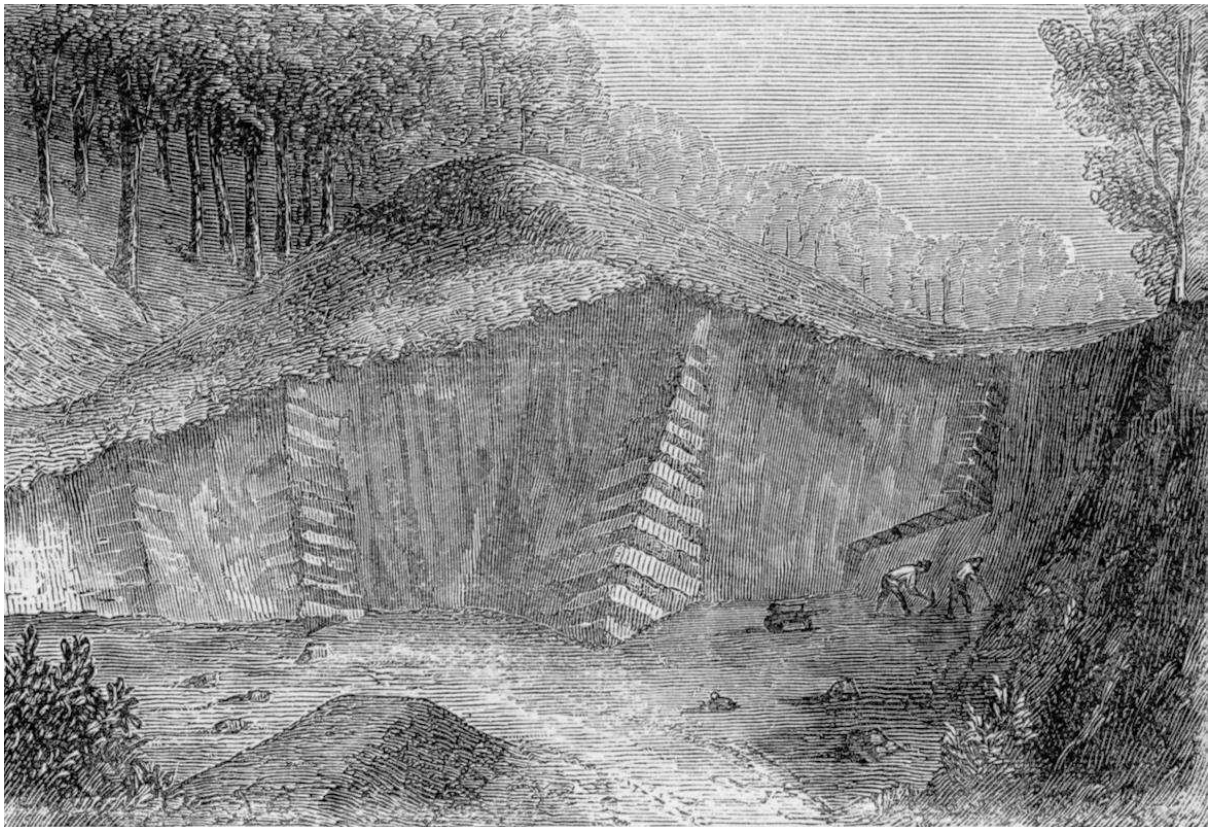


Figure 20: Roman slag heap at Beauport Park in the 1870s, showing local workmen removing layers of charcoal, burnt earth, iron ore waste and burnt clay for use in local road building/ repair. J. Rock/ Wealden Iron Research Group.

Chitcombe (Grade 3, at TQ 814 214, number 30 on Map 3.1)

Date: 1st and 2nd century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: This extensive site was first recorded by Rock (1879, 175), then Straker (1931, 345) and Austen (1947, 84). It was then investigated by WIRG (1988, 2) before being considered in detail by Cleere and Crossley (1995, 296) and Hodgkinson (1999, 70). The scale of iron production here is indicated by the enormous slag and refuse dump, with Cleere and Crossley (1995, 81) estimating this to total just under 10,000m³ in volume. They say this weighed 30,000 tonnes, leading them to speculate that total iron production would have been 70 tonnes annually. Tile, though not of Classis Britannica provenance, has also been located here, and Rock (1879, 175) noted at the time of his initial investigation that occupation-period buildings were still standing on the site though these have not been found since.

Coldharbour Farm (Grade 1, at TQ 8840 4660, number 35 on Map 3.1)

Date: 2nd century AD, based on pottery data.

Type: Industrial site.

Site History and Economic Evidence: This site was recorded by Kaminski (1995, 129), it being close to the nearby London-Brighton Roman Road. A scatter of bloomer slag was found here in association with a cremation burial group (Kaminski, 1995, 129), within which was recovered a Samian ware dish.

Colliers Green (Grade 3, at TQ 7930 2310, number 28 on Map 3.1)

Date: 2nd century, based on pottery data.

Type: Industrial site.

Site History and Economic Evidence: First recorded by Straker (1931, 319), this site was investigated by Jones (1981, 69) and then considered in detail by Hodgkinson (1999, 70). A large concentration of slag was found here in association with pottery sherds including Samian ware.

Crowhurst Park (Grade 3, at TQ 769 136, number 23 on Map 3.1)

Date: 1st century BC through to 3rd century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: Recorded by Straker (1931, 353), this site was excavated in the later 1930s by Piggott (1937, 231) and Straker and Lucas (1938, 224). It was then considered in detail by Beswick (1991, 246), Cleere and Crossley (1995, 297) and Hodgkinson (1999, 70).

Iron production here may have begun in the LIA, and was definitely underway by the later 1st century AD, continuing until the 3rd century. Cleere and Crossley (1995, 81) believe that the total iron production here, based on the amount of slag still in existence today, would have amounted to some 50 tonnes annually.

Footlands Farm (Grade 4, at TQ 772 198, number 25 on Map 3.1)

Date: 1st century BC through to the 4th century AD (based on pottery and coin data).

Type: Industrial site.

Site History Economic Evidence: This site was discovered in 1924, being excavated the following year by the SAS (unpublished at the time), the results then being recorded by Straker (1931, 327) who noted the large amounts of LIA and occupation-period pottery visible. Further pottery finds at the site in the 1940s were recorded by Chown (1947, 148), with it then being considered in detail by Cleere and Crossley (1995, 303) and Hodgkinson (1987, 25, 1988, 231, and 1999, 70). Most recently the site has been the subject of a geophysical survey by HAARG (Cornwell, 2013, 1) which has revealed what appears to be an extensive roadside settlement at the site (see Figure 21 below). More investigation with regard to the latter is planned though has yet to take place.

Footlands Farm is one of the largest iron manufacturing sites in the Weald based on data from surviving waste material (spread intermittently over 2ha), with iron production beginning in the 1st century AD and continuing well into the 4th (though later on a much more localized basis). Cleere and Crossley (1995, 62) hypothesise that iron manufacturing activity here could actually have begun in the LIA, as above with Crowhurst Park.

Forewood (Grade 3, at TQ 754 130, number 22 on Map 3.1)

Date: 1st century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: This site was first recorded by Straker (1931, 351) and Smythe (1937, 197), then being excavated by WIRG in 1991 (Hodgkinson, 1992, 8) and 1993 (Hodgkinson, 1993, 2). It has since been considered in detail by Cleere and Crossley (1995, 303) and Hodgkinson (1999, 70). Forewood has been interpreted as one of the larger satellite sites for Crowhurst Park, with evidence for iron-working activity including a spread of over 100m of slag and an unworked iron bloom.

Glossams Place (Grade 2, at TQ 8590 2160, number 32 on Map 3.1)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: The finding of a 20m spread of occupation-period bloomery slag was recorded here by Hodgkinson (1993, 2), it then being considered in detail by Cleere and Crossley (1995, 380) and Hodgkinson (1999, 70). Within the waste material were found a number of sherds of Samian ware pottery.

Icklesham (Grade 2, at TQ 86 15, number 33 on Map 3.1)

Date: 1st and 2nd century AD (based on pottery and coin data).

Type: Industrial site.

Site History and Economic Evidence: Noted by Straker though with no other details given (1931, 340), this site at Telegraph Mill, East Sussex was field walked by WIRG in the early 2000s. This exercise located a platform of slag detritus which was determined to have a volume of 600m³ (Hodgkinson, 2007, 5). The bases of six shaft furnaces have also been found here, together with much bloomer slag and occupation-period material culture including Hadrianic coins. Tile has also been found, though none to date associated with the Classis Britannica.

Little Farningham (Grade 1, at TQ 809 358, number 29 on Map 3.1)

Date: 1st through 3rd centuries AD (based on pottery and tile data).

Type: Industrial site.

Site History and Economic Evidence: This site, located near Cranbrook, was first identified in the 1950s by site owner George Luck who recognised brick and tile being ploughed out of the ground as Roman, the location then being excavated by the Cranbrook and Sissinghurst Local History Society under the supervision of excavation secretary Cecily Lebon in the later 1950s and 1960s. Her papers on the investigation are held in Cranbrook Museum (Lebon, 1957, 224, 1958, xivii, and 1961, xiviii). It was then considered by Cleere and Crossley (1995, 380) before the site was revisited by Neil Aldridge with the support of the Kent Archaeological Society (KAS) in 1999 and 2000 (Aldridge, 2001, 135).

Little Farningham has been identified as an administrative site which also manufactured iron, based on the presence of occupation-period buildings and numerous stamped Classis Britannica tiles (51 in total, many of them in mint condition, Brodribb, 1970, 25) at such a small iron working site (Cleere and Crossley, 1995, 297). Of particular interest, a worked iron billet was found inside one of the buildings featuring stamped tile, together with evidence of a hypocaust system (Woodcock, 1998, 180). Pottery has also been found, dating from the 1st through 3rd centuries AD.

Ludley Farm (Burnthouse Wood, Grade 3, at TQ 848 208, number 31 on Map 3.1)

Date: 1st and 2nd century AD (based on pottery and coin data).

Type: Industrial site.

Site History and Economic Evidence: Located near Beckley, trial excavations here in the early 1970s revealed large amounts of pottery within a large 100m by 50m slag and refuse bank which had been much used for local road metalling (Scott, 1972, 29, and Botting, 73, 111). It was considered in detail by Cleere and Crossley (1995, 295) and Hodgkinson (1999, 70). Pottery from the site included Samian ware, with a few occupation period coins also being found.

Oaklands Park (Grade 4, at TQ 785 176, number 26 on Map 3.1)

Date: 1st through 3rd centuries AD (based on pottery and coin data).

Type: Industrial site.

Site History and Economic Evidence: This site was first identified as a Roman iron working location in the 1840s when Roman coins were found on land owned by Hercules Sharp (Lower, 1849, 174). Straker (1931, 329) reports that the extensive slag heap was heavily utilised in the 19th century as a source for metalling local roadways. After consideration by Cleere and Crossley (1995, 305) Oaklands Park was then investigated in the late 1990s and early 2000s by WIRG and HAARG (Hodgkinson, 2001, 3). Most recently a geophysical survey of the whole site by David Staveley was followed up by an extensive test pitting exercise by IHRG (Staveley, 2014) when a total of six large trenches were dug. The aim of the latter was to find Classis Britannica tiles to prove a link between the site and the regional fleet. None were found however, with Staveley noting a comparative lack of any tiles even though a number of buildings including the smithy were found.

From the above investigations and associated data and analysis it is evident that that iron production took place at this large, eastern/ coastal site from the 1st century AD through to the 3rd century. Cleere and Crossley (1995, 91) say that the 20,000m³ of slag still in existence, weighing some 60,000 tonnes, indicates a peak iron production rate of 140 tonnes per year. In that regard it can be considered the second largest Wealden iron production site after Beauport Park.

Pepperingeye (Grade 2, at TQ 743 140, number 20 on Map 3.1)

Date: 1st century AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: Located near Battle, this site was first recorded by Straker (1931, 351). It was then considered in detail by Cleere and Crossley (1995, 295), who thought it might be a satellite site for nearby Crowhurst Park, and Hodgkinson (1999, 70). Featuring a 1m layer of slag, Samian ware pottery has also been found here.

Romden (Grade 3, at TQ 8985 4220, number 36 on Map 3.1)

Date: 1st to 2nd centuries AD (based on pottery and coin data).

Type: Industrial site.

Site History and Economic Evidence: The Roman provenance of this site, on the extreme north eastern edge of the eastern/ coastal region, was first indicated by the finding of a 2nd century AD coin and possible associated burial in 1856 (unrecorded at the time). At the beginning of the 20th century this prompted Basil Worsfold, the owner of Romden Castle, to gather together some local antiquarians and carry out an investigation on his estate. This located significant amounts of iron slag and occupation-period pottery, though again at the time this went unreported. Both events were finally published by Worsfold in *Archaeologia Cantiana* (1931, 82). Field walking in 1994 by WIRG confirmed the Roman provenance of Worsfold's site, finding large amounts of additional pottery together with more iron slag (Aldridge, 1996, 16). Most recently, further field walking by WIRG in 2008 found 51 occupation-period pottery fragments including sherds of Samian ware. Also located was an extensive 200m by 150m cinder field featuring bloomery slag, furnace lining and roasted ore (Aldridge, 2009, 9), making it the largest Wealden Kent-based occupation period iron working site currently known.

Runhams Farm (Grade 1, at TQ 8720 5100, number 34 on Map 3.1)

Date: 1st to 2nd centuries AD (based on pottery data).

Type: Industrial site.

Site History and Economic Evidence: This site was first excavated by the Mid-Kent Training School in 1980, this being recorded by Tebbutt (1981b, 20). It was then investigated in detail over a lengthy period of time by KARU from 1978 to 1986 (Philp, 1994, 10). Runhams farm was then considered in detail by Hodgkinson (1999, 70). In terms of material culture, the remains of three bloomer furnaces have been found here together with a number of Samian ware sherds at what has been interpreted as a Roman-British farmstead featuring a limited amount of iron manufacturing.

Westhawk Farm (Grade 1, at TQ 9996 4000, number 37 on Map 3.1)

Date: 1st through 3rd centuries AD (based on pottery and coin data).

Type: Roadside settlement/ nucleated settlement and industrial site.

Site History and Economic Evidence: This well recorded small town, sited at the convergence of two major regional Roman roads, lies near modern day Ashford at the extreme eastern edge of the eastern/ coastal region. It was excavated in 1998 and 1999 by

Oxford Archaeology, revealing a settlement of over 18 ha (Booth, Bingham and Lawrence, 2008, 272). WIRG recently rated it as a Grade 1 iron manufacturing site based on the identification of two small but intensive areas of iron working which have been associated with roadside trades such as shoeing horses or repairing vehicles (Paynter, 2007, 15). Booth (2001, 3) says that activity across the whole of the excavated area of the site declined dramatically by the mid-3rd century.

Upper Wilting Farm (Grade 2, at TQ 7710 1100, number 24 on Map 3.1)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: This new site was excavated by Oxford Archaeology and HAARG between 2013 and 2014, though the results are currently unpublished. A 55m by 20m spread of slag alongside the remains of 14 bloomery furnaces have been found here, together with a number of Samian ware sherds.

3.2. Settlement in the Occupation Period Weald

As noted above in 2.3.4, and evidenced in the site list above, there was comparatively little settlement in the Weald during the occupation. Cunliffe (1988, 84) explained the common belief that:

“In the whole of the coastal zone between the Roman towns of Chichester and Canterbury, no urban centre emerged.”

Modern research is now coming to light however which may challenge this to an extent, with as noted in the site list HAARG discovering a possible roadside settlement at the major eastern/ coastal iron working site at Footlands Farm (Cornwell, 2013, 14). Such a settlement would be analogous with that of the small town of Ariconium in the Forest of Dean where a similar roadside settlement developed in association with local iron working (Jackson, 2012, 195). A lively debate also exists about whether the sites at Garden Hill and Bardown were actually small towns, with Lyne arguing in favour in unpublished work (pers. comm. 22 May 2013) but others (for example Rudling, 2013) disagreeing. Recent geophysical surveying work at Bardown certainly seems to now rule that site out as a settlement (Hodgkinson, 2012, 1). Meanwhile, a final small town candidate with direct links to the Roman Wealden iron industry is found at Arlington in East Sussex on the periphery of the region, a road-side settlement sitting along the Greensand Way which linked Barcombe and Hardham and at the place where this road crossed the Cuckmere River. This small town interpretation is again based on data from recent geophysical surveying and excavations by the Brighton and Hove Archaeological Society which have found roadside ditches, a large assemblage of occupation-period pottery (including extensive quantities of Samian ware), glass and potential structures including one constructed of masonry (Chuter, Washington and Corbett, 2008). Analogously this is a very similar situation to that of the Westhawk Farm small town near Ashford in Kent on the eastern edge of the Weald.

Even in the best case scenario however, it is clear that only a limited amount of occupation-period settlement is visible in the data from this extensive region, with most being in the context of industrial activity. Further, such settlement as there is evident only through to the middle of the 3rd century as detailed below in 3.4, after which both industry and its associated settlement begin to significantly diminish.

Given this limited settlement, and archaeological data from the Medway Valley where there appears to be little or no Roman presence further upriver than Teston (from where the river meanders towards the Weald, see 3.3 below, though also see commentary in 3.1.4 above regarding Great Cansiron), I believe a good case can actually be made that access to the industrial region of the Weald was specifically restricted by the state during the occupation (see discussion in Chapter 6 in that regard). Cleere and Crossley (1995, 68) certainly viewed it as a single and homogenous unit, they arguing that this tradition continued into the post-Roman period when the name wald first appears as explained above, initially in association with the Saxon Shore fort at Pevensey (Roman Anderida, the initial Germanic name for the region thus being Andredsweald, Everitt, 1986, 53). It is instructive in this regard that there were clearly so few sites of cultural significance in the centre of the Weald that it was named after a site on its coastal periphery.

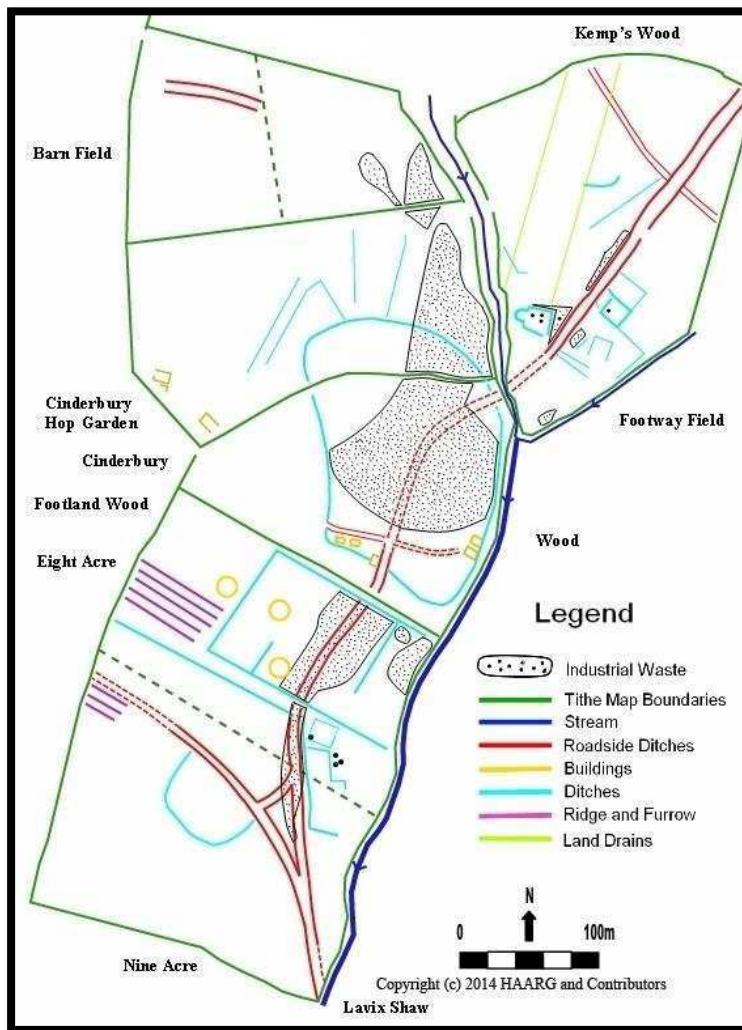


Figure 21: Graphic interpretation of results of magnetometer survey, Footlands Farm (Cornwell, 2013, 14), showing possible roadside settlement. Hastings Area Archaeological Research Group.

3.3. Transport Infrastructure in the Weald During the Roman Occupation

In the pre-modern era the Weald, given its heavy clay soils and wooded nature, was long associated with transport inaccessibility. Defoe (1724, 196) for example, in his tour of Britain in the early 18th century, said that it might take up to three years for a load of Wealden timber destined for the naval dockyards at Chatham to make the journey. Things were clearly better during the occupation however when a number of road-based and maritime options were available for transport purposes across the region which facilitated industrial activity.

In terms of the former, the most important (though acknowledging that from London which crosses the North Downs near Titsey and then carries onwards to Lewes was also important for the central Weald) was the north-south Roman road which originated in Rochester where it branched off from Watling Street, then headed south through modern Maidstone before ultimately terminating in the environs of the huge Beauport Park iron manufacturing site to the immediate north of Hastings (having passed other significant iron working sites including Footlands Farm and Oaklands Park). Following the route of the modern A229 for much of its length (Vincent, 2007, 42), it was originally thought to actually go on to the south coast town but recent work by Staveley (2013) now shows this not to be the case (see 3.1.4 above).

This roadway, identified as the principal land link between the north Kent coast and the Weald by Margary (1967, 272), allowed official communications to flow both ways and may also have provided access to the ragstone quarrying industry in the Medway Valley (see discussion in Chapter 6). Lyne, in work in preparation (pers. comm. 12 July 2013), uses pottery data to illustrate that goods also travelled regularly on this routeway, saying:

“The road was clearly used for two-way traffic based on the wares found both in the Medway Valley (where some of it is Wealden) and the Weald (where some of it originates from north Kent). The road may have been a viable alternative to coastal maritime transport for some goods such as pottery, especially given that significant amounts of portage would have been needed to transfer goods to the coast anyway.”

Meanwhile Houliston (1999, 162) uses data from his villa excavations in Maidstone to reach a similar conclusion, saying:

“Inferential evidence for the transportation of iron ore and smelted iron from the Weald comes from a number of sites (in Maidstone) including the Mount...The main

road between *Rochester and... (Beauport Park)*... would have been an important route for *the industry*.”

Margary (1967, 34) explained that access to the region (particularly the central area) was also provided by the radial Roman road network running south from London through to the south coast, particularly the roads to the likely port locations at Lewes (see above), Portslade and Chichester. This network was then linked west to east by other Roman roads running along the line of the escarpment foot of the South Downs and along the Sussex Coastal Plain.

Margary (1967, 34) further details the existence of a network of Iron Age trackways across the Weald, for example those following the ridgeways which crossed the centre of the region. Harrington and Welch (2014, 109) add that most of the central region roadways and trackways, through a variety of types of connectivity, terminated at Southwark to the immediate south of Londinium (as does of course the Rochester-Wealden road via Watling Street). This location was a regional centre (though noting it principally catered for the needs of London) for a variety of types of metal working and craft during the occupation (Hodgkinson, 1994, 34) as identified from data provided by significant amounts of material culture and metal working detritus, found particularly at the Courage Brewery site there (Brigham et al. 1995, 1). This is directly supported by Cowan et al (2009, 106) in their definitive appreciation of Roman Southwark which, bringing together 41 previously unpublished excavation reports from 1973 to 1991, highlights over 60 iron-smithing and bronze working hearths used to make a range of metal goods including nails, tools and fittings.

All of these roadways and trackways, across the whole region, were together a principal factor in the location of the industrial sites in the Weald, with Cleere and Crossley (1995, 61) explaining that all such locations (whether in the central region or the eastern/ coastal region) were within 3.5km of such a roadway or trackway. Staveley (2013) actually believes that the Rochester - Wealden road and the radial routes from London were built specifically to open up the region to provide access to the industrial hinterlands between them, thus enabling the larger industrial sites to be built.

In terms of maritime transport, the occupied Weald was then as now well served by rivers providing access from the interior to the coast, for example in the west the Rivers Waller's Haven and Ouse giving access to the central region and to the east the Rivers Brede and Rother facilitating activity in the eastern/ coastal region. Cleere and Crossley (1995, 62) say

that as the Wealden iron industry grew, specific ports were built on these rivers to facilitate the transportation of the pig iron being produced. The principal ports serving the central, more localised region to enable the transport of goods to the coast and onwards (as opposed to northwards along the road and trackways) would have been:

- Kitchenham Farm near Ashburnham, on the Ash Bourne (a tributary of the Waller's Haven) which would have had tidal access to Pevensey Bay during the occupation given that the coast line to the east of Pevensey was much further inland (at least tidally) prior to subsequent silting and land reclamation in the Pevensey Levels (Cornwell and Cornwell, 2008, 10, 2008, 1, and 2010, 16).
- Castle Croft on the Wallers Haven itself, the site of an unusual earthwork where Roman tile and coins have also been found and which would, during the occupation, also have had tidal access to Pevensey Bay (Cornwell et al, 2007, 3).

These two sites may have actually been linked in some way given their close proximity, for example one being the site of the actual port and the other the location of warehousing.

Additionally, recent data provided by geophysical survey work carried out by Russel and Staveley (2012, 1) has indicated the possible presence of quays along an old stream frontage at the central Wealden site at Great Cansiron, as noted in 3.1.4. Well away from the coast, this would have provided riverine access to the nearby River Medway and thus a route north to the ragstone quarries of the Medway Valley and on to the north Kent coast.

Meanwhile, for the eastern/ coastal region Cleere and Crossley (1995, 61) discuss two river port locations to facilitate coastal access for the much larger-scale state industry present there during the occupation. These are:

- An as yet unidentified site on the River Brede, the presence of which is indicated by the close proximity of the early iron manufacturing sites (though noting the highly speculative nature of their suggestion here).
- An extensive facility at Bodiam, where the Rochester-Wealden Roman road crossed the River Rother and where Classis Britannica tile has been found (Adler, 2013, 62). Cunliffe (1988, 84) speculated that Bodiam may have actually been the principal occupation-period inland terminal facilitating the wider riverine transport of goods to the coast in this eastern/ coastal region, while Cleere and Crossley (1995, 64)

highlight the fact that the location is equidistant from all of the later regional major iron production facilities. In this regard it may have succeeded their earlier speculated port on the Brede.

Cunliffe (1988, 84) added a further potential eastern/ coastal port location:

- A site on the northern edge of Romney Marsh near Lympne, site of the later Saxon Shore fort in whose walls re-used tiles from earlier structures have been found. He referenced the antiquarian discovery of large amounts of Roman period ‘occupation debris’ at Dymchurch as suggesting the potential location for such a port (also see Haverfield and Wheeler, 1932, 55).

Maritime access to these eastern/ coastal port sites would have been markedly easier during the occupation compared to the present day due to the subsequent silting up and land reclamation of the extensive area now covered by Romney Marsh, paralleling the experience to the west around Pevensey. At that time, the area now covered by Romney Marsh would have included an extensive area of sheltered water, thus being ideal for maritime trade. Cunliffe (1988, 83) explained in his work with the Romney Marsh Research Trust that the shelter would have been provided by a coastal shingle barrier formed by long shore drift, and that it was into this body of water protected by the barrier that the drainage channels of the Brede and Rother would have flowed.

An excellent example of regional market integration (within both the Imperial and provincial economies), one should reflect here that it was of course not just iron being transported through this maritime trade network, but other materials also. For example Allen and Fulford (1999, 179) highlight the fact that locally quarried Ashdown Sandstone was also being exported, for use in the walls of the Saxon Shore fort at Brancaster in East Anglia. They speculate that this trade may have used its own bespoke ports built in the area between Bexhill and Fairlight.

A final point here is to consider the destinations of travel of the exported goods, particularly from the eastern/ coastal Wealden ports. The models of Morris (2010, 1) and Evans (2013, 433) are particularly useful in this regard, with the former’s Southern North Sea and Eastern Channel System providing a ready framework to track goods travelling up the east coast and across the North Sea and the Channel to the Continent. Meanwhile the latter’s eastern coast route provides an even more comfortable fit for Wealden goods travelling northwards, with

the iron industry being particularly important supporting the extensive military presence in the north. As is demonstrated above in 2.5 however, trade would also have been important up the west coast where, once again, the military presence in the north and west would have been the principal beneficiaries.

3.4. The Iron Industry in the Weald During the Roman Occupation

The Weald was one of the three principal iron-producing areas in Britain during the occupation, the other two being the Forest of Dean and the East Midlands (Mattingly, 2006, 509). Both of the latter superseded the Weald in terms of importance after the middle of the 3rd century (Cleere and Crossley, 1995, 72). Iron was also produced on a lesser scale elsewhere in Britain, for example in East Yorkshire (the industry there having its roots in the LIA, Halkon, 2011, 148), Exmoor in the south west and, later in the occupation, the Thames Valley.

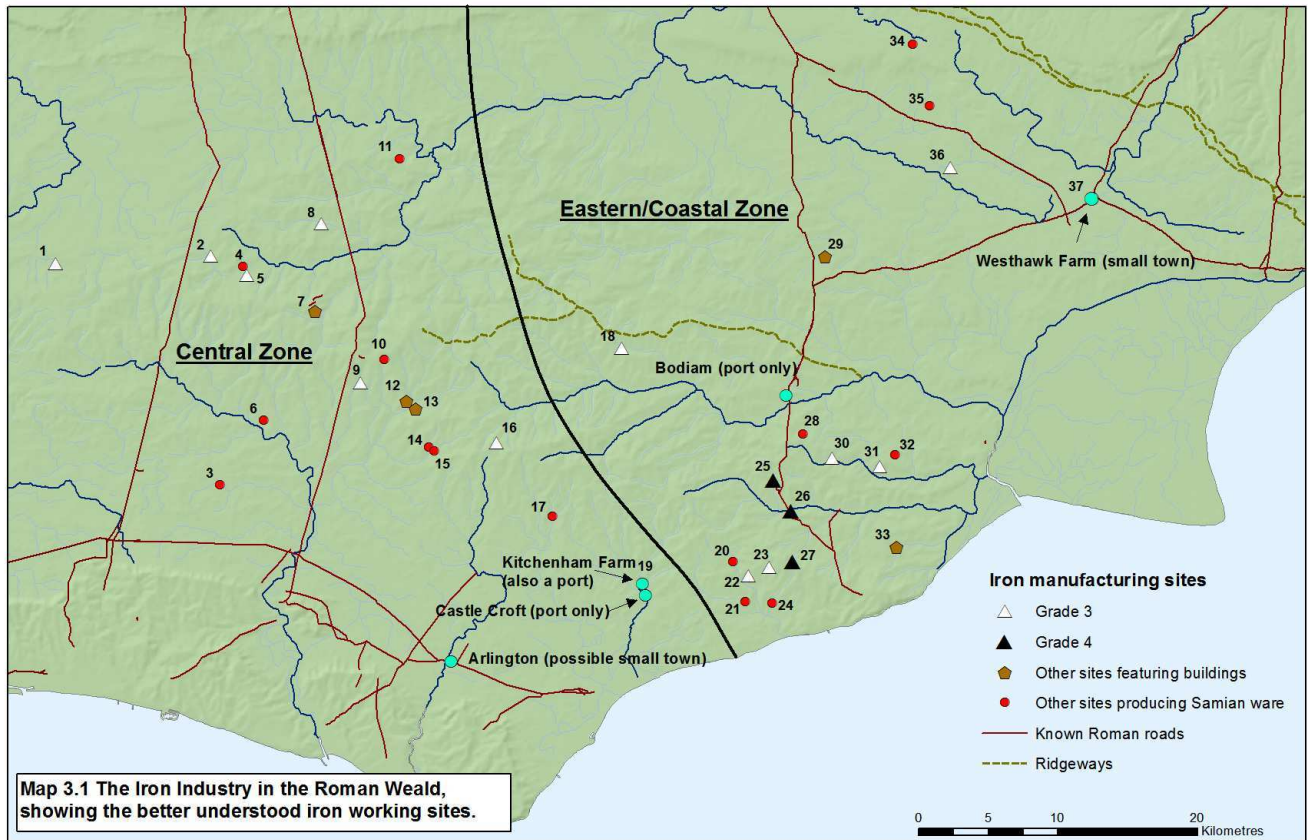
Easily accessible raw materials were at the heart of the location of the Wealden iron industry, for example the region's siderite iron ore which had an average iron ore content of 40% (Jones and Mattingly, 1990, 192). The heavily wooded Weald was also a ready source of the large amounts of timber needed to produce the vast quantities of charcoal required for the iron manufacturing process, with Oak, Beech, Hazel and Ash all being utilized in this regard. Hodgkinson (2013) adds that a readily available source of water was also important in the location of individual sites, he saying:

“A lot of the early iron-working sites are found in stream valleys. This provided water to support all aspects of the operation, with the added bonus that it also facilitated prospecting along the banks of the streams.”

As detailed above in 3.1.2, the iron industry in the Weald had its origins in the LIA, and its success in that regard was a key factor in attracting Roman interest from the outset of the occupation (Hodgkinson, 2008, 30). Data from sites such as Beauport Park (Brodrick et al, 1988, 232) show that from these comparatively modest beginnings the iron manufacturing industry expanded rapidly from that point. Hodgkinson (2008, 2) concurs with this chronology, saying:

“...iron making in the pre-Roman and Roman Weald should be regarded as a continuum that was unbroken, but intensified, by the Roman occupation...”

Hodgkinson (2008, 32) says that there was considerable variation in the layout of Roman iron working sites. For example, the standard chaîne opératoire process for iron production at the smaller sites would typically find them based in a stream valley with the ore being dug from mines at the top of the valley slopes, then moving downhill to be roasted, then moving further



Key	Site	Key	Site
1	Broadfields	20	Pepperingeye
2	Ridge Hill	21	Bynes Farm
3	Grassy Wood	22	Forewood
4	Standen	23	Crowhurst Park
5	Walesbeech	24	Upper Wilting Farm
6	Coalham	25	Footlands
7	Garden Hill	26	Oaklands Park
8	Great Cansiron	27	Beauport Park
9	Oldlands	28	Colliers Green
10	Newnham Park, Chillies Farm	29	Little Farningham
11	Oakenden	30	Chitcombe
12	Morphews	31	Ludley Farm
13	Howbourne Farm	32	Glossams Place
14	Pounsley	33	Icklesham
15	Cinderfield/Mill View Farm	34	Runhams Farm
16	Crawlsdown Wood	35	Coldharbour Farm
17	Blackman's Farm	36	Romden
18	Bardown	37	Westhawk Farm
19	Kitchenham Farm		

downhill for smelting and forging before the waste was dumped into the valley bottom (see Figure 22 below). As Hodgkinson (2013) says regarding these smaller sites, *'everything moved downhill.'* In contrast, the larger sites (especially in the eastern/ coastal region) would have been much more akin to Peacock's (1982, 8) manufactory-scale mode of production in the pottery industry. This would have been in terms of their large size, engagement with regional transport infrastructure and the level of industrial organisation evident (in the case of the latter, with a clear symbiosis between capital and labour).

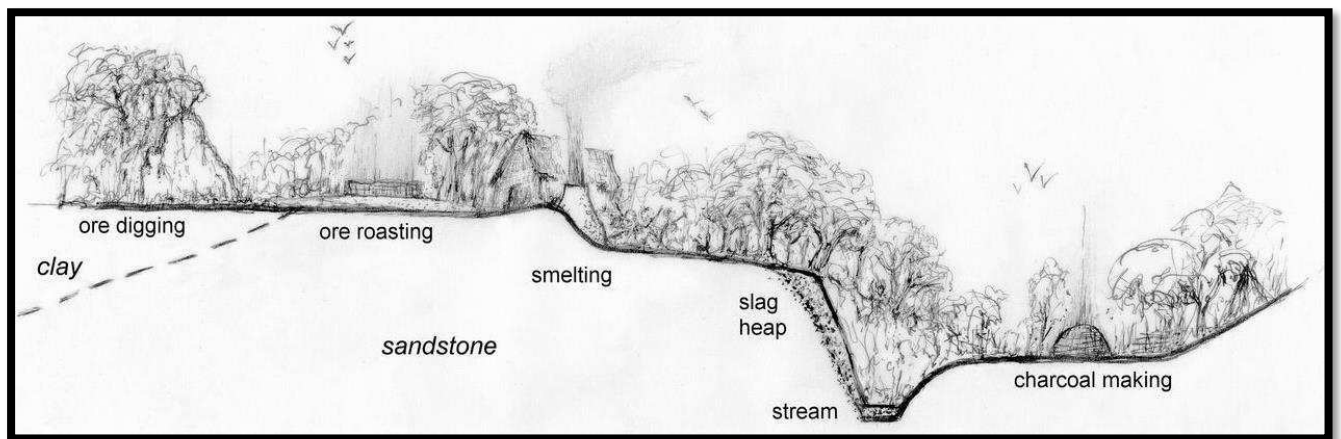


Figure 22: Cross-section of a typical smaller Romano-British bloomery site in the Weald. Reproduced from *The Wealden Iron Industry* (Jeremy Hodgkinson), original image by R. Houghton.

The siderite iron ore extraction operations would have been in the form of shallow quarries or bowl-shaped opencast pits, with the largest iron ore mining sites being located at Bardown and Beauport Park (the latter being the largest, Cleere and Crossley, 1995, 15). Hodgkinson (2008, 13) does emphasise however that iron ore would have been sporadically available across the whole of the Weald, and in many cases would have been mined very close to the iron working sites themselves, for example at Footlands Farm (Cleere and Crossley, 1995, 303). This is in contrast to the later occupation period iron manufacturing industry in the Forest of Dean where the centrally mined ore appears to have been shipped across the region using the River Severn as the main arterial routeway (J. R. Allen, 2010, 41).

In the Weald, once extracted the ore was then roasted to create ferrous oxides from the carbonate, this being easier to smelt. Furnaces came in a variety of types and were generally larger than any of their chronological successors until the later Middle Ages at the earliest (Dark and Dark, 1997), with Hodgkinson (2008, 2) saying:

“...both tapping and non-tapping furnaces were used, (with) both domed and shaft furnaces (being) found in the region during the same period.”

The Roman iron-workers would have used the ‘Direct Process’ when producing their iron, with the iron produced in the furnace being available for forging immediately. The iron was obtained from these furnaces by creating temperatures of around 1,100 degrees centigrade, the slag then being removed and discarded and thus providing the principal evidence today of the occupation-period iron industry (along with other waste products including charcoal refuse, ore refuse and furnace debris). In his most recent calculations, Hodgkinson in work in preparation (pers. comm. 5 December 2015) has used this slag to determine the total amount of iron produced in the Weald during the occupation. Working with Crew’s (1998, 51) estimates for the occupation-period iron industry at Laxton in Northamptonshire, which suggested that the total iron produced was equivalent to 15% of the total slag volume/ weight (the two amounts reckoned to be equivalent), Hodgkinson now indicates that the slag

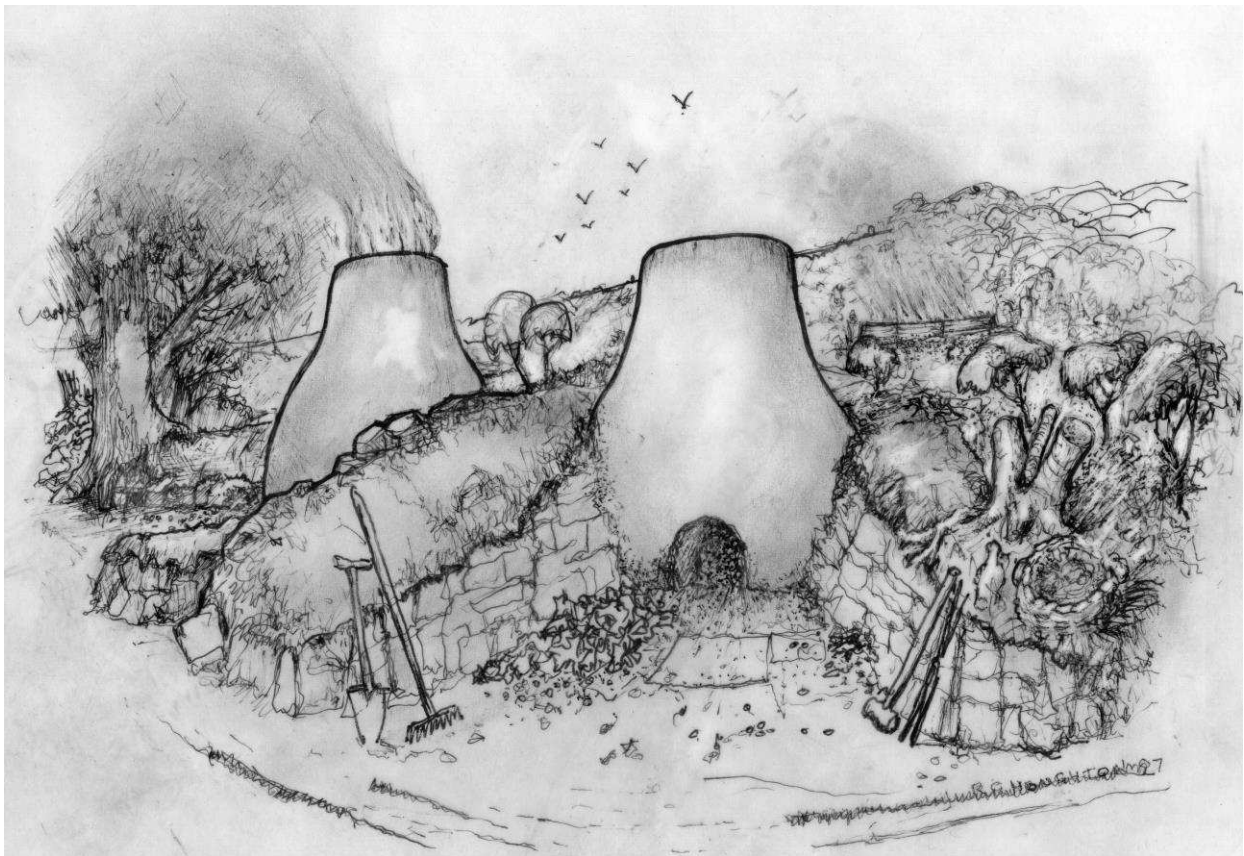


Figure 23: Artist's impression of Roman bloomery furnaces in Little Furnace Wood, Mayfield, the Weald. Reproduced from *The Wealden Iron Industry* (Jeremy Hodgkinson), original image by R. Houghton.



Figure 24: Roman iron bloomery, Little Furnace Wood, showing sandstone revetment and forging hearth. Wealden Iron Research Group.



Figure 25: Experimental iron bloomery in the Weald. Wealden Iron Research Group.

volumes in his 1999 and 2008 papers should be modified down by as much as 50% and that a more realistic figure (including an amount for a percentage of undated sites) may be nearer 75-100,000 tonnes of slag and waste in the Weald, indicating a total of 10-15,000 tonnes of iron being produced.

In terms of the output of each site, a large operation such as that at Bardown would have used eight furnaces to produce up to 50 tonnes of iron annually from 290 tonnes of iron ore. Cleere and Crossley (1995, 78) explain that to maintain this intense output some 15ha of woodland would have been needed to provide the annually required charcoal, with Hodgkinson (2013) believing coppicing would have been mandatory to maintain this level of woodland exploitation (see Appendix A below for full details). Each site was extensively exploited for the locally available raw materials, and once these (particularly the iron ore) were exhausted satellite sites would have been established to make use of the existing supporting infrastructure, with the workers still likely to have been based at the original site (Cleere and Crossley, 1995, 72). A good example can be found at Bardown where the main site fell out of use by the end of the 2nd century but where satellites (including the location of the High Weald coin hoard, see below) continued well into the 3rd century (Stuart-Hutcheson, 2012).

Cleere and Crossley (1995, 81) believe that the iron produced by this intensive industry would have been used for four categories of goods, these being:

- Tools and implements.
- Weapons.
- Construction ironwork (nails, carpenters dogs, clamps and similar).
- Miscellaneous (horseshoes, boat fittings, barrel hoops and similar).

Additionally, the iron slag which was a by-product of the manufacturing process was also used in compacted form as metalling for Roman roadways in the region. As an example of the scale of this use, Hodgkinson (1999, 68) says:

“Of the Roman road that runs north from Lewes, Sussex, across Ashdown Forest (and) towards Edenbridge, Kent, as much as 30km may be surfaced with slag”.

Post-LIA iron production seems to have begun early in many of the eastern/ coastal sites such as Beauport Park (Brodribb et al, 1988, 232), and also at a few of the more westerly inland sites such as Great Cansiron (Tebbutt, 1971, 11), peaking across the Weald in the middle of

the 2nd century by which time the above mentioned 114 sites were or had been operational as iron working or iron-industry supporting locations. Changes in this prime example of the exploitation of natural resources in the region become evident however from the beginning the 3rd century, with Jones and Mattingly (1990, 193) saying:

“The major workings at Bardown and Crowhurst Park appear to have run down while satellite sites developed around them. In the mid-3rd century mining seems to have ceased altogether in the Bardown/ Holbeanwood complex and in the Battle area around Beauport Park. Therefore, the major production period for this industry...probably had a life span of approximately two centuries or a little more.”

More recent analysis of each of these sites as detailed above in 3.1.4 shows this still to be an accurate assessment, for example by Hodgkinson regarding Bardown (2012, 1). Cleere (1977, 18) also emphasised the abruptness of the end of iron production at these key sites in the middle of the 3rd century, while Cunliffe (1988, 86) added that the maritime infrastructure around Romney Marsh built to support the iron industry also disappeared in the 3rd century. More recently Booth (2001, 3) has similarly shown that activity of all kinds, including iron production, declined dramatically at the roadside settlement of Westhawk Farm in the same timeframe. Meanwhile Stuart-Hutcheson (2012) says that the end date for the High Weald coin hoard found in 2006 near Bardown, on which she worked at the British Museum under the tutelage of Sam Moorhead, also correlates with the decline of iron production there at this time (see Figure 26). This hoard is particularly important because of:

- The unique location of its finding in the central High Weald. The limited number of hoards found in the Weald until this point, for example that found in Hastings in 1989 (Dance, 1995, 3), are from the periphery.
- Its size, with 2,891 radiates dating from AD 215 to AD 268 and featuring all Emperors from Caracalla to the Gallic Emperor Postumus apart from Severus Alexander and Maximinus. By way of comparison, the Hastings hoard featured 59 silver denarii and 92 bronze coins (Dance, 1995, 3).
- The comparatively high number of rare coins, for example a radiate of Gordian III's wife Sabina Tranquillina and coins documenting the Secular Games of Phillip 1. Stuart-Hutcheson (2012) interprets this as representing high status.
- The range of mints represented, including Rome, Antioch, Milan and Lyons, indicating a mercantile origin.



Figure 26: High Weald coin hoard in its broken pottery container. Brighton Museums.

Meanwhile Lyne (1994, 545) also highlights an economic change in the nature of pottery manufacturing in the region in the mid-3rd century, where he says a change from wheel-worked high quality pottery to handmade ware producing industries is directly associated with the decline of the iron industry. He suggests that the skilled pottery industry workers may have actually dispersed to work elsewhere in occupied Britain.

Some iron working does appear to have continued in the Weald after the middle of the 3rd century, mainly at a local level at the westerly sites which were less associated with the Classis Britannica (see discussion in Chapter 6). Cleere and Crossley (1995, 81) estimate that annual production figures for iron across the entirety of the Weald between AD 350 and AD 400 would have been 50 tonnes, compared to a peak of 750 tonnes between AD 150 and AD 250 when the changes described above become visible. They say that this later, more localised phase of iron-production continued into the 4th century by which time only Oldlands and Broadfields in the central region and Footlands Farm in the eastern/ coastal region were still active (and then at much reduced levels). Hodgkinson (2008, 34) says that any evidence at all of iron manufacturing, even at this limited level, disappears totally with the end of the occupation. For a long time afterwards there is no evidence of iron working at all in the Weald, and when it does reappear in a 9th century Saxon context at Millbrook in Ashdown

Forest the technology in use is actually more primitive than that used in the LIA prior to the Roman occupation (Hodgkinson, 2008, 35).

Cleere and Crossley (1995, 81) make the case that one of the reasons for this evident decline of the occupation Wealden iron industry in the 3rd century was the silting up of the region's rivers which had provided the crucial access to the coast, especially with regard to the major sites in the eastern/ coastal region. Given the location of the latter sites near the coast, they were also highly exposed to attack by Germanic pirates (Harrington and Welch, 2014, 109), with the appearance of four Saxon Shore forts between Dover and Portchester being testament to the level of this threat (though noting Cotterill's contention is this regard, 1993, 236). Rudling (2013) suggests that over-exploitation of the Wealden forests for timber would also have been a factor in the decline of the industry given the intensity of iron manufacturing at its height (particularly in the eastern/ coastal region), while in unpublished work Cleere (pers. comm. 6 May 2014) adds that another factor was the decline in the demand for iron using the east coast maritime route, for example in London or by the military in the north. With regard to the latter, it certainly coincides with the post-Severan campaigns period in Scotland after which Southern (2013, 251) argues an unusual period of comparative peace followed which lasted for around four decades. She says in this regard that the 'slash and burn' policy of these campaigns led to severe de-population in the region which took several generations of peaceful co-existence to overcome. Meanwhile, the additional synergy between the decline of the iron industry and the disappearance of the Classis Britannica (particularly in the eastern/ coastal region) is discussed in full in the discussion in Chapter 6.



Figure 27: Epigraphy on bath house stonework entrance at Beauport Park referencing the vilicus who ran the site. Battle Museum.

3.5. Who Were the Workers in the state-run areas of the Wealden Iron Industry?

While there is extensive data available to enable the consideration of the occupation-period Wealden iron-industry, little attention has been paid to who the workers actually were in the region and I do that here. As detailed in 3.1.2, a number of leading commentators (for example Brodribb, 1979, 141, Cleer and Crossley, 1995, 64, and Hodgkinson, 2009, 34) believe that the state had a significant presence in the eastern/ coastal region, with the *Classis Britannica* often being cited as the actor in that regard. This view provides context for the below, though is actually discussed in detail in Chapter 6 (where my own compilation of data regarding the workforce both here and for the upper Medway Valley ragstone quarrying industry set out in 5.4 is also considered, given the insight provided in this regard by all aspects of the research to that point).

At the top of the tree in the Wealden iron-industry (particularly the eastern/ coastal region) would have been the procurator metallorum, a common figure across the Empire at any mining and quarrying site (especially those state-run) and a senior figure within the Imperial economy. Often those recorded have the location of their area of responsibility attached to their official title, whether for an entire province, region or just for one site. An example is provided by one M. Ulpius Eutyches who is recorded in the early 2nd Century as the procurator metallic Albo-C(rarensis), a mining district in north western Spain (Hirt, 2010, 120). The procurator metallorum had wide responsibilities which covered not only the successful operation of the metalla for which they were responsible, but all ancillary activities also. As de la Bédoyère (1992, 100) explains, this would have included transport and also the approval of the concessionaries who provided all related services, these latter ranging from the provision of food to supplying clothing and footwear.

One trend which does appear to be common with these senior officials relates to their societal origins. The more senior procurator metallorum (operating at either provincial level or looking after a region or a major individual site) were equestrians, while those managing the more minor sites tended to be freedmen (Hirt, 2010, 165). This distinction was also reflected in the size and seniority of their management teams, with those of the more senior being made up of junior procuratores, other equestrians or freedmen, and any military personnel seconded by the Governor (see 2.2.2 and 2.2.4 above for discussion regarding the various organisational options available to manage each specific metalla enterprise).

An interesting reflection here is where these procurator metallorum and their staff would have lived when not carrying out their daily duties. Certainly not close to their place of work given the toxic working environment, with Darvill and McWhirr (1982, 137) explaining that the metalla:

“...required a considerable amount of land, produced noxious smells and the movement of their products or even raw materials would have caused congestion on roads (or rivers) at peak times of production.”

This raises a problematic issue in the Weald, given the comparative lack of elite housing in the region (at least as found to date) to accommodate the procuratorial staff, excepting around the fringes as detailed in 2.3.4. and 3.2. One intriguing possibility is that they actually resided, at least part of the time, in the grand villas of the upper Medway Valley, for example at Teston. The Roman road running from Rochester through modern Maidstone to the major iron-manufacturing site at Beauport Park in the eastern/ coastal region of the Weald is well known as detailed above in 3.3. New data is now beginning to emerge however regarding another Roman road which runs from the Dean Street ragstone quarry above the Medway Valley to the East Farleigh villa site/ Barming Roman ford on the River Medway (see 5.1.4 below for full details). Crossing this ford one is then only a short distance from the villas of the north bank of the river, for example at Teston again. Research is now being carried out to see if a link can be made between the eastern end of this road at the Dean Street quarry site and the close-by Wealden road which is only a short distance away. If such a link were found then this road turns into a spur of the major north-south route and gives a direct, physical link between the Weald and the Medway Valley. That being the case a reasonable argument can be made that the procurator metallum in Kent was one individual covering the metalla of both the Weald (siderite mining and iron manufacturing) and Medway Valley (ragstone quarrying), having as his residence a grand Medway Valley villa, rather than there being two such individuals, each covering their own respective area. A single individual would clearly speak to the importance of the region in an industrial context, particularly if the post was created early in the occupation which may account for the rapid growth of both metalla. Such an individual could also of course have resided in London (at least part of the time), travelling as required down the Thames Estuary and up the River Medway to reach the ragstone quarrying industry, then using the Rochester - Wealden road if he needed to access the iron manufacturing industry in the eastern/ coastal Weald.

Looking below the level of the procurator metallorum and his staff who ran the metalla at provincial, regional and individual mine/ quarry level, there were a range of options available to directly manage the large-scale metalla operations (though noting all would report upwards through the procurator metallorum). These ranged from the state carrying out the work using military resources, through to all the work being outsourced to civilian contractors (again, for the specific options see 2.2.2 and 2.2.4 above). In the case of the former the discussion in Chapter 6 considers whether this was the case with the Classis Britannica for the eastern/ coastal area of the Wealden iron industry (and indeed elsewhere in the region, taking into consideration the vilicus detailed in 3.1.4 and Figure 27 above) and whether this specific example was actually an Imperial Estate. In the case of the latter a good example would be the south western lead mining industry detailed above in 2.6.3, or the Forest of Dean iron industry where Holbrook (2006, 124) argues that the rights to extract and work the minerals were quickly granted by the state to local entrepreneurs and where Jackson (2012, 169) says that data from the key excavations at the small town of Ariconium show little sign of a military presence.

Going down the employment chain, looking at who actually carried out the physical siderite mining in the shallow quarries and bowl-shaped opencast pits, there are four possibilities.

- Military personnel if the sites were run directly by the state (as part of the Imperial economy, though clearly also contributing to the provincial economy (see 2.2.2 and 2.2.3 above). Hirt (2010, 197) argues against this however, using data from mines and quarries across the Empire to show that while the soldiers and sailors were expected to physically participate in stone quarrying and wood cutting for the construction of military and public buildings, they may have been spared mining for iron ore. He says:

“Besides the hazards of working in a subterranean environment, the extent and intensity of labour involved (in mining) may have excluded soldiers as a constant supply of work force.”

- Semi-autonomous individuals or groups of freedmen (Harrington and Welch, 2014, 110).
- Indentured workers from the local population working under imposed munera (required duties), with Hirt (2010, 227) arguing that most inhabitants of a district

hosting a mining enterprise could be summoned by the procurator metallorum for such work. Mattingly (2011, 172) details the analogous Roman gold-mining experience in Spain, saying:

“Studies of the settlement pattern around the northern Spanish mines suggest a significant level of reorganisation of local communities to support the mining activity...backed up by the discovery of an edict of Augustus from El Bierzo.”

- Forced labour, for examples criminals condemned to the metalla and slaves (Pearson, 2006, 64).

We should not forget here the grim life experiences of these faceless and less fortunate workers carrying out the ‘coal face’ mining activity. Brown (2012, 8) talks of nine tenths of the population across the Empire living miserable lives, and those carrying out the manual labour in the siderite mines of the Weald would have led a particularly unfortunate existence, especially if indentured workers, forced labour or slaves. Images of swarms of quarry workers extracting gold at Brazil’s Serra Palada gold mines in the early 20th century illustrate the vast numbers required in such pre-modern extractive industrial activity (Mattingly, 2011, 173). For the criminals and slaves in particular, the experience of working in the mines would have been particularly traumatic, with Mattingly (2011, 174) pointing to evidence of violence to the bodies of miners in the archaeological and historical record across the Empire.

Moving from the miners to those actually manufacturing the iron from the ore mined above, this was clearly highly skilled work and the use of troops and sailors cannot be ruled out here. Cleere and Crossley (1995, 75) argue that in the larger establishments it would have been a mix of naval personnel and Imperially-employed civilian craftsmen (see discussion in Chapter 6). The origins of these civilian iron workers remains problematic, with Cleere and Crossley (1995, 75) believing the original LIA iron workers, who pre-dated the Romans at sites such as Garden Hill, Crowhurst Park and Footlands Farm, originated in Gallia Belgica. They then argue that as the state then took over the industry, expertise from iron-working areas elsewhere in the Empire (for example Noricum) would have been imported into the region to facilitate the rapid growth and introduction of new technologies.

At its height during the occupation the total population in the Weald is estimated by Cleere and Crossley (1995, 75) to have been around 3,600 people, of which 600 would have been working directly in the iron industry (both mining and manufacturing), 600 in the supporting

administrative and transport industries and the remainder either the suppliers of services or families. As detailed in 3.1.2 above, Hodgkinson (2008, 32) believes that many of the individuals working at the smaller sites in the central Weald were actually seasonally employed and may have been local farmers who carried out the activity out of season.

In terms of accommodation, while the procurator metallorum and his staff would have found fine living on the periphery of the Weald or in the Medway Valley, the majority of the extensive labouring workforce in the Weald would have been housed near to their places of work (Hirt, 2010, 46) and would have had to live with these harsh conditions on a daily basis, especially the unskilled workers. In this regard, and based on data from Bardown, Cleere and Crossley (1995, 303) argue that the majority of this wider workforce would have lived in timber framed barrack-type buildings.

3.6. The Tile and Brick Industry in the Weald

In addition to occupation-period iron production, the Weald is also heavily associated with tile and brick manufacturing. This industry, which existed side by side with its iron producing counterpart, is perhaps best known for the tile and brick found across the region featuring the stamp of the Classis Britannica, this association with the iron industry and regional fleet being the reason it is considered in such detail here. The first such stamped tile was found in 1778 by the Revd. John Lyon in Dover, and from such modest beginnings subsequent archaeological investigation has cast light on what we now know was a major influence on the success of the economy in the region.

Mills (2013, 453) says there is no evidence of tile and brick manufacture in quantity in Britain before the occupation, with Betts in work in preparation (pers. comm. 24 October 2012) adding that the industry in the Weald began very early after the Claudian invasion, perhaps as early as AD 50, though on an initially small scale for local use. He believes this illustrates a similar degree of foreknowledge regarding the available extractive materials as is evidenced by the Wealden iron industry and the Medway Valley ragstone quarrying industry (see 3.5 above and 5.3 below). Mills (2013, 461) says that the military and settling veterans were the principal vector for the introduction of tile use in Britain, with Hirt (2010, 197) arguing that the soldiers and sailors would have physically participated in the manufacture of tiles in the same way they would have carried out stone quarrying and wood cutting.

The first municipal or official stamps in Britain appear in AD 90 (in a legionary context), with Betts (1987, 28) arguing that this late appearance of official stamping shows that the very early tile manufacturing industry would have been local in nature rather than extra-regional. This is illustrated by the below table which sets out the location of kilns used in the early phases of the urbanisation of London, with the Weald not featuring at all (tiles from there beginning to appear in the provincial capital after the beginning of the 2nd century).

Table 3.2 - Locations of kilns producing tiles used in London early in the occupation.

AD 50-80	AD 70-100
Ash	Canterbury
Canterbury	Deerton Street
Deerton Street	Turnham
Turnham	Maidstone

Maidstone	Eccles
Eccles	Rochester
Snodland	Ebbsfleet
Ebbsfleet	London
Darenth	
Orpington	
Beddington	
London	
Romford	
Chelmsford	
Heybridge	
Great Holst Farm, Boreham	
Colchester	

Betts, 1987, 28

The nature of the Wealden tile industry paralleled that of the iron industry, with the data indicating similarly local operations in the central Weald and larger Classis Britannica associated state-run brickyards in the eastern/ coastal region. The tile industry seems to have matured somewhat later though, peaking in the later 2nd century. By the time it did however, the eastern/ coastally-produced Classis Britannica stamped-tiles in particular were ubiquitous around the entire east Kentish coast (and indeed further afield, see table below), with buildings featuring this mark often being associated with a state-related function (and providing one of the principal means of identifying such sites as having a Classis Britannica provenance, see discussion in Chapter 6). In terms of utility, Brodribb (1979, 141) argued that the official stamp of the regional navy was used on the state-produced tiles for prestige reasons and to ensure their quality. In that regard it is noteworthy that the stamps always appear on the upper sides of tegulae, imbrices and floor tiles (the stamp also appearing on bonding, hypocaust pilae and box-flue tiles) rather than their underside, and would thus have been externally visible.

The process of tile manufacture was standardized across the Empire, though clearly there would have been regional variations. McWhirr and Viner (1978, 360) summarised the Roman tile manufacturing process as detailed below:

- Clay excavated, usually in the Autumn.

- Clay allowed to weather over the Winter, being broken down by frost and rain.
- Clay prepared for manufacture, with aggregate sometimes being added and then the finished product being covered until needed.
- Tiles made using a wooden frame, mold or former, when any modifications such as the flange on tegulae would be added.
- Tiles left to harden, sometimes being stamped.
- Tiles fired or burnt in a kiln or clamp and then stored. The iron oxides in the clay, and the conditions of firing, determined their colour.
- Tiles transported to buyer and used.

Two types of tile with Classis Britannica stamps were identified by Peacock (1977, 236) in his extensive survey which is still the benchmark to this day, this based on their material composition and which he styled Fabric 1 and Fabric 2. The Fabric 1 type is a uniform buff colour with scattered quartz sand-grains and is identical to unstamped tiles found extensively around Boulogne. Peacock believed they were manufactured in a brickyard in the vicinity of the Classis Britannica headquarters there, from material quarried locally, and were used regionally with very limited export taking place. Until recently the only tiles of this fabric found elsewhere (over 100 were found around Boulogne and a small, unknown number nearby at Desvres, Brodribb, 1970, 1) were an example from Dover and another single tile from the central-Wealden port and iron-working site at Kitchenham Farm. However, more recent research by HAARG (see 3.1.4 above) has dramatically increased the number found at the latter location, with 29 out of 31 additional pieces of Classis Britannica tile of this origin recently coming to light (Cornwell and Cornwell, 2008, 10, 2008, 1, and 2010, 16). This is in itself a strong indicator of trade taking place between Kitchenham Farm and the Continent and a good indication of the extant levels of market integration.

The Fabric 2 tiles are very different to those of the Fabric 1 type and represent those manufactured by the Classis Britannica in the eastern/ coastal Weald. Given their importance to this research they warrant a full description, with Peacock (1977, 237) saying:

“Fabric 2 is of a distinctive reddish-pink colour relieved to a degree by streaks, lenses and swirls of creamy white clay. The most prominent and abundant inclusions are of black or red-brown ore, usually as near-spherical particles about 1mm across: but irregular rounded fragments up to 3mm or more across are usually present. Sub-angular fragments of white, finely laminated siltstone (up to 10mm) are another

feature and a few pieces are almost invariably present in a cross-section 20cm long. In contrast to Fabric 1, quartz is not visible in the fractured cross-section, but sand- or grit-size fabrics are occasionally seen on or near the surface, where they result from dusting to prevent the clay sticking to the mold *during manufacture.*”

Peacock (1977, 237) believed that the material used for these tiles was Fairlight Clay which sits within the Ashdown Formation in the Hasting Beds. This material appears a very good match for that used in the Roman tiles and Peacock noted that, while such tiles were used across a wide variety of sites across the region, the area where the vast majority were found was in fact around Fairlight (located in the eastern/ coastal region). He specifically believed that the principal naval brickyards used were located near where the Fairlight Clay actually outcrops at Fairlight Head, or from deposits beneath the alluvium of Romney Marsh between Rye and Dungeness. In the first case he argued there is a good chance that the principal brickworks have been lost through coastal erosion, while in the second he believed the evidence would have been covered over by recent alluvium deposition in Romney Marsh.

While predominantly found in the eastern/ coastal region of the Weald, the use of Fabric 2 tile was widespread as is evident in the below table, with Peacock believing that of the two regions manufacturing Classis Britannica tiles, that making the Fabric 2 tiles was by far the most important. This is very evident in the distribution table below.

Table 3.3 - Distribution table, locations and totals of Classis Britannica stamps on tile of known provenance (in alphabetical order, all Fabric 2 unless specified, together with site history. No distances given as exact place of origin ill defined).

Location	Number of Stamps	Site History
Bardown – eastern/ coastal Weald	28	The first Classis Britannica tile was found here by Brother Stephen Pepperell in 1951 and identified by Margary (Brodrigg, 1969, 109). All subsequent tile was found during the excavations of Cleere in the late 1960s.
Beauport Park – eastern/ coastal Weald	1,600	The vast quantity of stamped tile found here was discovered during the investigations of Brodrigg and Cleere in the 1970s and 1980s, most in association with the well-recorded bath house (Brodrigg et al, 1988, 268).
Bodiam – eastern/ coastal Weald	31	Found between 1959 and 1969 in excavations by the BDHS (Brodrigg,

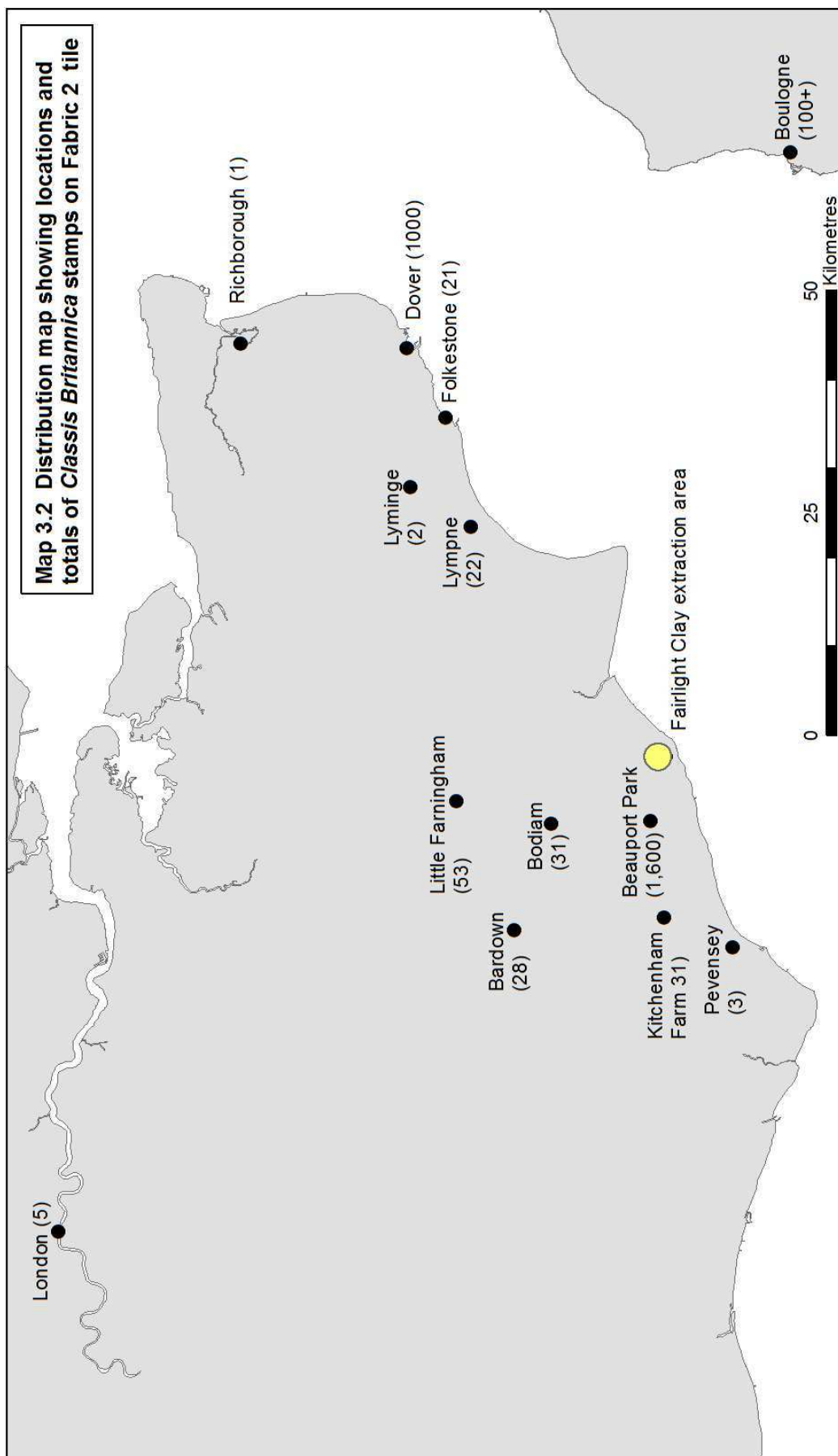
		1969, 111).
Boulogne	100 plus (approximately two thirds Fabric 1)	Mostly discovered in the 19 th century, many of these tiles have since been lost though a number remain in Boulogne Museum (Crowley and Betts, 1992, 218).
Desvres	?	Classis Britannica tiles were reported at this site inland from Boulogne in the antiquarian record but the provenance of their finding is unclear (Crowley and Betts, 1992, 218).
Dover	1,000 plus (one Fabric 1)	First tile found in 1778, with many since, particularly in the context of the excavations of the Classis Britannica fort and the 'Painted House' (Philp, 1989, 57, and 2014, 38).
Folkestone	21	Seven tiles featuring a Classis Britannica stamp were found during the initial excavations of S.E. Winbolt in 1923-24 (Brodribb, 1969, 109). Since that time others have been recovered from successive excavations and from spoil (much from the first excavation) at the foot of East Cliff, East Wear Bay.
Kitchenham Farm –central Weald	31 (29 Fabric 1, most in pristine condition)	HAARG's recent investigations here have located 31 Classis Britannica tiles, 29 of which are of the Fabric 1 type originating in Boulogne. These tiles are the first and only ones located to date in the Central Weald.
Little Farningham – eastern/ coastal Weald	53	Site located by the landowner in the 1950s and excavated by the Cranbrook and Sissinghurst Local History Society.
London	5	Classis Britannica stamped tiles have been found here at Nobel Street, Winchester Palace (Crowley and Betts, 1992, 218), Hunt's House (Taylor-Wilson, 2002, 10) and Garlick Hill.
Lyminge	2	Two re-used tiles have been found in the context of the Saxon palace under excavation by Reading University (unpublished at the time of writing, original provenance unknown).
Lympne	22	All Classis Britannica tiles located here were found during the Charles Roach-Smith excavations of the

		Saxon Shore fort in 1850. Others may have been found subsequently but have been lost (Brodribb, 1969, 108).
Pevensey	3	These tiles were found during the investigations at the site of Sussex antiquarian L.F. Salzman in 1906-1907. Others were apparently found between 1907 and 1939 but were lost at the outbreak of the Second World War (Brodribb, 1969, 109).
Richborough	1	One tile found in 1932 (Atkinson, 1933, 10).
St Catherine's Point, Isle of Wight	1 (Fabric 1)	Lyne (2000, 10) speculates that this single example found in a late period enclosure ditch may indicate the previous presence of a signal station on the southernmost point of the Isle of Wight.

Brodribb, 1969, 185, 1970, 25, and 1980, 191, Cleere and Crossley, 1995, 65, and Crowley and Betts, 1992, 218, updated by Elliott, 2015

For completeness Rudling et al (1986, 227) also identified a number of early non-Classis Britannica tileries in the Weald, mostly in the central region, for example that at Great Cansiron which operated from the late 1st into the 2nd centuries. Here some of the tiles were stamped with a roller design which the authors speculate might indicate the presence of a group of itinerant tile manufacturers who had relocated here to support the growing local iron manufacturing industry. Black (2013, 41) says that while early in the occupation these civilian contractors were readily used by the state at military and industrial sites, by the beginning of the 2nd century those manufactured in the Classis Britannica brickyards in the eastern/ coastal region predominated, with the state tile industry reaching critical mass around this time. Peacock (1977, 245) believed that Wealden Fabric 2 brick and tile manufacture may have actually begun in the late 1st century to facilitate the building of regional state infrastructure such as the twin pharos lighthouses at Dover, these brickyards therefore operating alongside the early, centrally-located tile manufacturing sites for a short time.

In terms of the longevity of the industry, data from across all the sites where Classis Britannica tile has been located supports the theory that it continued to thrive while the iron industry in the region was still running at full capacity, then declining after the mid-3rd century. It was certainly still in operation at the beginning of the 3rd century when newly manufactured Wealden Classis Britannica-stamped box-flue tiles were being used to build the 'Painted House' mansio in Dover (Philp, 1989, 101).



Map created by Elizabeth Blanning © Crown Copyright/database right 2016. An Ordnance Survey/EDINA supplied service.



Figure 28: Classis Britannica stamp on Roman roof tile, Fabric 2 type from Folkestone. A Town Unearthed.



Figure 29: Classis Britannica stamp on Roman brick, Fabric 2 type from Dover. Dover Museum.

3.7. Concluding Regional Summary

This Chapter has detailed the occupation-period Wealden iron industry, using existing and new data to illustrate its size and complexity through to the mid 3rd century during which time it supplied much of the iron required both in Britain and the near continent. The Chapter has set this in the context of the Imperial and provincial economies of occupied Britain, showing the high level of market integration (at least in regional terms) illustrated by the distribution system utilised to export the worked iron from the Weald to its place of use. Specifically, the chapter has:

- Set the research detailed here into its historical context based on the three centuries of fieldwork and subsequent analysis preceeding my new research.
- Set out the evidential data types used in my own new analysis, and then shown the LIA origins of iron working in the region.
- Illustrated how there were two distinct iron working areas in the Weald during the occupation, the more localised central region and the exponentially larger eastern/ coastal region (the latter often associated with a state presence, this discussed in depth in Chapter 6).
- Set out the selection criteria used to generate the chapter site list, and then facilitated this using the most recent data available. The result is the most up to date, detailed list of the key iron working (or iron industry associated) locations in both the central and eastern/ coastal iron working regions of the occupied Weald. The data and site list has also been used to create a similarly up-to-date map of the key sites in the region.
- Detailed how the iron was manufactured in the occupied Weald, and then how it was transported from the region to its place of use.
- Discussed how the iron industry in the Weald was managed, and examined the nature of its workforce.
- Detailed the associated tile and brick industry that existed alongside the iron industry in the occupied Weald. As part this research an up to date distribution table showing

the spread of tile with a Classis Britannica stamp across the South East of Britain and near continent has also been created, together with an associated distribution map.

- Set both industries in the context of the Imperial and provincial economies within which they existed, and then in advance of the discussion in Chapter 6 regarding the role of the state here (given the eastern/ coastal region's past historical association as an Imperial Estate) considered the available data here in this regard.
- Discussed how the iron manufacturing and tile and brick industries in the Weald came to and end, at least on an industrial scale, in the mid-3rd century.

Now, having considered change and continuity in the extractive industries of the occupation-period Weald, I turn to the second regional analysis, this time looking to Folkestone and South Eastern Kent.

Chapter Four

4. Regional Analysis – Folkestone and South Eastern Kent

This chapter is the second of the three regional surveys forming the core research of the thesis, focusing in this instance on the occupation-period greensand quern manufacturing industry around what is now modern Folkestone in Kent. Though smaller in scale than the iron industry in the Weald detailed above and the upper Medway Valley ragstone quarrying industry detailed below (and as will be seen somewhat earlier in date for the most part), this was still a significant operation which supplied many of the millstones and querns across the South East of the province (later provinces). In that regard a key element of the new work is a table and map showing the known distribution of these important, highly sought after products across the region, the evidential data being outlined below.

The chapter begins with my detailing the key primary evidence sites in this region (including a site list), followed by a detailed discussion regarding the quern industry itself, before presenting an analysis of other industry in this region of south eastern Kent to provide context and balance. The Chapter then concludes with a regional summary of the data set out and considered here, set against the research themes of change and continuity in the extractive industries in Kent and the South East during the Roman occupation.

4.1 Key Data: Details of Primary Evidence Sites

Once again, here I set out the key data from all of the primary evidence sites in this region to facilitate the discussions in each following section of the chapter, preceding this site-by-site analysis with a discussion on the nature of the evidence, a review of the origins of the exploitation of natural resources in the region and a comment on site selection, all to provide understanding for the reader in the ensuing site list.

Eastern Kent is one of the three major economic zones in the county during the Roman occupation as identified in 2.3.4 above, featuring key locations including civitas capital Canterbury, provincial port of entry Richborough, the Classis Britannica port of Dover and the likely occupation-period port of Lympne. While each is well known in the canon of Roman sites in Britain (for example Richborough with its monumental arch, amphitheater and sequence of fortifications culminating in its Saxon Shore fort, Dover with its twin pharos,

early Classis Britannica fort and later Saxon Shore replacement, and Lympne with its own possible Classis Britannica fort (Philp, 1982, 176) and later Saxon Shore replacement), I am mindful that the focus of this work is on change and continuity in the exploitation of natural resources by the extractive industries during the occupation. To that end the focus of this part of the research will therefore be on the less well known area at the southern end of this eastern economic zone, ranging from Dover down to Folkestone and Hythe and including the specifically relevant greensand quarrying and quern stone manufacturing industries at the East Cliff site at East Wear Bay, Folkestone. As will become evident, this region has a long association with natural resource exploitation, with for example respected local antiquarian Robertson (1876, 104) arguing that Folkestone's Saxon name of Folcstane specifically referenced regional greensand quarrying activity.

4.1.1 Nature of the Evidence

This geographic area of study has long been acknowledged as rich in opportunities for archaeological investigation, with Richardson (2015, 17) saying that the archaeology here is extensive, deep and well preserved. Buildings of Roman provenance in the area (in this case at The Bayle, see 4.1.4 below) were first noted by the antiquarian John Leland in the 16th century (Harris, 2007, 346), they then being reported later in the same century by Kentish historian William Lambarde (1576, 1826 edition, 154) and in the 18th century by William Stukeley (1776, 131). By the later 19th century other sites of Roman provenance began to emerge to join The Bayle, for example the villa site excavated at Warren Road by local historian and luminary Canon Jenkins, Rector of Lyminge (1876, 173). The region has attracted the attentions of archaeologists ever since. Early investigations were led by Folkestone Museum but it was the famous excavation of the large villa at East Cliff, East Wear Bay by S.E. Winbolt that firmly put the area on the map of key Roman sites in Britain. Subsequently two organisations in particular have played a major role in continuing archaeological investigations at this iconic site, the first being KARU led by Brian Philp in the late 1980s and more recently the Canterbury Archaeological Trust (CAT), with their Dover regional officer Keith Parfitt having a prominent role. CAT in particular have led two recent initiatives which continue to enlighten both academia and the wider public as to the nature of this villa and other Roman sites in the region. The first was the three-year Heritage Lottery funded project called '*A Town Unearthed: Folkestone Before 1500*', with volunteers from CAT, Canterbury Christ Church University and the Folkestone People's Historical

Centre undertaking the work. Most recently CAT have initiated the East Wear Bay Archaeological Field School which, starting in 2015, will now gather each year to provide training for local volunteers and to excavate and record deposits at the villa and associated quern manufacturing site there which is in continuing danger of being lost through erosion (Richardson, 2015, 16).

In addition to KARU and CAT, this region of Kent is once again fortunate in having a plethora of local archaeological and history societies with a keen interest in investigating the area. These range from pan-Kentish organisations such as KAS and the Council for Kentish Archaeology (CKA) through to more locally focused organisations such as the Folkestone Research and Archaeological Group (FRAG), the Dover Archaeological Group (DAG) and the historical branch of the Hythe Civic Society. The area has also attracted the interest of the University of Kent.

Given this level of local interest it is no surprise that the south eastern part of the county has been well recorded in the wide variety of titles covering the region. These range from KAS' own *Archaeologia Cantiana* and Newsletter, the CKA's Kent Archaeological Review and KARU's monograph series (with regard to the latter, particularly those with a focus on Dover). The key sites also feature prominently in the Kent HER and indeed in the 3rd Volume of the Victoria County History (VCH) of Kent.

Regarding the specific features of the archaeology in this area of Kent, one that clearly defines it is coastal erosion. It was just such a coastal geological process that exposed the greensands utilised by the East Cliff quern manufacturing industry, and indeed that provides such an impetus for the archaeological investigation of the site today given that so much continues to be lost. Regional antiquarians were already aware of the Roman material culture being lost by the later 19th Century, with Jenkins (1876, 173) commenting on the 'treasury' of potential finds lost through inroads of the sea around Folkestone. In that regard a simple comparison of the 1924 aerial photograph of the East Cliff villa site there following Winbolt's excavation (Parfitt, 2013, 41) with the 1940 aerial photographs of the region available on Google Earth (see Figure 38 below) shows how much was lost in that short time, effectively much of the villa's bath house structure. More recently CAT have published an updated image based on the 1924 aerial photograph but with the modern coastline marked in (2013), this dramatically showing how much archaeology has disappeared since the site was first discovered. This has meant that much of the data recovered to allow the East Cliff villa

and quern manufacturing site to be interpreted has been found by carrying out field walking and walkover surveys on the beach at the foot of the East Cliff site. Indeed it is here that many of the querns and more recently tiles with a Classis Britannica stamp have been recovered (see 3.6 above). More broadly, in addition to such field walking and walkover surveying, archaeological investigations across the region have also included full excavations, test pitting and geophysical surveying, backed up by modern scientific analysis and interpretation. Such activity is fully detailed for all sites in 4.1.4 below.

In terms of the evidence itself, each site considered features some or all of the following: buildings, burials, pottery, coins, glass, material culture associated with industrial activity and other associated small finds. As with the Weald, dating throughout the period of investigation in this south eastern region of Kent has largely relied on pottery and coins, and to a lesser extent the stamped Classis Britannica tiles at certain locations and glass.



Figure 30: LIA/ Roman occupation-period archaeology, including greensand quern stones, being investigated at the foot of East Cliff, Folkestone as part of the ‘A Town Unearthed’ investigation, 2011. Thierry Biot.



Figure 31: Quern stone fragment, 'Medway Stones' wreck site, River Medway. Greensand, likely of East Cliff, Folkestone origin and evidence of long range trading networks. Simon Elliott.

4.1.2 Industrial Origins

Green (2013, 51) says production of primitive saddle querns manufactured from local greensands sourced within the Hythe Beds of the Lower Greensand Formation began at East Cliff in the Neolithic, examples including one such quern found in a Neolithic burial pit at Wingham (Keller, 1989, 8). This production intensified dramatically with the invention of the rotary quern in the LIA, peaking in the 1st century AD either side of the onset of the Roman occupation. This transition from the LIA to the Roman period was clearly not abrupt, with Richardson (2015, 18) saying that from around 15 BC onwards there is clear evidence of regularised trade with northern Gaul from an emporia he argues was located at East Wear Bay. Data supporting this interpretation includes the finding of the remains of various types of Spanish amphora used for carrying fish sauce, Italian Dressel 1 amphora for wine, fine-ware Gallic pottery and Gallic coins (Richardson, 2015, 18). Similarly Parfitt (2013, 36) uses the same data to argue that trading vessels from Gaul would have been frequent visitors to the area prior to the Claudian invasion, setting the scene for the quarrying and quern stone industry to continue in operation once the region formally became part of the Empire. By this time the area between Folkestone and Hythe was the most densely populated in the wider region (Parfitt, 2013, 31).

Over and above the availability of the local greensands utilised by the extractive industries, other aspects of the regional geology and geography also had a big impact on this settlement pattern. In this regard Everitt (1986, 70) highlights the extensive marshlands to the immediate west of Folkestone and Hythe which would have encouraged settlement along the coast, a situation which persisted until this land was drained in the modern era. The marshland also impacted on regional communications, limiting the means of traversing the region to two options during the LIA, these being:

- Along the coast by sea, with the region having a long association with maritime trade as noted above which pre-dated the arrival of the Romans by millennia. This is evidenced by the cemetery at Cliffs End Farm near Pegwell Bay which featured burials dating from the early Bronze Age through to the LIA of individuals who originated not only locally but also from Scandinavia and the Western Mediterranean (Bradley, 2013, 30).
- Along the ancient trackway later to be christened the Pilgrim's Way, and other associated Iron Age routes.

Once the occupation got under way, these were joined by a third option:

- Along the Roman coastal road built to link Lympne with Dover, which would also have given access to Canterbury through the spur roads linking both Lympne and Dover with the civitas capital (Vincent, 2007, 34). Parfitt (2013, 49) is keen to emphasise that while the existence of this Lympne to Dover road is accepted by the wider archaeological community, its exact route has yet to be identified for much of its course. It is best known as a representation on the 3rd century Peutinger Table itinerary (see Appendix E for background).

Note that while the focus of this chapter is the quern manufacturing industry of East Wear Bay, other industries also existed regionally. These are considered in their own section at 4.3 below.

4.1.3 Site Selection

As detailed above, the specific area of focus in this regional review is the occupation period landscape between Folkestone and Hythe. Further, given the emphasis of the wider research on the exploitation of natural resources by the extractive industries, only those sites

associated with such enterprises have been considered here (with the nearby Dour Valley included in this context given its importance exporting tufa for use in structures around Folkestone during the occupation, Parfitt and Philp, 1981, 176). However, note should be taken that there were also a number of other smaller settlements in the area which flourished in the LIA and into the occupation period but with no proven connection with the extractive industries, namely at Saltwood Tunnel, Dolland's Moor, East Cliff, Hawkinge and Great Hougham Court Farm (Parfitt, 2013, 33). Two additional small settlements also developed after the arrival of the Romans, at Peene and Green Lane near Capel, while a third is thought to be located near Radnor Park. Parfitt (2013, 33) says of these small settlements, which are currently unpublished:

"All...were broadly similar in form, with enclosures and fields bounded by ditches that were presumably originally associated with banks and hedges. Set within the main ditched enclosures were simple timber dwellings and out buildings, represented by post holes, chalk or earthen floors with very occasionally, simple stone wall footings."

Most of these sites appear to have been abandoned in the mid-3rd century as part of an as yet unexplained phenomenon which parallels settlement pattern changes elsewhere in Kent, for example in the Medway Valley (Parfitt, 2013, 34, see discussion in Chapter 6). A final comment here must go to three other sites around Folkestone which have been associated with occupation period settlement, but of which no evidence of good provenance now remains. The first is at The Bayle to the west of the East Cliff villa site where, as detailed above in 4.1.1, the early antiquarians Leland, Lambarde and Stukeley recorded walls made with Roman brick and tile. Any such structure here has since been lost to cliff erosion though Rigold (1972, 37) speculated that a feature he identified as a contour-aqueduct was associated with it. The second is at Copt Point to the immediate south of the East Cliff villa where popular history references the location of a Roman building (Parfitt, 2013, 49) but where once again no material culture to make the case for its existence remains. The third is at Sugarloaf Hill on the inland outskirts of Folkestone where LIA and Roman coins have been found on the summit. An un-patterned mosaic floor fragment is also said to have been found on the hill in 1924, ultimately finding its way into Maidstone Museum though no record remains today (Parfitt, 2013, 49). Taken together these coins and mosaic fragments have given rise to local speculation that a shrine sat atop the prominent hill, but attempts to locate any structure

associated with the mosaic have failed, so any occupation-period provenance is again unproven.

Below I now detail the sites specifically associated with extractive industries exploiting natural resources in this region of Kent, listed north to south.

4.1.4 Site List

Dour Valley (no grid reference available)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: Parfitt and Philp (1981, 176) and Allen and Fulford (1999, 169) argue that the tufa quarries which supplied building material across the South East of Kent (and possibly as far as the Medway Valley) were located along the River Dour near to Dover, and its tributary valleys. The exact locations of these presumed quarries await discovery, though given the large amount of occupation-period tufa building material found locally the levels of extraction would have been high, especially if the Classis Britannica was involved given their possible involvement elsewhere across the region, for example in the Weald and Medway Valley (see discussion at Chapter 6). The tufa itself would have formed in the Dour Valley at spring points and within shallow fluvial channels and seems to have been quarried on an organized and industrial scale which removed most of the available material, hence the current difficulty in locating the specific quarries.

East Cliff Villa, Folkestone (at TR 2408 3699)

Date: Bronze Age through to 4th Century AD (based pottery, coin and tile data).

Type: Villa settlement and industrial site.

Site History and Economic Evidence: This enigmatic site, featuring an LIA settlement and subsequent series of villas (together with the associated quern stone manufacturing site for the early part of its occupation), has been the subject of repeated rescue excavations given its precarious position atop the East Cliff at East Wear Bay, Folkestone. It was first investigated in 1919 by Folkestone Museum curator Browne Anderson, he being prompted into action by

local reports of the land there being very difficult to farm given the large number of sizable stones beneath the surface. Digging a trench through the site, he appears to have found buildings from the occupation-period villa, this work at the time going unpublished. Though he died in 1923, he passed on information from his investigation to the Folkestone Corporation who then engaged S.E Winbolt from Corpus Christi College, Oxford to carry out the famous two-year excavation which found a villa with over 60 rooms. Winbolt published his findings and interpretations in 1925 in his book *'Roman Folkestone'* (they also being considered at length in Volume 3 of the VCH History of Kent, Taylor, 1932, 114). The revealed villa (fully detailed below) was then left exposed and on public view (excepting during the Second World War) until the decision was taken by the Folkestone Corporation in 1954 to cover it over permanently with clinker from a nearby incineration works. The site was next investigated in 1989 in a major rescue excavation by KARU led by Brian Philp (in association with Shepway Council and the Kent Archaeological Trust), this being published in a number of issues of the Kent Archaeological Review (principally the Spring 1990 issue). Next the site was the subject of the three-year Heritage Lottery funded *'A Town Unearthed: Folkestone Before 1500'* project which ran from 2010 to 2012. As detailed in 4.1.1, this was led by CAT, Canterbury Christ Church University and the Folkestone People's Historical Centre. The findings were published in book-form by CAT in 2013 as *'A Town Unearthed: Folkestone Before 1500'*. Most recently the East Wear Bay Archaeological Field School has been initiated by CAT, with the first season of excavations in 2015 proving an immediate success with the location of the quern-manufacturing site adjacent to the villa (Richardson, 2015, 16). These latest and initial findings were published in the Winter 2015 issue of the KAS Newsletter, with the rescue work and investigation set to continue annually. The East Cliff site was considered in detail after each principal phase of excavation by Winbolt (1925, 49), Philp (1990, 8) and Parfitt (2013, 35), though note investigations are ongoing.

As detailed in 4.1.2 above, Green (2013, 51) argues that the production of primitive saddle querns began at the East Cliff site as early as the Neolithic, making use of the local greensands eroding out of the cliff face at East Wear Bay, this reflecting the earlier interpretations of Keller (1989, 199). The first evidence of settlement however comes from the LIA in the form of boundary ditches and a sunken metalled trackway (christened 'The Rocky Road') which were found during the 2011 excavations by the *'A Town Unearthed'* project. Most recently an LIA roundhouse was found during the 2015 excavations by the CAT-led Field School excavations. This structure, built to the east of the quern-

manufacturing site (by this time making rotary querns), featured an unusual stone cyst in the centre which is set to be investigated further (Richardson, 2015, 19).

The best-known activity at the East Cliff site however is the occupation-period villa complex which occupied a commanding position overlooking the Straights of Dover some 46m above sea level. Given the coastal erosion detailed above, Keller (1988, 1) believes that during the occupation this villa location was actually up to 500m inland, this terrain having been eroded away in the subsequent 1,600 years.

The earliest Roman building on the site dates to AD 90/ 100, this being a ‘proto villa’ called Villa 1 which Parfitt (2013, 40) argues was a development of the LIA settlement at East Cliff and its associated quern manufacturing site (especially given it was built within the confines of the earlier settlement). It featured a substantial stone-built house with a long central range with up to ten rooms and bow fronted wings, the whole structure being aligned south eastwards with sea-views in mind. A related bath house was built to the immediate south of the main range. Parfitt (2013, 41) and Richardson (2015, 19) are particularly struck with the building materials used in the construction of this initial phase of Roman occupation at the site, with the structures being built predominantly of tufa rather than the better quality and more locally available greensands. Richardson (2015, 18) adds that other materials used in the construction of this range of buildings included flint nodules and ironstone.

The most substantial building on the site however was the second villa, known as Villa 2, which replaced the original between AD 170 and AD 200. Making extensive use of greensand in its construction, this building’s main range used the same basic symmetrical outline as Villa 1 and featured fine mosaic floors, a new and bigger bath house and a second block which was linked by a courtyard to the main range. Post-dating the quern stone industry, it was this structure that Winbolt uncovered, with Philp’s later excavation confirming that the site featured some of the most complete structural villa remains found in Britain (1990, 8). Most recently the ‘*A Town Unearthed*’ project found an additional and contemporary smaller stone-built structure featuring its own bath house, this representing a related but separate building to Villa 2. Parfitt (2013, 44) speculates that:

“At Folkestone, we can perhaps imagine that the main house (Villa 2) was the residence of a wealthy landowner and his immediate family. Was he a prosperous gentleman farmer becoming increasingly rich under Roman rule? Perhaps only in

residence periodically, was the day to day management of his estate entrusted to a loyal, hardworking bailiff who lived in the smaller house nearby, with some of the *slaves who worked the land?*”

One of the most enigmatic features of the Villa 2 complex are the Classis Britannica stamped tiles found there. Winbolt (1925, 118) imaginatively interpreted the seven he found as evidence that the structure was actually the residence of the praefecti classis (fleet Admiral) of the Classis Britannica, and since that time 14 more have been found (in more recent excavations, in Winbolt’s backfill, or at the base of the East Cliff where much of Winbolt’s spoil was tipped). All were manufactured from Peacock’s Fabric 2 (see 3.6 above), suggesting a Wealden origin, with the tiles being shipped from the coastal ports there to East Wear Bay (or perhaps being dropped off on their way to the Classis Britannia fort at Dover, Parfitt, 2013, 45). Winbolt’s interpretation of their significance is discussed in Chapter 6.



Figure 32: Artists impression of main entrance to Villa 2 at East Cliff, Folkestone, late 2nd century AD. ‘A Town Unearthed’/ Drew Smith and Mikko Kriek.



Figure 33: Artists impression of Villa 2 at East Cliff, Folkestone, late 2nd century AD, showing landscaped gardens. 'A Town Unearthed'/ Drew Smith and Mikko Kriek.

Villa 2 and the associated subsidiary structure were abandoned in the early 4th century, with Parfitt (2011, 3) saying that the north east corner of the courtyard became covered with soil and rubbish. A section of the roof then collapsed into the courtyard, followed by masonry. The courtyard was used once again however in the late 4th century, with the demolition layer being sealed beneath a new floor surface. The type of reuse at this late date remains unclear however, and based on the available archaeological data it seems likely that the site became a workshop rather than part of an elite dwelling (Selkirk, 2011, 23), reflecting late reuse at other Kentish villa sites, for example East Farleigh (see 5.1.4 below). This was not to last however, with all evidence of Roman activity at the site disappearing by the beginning of the 5th century (Parfitt, 2013, 54).

Warren Road Villa, Folkestone (at TR 2356 3671)

Date: 2nd Century (based on pottery data)

Type: Villa settlement and industrial site.

Site History and Economic Evidence: This second villa site in Folkestone was first discovered in antiquarian excavations between 1869 and 1875 carried out by Jenkins (1876, 174), who commissioned a plan of the site published in *Archaeologia Cantiana* (1876, 175, see Figure 34). Even taking into account its antiquarian origins we are fortunate to have this record given the remains found were subsequently destroyed in building work. It was further examined by local archaeologist Frank Jenkins in 1952 when building work once again exposed the site, his records being filed in Folkestone Museum and interpreted by Rigold (1972, 32). The site was considered in detail by Taylor (1932, 114) and Parfitt (2013, 35).

Data from the 19th century investigations indicates at least four buildings at the site which were interpreted by Rigold (1972, 32) as part of a villa complex. When they were originally recorded by Jenkins (1876, 175) he suggested that the rectangular foundations of the first building found were of a Romano-British Church given burials were located within the structure, he associating it with a recorded but by then vanished Chapel of St Botolph (the field in which the remains were found is still called Chapel Field). Rigold (1972, 32) argued that this structure was actually a tomb which may later have been converted into an early church. Next to this building the second structure found was circular, being 8m in diameter and also interpreted as a tomb by Rigold (1972, 32) who cited analogies with similar pairings of sepulchral structures at Lullingstone and Keston. Two additional buildings were then found when the Folkestone Cement Company began building a reservoir nearby on the other side of Warren Road. One, rectangular, only featured foundations but the second became the best recorded on the site given it featured a chamber with an almost intact hypocaust system and attached hexagonal structure, the whole being interpreted as a bath house (Parfitt, 2013, 35) given the polygonal structure was contextually similar to the octagonal buildings identified as parts of bath houses excavated by the Kent Archaeological Field School (KAFS) at Bax Farm in northern Kent (Wilkinson, 2012, 411) and that at the Barton Road villa in Maidstone (Roach-Smith, 1876, 164, see 5.1.4 below). Meanwhile the excavation of the trenches in the 1952 investigation, while finding no more structures, did find 2nd century pottery which has been the only means of dating the site (Parfitt, 2013, 35). Finally, occupation-period tile wasters were also found 500m to the west of the site, suggesting a substantial nearby tile kiln (Parfitt, 2013, 35).

Given the lack of chronological clarity of this complex of buildings excepting the pottery, it is unclear if it was contemporary with the East Cliff villa, some 500m away to the east, or in some way replaced part of its functionality. If the former, Parfitt (2013, 35) says:

“There can be little doubt that even if these building complexes were not directly related, their occupants were at least well acquainted with one another.”

If the latter, this adds to speculation about the site of the relocated quern manufacturing industry once this had ceased at East Cliff during the period of occupation there of Villa 1 (see 4.2 below), although there is currently no evidence of such activity to date.

Harp Wood Possible Villa, Saltwood, Near Hythe (at TR 1468 3543)

Date: Undated.

Type: Possible villa settlement.

Site History and Economic Evidence: Occupation-period foundations, brick and tile were discovered here in 1864, this first being recorded by antiquarian George Payne (1893, 199) in his *Collectanea Cantiana* as ‘Roman Foundations in Carp Wood’, though he gives no further detail of who carried out this initial investigation or why. CAT’s Keith Parfitt then conducted an interim investigation of the site in 2004 after a local Pedlinge resident reported the finding of an occupation-period wall found near a footpath. His findings were recorded in the Winter 2004 edition of the *Kent Archaeological Review* (Parfitt, 2004, 169). Most recently the site was revisited by the University of Kent’s Dr Steve Willis who led a team of post-graduate and undergraduate students on a two-day investigation. Though unpublished, a report on the findings of this latter activity was submitted to the Kent HER and this narrative is utilised here.

Of the site, which would have been some 1km inland during the occupation, Parfitt (2013, 34) says:

“The geographical location of this building, positioned on a promontory between the steep-sided valley of Brockhill Stream to the north and an adjoining tributary valley to the south, is striking. It lies on a gentle east facing slope, at an elevation of about

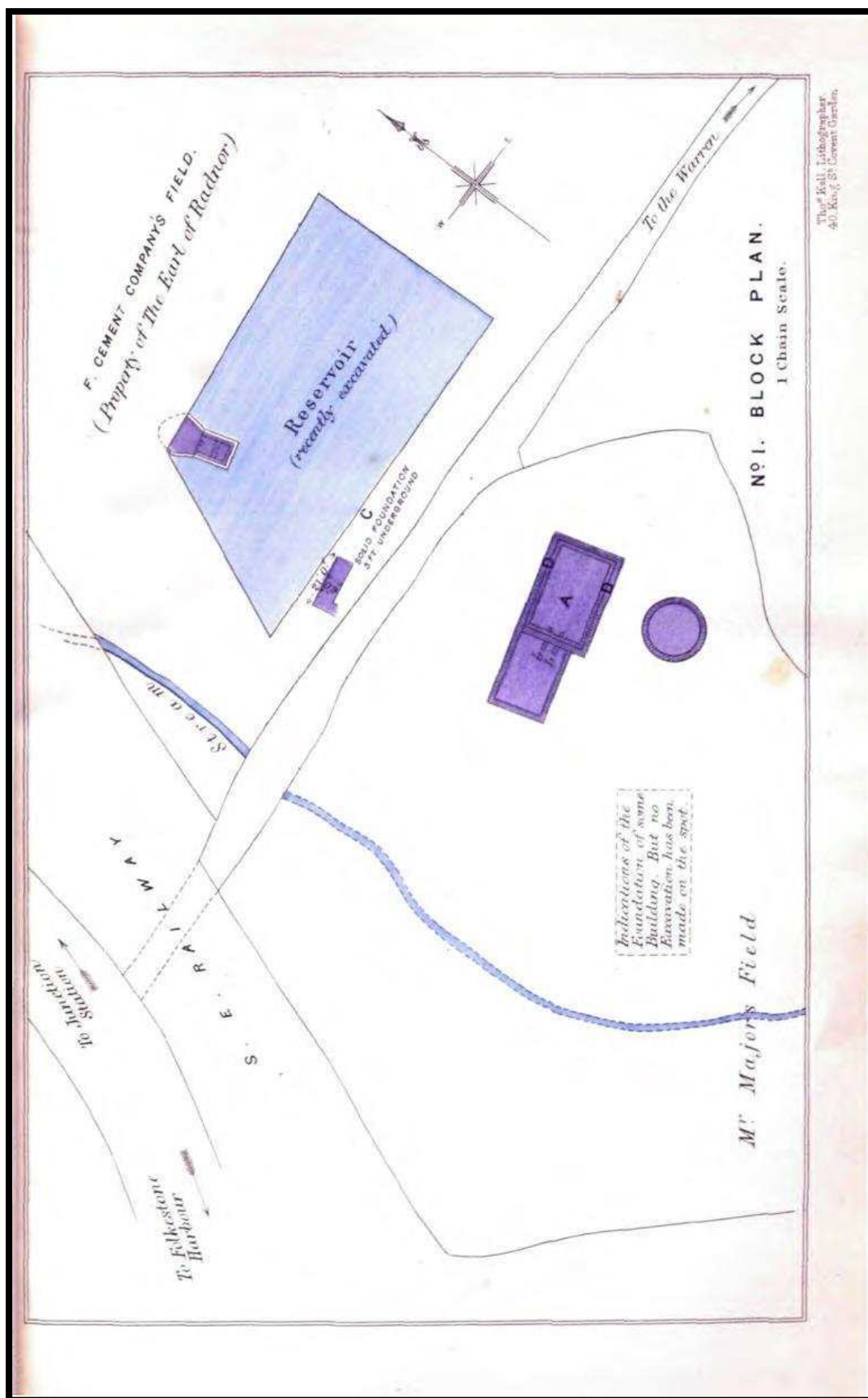


Figure 34: Site plan with 'bath house' top left, Warren Road villa site 1876. Canon R.C. Jenkins, Archaeologia Cantiana.

64m above sea-level, with wide views across the English Channel in the south eastern *quarter*.”

His 2004 examination of surface features and exposures found Roman roof tiles and a mortared wall which had been constructed of finely-finished, squared-off greensand blocks. Further detail at the site was revealed by the 2008 programme of activity which largely focused on cleaning work either side of Parfitt’s 2004 mortared wall (now dubbed Wall 1), revealing that the structure was substantive and featured a right angled turn (this dubbed Wall 2, Willis, 2010, 1). He says that additionally and to the east, the remains of a wall on the same alignment to the wall projecting from the hedge bank were observed, this being dubbed Wall 3. Willis (2010, 2) adds that the gap between Walls 1 and 3 may be a corridor, with the walls extending southwards into the field but not by many metres. They are clearly Roman and mortared (in total three different mortar types were observed at the site) and Willis (2010, 2) believes that what was revealed appears to be foundations.

Looking at all of the available data, Parfitt (2013, 34) argues that the structure is most likely a villa in a striking position with a fine view across the Channel, though other suggested alternatives in conversation with the author have included it being a temple, a watch tower and a remote bath house similar to the ‘pit head’ examples speculated for sites such as Boughton Monchelsea (see 5.1.4 below). The Harp Wood site certainly had good communications locally, it being within 500m of the suspected route of the Roman road from Lympne which travelled north along the coast to Folkestone and Dover. Whatever the building’s actual function, what we can say definitively is that it also had nearby neighbours, for example the villa 6km to the west at Aldington (Alpin, 1997, 194), in addition to those at East Cliff and Warren Road. A cinerary urn featuring occupation period pottery buried in a stone cyst and discovered at Saltwood in the 1870s may also be associated with the Harp Wood site (Taylor, 1932, 124).

There are two parallels between Harp Wood and other Kentish Roman sites which are worth noting before moving on. The first is the similarity in location of this likely villa and that at nearby East Cliff, both with commanding views across the English Channel towards the Continent. The second relates to a speculated nearby occupation-period greensand quarry (see 4.3 below). If the latter is eventually located then this interesting association between a villa and nearby quarry would parallel the similar experience of a number of villas in the Medway Valley (in the latter case ragstone quarries, see 5.1.4 below for detail).

The Roughs, Hythe (no grid reference available)

Date: Undated.

Type: Industrial site.

Site History and Economic Evidence: The Roughs is an escarpment of the North Downs between Hythe and West Hythe (extending as far west as Bislington) at the southern extreme of this region, sitting above Romney Marsh. Rising to 106m above sea level in places, the undulating terrain was formed by a rotational slump which has caused slips in the predominant Atherfield Clay, this exposing sandstone blocks from within the Hythe Beds. Green, in unpublished work (pers. Comm. 29 August 2013), has identified the area as a likely area for ragstone extraction (from within the Hythe Beds) during the occupation given the pitted nature of the land surface (hence its name, The Roughs). More work needs to be carried out to verify this however. If it were a Roman quarrying site, one obvious use would have been to provide some of the building material for the immediately adjacent Saxon Shore fort at Lympne, and presumably its probable and now lost Classis Britannica predecessor (Philp, 1982, 176), though see below.

Lympne (at TR 1169 3454)

Date: 3rd and 4th century AD, (based on association with the Saxon Shore fort).

Type: Industrial site.

Site History and Economic Evidence: An Atherfield Clay level plateau was identified here by Hutchinson et al (1985, 213-214), who believed this to be the remains of the principal ragstone quarry used to provide this type of stone for the Lympne Saxon Shore fort. They said (1985, 2013-2014):

“From the general geomorphology of the Lympne abandoned cliff (above the fort) and by analogy with other such features, it was expected that the area immediately below the crest of the escarpment would be occupied by the remains of rotational slips...Instead, the area is occupied by a fairly level bench...It is concluded that this bench was produced in the course of quarrying of...Hythe Beds in the vicinity for building material...it is considered likely that the quarrying dates from the construction of the Roman (Saxon Shore) fort.”

One note of caution here is that the ragstone, which is indeed extensively used in the walls and bastions of the Saxon Shore fort, may actually originate from the earlier speculated Classis Britannica fort (Philp, 1982, 176), given the extensive re-use of other materials in the walls of the later fort such as roof tile. In that context the ragstone quarry here may therefore date to this earlier event.



Figure 35: Copper alloy hare brooch, late 2nd century, found at the East Cliff villa site. Elite jewellery from an elite residence. 'A Town Unearthed'.

4.2. The Quern Stone Industry

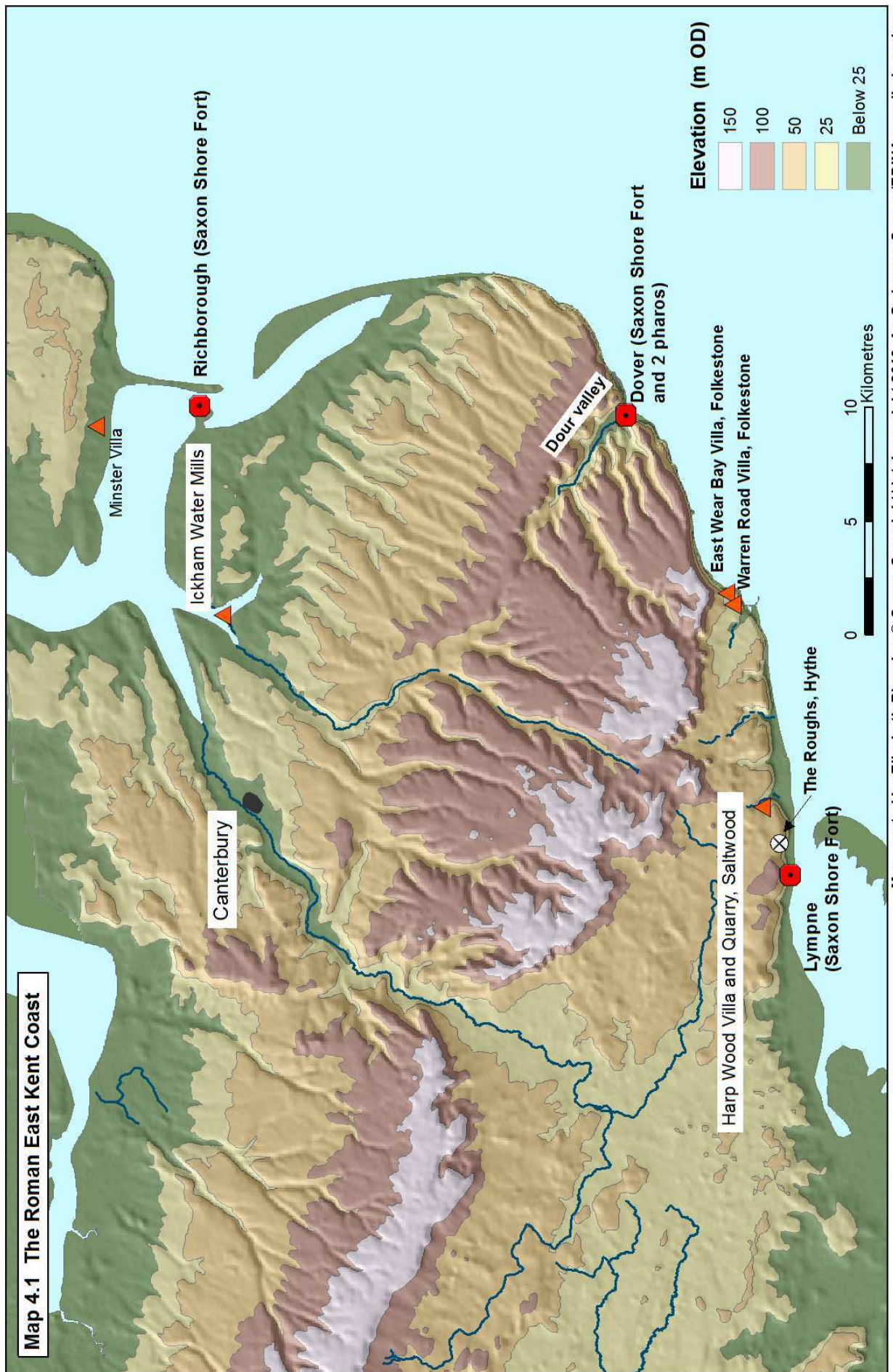
In recent years the East Cliff site at East Wear Bay in Folkestone has become synonymous within archaeological circles as the location of an extensive greensand quern stone industry (also manufacturing, to a much lesser extent, mortars). As Richardson (2015, 16) explains:

“We now know that, during the 1st centuries BC and AD, East Wear Bay was the home of a great industry, producing rotary querns (and mortars) fashioned from the locally available greensand.”

While the site began to produce saddle querns in the Neolithic (Green, 2013, 51), it is best known for the rotary querns produced next to the LIA and later villa settlement (Richardson, 2015, 17). Querns in various stages of preparation were initially found at the base of the eroding gault clay cliff which projects from immediately beneath the site, with other querns being found on the adjacent shingle beach (Keller, 1988, 2). Most recently however, understanding of the industry here has been significantly improved by CAT’s 2015 Field School season which located the exact site of the quern production, this being to the immediate north of the LIA settlement/ villa location (Richardson, 2015, 18, see Figure 37). During their investigation the Field School dug a 368m² trench in which they found laid stone surfaces, large quantities of querns in various stages of manufacture and an extensive field of greensand debutage. The querns ‘in manufacture’ are of particular interest as they give a sense of the production process itself, with some being little more than slabs of greensand awaiting manufacture while others are near complete with partially drilled holes.

As detailed above, the querns manufactured at this location were made from local greensand, specifically sourced from five discontinuous lenses sitting within the Folkestone Beds, these marking the uppermost formation of the Lower Greensand Ridge (Green, 2014, 1). It should be noted at this point that Shaffrey (2015, 78) has recently established a grading system based on size for quern stones and millstones, she saying that those with a diameter of 57cm or more were the latter. Thus some of those found at East Wear Bay may by this definition have been millstones. For the purposes of this work however, as mentioned in 2.1, the stones are generically referred to as querns unless in specifically highlighted cases.

During the occupation the local landscape around Folkestone would have been markedly different, with Keller (1988, 1) speculating that the cliff edge may have been located up to 500m further out to sea in places as detailed in 4.1.4. This land has since been lost through



Map created by Elizabeth Blanning © Crown Copyright/database right 2016. An Ordnance Survey/EDINA supplied service.

marine erosion, the area being especially vulnerable given the liquidity of the gault clay where it meets the underlying greensand. The natural erosion of this shoreline has been further exacerbated by the building of the 1807 harbour in Folkestone which resulted in the blocking off of the natural and gentle long shore drift (Green, 2014, 7). As a result of this construction, today the coastline is prone to landslips along a stretch from Folkestone to Lympne and indeed for 10km further south (see detail in 4.1.4 above regarding The Roughs as an example).

The quern production industry at East Cliff was not of the same industrial scale as some of the iron manufacturing sites in the Weald (see 3.1.4 above) or the ragstone quarries in the Medway Valley (see 5.2 below), indeed being a better fit within the provincial rather than Imperial economy during its Roman phase, but was nevertheless significant. Analogously it would have been akin to Peacock's individual workshop pottery mode of production (1982, 9), with the greensands used being sourced from the exposed cliff face and recent rock falls (Green, 2013, 51) before being hauled to the production site atop the cliff. The stone used was very localised, with Keller (1988, 2) saying:

“The particular hard sandstone required for the (quern) manufacture is geologically confined to an area which lies between the small headland of Copt Point and Stanford, approximately five miles to the north west.”

This greensand was one of the four main lithologies used for querns in Kent during the occupation, the others being lava imported from the Mayern area of Germany and the Volvic Hills of Auvergne, Millstone Grit from Derbyshire and puddingstone from East Anglia and France (Blanning, 2014, 435). Those of greensand manufacture at East Wear Bay consisted of both upper and lower stones. While many found at the site during the initial investigations were heavily worn or damaged, and indeed most unfinished, Keller (1988, 3) was able to subdivide them into three different types of upper and two distinct types of lower stones. These were:

Upper

- Steep sided, cylindrical. The most common form and possibly a unique regional style.
- Almost hemispherical with a narrow, circular spindle hole. A pre-Roman design type.
- Squat, rounded and bun shaped. A pre-Roman design type.

Lower

- Circular, flat discs.
- Similar to the above but with a marked, rounded and convex base.

Despite many more querns being found since, particularly during the 2015 excavation, this typology remains valid to describe all of those found to date.

Biot (2011) explains how the grinding technology actually worked, saying:

“Rotary querns were used in a circular motion to grind material, meaning that the (upper and lower) stones were circular. The upper stone is kept in position by means of a spindle fixed in the lower stone and passing right through the upper stone and a handle was fixed to the upper stone to rotate the quern. The grinded material fell to the sides between the two stones. The yield was two to nine times better (than previous technology) and the rotary quern developed rapidly.”

The quern industry atop East Cliff was clearly highly successful given the widespread maritime export of the querns made there (again illustrating the evident degree of regional market integration during its Roman phase, and indeed earlier), maximizing the opportunities presented by the thriving maritime trade out of East Wear Bay (Parfitt, 2013, 31, and see distribution table below). Querns specifically made of East Wear Bay greensand are known from numerous sites across Kent, for example at Canterbury, Thurnham, Westhawk Farm, Ashford, Leda Cottages, Eastwood Farm at Fawkham, West Wickham, Ickham, Wingham (the Neolithic example detailed above in 4.1.2), Deal and at Monkton in central Thanet (Moody, 2008, 151). Most recently one of the two querns found in the latest phase of Building 5 at East Farleigh has also been identified as a greensand example of East Cliff origin, while also see the discussion regarding the origins of the ‘Medway Stones’ detailed above in 2.5 and below in 5.1.4. A number of others have been found even further afield, for example two at Hunsbury hill fort in Northamptonshire 191km away (Ingle, 1993, 21), though Richardson (2015, 17) says that no East Cliff querns have yet been found on the Continent. This does seem odd given the regularised trade between East Wear Bay and northern Gaul, and it may well be that East Cliff querns are still awaiting identification or discovery there.



Figure 36: Rotary greensand quern fragment, East Cliff villa site, Folkestone. 'A Town Unearthed'.



Figure 37: Quern manufacturing site, adjacent to East Cliff villa, Folkestone. East Wear Bay Archaeological Field School 2015 season/ Canterbury Archaeological Trust.

Demand for the querns from East Cliff was driven by their quality, with Biot (2011) saying that the greensand used was noted for its strength and quality, this being critical to the quern's grinding power and mechanical resistance to wear. The greensand was in fact of such good quality that it allowed full-sized industrial-scale millstones to be manufactured for use at high volume regional water mills such as that at Ickham (Spain and Riddler, 2010, 277), in addition to the more common querns designed for use in local villas and farmsteads.

Change and continuity during the occupation is writ large at this East Cliff quern stone manufacturing site, though the narrative is far more complicated than that told for the Weald in Chapter 3 above and Medway Valley in Chapter 5 below. In this regard, unlike these two regions where the respective iron manufacturing and ragstone quarrying industries grew significantly following the occupation (before declining dramatically from the mid-3rd century), at the East Cliff site the change after the advent of Rome is ultimately negative and comes much earlier. Initially, in the 50 years after the invasion, there appears to have been little change. Parfitt (2013, 33) says:

"At East Cliff, occupation and settlement there went on much as before and the well-established local greensand quern industry continued to produce its wares."

The fact that at least one of the 20 greensand querns found in the 1923/ 1924 excavations by Winbolt (1925, 79) has a Roman provenance (Keller, 1988, 204) is testament to this. This was not to last however. As detailed in 4.1.4 above, the site is best known for its sequence of fine villas overlooking East Wear Bay, the first dating to AD90/ 100. There is now some debate about whether the advent of this new Roman elite settlement marked a decline of some type in quern production (Keller, 1989, 199), with production specifically at the East Cliff site clearly ending by the early 2nd century based on data from recent excavations (Richardson, 2015, 19). This end was rapid too, given the number of querns found in the 2015 excavation in various stages of preparation at the manufacturing site. In this regard Richardson (2015, 19) says that he alone removed 50 whole or partial querns at the end of that season's activity. Green and Peacock (2011, 2) earlier argued that the reason for this end at East Cliff may have been the arrival of newly imported hard puddingstone querns from the Seine-Maritime region of Gaul (see Blanning above, 2014, 435) which around this time began to be imported into the south and east of Britain.

This story of negative change at the East Cliff site evolves however into one of regional continuity, with Parfitt (pers. comm. 21 June, 2013) arguing in his recent unpublished

research that quern production around Folkestone did continue in some form, but at another site. He says:

“Local quern production did continue, but elsewhere, as later querns made of East Wear Bay greensand do exist into the 4th century. So what we have is a mystery, that of a missing mid- and late-occupation period quern factory around Folkestone. Those operating at the East Cliff villa site in the 1st century appear to have upped sticks and *moved on*. ”

Archaeological data supporting this view includes the querns detailed above from the East Farleigh villa site, one of which is made from Folkestone greensand and has been dated to the 4th century (see 5.1.4 below). Further, many of the millstones and querns of Folkestone origin detailed in the below distribution table come from sites with a late Roman provenance. One question arising here however is why so many querns in various stages of manufacture were left at the original site, this being currently unanswerable based on existing data.

The relocation of this industry from East Cliff to another local site (see discussion in 4.1.4 above regarding the Warren Road villa site) would not have been difficult to achieve, given that the principal element to be moved would actually have been the craftsmen in whose skills lay the intellectual property behind making the business successful. So here we have a mystery, a quern stone industry very visible at its initial LIA and Flavian/ Trajanic location atop the East Cliff, which then disappears after being moved to a new location (perhaps displaced by the original villa) from where it continued to be seemingly active into at least the 4th Century. The question of scale of these later operations is difficult to judge given the lack of evidence, though the data provided by the known querns from the region indicates that the scale of later manufacturing did not match that at the East Cliff location.

Discussing the skills of the quern manufacturers leads to consideration of the workers involved in the industry. In Chapters 3 and 5 this is considered in a separate section, but given the smaller scale of activity in this region I discuss it here. We sadly know little of these skilled craftsmen excepting the insight proffered by the visible material culture in the LIA settlement at East Cliff and the early phase of the villa there. Green and Peacock (2, 2011) argue that the workers in the LIA and early Roman rotary quern manufacturing industry either originated from or learnt their new technology from the Continent. Given the existence of the long standing saddle quern industry at East Cliff making use of the local greensands from the Neolithic onwards however the former seems unlikely to the author,

though given the existing maritime connections through East Wear Bay the latter may be a possibility. The nature of the workers is sadly unknowable to us at the moment based on the available data, though beginning with Winbolt (1925, 118) a view has been consistently put forward linking the East Cliff site during the Roman period with the Classis Britannica (paralleling the similar speculation regarding the Wealden iron industry and upper Medway Valley ragstone industry). This is discussed in detail in Chapter 6.

Meanwhile, acknowledging more broadly this lack of insight, quern expert Green (2013, 51) goes on to reflect that the craftsmen themselves would have been particularly skilled workers of the stone they were so familiar with. He does believe that this would have been at a cost however, saying (2013, 51):

“Constant exposure to stone dust must have placed the workers at risk of early death from the lung disease silicosis”

A final point for consideration regarding the quern stone manufacturers is that of seasonality. There has to be a possibility that they spent part of the year working in agriculture when not manufacturing querns, as argued for some of the iron working sites in the central Wealden region (Hodgkinson, 2008, 92, see 3.1.2 above). Data to support such a hypothesis is again lacking however.

To conclude this section, below I have created a distribution table showing the locations when found of all known millstones and querns of Folkestone origin (from all phases of activity), indicating the distance travelled and likely route. They are graded by distance travelled, the farthest first, the table not including the millstones and querns found at East Cliff.

Table 4.1 - Folkestone greensand quern distribution table.

Location	Quantity	Site date	Distance	Route
Hunsbury hill fort, Northamptonshire	2	7 th century BC through to LIA	191 km	Maritime to London, then by road.
Harrold non-villa settlement, Bedfordshire	Unknown	LIA through to 4 th century AD	173km	Maritime around coast and up River Great Ouse
Odell non-villa settlement, Bedfordshire	1	LIA through to 4 th century AD	172km	Maritime around coast and up River Great Ouse.

Aldermaston non-villa settlement, Berkshire	Unknown	LIA through to 4 th century AD	165km	Maritime to London, then by road.
Guilden Morden, Cambridgeshire	1	Undated	142km	Maritime, up River Ivel and then overland.
Wilbury Hill Camp, Hertfordshire	1	Undated	142km	Maritime then up the Rivers Great Ouse, Ivel and Hiz.
Stansted, Essex	1	Undated	116km	Maritime, then up Rivers Lee and Stort before overland.
Ware small town, Hertfordshire (specifically millstones here)	Unknown	LIA through to 4 th century AD	113km	Maritime around coast and up Rivers Lea.
Witnesham, Suffolk	1	Undated	112km	Maritime, up River Orwell and overland.
Bishops Stortford small town, Hertfordshire	Unknown	LIA through to 4 th century AD	112km	Maritime around coast and up Rivers Lea and Stort.
Farnham villa settlement, Surrey	Unknown	2 nd through 4 th centuries AD	112km	Maritime around coast and up Rivers Lea and Stort.
East Bergholt, Suffolk	1	Undated	93km	Maritime, up River Stour and overland.
West Wickham non-villa settlement	Unknown	LIA through to 4 th century AD	90km	Maritime around coast and up River Beck.
Northfleet Roman villa, Kent, villa settlement	1	1 st through 4 th century AD	72km	Maritime around coast and up River Ebbsfleet.
Eastwood Farm, Fawkham	1	LIA through to 1 st century AD	72km	Maritime around coast and up River Darent.
Springhead small town, Kent	13	LIA through to 4 th century AD	71km	Maritime.
East Farleigh villa, Kent	1	1 st through 4 th century AD	54 km	Maritime around coast and up River Medway.
Thurnham villa, Kent	5	LIA through to 4 th century	48km	Maritime around coast and up

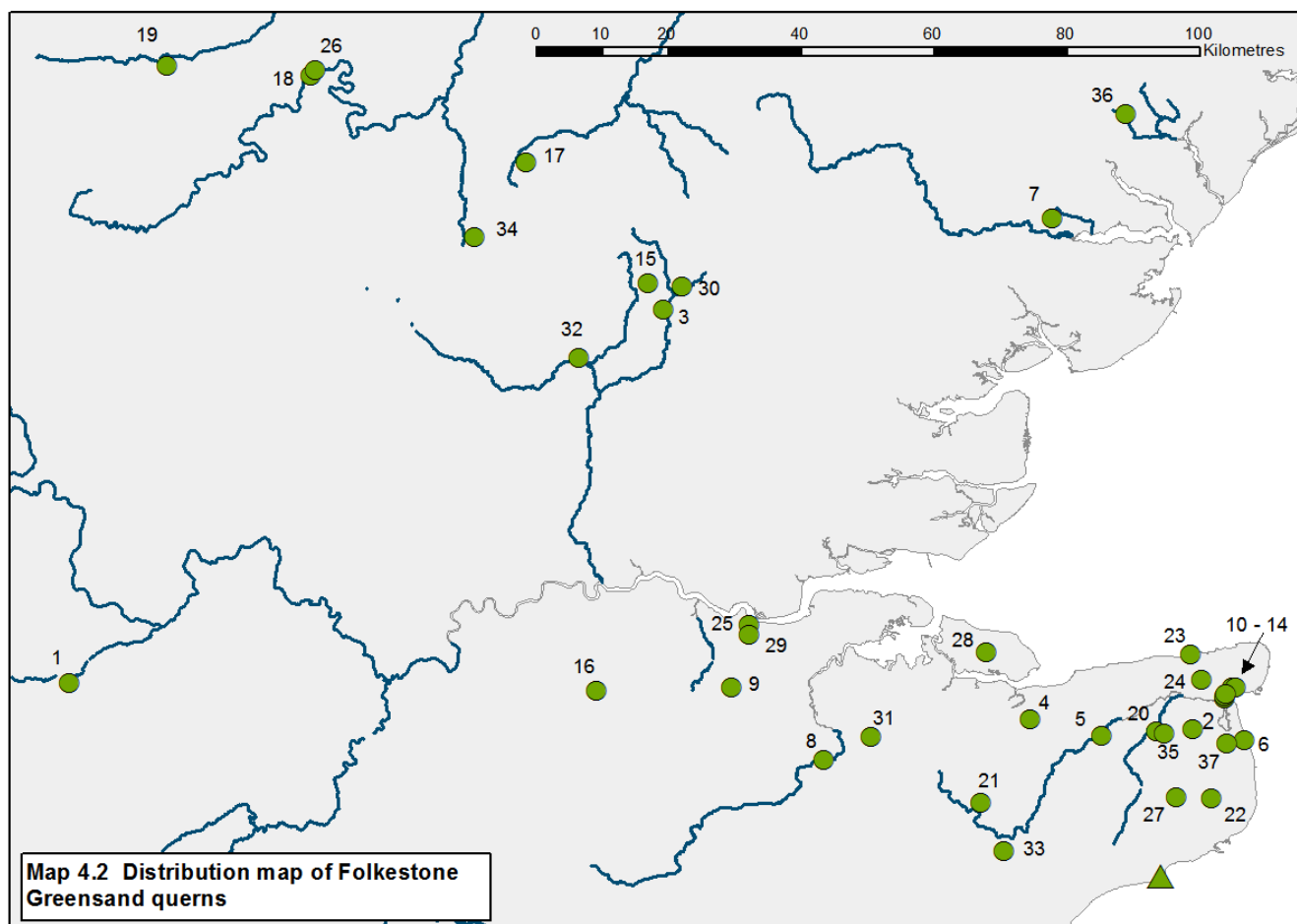
				River Medway.
Isle of Sheppey, Kent	1	Undated	43km	Maritime.
Brenley Corn, Faversham	1	Undated	34km	Maritime.
Minnis Bay, Birchington	1	Undated	33km	Maritime along coast and up Wantsum Channel.
East Kent Access (EKA) Scheme Zone 13 (Thanet), Kent	1	Undated	31km	Maritime.
EKA Scheme Zone 12 (Thanet), Kent	1	LIA through to early Roman	30km	Maritime.
EKA Scheme Zone 4 (Thanet), Kent	1	Undated	29km	Maritime
EKA Scheme Zone 6 (Thanet), Kent	6	LIA through to 4 th century AD	29km	Maritime.
EKA Scheme Zone 7 (Thanet), Kent	1	Dating unavailable	29km	Maritime.
Monkton, Kent	28	LIA through to 3 rd century	28km	Maritime
Leda Cottages, Westwell non villa settlement, Kent	1	LIA through to 3 rd century AD	27km	Maritime along coast and up Little Stour River.
Westhawk Farm small town, Kent	2	1 st through 4 th century AD	25km	Maritime along coast and up East Stour River.
Ash, Dover, Kent	1	Undated	24km	Maritime and overland.
Worth, Kent	1	Undated	23km	Maritime.
Canterbury civitas capital.	Unknown quantity.	LIA through to 5 th century AD	22km	Maritime along coast and up River Great Stour.
Dickson's Corner, Worth non-villa settlement, Kent	1	1st through 3 rd century AD	21km	Maritime.
Ickham Water Mills, Kent	Large proportion of 78 millstones and querns recovered.	1 st through 4 th century AD	21km	Maritime along coast and up Little Stour River.
Wingham Neolithic rural settlement, added for	2 saddle querns.	Neolithic	20km	Overland.

completeness.				
Maydensole Farm, Dover, Kent	2	LIA through to the 4 th century	13km	Maritime.
Shepherdswell, Kent	3	Undated	12km	Maritime along coast, up River Dour and overland.

Blanning (2015), Green (2013), Moody (2008) and Ingle (1993). *'Medway Stones' not included given ongoing investigations.*



Figure 38: Aerial photograph of the late 2nd century East Cliff Villa 2 site as exposed in 1940. Winged corridor design evident with bath house at bottom eroding away at the cliff edge. The earlier quern-manufacturing site has since been located at top left. Kent County Council/ Google Earth.



Map created by Elizabeth Blanning © Crown Copyright/database right 2016. An Ordnance Survey/EDINA supplied service.

Key

- | | |
|-----------------------------|--------------------------------------|
| 1 Aldermaston | 20 Ickham |
| 2 Ash | 21 Leda cottages |
| 3 Bishops Stortford | 22 Maydensole Farm (Letterbox Field) |
| 4 Brenley Corner | 23 Minnis Bay, Birchington |
| 5 Canterbury | 24 Monkton |
| 6 Dickson's Corner, Worth | 25 Northfleet Villa |
| 7 East Bergholt, Suffolk | 26 Odell |
| 8 East Farleigh | 27 Shepherdswell, Sibertswold Down |
| 9 Eastwood, Fawkhams | 28 Sheppey |
| 10 EKA zone 4 | 29 Springhead |
| 11 EKA zone 6 | 30 Stansted |
| 12 EKA zone 7 | 31 Thurnham Roman Villa |
| 13 EKA zone 12 | 32 Ware |
| 14 EKA zone 13 | 33 Westhawk Farm |
| 15 Farnham villa settlement | 34 Wilbury Camp, Herts |
| 16 Fox Hill, West Wickham | 35 Wingham (neolithic) |
| 17 Guilden Morden, Cambs | 36 Witnesham, Suffolk |
| 18 Harrold | 37 Worth |
| 19 Hunsbury Hill Fort | |

4.3. Other Industrial Activity

Quarrying was carried out at sites across the Folkestone and Dover region during the occupation, outside the context of the quern production industry described above. However there are three key differences between such activity described here and that in the Medway Valley detailed in 5.2 and 5.3 below. Firstly, the quarrying on the east Kentish coast was more localised in nature when compared to the industrial scale of operations along the upper Medway (again, with the possible exception of the tufa quarrying industry detailed below, more likely part of the provincial rather than Imperial economies). Such was the small scale of the extractive operations exploiting natural resources in this southern part of the eastern region that it is in fact debatable whether they could be termed *metalla* at all, this having implications for the role of the state here (see discussion in Chapter 6). Secondly, the quarrying around Folkestone made wider use of the available extractive materials than along the Medway, with greensand, ferruginous sandstone and tufa joining the widely desired ragstone as a quarried building material. Finally, quarrying in eastern Kent was much more opportunistic, for example making use of materials exposed through the natural erosion of cliff faces.

In the first instance, local tradition has it that an occupation-period greensand quarry was situated in Redbrooks Wood to the immediate east of the Harp Wood possible villa site. Examination by the author however has failed to confirm this so it remains a point of interest rather than a source of hard data until located. That greensand of Folkestone origin was used as a building stone in the South East is not in doubt, for example in the Saxon Shore fort at Lympne, and perhaps the possible *Classis Britannica* fort which seems to have preceded it (Philp, 1982, 176). Such building material was used in the occupation as far afield as the East Anglian Saxon Shore forts at Caister-on-Sea and Bradwell-on-Sea (175km and 72km distant respectively from Folkestone), and it is likely that any Redbrooks Wood quarry, if found, would have been one of many exploiting the Greensand Ridge as it outcropped on the coast around Folkestone (Allen and Fulford, 1999, 177).

Meanwhile Betts (pers. comm. 24 October 2012) also says in unpublished work that the ferruginous sandstone which also sits within the Folkestone Beds of medium and coarse-grained sandstones in the Lower Greensand (Blows, 2011, 3) was also quarried during the occupation, though yet again the actual quarries have yet to be identified. He says this material was used in the walls of London as a capping stone on the battlement crenellations,

and also as a plinth on the bottom of the walls to deflect rainwater. He adds that the same material was also used for columns in London. Pearson (2002b, 205) has also identified the same material as that forming the decorative band in the north wall of the Saxon Shore fort at Richborough.

Meanwhile Jessup (1932, 128) earlier argued that tufa, deposited by springs from the Hythe Beds, was quarried during the occupation from the Dover and Folkestone area to supply building material. He said the quarried stone was used in the Saxon Shore forts at Reculver and Richborough, and extensively at a variety of sites in Dover. Tufa from this location was also used at the East Cliff Villa 1 site (Parfitt, 2013, 41), and perhaps in the upper Medway Valley also (it potentially being the source of the tufa found re-used in St Mary's church in East Farleigh and All Saints church in West Farleigh, see 5.1.4 below). Parfitt (2013, 42) and Allen and Fulford (1999, 169) suggest that much of this tufa was quarried along the valley of the nearby River Dour which flowed through Dover, from where it found its way into the nearby Saxon Shore forts, built environment in Dover and early Folkestone villa. Given the fact that it was preferred to the more local and indeed better quality (both in terms of durability and workability) greensands for Villa 1 at East Cliff in Folkestone, a reasonable hypothesis can be advanced that at the time of its construction the Dour Valley tufa quarries were supporting an extensive local industry supplying the material to facilitate regional building (Parfitt and Philp, 1981, 176, hence the reference above to a possible association for this one industry with the Imperial rather than provincial economy). Such activity may have been under the aegis of the regional navy given the nearby *Classis Britannica* fort at Dover (and also possibly Lympne, Philp, 1982, 176, see discussion in Chapter 6).

Jessup (1932, 128) also highlighted the ragstone quarrying which is also known to have taken place from the coastal eastern fringe of the Greensand Ridge around Lympne. In this regard Green (pers. comm. 29 July, 2013) believes a number of ragstone quarries were situated in The Roughs between Pedlinge and Saltwood, with Hasted (1800, 253) noting during his late 18th century investigations that historically this area was then known as the Quarry Hills. Meanwhile Hutchinson et al (1985, 213-214) argued that the Atherfield Clay shelf detailed in 4.1.4 and located immediately above the fort at Lympne indicated the site of a ragstone quarry where the overlying Hythe Beds (specifically in this case ragstone) had been removed by quarrying into the natural cliff face during the occupation. As discussed, such easily accessible ragstone would have been an ideal source of building material for the Saxon Shore

fort at Lympne (and its possible Classis Britannica precursor), and also for use more widely in the region, shipped from the presumed harbourage by the fort.

Meanwhile Moody (2008, 152) says that chalk was also quarried from the central plateau on Thanet to the north of our region of study. Jessup (1932, 129) believed that this would have been more for use in the manufacture of plaster and Opus caementicium (though noting it was also used extensively as a building stone in eastern Kent, see Appendix A below). Moody (2008, 153) also says that localized iron working is also known from the occupation in eastern Kent, for example once again to the north at Manston in Thanet.

Additionally, Parfitt (2013, 35) believes that a localized tile manufacturing industry was located near to the substantial occupation period site at Warren Road in Folkestone (see 4.1.4 above), this also being close to the East Cliff villa and quern factory site. He says:

“It seems possible that this kiln was producing tiles and bricks specifically for use in the nearby Roman buildings at Warren Road and perhaps those at East Cliff too...*From what information we presently have, it would seem that a small local industry had developed exploiting natural Gault clay deposits exposed in the Foord Valley.*”

Finally, Richardson (2015, 18) also highlights evidence uncovered by the recent CAT led investigations for local salt production at the East Wear Bay site, though to date this remains unpublished.

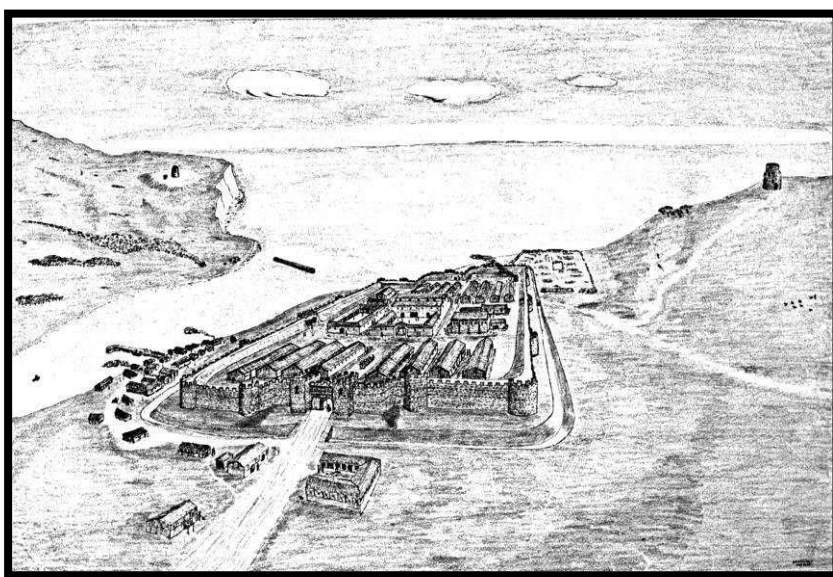


Figure 39: Artists impression of Classis Britannica fort, Dover. Dover Valley tufa was extensively used in its construction. Dover Museum.

4.4. Concluding Regional Summary

This chapter has detailed the occupation-period greensand quern manufacturing industry in the Folkestone region, using existing and new data to illustrate how it flourished at the East Cliff, East Wear Bay site around the time of the LIA/ occupation transition and into the Flavian/ Trajanic period, after which manufacturing continued regionally but evidently at a new local site. The chapter has set this in the context of the Imperial, but particularly provincial economy of occupied Britain, with high levels of regional market integration evident in the distribution of the worked querns around the South East, principally using coastal and riverine transport routes. Specifically, the chapter has:

- Set the research detailed here into its historical context based on the two centuries of fieldwork and subsequent analysis preceeding my new research.
- Set out the evidential data types used in my own new analysis, and then shown the LIA (or earlier) origins of the greensand quern manufacturing industry.
- Set out the selection criteria used to generate the chapter site list, and then facilitated this using the most recent data available. The data and site list has also been used to create a similarly up-to-date map of the key sites in the region.
- Detailed how greensand querns were manufactured in the Folkestone region, and then how they were transported to their places of use.
- Discussed how the greensand quern manufacturing industry here was managed, and examined the nature of its workforce (as far as we are able).
- Generated an up to date distribution table showing the spread of regionally manufactured greensand querns across the South East of Britain, together with an associated distribution map.
- Set both the greensand quern manufacturing industry here, and other regional industries of an extractive nature, in the context of both the Imperial and provincial economies.

Now, having considered change and continuity in the extractive industries of the occupation-period Folkestone region, I now turn to the third regional analysis, this time looking to the upper Medway Valley and its ragstone quarrying industry.

Chapter Five

5. Regional Analysis – Medway Valley

This chapter is the third of the three regional surveys forming the core research of the thesis, focusing in this instance on the occupation-period ragstone quarrying metalla of the upper Medway Valley in Kent. This was an industrial-scale operation of a size not to be replicated until the modern era, supplying through the River Medway, Thames Estuary and South East coastline much of the building material used in Roman London and the region through to the mid-3rd century. The research presented here is specifically relevant to the debate about the state presence regarding this and other regional industries, in the context of the Imperial and provincial economies (and indeed the subsidiary research question concerning Imperial Estates) as set out in 2.2.1 through 2.2.4 above, these themes then being addressed in detail in the discussion in Chapter 6. The chapter begins with my detailing the key primary evidence sites in this region (including background on the River Medway given its central role in this chapter, together with a detailed site list), followed by an analysis of this upper Medway Valley ragstone quarrying industry, a further analysis of where the specific ragstone quarries were physically located (revealed here for the first time as part of this research), a reflection on who the workers were that serviced this metalla, before presenting a discussion on the transportation of the quarried ragstone (including, again for the first time, the recreation of a typical journey of a boatload of quarried stone from quarries identified here to Roman London). The Chapter concludes with a regional summary of the data set out and considered in all of the above sections, set against the core research themes of change and continuity in the extractive industries in Kent and the South East during the Roman occupation (this also being considered in detail in the discussion in Chapter 6).

5.1 Key Data: Details of Primary Evidence Sites

For a final time in the regional surveys, here I once again set out the key data from all of the primary evidence sites in this region to facilitate the discussions in each following section of the chapter, preceding the site-by-site analysis with a discussion on the nature of the evidence, a review of the origins of the exploitation of natural resources in the region and a comment on site selection, all to provide understanding for the reader in the ensuing site list.

As detailed above, this third regional survey of change and continuity in the exploitation of natural resources by the extractive industries in Kent and the South East during the Roman occupation focuses on the Medway Valley, an area I argue was the principal industrial centre in the north western economic zone of the county as defined in 2.3.4. The region is centred on the River Medway, one of the major waterways of Kent and a significant transportation route since at least the LIA. In pre-modern times this activity reached its peak during the Roman occupation when the valley was the centre of much industrial activity, specifically ragstone quarrying on a monumental scale (Jones and Mattingly, 1990, 217) and also, to a lesser extent, tile and brick manufacturing (Jessop, 1932, 128). Lawson and Killingray (2004, 20) say a good example of the latter can be found at the villa site at Eccles where they highlight the size of the tilery there (Detsicas, 1967, 174, see 5.1.4 below). Given the local availability of all the ingredients for the manufacture of opus caementicium (utilising the detritus from the ragstone quarrying, the hassock associated with it in the Hythe Beds and sand, Spencer, 2013, 36), a strong case can be made that then as now a cement industry also sat alongside the quarrying and tile/ brick manufacturing industries. Meanwhile, Ellis Jones (2012, 100) adds that the Medway estuary was also a centre of salt production during the occupation. The river itself would also have been a thoroughfare for goods produced by the iron and tile industries of the Weald (Millett, 2007, 178), utilising a break of bulk point around the area of modern Maidstone where the Wealden road from Rochester to Beauport Park met the river close to the Mount villa (Houliston, 1999, 71, see 5.1.4 below). With regard to the use of the river, one further consideration is Russel and Staveley's (2012, 1) location of a possible quay on a stream near the River Medway at the central Wealden iron-manufacturing site of Great Cansiron. This latter raises the possibility that goods from the Wealden iron industry were being transported from as far upriver along the Medway Valley as this location, remarkable given that the last substantial evidence of the use of the river during the occupation is the villa site and quarry at Teston 30km further downriver (see 5.1.4 below).

5.1.1 Nature of the Evidence

Research into the occupation-period Medway Valley is the least mature of the three regions which are the focus of this study. Activity here is typified as a series of piecemeal discoveries and small to medium scale (though in some cases lengthy) excavations, with the detail and data from the research often not being academically presented. Crucially, no

attempt was been made until the advent of my ‘Medway Formula’ research from 2009 to view the Roman-period valley holistically, looking at change and continuity throughout the occupation (Elliott, 2011, 5). The specific focus on the exploitation of natural resources in this work is particularly helpful in this regard given the importance of the extractive industries in the region at the time.

The upper Medway Valley has long been associated with the quarrying of ragstone, with for example the antiquarian Lambarde (1576, 1826 edition, 174) saying that he had seen the county town of Maidstone called Maegpanstane (referencing strong stone) in an ‘ancient Saxon book’. Other antiquarians also referenced the provenance of the available extractive materials here, with Hasted (1797, 9, and 1800, 2) noting that the fertile soils of the valley covered ‘quarry rock’.

It is around this time that the first antiquarian references begin to appear regarding the occupation-period sites in the valley, for example at Barming where the then leading historian and biographer Rev. Mark Noble noted in 1797 the Roman buildings and cemeteries there (unpublished at the time, his private papers being first recorded by Roach-Smith, 1848, 183, see 5.1.4 below). Around the same time as Noble’s early investigations Hasted (1797, 2) also highlighted the Roman provenance of Barming, citing finds there of Roman urns, armour and skeletons. Using Barming once again as an example, Smith (1839, 59) also noted in a guidebook to Maidstone that the walls and bath of a Roman villa were still visible there within living memory (again see 5.1.4 for detail). In the same work (1839, 57) he also recorded the finding in 1838 of what we now know as the Roman villa in East Farleigh (though with no context).

From this time such antiquarian investigations become more common in the Medway Valley, though in complete isolation and with the findings (when published at all) appearing in a diverse set of antiquarian publications. Roach-Smith (1844a, 117) and Wright (1854, 189) both record the finding of a Roman building in Snodland (again now understood to be a villa, and again with no context), Charles (1847, 86) details his investigations of the villa now known as The Mount in Maidstone which was first revealed in the 1843, and Grover (1873, 45) reports local hop-field owner Arthur Fremling discovering and excavating what we now know is the Roman villa at Teston in 1872.

Sporadic archaeological investigative activity continued into 20th century in the region, though the Medway Valley lacked a central figure to galvanise research in the manner of Straker in the Weald and Winbolt in the Folkestone region (excepting perhaps George Payne in the later 19th century around Rochester). Thus it was not until the 1960s that large scale, organized excavations began on some of the region's major Roman sites, for example that led by Detsicas with the Lower Medway Archaeological Research Group (LMARG) at Eccles from 1963 to 1976 (1967, 170). Similarly, The Mount villa site in Maidstone received significant attention in the early 1970s through a Department of the Environment-funded investigation by the Maidstone Area Archaeological Group (MAAG) led by A. Miles and D. Kelly (Miles, 1972, 217). The haphazard nature of regional investigations is evident at this site, with it next being revisited by CAT in 1994 when, for the first time, a full floor plan of the main occupation-period structure was created (Houliston, 1999, 71).

Sporadic investigations of isolated sites has continued from that time to this day, most recently MAAG's ongoing investigations at the East Farleigh villa site (Daniels, 2015, 6) and the author and Wilkinson's (through KAFS) similarly ongoing excavations at the Teston villa site (Elliott, 2013, 40).

From the above narrative it is clear that, despite the Medway Valley featuring Maidstone and having a long history of settlement, agriculture and industry, there has been no organised approach to regional archaeological investigations. It was this fact that prompted the author to use the occupation-period valley as the focus of his UCL MA dissertation research in 2009, in the context of the ragstone quarries which were known to have supplied much of the building stone for the South East during the occupation but which were at that time unlocated. The key elements of this research were:

- A discussion regarding maritime transport by river, canal and sea being the preferred means of transporting heavy goods in the pre-modern era.
- A discussion on the scale of the occupation-period ragstone quarrying industry in the upper Medway Valley above the tidal reach at Allington, where I advanced the hypothesis that this activity was industrial in scale, facilitating the urbanisation and later fortification of the South East of Britain (Marsden, 1994, 80). Further, I advanced an argument that the metalla along the upper Medway Valley was run by the Classis Britannica on behalf of the state, possibly in conjunction with the iron

industry in the Weald (this being taken forward for further discussion in Chapter 6 of this work).

- A discussion on change and continuity in this Medway Valley metalla, where I presented a hypothesis that the Classis Britannica's involvement lasted until the mid-3rd century (very much paralleling the experience in the Weald, and again further considered in Chapter 6 here), after which the ragstone quarrying in the region became far more localized and smaller in scale.
- Finally, a discussion regarding the use of riverine hydraulic infrastructure in the upper Medway Valley during the occupation to facilitate access along the river for the quarrying industry, and the elites I argue ran it.

Overall I dubbed the broad findings of this research the 'Medway Formula' (this being described at length by the author in *Archaeologia Cantiana*, S. Elliott, 2014a, 251), its major outcomes being threaded through this Chapter of the current research where much new archaeological data is also considered given developments in regional archaeological research since that time, particularly in the context of this PhD thesis and also the recent research of others, for example Elizabeth Blanning (2014, 201).

As can be seen above, outside of the context of specific individuals, a wide variety of organisations have led the investigation of occupation-period sites in the Medway Valley. At an amateur level these have included KAFS, KAS, LMARG and MAAG, these being joined in the modern era by professional archaeological organisations such as Wessex Archaeology, Oxford Archaeology, Archaeology South East (ASE), CAT and KARU (assisted by strong volunteer input). The region has, in recent years, also benefited from wider community project investigations. Examples include the Lower Medway Valley component of the VCH's 'England's Past for Everyone' project (Hann, 2008), and the Randall Manor Community Archaeology dig led by Kent County Council (KCC) community archaeologist Andrew Mayfield (2015), this funded by a National Lottery Heritage Fund grant. Finally, interest in the occupation-period heritage of the Medway Valley has been assisted through the on-going activities of the region's plethora of local history societies.

Where recorded (and often they are not, at least in an academic sense), the findings of each generation's research of the occupation-period Medway Valley can be found in a variety of publications. From an early date these have included the *Journal of the British*

Archaeological Association, the Proceedings of the Society of Antiquaries of London, the Archaeological Journal of the Royal Institute of Archaeology and of course *Archaeologia Cantiana*. To this were added as the decades progressed the KAS Newsletter, the CKA's Kent Archaeological Review and the KAFS Newsletter. Once again the key sites also feature prominently in the Kent HER and the 3rd Volume of the VCH History of Kent.

As with the Weald and the Folkestone regions, there are specific features which define the archaeology of the Medway Valley. The first is the river itself which, through fluvial action, has frequently revealed Roman archaeology along its banks, for example at Snodland (Taylor, 124, 1932, see 5.1.4 below) and The Mount (Houliston, 1999, 71, again see 5.1.4 below). Most recently the significant flooding event of Christmas 2013 led directly to the finding of 'the 'Medway Stones' (S. Elliott, 2014c, 11, detailed above in 2.5 and below in 5.1.4). The second feature is that the region has seen more development in terms of settlement and particularly industry in the modern era than the Weald or the Folkestone region (significantly so in the case of the former). This has led to the finding of some of the key sites in the Medway Valley, for example the potential Mithraeum at Wouldham/ Burham (see 5.1.4 below, Jessup, 1956, 171). A final point to note is with regard to some of the antiquarian investigations of key sites in the region which should be approached with even more caution than usual given that where records of these early excavations do survive they are often in the form of commentaries by visitors rather than the reports of those actually carrying out the work.

In terms of the evidence used in the list of primary evidence sites, each one considered features some or all of the following: buildings, burials, pottery, coins, glass, material culture associated with industrial activity and other associated small finds. As with the Weald and the Folkestone region, dating throughout the period of investigation in the Medway Valley has largely relied on pottery and coins, and to a lesser extent glass.

5.1.2. Industrial Origins

There is no evidence of industrial activity in the Medway Valley prior to the Roman occupation other than for the manufacture of LIA pottery (for example flint-tempered ware from the Upchurch Marshes, Monaghan, 87, 26) and some pre-Roman coin moulds found during the 1961/ 1962 excavations on Rochester High Street (Chaplin, 1962, L, see 5.1.4 below). It is therefore clear that the industrial-scale ragstone quarrying and tile and brick

industries which were to define this region so clearly during the first half of the occupation were innovations directly associated with the Roman conquest (S. Elliott, 2014a, 252).

Given the fertility of the valley and this early lack of industry, settlement during the LIA was almost entirely related to agriculture (S. Elliott, 2014a, 251), this also being evident in terms of continuity with some of the later elite Roman settlements which evolved from LIA predecessors. Examples include the villas at Eccles and East Malling where an LIA settlement context precedes later villas with an agricultural association (Blanning, 2013, 202). Other villa sites also developed in the context of pre-existing LIA settlement, though with an association with occupation-period industry rather than solely agriculture. Examples include the villa at East Farleigh with its association with ragstone quarrying (S. Elliott, 2014a, 252, see 5.1.4 and 5.4 below) where recent material culture finds including an LIA silver minim coin (unpublished, see Figure 41) in association with Iron Age ditches indicate pre-Roman activity. In a grander sense, the oppida which Howell (2014, 38, see 5.1.4 below) argues existed at Boughton Monchelsea also later found itself at the centre of Roman industrial activity, yet again a ragstone quarry (S. Elliott, 2014a, 252, again see 5.1.4 and 5.4 below). Blanning (2013, 202) does highlight however that this continuity of settlement (whether in the context of agriculture or industry) from the LIA to the occupation at key sites is not visible everywhere in the Medway Valley, saying it not to be the case for example with regard to the villa sites at Snodland and the Mount in Maidstone.

5.1.3. Site Selection

I argue above that the Medway Valley was home to a wide variety of industrial activity during the occupation. I therefore include in 5.1.4 all of the key occupation-period sites in this region (based on the available archaeological, historical and analogous data, all detailed site by site below) given each would have had some link or association with the local extractive industries exploiting natural resources. The only exceptions are the actual ragstone quarries themselves which, given their importance to the wider research (they being identified here for the first time), are considered separately and individually in 5.3.

First however, before beginning the review of primary evidence sites, special reference should also be made to the two principal towns in the Medway Valley today, namely Rochester and Maidstone. In the case of the former, much is known about the Roman small town of Durobrivae (translating as fort by the bridge), located at the point where Watling Street crossed the River Medway and the location of at least two bridges during the

occupation (see 5.1.4 below). The junior Kentish partner to Canterbury in the Roman period, Mattingly (2006, 287) believes Rochester was also a subordinate centre of regional Government, administering a western Kentish pagus (the smallest administrative district of a province).

Maidstone however is a complete enigma, the current county town of Kent being the subject of much speculation concerning its character during the occupation. Various hypotheses range from it being a Medway Valley small town to a ribbon development of villa settlements and associated cemeteries. Certainly its location, just above the tidal reach at Allington where the Rochester - Wealden Roman road meets the River Medway, lends itself to a classic transport node small town interpretation (Hingley, 1989, 24, and see Appendix C) associated with a riverine port operating as a break of bulk point for the ragstone quarrying industry in the upper valley and the iron industry in the Weald (in the latter case using the Wealden road). The proximity of the town to the ragstone quarries also adds credence to a small town interpretation, de la Bédoyère (1992, 100) for example saying that many small towns owed their existence to the presence of state-run local extractive industries due to the need for mercantile activity to support the industrial operations, and also to provide accommodation for all levels of the work force. Everitt (1986, 86) stated just such a case for Maidstone, saying he believed that the name for the town's principal thoroughfare, Week Street, is derived from the Roman vicus. This is a settlement type usually associated in the British Romanist tradition with a military site, though in France and the Low Countries more broadly with a small town. Detailed analysis of Roman Maidstone has been hindered however by urban growth in the town centre, particularly along the path of the Roman road (modern Sandling Road, then Week Street and on to Gabriel's Hill). Nevertheless Everitt (1986, 86) was still able to detail over 40 major archaeological sites on the 2.5" Ordnance Survey (OS) map of the town at the time of his research, more than any other site in Kent apart from Milton Regis and Ospringe, he believing that a significant urban centre lay beneath the modern town.

Maidstone is not however recorded in any occupation period itinerary, even though many antiquarians attempted to associate it with the Vagniacae in the Antonine itinerary (Robertson, 1883, 68) which is now known to be the Roman name for the religious small town at Springhead on Watling Street (Philp and Chenery, 1997, 3). In fact the first historical reference to Maidstone is a passing mention in the *Textus Roffensis* from around AD 975,



Figure 40: Google Earth panorama of Maidstone and River Medway showing distribution of occupation-period villas. From top, at right: Eccles, Allington, Little Buckland Farm, The Mount, Florence Road/ Bower Lane, Barton Road. At left: The two villas at East Farleigh, principal one on the south bank. Google Earth/ Elizabeth Elliott.



Figure 41: LIA silver minim of Tasciovanus, 1st century BC. Evidence of iron-age origins, East Farleigh villa site. Maidstone Area Archaeological Group.

while another interpretation of Everitt's linkage of Week Street with vicus might actually be with the Saxon Wyke, meaning village or hamlet (confusingly itself a derivative of vicus) indicating a Saxon origin. Certainly the modern town itself is a medieval founding (Cooper, 2008, 2). Observational evidence is also relevant in this debate as, to my mind, if Maidstone were a small town, then given the nature of archaeological activity in the area over the past two centuries one would have expected more non-villa related stone-founded structures (or even evidence of substantial wooden buildings) to have been located. To that end, even taking into account the hit-and-miss nature of archaeology within the modern built environment, the fact they have not is particularly telling. Recent excavations in Church Street, Maidstone, by CAT supports this view, with Weekes (2014, 149) saying:

"What we might call a small town, comparable with the Westhawk Farm settlement at Ashford, is certainly a step too far on present evidence."

This is certainly the case when one views the dispersal of Roman sites in the area, this showing a sequence of villa estates at (going upriver) Allington, Little Buckland Farm, The Mount and Florence Road/ Bower Lane, and additionally along the Wealden road at Barton Road (all detailed below in 5.1.4, and see Figure 40). The main cemeteries/ burials are clearly associated with these villas, particularly the large one at The Mount, which may be testament to the size of this estate. Therefore, given that there is no holistic data to support the small town interpretation other than a limited amount of analogy, I believe it is reasonable to determine that Maidstone was actually a series of medium frequency occasional villas and small-scale settlements strung out with an association with a major waterway and road, not a small town.

Finally here, before moving onto the site list itself, I detail the River Medway given its central importance to this chapter. The river is 113km (70 miles) long, rising in Ashdown Forest in West Sussex and flowing through East Sussex before transiting for most of its length through Kent before entering the Thames Estuary near Sheerness. In the antiquarian record (Grover, 1873, 10), and indeed more recently (Worcester, 2013), it is referenced as being called the Madus during the occupation and the Vaga prior to that, but there is no firm data available to support this. The current name is Saxon, referencing it as the 'middle way' given it bisects the county of Kent for much of its length.

The river was originally a tributary of the Thames when the latter flowed along its original course to empty into the North Sea off the East Anglia coast, with the Medway's current course being determined by the Anglian Stage Pleistocene glaciation (478,000 years to 424,000 years before present) which pushed the Thames south to its modern position (Pettitt and White, 2012, 109). There is no sign of any great autogenic processes having taken place in the period between the Roman occupation and the modern era, with the river following broadly along the same course. The most visible changes in the intervening period would be the flooding of much of the original estuary in the lower Medway Valley and creation of the current salt-marshes in the region, with Evans (1953, 105) saying:

“The lower Medway Valley presents an impressive example of a typical drowned estuary similar to many *associated with the North Sea basin*. ”

The Medway has tributaries rising in Ashdown Forest, the Weald and the North Downs, with major examples including the Eden, Bourne, Busty, Teise, Beult, Loose and Len. The river has the largest catchment area in southern England at 2,409km² (930 miles²) and flows in a west-east direction before turning north at the confluence of the River Beult and then breaking through the North Downs at the Medway Gap. Its use for navigation is determined by the tidal reach and today the river is tidal through to Allington Lock and Sluice except on very strong Spring tides and then only for a few minutes when it can almost reach Maidstone. Above the tidal reach, without the current hydraulic riverine infrastructure in the form of locks and weirs, the Medway would effectively be a stream rather than the free-flowing river experienced today.

Geologist Kaye has argued recently in *Archaeologia Cantiana* (2015b, 232) that the tidal reach in the Roman period would have been even further downriver at Snodland. He has based this on an analysis of alluvium deposits on the riverbed, with factors influencing the subsequent shift to Allington being a balance between rising sea levels (Hall and Merrifield, 1986, 18 and Devoy, 1990, 17) and water entering the river from modern water treatment works along its length on the one hand, set against silting (especially in the Medway Estuary, see above) and water being removed for industrial and agricultural use on the other.

The Medway enters the historical record in the 13th century in the Magna Carta, one of the latter's stipulations being the removal of weirs (kidelli) in the river (Ellis Jones, 2012, 29). Clearly little progress was made at the time, and in the 16th century it came under the control

of the Commission for Sewers, initially from Lombards Wall to Sheerness and then from Sheerness to Penshurst Bridge. A major driving force in this regard was a desire to open up riverine access for the iron foundries along the upper Medway in the Weald to transport iron-cast artillery ordnance to London (Straker, 1931, 189). The activities of this Commission also appears to have been largely unsuccessful (excepting Cole's referencing the removal of weirs and stone shelves at East Farleigh, Barming and Teston, 1630, 134) as the river next appears as the subject of the 1665 'Act for Making the River of Medway Navigable in the Counties of *Kent and Sussex*'. Under this Act, Commissioners were again appointed to manage the river, though once more comparatively little activity appears to have taken place. However, in 1739 a new Act 13 King George II chapter 26 facilitated a survey of the river and in 1740 the Medway Navigation Company was established with the aim of making the river navigable from Maidstone to Forest Row (and initiating the construction of the locks and weirs visible in the river today). Control of the lower, tidal reaches of the river remained with the Commissioners of Sewers. In 1802 however a further piece of legislation created an additional company known as the Lower Medway Navigation Company which finally replaced the Commissioners, and this dual arrangement continued throughout the 19th century, being extended by the new Upper Medway Navigation Act 1911. Finally, with the Land Drainage Act 1930, the responsibilities of the Upper Medway Company came under the control of the River Medway Catchment Board from the 1st April 1934.

The major crossing of the Medway is at Rochester, which currently features the town bridge, railway bridge and to the immediate south of these the east and west bridge crossings of the M2 and the high-speed rail link bridge. Crossings further upriver include the bridges at Maidstone, Tovil (foot), East Farleigh, Barming (foot), Teston, Yalding and Tonbridge, while substantial fords are detailed in the recent historical record at New Hythe, Aylesford and Tovil.

During the occupation, the major bridge crossing was at Rochester where Watling Street crossed the Medway, while ancient ford crossings are recorded in local tradition at Lower Halling, Aylesford, Maidstone (detectable at Lock Meadow where the river depth decreases dramatically for a short stretch), Tovil (similarly detectable today), East Farleigh, Barnjet, Barming and Teston (Brooks, 1994, 3). As I detail in 5.1.4 below, an additional Roman bridge may have been located at Tovil.

Moving back to the list of primary evidence sites, these are now detailed below heading upriver from Rochester.

5.1.4. Site List

Rochester Roman Bridge (at TQ 7416 6892)

Date: 1st century AD through to the early Medieval period (based on investigation of the exposed bridge pier in the 19th century, and pottery and coin data from Rochester).

Type: Riverine infrastructure.

Site History and Economic Evidence: Though long assumed to have existed by antiquarians given it was the Watling Street crossing point of the River Medway, the first hard evidence of the existence of an occupation-period stone built bridge here came to light in 1851 during the construction of the current cast-iron bridge in Rochester (Brooks, 3, 1994). When work began on the western Strood pier the engineers revealed almost immediately the ragstone remains of one of the Roman bridge piers (at TQ 7404 6895). Of this, the only bridge pier found to align with the ‘modern’ bridge, Hughes (1851, 365) detailed:

“...a mass of Kentish ragstone, of the nature of rubble without mortar, is found to a depth varying from 4m to 8m below the present bed of the river. Pieces of timber of considerable dimensions, and which had been used as piles, or framing (for a cofferdam), occurred in this bed of rubble stone, penetrating a foot or two into the gravel, which proved to be 2m to 2.5m thick. This timber was oak, elm and beech – all except that last perfectly sound and tough...some fragments of iron proved that the piles had been shod with that material.”

Brooks (1994, 3) argues that this structure was actually the second occupation-bridge at Rochester, the first being wood built. There is no hard data to support this however, though such a pattern of an initial wooden bridge being replaced by a later stone built structure was common elsewhere in the Empire (Brooks, 1994, 4). What we do know is that the stone bridge was indeed substantial, being 183m in length which is shorter than the London crossing of the Thames but longer than that of the Ouse at York. The then Bridge Engineer John J. Jobson said in 1921 (140) that he had seen documents (which he does not detail) which indicate that this stone-built structure lasted until AD 960 when it was pulled down, having ultimately become unsafe. Jobson (1921, 141) then cites other documents he had seen

ROCHESTER

Roman Walls.....
 " Buildings.....
 " Roads.....
 " Misc. Objects.....
 " Cemeteries.....

Numbers-Ordnance
 Survey Heights

SCALE OF FEET
 0 100 200 300 400 500 600

STATION

CASTLE
 BOLEY HILL
 EASTGATE HOUSE MUSEUM

Medway
 River
 Boley Hill
 Castle
 Exchange
 School
 Garden
 Common
 Lane
 Road

Il. S. Hutton

209

Of relevance to this work, Yates and Gibson are clear in their belief that a bridge of the sophistication of the Roman stone-built structure would have been built and maintained by the state (1994, 5).

Rochester Town (centred at TQ 7427 6863)

Date: From at least 1st century BC through to the modern era (based on pottery and coin data).

Type: Small Town.

Site History and Economic Evidence: Roman Rochester has been the subject of numerous archaeological investigations, initially by antiquarians such as Poste (1859, 65) and Payne (1895a, 2), though it was not until 1960s that a full picture of the occupation-period small town began to emerge following investigations by Chaplin (1962, L). Further investigations by LMARG in 1992 and 2002 (both unpublished) were followed by a detailed investigation of the Roman riverfront by ASE in 2008. Roman Rochester was considered in detail by the VCH in 1932 based on data available then, Harrison and Flight (1968, 75) in the late 1960s and most recently Millett (2007, 166). The town is also well referenced in the Kent HER.

It seems likely, based on the excavations of Chaplin (1962, L), that the Roman town of Rochester was located on the site of a pre-existing LIA settlement, though its type has yet to be determined. He reports that during a seven-month winter rescue excavation in 1961 and 1962 on the site of No. 50-54 on the High Street in Rochester (TQ 7427 6863), effectively the centre of the Roman town, what he described as evidence of a Belgic occupation horizon was found below the Roman deposits. The LIA material culture finds included pre-Roman coin moulds, LIA coins, evidence of iron manufacturing, brooches, a gravel trackway and an Iron Age ditch. Chaplin also identified the post-holes of a large wooden structure which he speculated might have been the mint itself given the proximity of the coin moulds.

Some commentators, for example Harrison and Flight (1968, 75), have suggested that this Iron Age site was a fortified settlement (oppida). Such an interpretation was based on the later Roman name for the town (see 5.1.3 above) and on Chaplin's finding of the evidence of coin minting which has been interpreted as indicating a settlement of some significance (Chaplin, 1962, L). Everitt (1986, 99) also references Rochester as being an oppida prior to the occupation, though clearly these oppida interpretations have yet to be definitively proved.

The most visible remnants of Roman Rochester are parts of the stone-built irregular pentangle-shaped city walls dating to around AD 225 which were first outlined by Payne (1895a, 3), parts of which are preserved in the later Medieval walls (at TQ 7431 6849). These are up to 2.2m in thickness with a ragstone and flint rubble core faced with worked ragstone. The stone walls were preceded by a turf wall dating to around AD 175 which featured a large 2.5m deep and 7m wide V-shaped ditch (Harrison and Flight, 1968, 57). The inner face of the later ragstone wall retained part of this earthen bank (covering the stump of the original turf wall) as is evident from the un-weathered nature of surviving wall sections exposed by archaeological excavation.

Rochester is also the likely location of a riverine port given its position as a node for the River Medway and Watling Street, potentially the break-of-bulk point where ragstone was transhipped from codicaria to Blackfriars 1-style vessels for onward shipment (see discussion in 5.5.3). The ragstone river wall (or potentially an unrecorded bastion) from the occupation period town has certainly been found, by ASE in Horseswash Lane (Jamieson, 2008, 7, at TQ 7424 6884).

The final main feature of Roman Rochester were the roads, with Chaplin's (1962, L) excavations revealing the various phases of development of Watling Street as it travelled through the town and over the bridge. He says:

"Conclusive evidence was found of the Roman Watling Street having been constructed as a single trackway with a small side ditch at or about the time of the conquest. This suffered a single remake before being converted into a dual carriageway with a central stone-lined ditch by the addition of a southern carriageway, the new road being at least 6.7m overall. Seven superimposed remakes of the northern carriage-way were noted, the southern one apparently surviving but with two remakes."

Meanwhile an additional road branched off Watling Street (at TQ 7459 6814), this being the Wealden road which is threaded through much of this thesis and which passed through modern Maidstone before terminating near the Beauport Park iron working site north of Hastings. Thus, with the Medway crossing and the junction of two major roads, Rochester was a key transport hub during the occupation.

In terms of evidence of the town itself during the occupation, ten definite and two probable stone-built buildings have been found, together with three possible timber buildings (Ward,

2013, 49). One of the stone structures may have been a small temple in a square precinct, located on the high ground now occupied by the Norman castle (Ward, 2013, 49, at TQ 7414 6856). Most recently, a further structure may also have been located beneath the Cathedral during excavations to locate evidence of the pre-Gothic Norman structure (Keevill, 2015, 19). A clay floor surface there has been provisionally identified as Roman, featuring pottery including Samian ware.

Cuxton Possible Villa (at TQ 7098 6648)

Date: 1st through 3rd centuries AD (based on pottery and coin data).

Type: Possible villa settlement.

Site History and Economic Evidence: Cuxton was first investigated as a potential Roman site by Payne and Roach-Smith (Payne, 1902, lxvii) after workmen found ‘Roman walls’ in the 1890s. Next, in 1950, a Roman cremation burial was found by resident Mr Burrows in Salisbury Row, this being reported in *Archaeologia Cantiana* (Baldwin, 1952, 193). A decade later KAS members P.J. Tester, E.R. Swain and A.C. Harrison carried out the excavation of an occupation-period inhumation burial with the skull placed between the knees (Tester, 1963, 181). Cuxton was considered in detail in the VCH in 1932 based on data available at that time, by Everitt in the 1980s (1986, 100), and is well recorded in the Kent HER.

The most significant findings in the area date to the Payne and Roach-Smith investigations, they recording the finding of substantial occupation-period mortared walls in the vicinity of the White Hart Inn (on the modern A228) and the nearby St Michael’s Church, together with associated pottery (including some Samian ware), a coin (of Lucius Verus, co-Emperor AD 161 – 169) and Roman roof tiles (Payne, 1902, lxvii, and Taylor, Jessup and Hawkes, 1932, 151). Meanwhile Newman (1969, 253) notes that much re-used Roman material can be found in the structure of the church. This church is of particular interest as, unusually, it is not aligned due east. This misalignment has given rise to a local rhyme:

“If you would see a church miswent, then you must go to Cuxton in Kent.”

The re-used material and unusual alignment have been interpreted as indicating that the original Saxon church was constructed on or near the site of earlier occupation period buildings, perhaps a villa (Taylor, 1932, 111), and Bell (1999, 6) argues that it is this association that has given rise to the name of the village with its *stān* (stone) derivation. He

says this is common occurrence in Kent where a Church has an association with a nearby villa site, with other examples including Lullingstone, Stone-by-Faversham and Stone-by-Dartford.

Halling Settlement (at TQ 7045 6319)

Date: Undated.

Type: Possible non-villa settlement/ 'native settlement'.

Economic Evidence: The Roman provenance of Halling was first investigated by Payne (1893, 196) who detailed the finding there of an occupation-period cemetery. He revisited the village in the early 20th century (1902, lxviii) when he reported the finding of a further burial featuring occupation-period burial goods. Most recently ASE conducted a trial excavation in advance of the building of the Halling roundabout on the A228 (Priestley-Bell, 2004, 9, at TQ 7045 6319). Halling was considered in detail in 1932 in the VCH based on data available at that time

South of Cuxton, Halling is associated in the modern era with chalk quarrying for the now largely defunct Medway Valley cement industry. The most significant finds came to light during Payne's original investigation when he identified a total of ten inhumation burials in the cemetery he located, nine face-down and all with occupation-period grave goods (Payne, 1893, 196). ASE's more recent excavations revealed a potential non-villa settlement with field boundary ditches, post-holes and a further burial (Priestley-Bell, 2004, 10).

Blue Bell Hill Possible Temple (at TQ 7485 6098)

Date: 1st through 4th centuries AD (based on pottery and coin data).

Type: Possible temple.

Site History and Economic Evidence: The remains of a Roman building on Blue Bell Hill were found in 1830 by local antiquarian Thomas Charles who reported the find to Roach-Smith, this being recorded by the latter in the first issue of the RAI's Archaeological Journal (1844b, 264). It was later noted by Wright (1854, 177), who also detailed the finding of a hoard of 220 coins. The site was considered in detail by KARU's Kissick (1990, 26), and it features in both the VCH and the Kent HER where it is detailed as a 'temple'.



Figure 44: Location of the possible Roman Temple on Bluebell Hill, at centre atop the tree line. View from Burham. Simon Elliott.



Figure 45: 2009 excavations of the Flavian bath house at the Roman villa, Snodland, one of the earliest in occupied Britain. Archaeology South East.

The location of the building, also marked as a ‘temple’ on the Ordnance Survey series of maps of the region from 1960 for the next 20 years, is in a small coombe to the east of and above Lower Bluebell Inn on the Rochester - Wealden Roman road (see Figure 44). It was marked as ‘Roman remains found AD 1830’ on earlier Ordnance Survey maps. Kissick (1990, 26) says that the structure had previously been considered locally to be a watchtower or villa, but by the 1950s a consensus favoured the interpretation as a temple.

Antiquarian finds detailed in the HER and VCH (Taylor, 1932, 110) include Wright’s coin hoard (with dates ranging from Claudius to Gratian, Wright, 1854, 177), a brick or tile floor, a nearby ‘cemetery’, building stone and tile, together with small finds including Samian ware, keys, rings and pins. Kissick (1990, 27) adds that at the time of her research the then owners of the adjacent Blue Bell Hill farm told her that they had found substantial stone foundations beneath their courtyard which predate any known building on the site.

In summary here, there is clearly no definitive identification of the site as a temple, despite it being listed in the HER. Nevertheless, it seems there was a substantial Roman building at this enigmatic site overlooking the vista of the Medway Valley and alongside the Roman road, and in that regard a section of column re-used as garden ornament in Warren Road (at TQ 7490 6170, this being the line of the Roman road) may be evidence of this, although its provenance has yet to be established.

Snodland Villa (at TQ 7075 6202).

Date: 1st through 4th centuries AD (based on pottery and coin data).

Type: Villa settlement.

Site History and Economic Evidence: The first investigation at this site took place in 1844 when Wright (Roach-Smith, 1844c, 164, and Wright, 1854, 186) excavated a Roman barrow burial, in the process exposing a substantial building in Church Field and Stone Grave Field between All Saints Church and the River Medway which he identified as a villa. It was next the subject of observation in 1927 when a new gas works was built in Church Field, with KAS and the Society of Antiquaries funding a trained ‘watcher’ who recorded a large number of archaeological finds during the construction process (Cook, 1928, 79). Separately, in 1933 a stone sarcophagus was found during the expansion of a local industrial site near to the villa location (at TQ 7075 6200), this containing the skeleton of an adult male (Keith and Ward, 1934, 202). Most recently, in 2009 knowledge of what was by then confirmed as a villa

increased considerably when ASE excavated Snodland High Street in advance of re-development of the area (Dawkes, 2009, 1).

The villa site at Snodland is well located, on the banks of the river and between the traditional crossing points of Halling and Aylesford. The initial antiquarian discoveries included substantial walls, tile floor surfaces (some of the latter eroding out of the river bank), tesserae and hypocaust tile (Wright, 1854, 186). One of the buildings was identified at the time as a bath house. Meanwhile the 1927 watching brief revealed a wide variety of material culture finds including a terracotta mask, portrait medallions and coins with a wide date-range from the late 1st to the late 4th centuries AD (Cook, 1928, 80).

The later ASE excavations were on a much larger scale, with the area investigated being located to the immediate west of the known villa site. This work identified that occupation-period activity began in the 1st century when a Roman field system (at TQ 7059 6208) was laid out, with a masonry bath house (separate to that detailed above, at TQ7063 6207) constructed between the field system and the villa site. Exposing the southwest corner of the bath house, specific remains included largely robbed-out masonry walls, a portion of hypocaust flue and a contemporary assemblage of ceramic building material. Of the ASE work Dawkes (2009, 41) says:

“Whilst rare, bath houses are known from other 1st century civilian sites: a group of palatial courtyard villas on the south coast, including...Angmering in East Sussex and perhaps the best known at Fishbourne in West Sussex. This Flavian bath house is the earliest Roman building to have been identified in Snodland and suggests the contemporary villa belonged to this somewhat select group.”

This bath house survived until the late 3rd century when it was demolished and replaced by a larger aisled building which may have incorporated the bath house function. ASE says that two timber buildings to the north and south of the villa were also constructed during this late 3rd century rebuilding phase, with the surrounding field system also being reorganized (Dawkes, 2009, 1). The ASE research revealed that by the mid-4th century these later masonry and timber buildings had been destroyed by fire. Dawkes (2009, 8) adds that an even later phase of occupation saw the establishment of a small inhumation cemetery and the burying of two coin hoards. In one of the latter some 3,600 coins were found during geotechnical works by the Heritage Conservation Group of Kent County Council (Dawkes,

2009, 1). The site then appears to have then fallen out of use, remaining abandoned until the 11th century.

In addition to the coins and ceramic building material, Roman material culture finds from the ASE excavation included pottery, metalwork, domestic items and glass dating from the 1st to the 4th centuries (Dawkes, 2009, 42).

Birling Possible Villa (at TQ 6803 6061).

Date: Undated.

Type: Possible villa settlement.

Site History and Economic Evidence: Hasted (1798b, 474) reported that Roman foundations had been found in Oxfield next to the churchyard of All Saints Church in Birling, and since that time building materials of Roman provenance have been regularly found in the plough soil leading to speculation of a villa at this location (Scott, 1993, 102). Tatton-Brown (1996, Birling entry) also reports Roman brick, tile and re-used tufa in the walls of the Church. While crop marks of a large structure are evident in aerial photography of the site, no full-scale investigation has been carried out to date.

Wouldham/ Burham Possible Mithraic Temple (at TQ 7138 6250).

Date: 2nd and 3rd century AD (based on pottery and coin data).

Type: Possible temple.

Economic Evidence: The principal occupation-period site here is a possible Mithraeum uncovered in 1893 in a sandbank to the north east of Burham on the bend of the Medway, equidistant between the (then) Wouldham Hall Lime and Cement Works and the West Kent Portland Cement works during expansion of the latter. It was excavated by Frederick James, then curator of Maidstone Museum, with this investigation being recorded at length in the Proceedings of the Society of Antiquaries of London by Payne (1895b, 184) and James (1896, 108), the latter with some fine quality photographs. The structure was considered in detail by Taylor (1932, 110) in the VCH, by Jessup (1956, 168) in *Archaeologia Cantiana* and also features prominently in the Kent HER.

Occupation period activity in the vicinity of Wouldham and Burham should be seen in the context of the significant site at Eccles (below), and also as a potential location for the Claudian river crossing battle of AD 43 (Dio, 1925, 20 and Kaye, 2015b, 239), noting the two modern monuments commemorating this on the eastern bank opposite Snodland church (at TQ 7089 6183).

The possible Mithraeum featured an underground chamber measuring 12m by 6m (it being 4m in height) with three recessed alcoves, a barrel vault roof and an offset zig-zag entrance with high arched entrance (Payne, 1895b, 185). No trace remains of the structure today given the site was ultimately quarried away and subsequently had two lime kilns built on top of it, with the only surviving material being three pieces of chalk wall facing with incised chevrons which reside in Maidstone Museum. At the time of its discovery the site was of considerable local interest, with a major (though ultimately unsuccessful) effort being made to preserve the find and rebuild it elsewhere (Jessup, 1956, 171). The Roman dating is firm given that when the chamber was excavated it was found to contain a Constantinian coin, broken roof tiles, box-flue-tiles and broken pottery of Roman provenance (some identified at the time as being the remains of amphora, Jessup, 1956, 171). Additionally the walls were faced with blocks of local chalk (called ‘curly bur’) of a type used elsewhere in the Medway valley during the Roman occupation as a building material, they also featuring occupation-period mortar (Taylor, 1932, 108). The antiquarian identification as a Mithraeum was originally based on the alcoves, roof and entrance, but since its discovery there has been much speculation about whether the site was actually an occupation-period cellar rather than a place of worship. In that regard, when examined in detail the chamber was also found to have an adjoining chalk pathway leading to the nearby Medway (where occupation-period wharfing was also found at the time), with a 3m splay identified as a loading ramp. Further, the three niches were then re-identified by Jessup (1956, 170) as being similar to those used for lighting in Gaulish cellars from the Roman period (reflecting the assertion of Blanning, 2014, 484, that Kent had stronger links to the Continent than it did to many other parts of Britain). Based on the balance of evidence Jessup concluded that the chamber was in fact a cellar used to store imported wine and oil, perhaps for the nearby villas at Court Road or Eccles. The case either way for Mithraeum or cellar remains unproven, though Millett (2007, 171) adds a final note of caution when he references the reuse of the cellar at Lullingstone for religious purposes, so perhaps the Burham/ Wouldham cellar may have served a number of functions over the period of its use.

On a final note regarding Burham specifically, St Mary's Church (at TQ 7167 6200, now out of use but maintained by the Church's Conservation Trust) features much re-used Roman building material in its structure, including ashlar of ragstone, chalk and tufa in the external abutments and tile in the nave walls. The likely source is either or both of the Court Road and Eccles villas.



Figure 46: Wouldham/ Burham 'Mithraeum' as excavated in 1893 showing the three alcoves at the rear of the 'temple' chamber. Victoria County History.

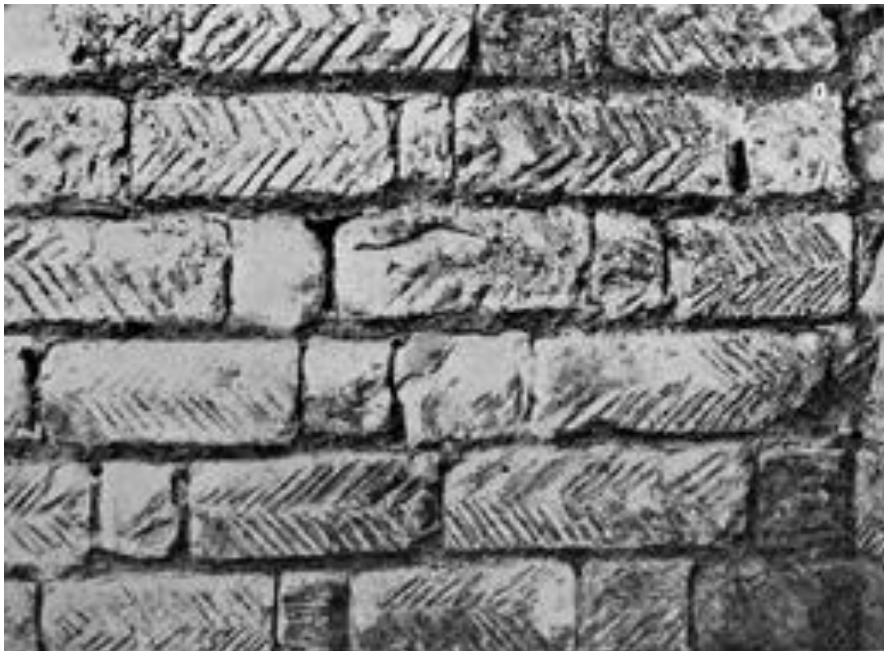


Figure 47: Detail of incised chalk brickwork, Wouldham/ Burham 'Mithraeum'. Victoria County History.

Court Road Villa, Burham (at TQ 7262 6171).

Date: Undated.

Type: Possible villa settlement.

Economic Evidence: Payne (1898, 10) reported the finding of a modest 18m by 10m occupation-period building in 1896 near Burham Court Farm on Court Road which he described as a villa. The excavated site featured box-flue tiles and painted wall plaster, with Payne (1898, 11) identifying a room on the northern side as a bath house.

Eccles Villa (at TQ 7224 6054)

Date: 1st through late 4th centuries AD.

Type: Villa settlement and industrial site (based on pottery, coin and glass data).

Site History and Economic Evidence: The Roman provenance of the villa site at Eccles was first detailed by Poste (1848, 81) who recorded ‘sepulchral remains’ and coins being found here. It was next revisited by Payne (1898, 12) when the latter considered the Court Road villa site at Burham (detailed above). The Eccles site was then the subject of an aerial photographic survey by LMRAG in 1961 (unrecorded) which revealed the crop marks of a sizeable building, this then leading to test pitting which confirmed a substantial structure at the location. The site was then extensively excavated between 1963 and 1976 by A.P. Detsicas and LMARG, the resulting interim findings being recorded in sequential editions of *Archaeologia Cantiana* from 1964 to 1977 (Volumes 79 to 93, with Shepherd Frere visiting the initial investigations). The Eccles villa site is recorded in detail in the Kent HER.

Detsicas’ lengthy investigations revealed the villa here to be one of the largest and finest in Britain (Detsicas, 1967, 170). It shares a number of characteristics with other Medway villas, for example having a very early phase, in the case of this site perhaps as early as AD 55 (Millett, 2007, 152). The principal range of this earliest phase has 12 rooms of which five have high quality tessellated floors, the building also featuring a veranda and a second story (Detsicas, 1967, 173). A large bath house with mosaics, comparable to those at Fishbourne, was built nearby. The quality of this complex has led to speculation that it was owned by a philo-Roman magnate or was the home of a Government official (Millett, 2007, 152), with site finds seeming to indicate a military connection. This initial occupation phase was



Figure 48: Ragstone, chalk and tufa blocks from the Roman villas at Court Road and Eccles re-used in buttresses of St Mary's Church, Burham. Simon Elliott.

replaced by a second with marked civilian characteristics, and later by a third and even more grandiose building. As part of this latter range, dating from AD 150 to AD 290, a 60m by 8m outdoor natatio swimming pool was added (Millett, 2007, 152) which was longer though narrower than the grand example at the legionary fortress at Caerleon (the latter being 41m by 25m). A final reconstruction after AD 290 turned the villa to face south-west and was of a large courtyard design, this building having at least 37 rooms. The site was still occupied at the end of the 4th century, but on a reduced scale.

Additionally, in 1972 a pit filled with Pottery wasters of Roman provenance was found, being interpreted as indicating the presence of a kiln and tilery associated with the villa (Detsicas, 1977, 19, though note Betts also speaks of tile from Eccles being found in London dating between AD 70 and AD 100, 1987, 28).

Allington Possible Villa (at TQ 7510 5782).

Date: Undated.

Type: Possible villa settlement, industrial site.

Site History and Economic Evidence: The Roman provenance of Allington was first noted by Charles (1846, 88) who reported the finding of a Roman building to the immediate west of Allington Castle. Poste (1849, 65) later reported the finding in 1847 of a tile-lined occupation-period burial, again near to the castle (at TQ 7499 5772). Further, in 1907 a coin hoard was found in the grounds of the castle (at TQ 7490 5765), unrecorded at the time (Taylor, Jessup and Hawkes, 1932, 144). Most recently a possible kiln has been located by KARU, again near the castle, though this has yet to be recorded (at TQ 7512 5790).

Occupation-period Allington was considered in detail in the VCH based on data available at the time and is well recorded in the Kent HER.

Allington is a key location on the Medway as it marks the modern tidal reach of the river and features, moving upstream, the first of the major occupation-period ragstone quarries in the Medway Valley (detailed below in 5.3). In terms of the building noted by Charles, the structure found in 1844 comprised foundations and hypocaust pillars. Robertson (1883, 73) later recorded its possible fate, saying that a local had noticed in 1844 masonry from a villa located on the west side of Allington Castle being removed to facilitate ragstone quarrying. Fragments of the hypocaust were saved from the demolition but have since been lost, while Robertson also recorded that tile from the site was also used to mend the approach road to the

castle. With regard to Poste's tile tomb burial, no further details are available excepting his description of its composition of fire-hardened tiles. Meanwhile, with regard to the hoard, Davies (1982, 137) detailed that it contained 22 coins, one of Claudius Gothicus (Emperor AD 268 – 270), one of Florian (Emperor AD 276), three of the Tetricus II (Gallic Emperor AD 273 – 274) and 17 radiate 'barbarous' copies of a variety of Gallic Empire coins (AD 260 – 274). The hoard is generally referred to in the relevant literature (including the Kent HER) as the coin hoard of Tetricus and I stick with that convention here.

Taking all of the above into account, a strong case can be made that the castle (the original structure of which dates back to the 11th century or earlier, though it only became a 'castle' through a licence to crenellate in the 13th century) was built near the site of a Roman villa on this attractive bend on the Medway.

Little Buckland Farm Villa, Maidstone (at TQ 7486 5664)

Date: 1st through 4th centuries AD (based on pottery and coin data).

Type: Villa settlement.

Site History and Economic Evidence: Poste (1858, 156) first recorded the discovery in 1835 near Little Buckland Farm in Maidstone of the foundations of a Roman structure and extensive terrace during the planting of a cherry orchard, the site being interpreted at the time as a villa. Occupation-period pottery and roof tile were later found at the site during the building of a sports field in the early 1930s, this being recorded by Wheeler (1932, 99). Most recently a watching brief by CAT in 2003 identified a steep bank close to the site which was interpreted as a small antique ragstone quarry (Goacher, 2012, 12).

Material culture finds from this site include a coin of Constantius II discovered in 1984 (Kelly, 1984, 373) and a bronze figurine of Sylvanus was found nearby in 1820 (Poste, 1858, 168, at TQ 7557 5563).

The Mount Villa, Maidstone (at TQ 7566 5623)

Date: 2nd through 4th centuries AD (based on pottery and coin data).

Type: Villa settlement.

Site History and Economic Evidence: The presence of a Roman villa at this site to the immediate north of modern Maidstone East railway station was revealed in 1843 when a section of the Medway river bank collapsed to reveal Roman foundations and tile. A subsequent excavation by Charles (1847, 86) confirmed the presence of a large structure. It was next the subject of extensive investigation by MAAG through the 1970s (Oldham, 1977, 224), before being definitively excavated by Houliston and CAT in the 1990s (1999, 71). The Mount villa was considered in detail in the VCH based on data available at that time, and has been the subject of frequent commentary in *Archaeologia Cantiana*. It is also well recorded in the Kent HER.

This villa, sitting proudly on a terrace 8m above the Medway, is one of the best recorded in the region. The first structure on the site was an aisled building dated to the late 2nd century which featured a hexagonal water basin (Blanning, 2014, 181). This was replaced by a large winged-corridor villa featuring a extensive bath house in the early to mid-3rd century, this being rebuilt in the early 4th century when the site expanded to its largest extent (Houliston, 1999, 73, see Figure 49). It then fell out of use in the second quarter of the 4th century (Blanning, 2014, 480).

Meanwhile, in the Kent HER and antiquarian record a large number of burials are recorded in the vicinity of this villa, reflecting its location on the Rochester –Wealden road. Further, an occupation-period bronze figure of Mercury was found in 1826 to the immediate east of the villa site (at TQ 7625 565, Poste, 1858, 165).

Finally, on the 1797 Ordnance Survey map of Maidstone a large, elongated island is visible upstream of the Mount site just above the Tonbridge Road bridge. If natural in its origins, the island would certainly have been a feature in the river during the Roman period, but was removed during the early 19th century river improvement programme (it is certainly absent in the Ordnance Survey 1843/44 map). There is a possibility that this island is in fact a man-made feature from the occupation, specifically the result of the digging of a weir-bypass channel of a type described by Ellis Jones' from the Medieval period in the River Severn (2012, 29), these then being known as barge-gutters. Such channels created long, thin islands in the river and, if this interpretation is accurate regarding Maidstone, would locate an occupation period weir here (see 5.6 below).

MARK HOULISTON

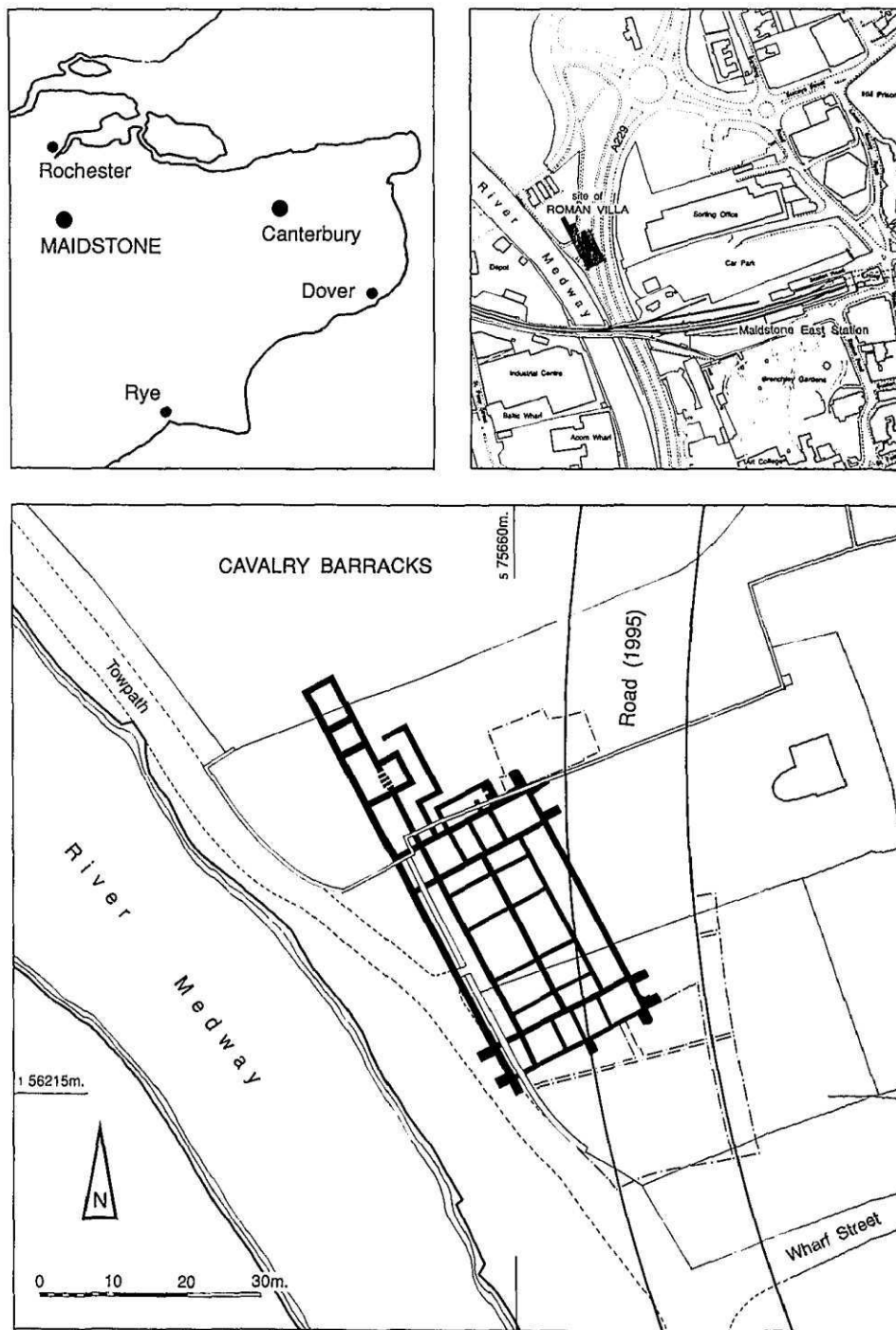


Fig. 1. Site Location

72

Figure 49: Mark Houliston's (1999, 72) hand drawn plans of the second phase of the Roman villa at The Mount, Maidstone, clearly showing the very close proximity to the River Medway. *Archaeologia Cantiana*.

Florence Road/ Bower Lane Villa, Maidstone (at TQ 7520 5504)

Date: 2nd through 4th centuries AD (based on pottery and coin data).

Type: Villa settlement.

Site History and Economic Evidence: The third villa site in Maidstone was located in 1893 on the western bank of the Medway at the junction of Florence Road and Bower Lane during drain cutting, though this went unrecorded at the time excepting an unsigned note in the records of Maidstone Museum. It was subsequently the subject of a rescue excavation by CAT in 2004 (Rady and Shand, 2004, 1), with ASE carrying out a further investigation in 2008 (Riccoboni, 2008, 3).

The initial investigation in 1893 revealed the foundations of what was described as a villa, with the later CAT excavations locating in-situ box flue tile and large quantities of both roof and floor tile. The subsequent ASE investigation found a substantial stone floor surface, painted wall plaster, and pottery and coins which date the site to at least the 3rd century and most likely earlier (Riccoboni, 2008, 10).

Of particular note, this villa site is immediately above the occupation-period crossing point of the Medway detailed at Tovil below, the latter being linked to Bower Lane to this day. This crossing point, potentially a Roman bridge (again, see below), links the villa location with the Dean Street quarry on the opposite side of the river, suggesting a possible link between elite settlement on the northern bank of the river and industry to the south.

Barton Road Villa, Maidstone (at TQ 7657 5485).

Date: Undated.

Type: Villa settlement.

Economic Evidence: This site was first excavated in 1870 by Hubert Bensted on behalf of KAS, the investigation being recorded by Roach-Smith (1876, 163) who included a detailed floor plan (see Figure 50). It was further investigated in 1929 during the building of Maidstone Boys Grammar School though this work went unrecorded. The site is considered in detail in the VCH.

This villa site sits above Maidstone on the line of the Rochester - Wealden Roman road as it departs modern Maidstone and heads south. The building, of a large courtyard design constructed largely of ragstone (with tufa also being used), featured hypocaust tile pillars, a tessellated pavement of geometric design and an octagonal room thought to be part of a bath house (Roach-Smith, 1876, 163). Given its positioning alongside the Wealden road, a reasonable case can be made that this, or another nearby site yet to be located, was a mansio. However, when discussing the subject Ellis Jones (2012, 29) points out that such way stations were usually between 40km and 56km apart. In this context, and taking into account Rochester's positioning on principal Kentish thoroughfare Watling Street (and indeed the Medway), the latter would perhaps have been a more likely location for such a facility.

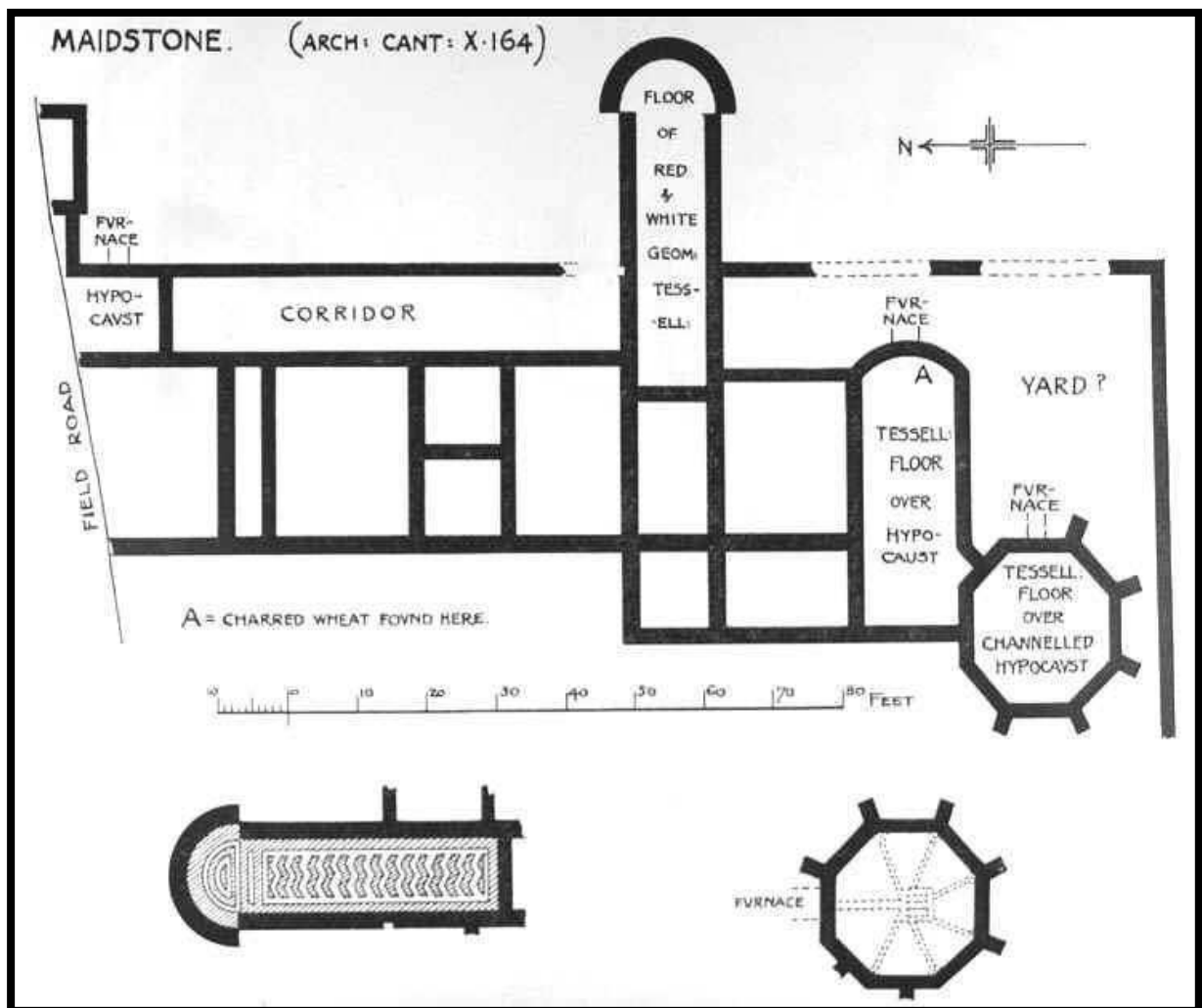


Figure 50: Roach-Smith's (1876, 166) original floor plans of the 1870 excavation of the Barton Roman villa, Maidstone. Bath house at bottom right. Victoria County History.

Boughton Monchelsea 'Remote Bath House' (at TQ 7792 5153)

Date: 1st through 4th centuries AD (based on pottery and coin data).

Type: Bath house and industrial site.

Site History and Economic Evidence: This enigmatic structure was first discovered in a field called The Slade to the immediate east of the Roman quarry here (see 5.3) in 1841 by local antiquarian Clement Taylor Smythe, he reporting the find to Roach-Smith who then recorded it in *Archaeologia* (1842, 414, this including a detailed floor plan, see Figure 51). The site was considered in detail in the VCH, and again by Blanning (2008, 7).

Initial settlement in the Boughton Monchelsea area is associated with an extensive LIA earthwork which Howell (2014, 38) argues was an oppidum based on its size, similarity to already identified oppida in northern Gaul and its setting on a slope as opposed to a hilltop (which he says would indicate a hillfort). The earthen banks at the site are still visible and accessible (Everitt, 1986, 100, at TQ 7656 5158).

The remote bath house in The Slade is the best known site here however. As discovered in 1841, the 18m long structure comprised five rooms (which included three apses) featuring hypocaust tile, window glass, painted wall plaster and cemented basins. The earliest coins found in a primary context date to the 1st century, with the latest being from the reign of Valens (Emperor AD 364 – 378). Blanning (2008, 7) explains that the bath house is one of four in Kent which show no signs of any accompanying structure (the others being at Baston Manor, Kemsing and Little Chart), she reasonably arguing that it was a meeting place for local businessmen (*negiatores*), possibly associated with the quarrying industry, lying as it does along the same Roman road as the Lockham Wood walled cemetery detailed below (Howell, 2014, 58). Hastings (2000, 10) also reflects on its remoteness, though arguing instead that it was the Roman equivalent of a 'pit head' bath for skilled quarry workers based nearby. Either way, the link with ragstone quarrying seems logical given that Boughton Monchelsea is the site of the first of the four major occupation-period quarries upriver of Allington on the Medway and its tributaries (see 5.3 below).

As with the other occupation-period quarry sites, Boughton Monchelsea and its environs also feature a variety of Roman settlements and associated infrastructure in addition to the bath house. Scott (1993, 103) details a potential villa at TQ 7835 5166 with finds including tile, brick and pottery, though specific data to warrant a separate entry is lacking. Additionally, the

foundations of two 2nd century buildings have also been found within the boundaries of the oppidum, one utilising ragstone and the other flint and associated with the nearby quarrying activities (Howell, 2014, 61, at TQ 7832 5168). Further, to the immediate west at Pimpe's Court, the foundations of two other Roman buildings are detailed in the HER together with associated material culture including coins and Samian ware (at TQ 7489 5255). Finally, at the point where the original route of the Roman - Wealden road crosses the Loose Stream, there is a stone marker which is likely of Roman provenance given the use of tegulae in its construction. Further investigation of this latter is planned.

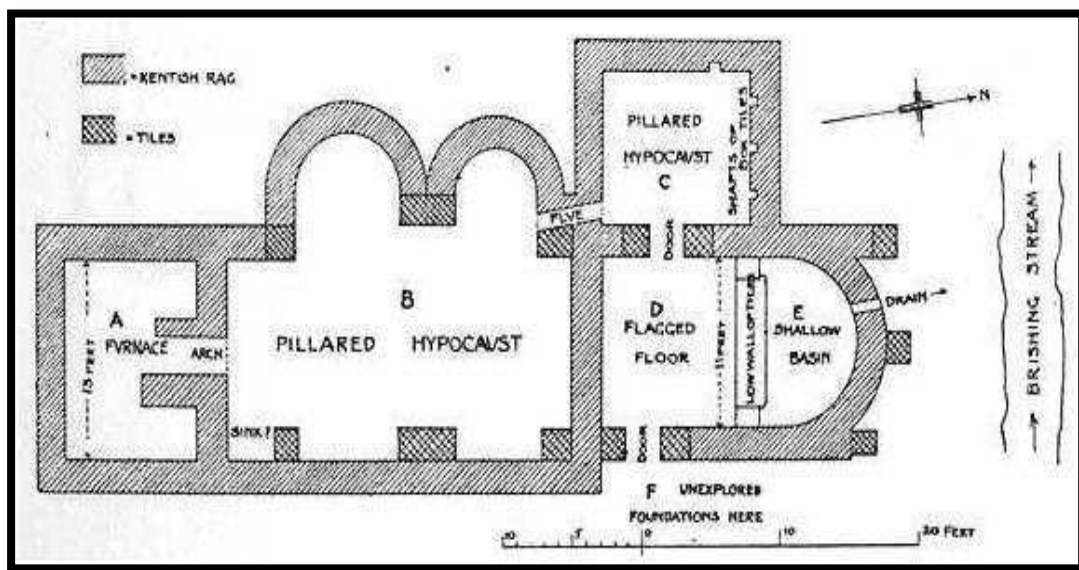


Figure 51: Roach-Smith's (1842, 414) floor plans of the remote bath house discovered in 1841 at Boughton Monchelsea. Mercantile meeting place or 'pit head' bath? Archaeologia Cantiana/ Victoria County History.

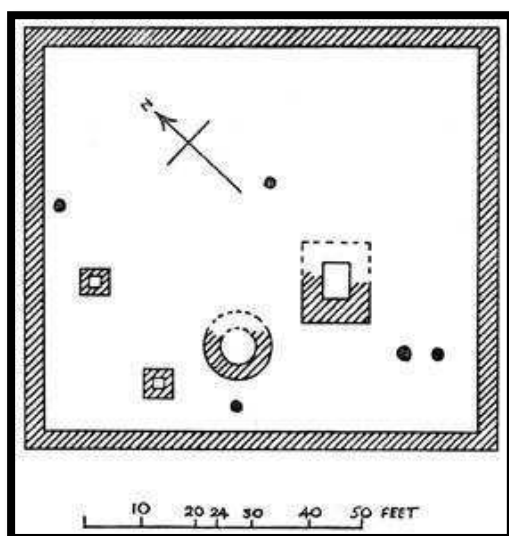


Figure 52: Smythe's (1883, 81) posthumously published plans of the Lockham Wood cemetery set out along the Rochester – Wealden Road, showing square and circular mausolea (see below). Victoria County History.

Boughton Monchelsea 'Lockham Wood' Walled Cemetery (at TQ 7765 5220)

Date: 1st to 3rd centuries AD (based on pottery and coin data).

Type: Cemetery.

Site History and Economic Evidence: The occupation-period walled cemetery at Lockham Wood, close to the remote bath house site, the nearby Roman quarry at Boughton Monchelsea and 10m from the Rochester – Wealden Roman road, was first excavated in 1842 by Smythe who detailed substantial funerary activity in a 26m by 24m ragstone-walled enclosure. His original manuscript recording his extensive investigation, prepared for the Society of Antiquaries, went unpublished during his lifetime and was finally published posthumously in *Archaeologia Cantiana* (1883, 81, see Figure 52). An attempt to re-find the site in 1996 by SEAS, based on its exact location as listed in the Kent HER, failed although evidence of Roman activity was noted (Gardiner, 1996, 5). A similar attempt by the Museum of London Archaeology Service (MOLAS) in 1998 also failed, though this investigation did find evidence of occupation-period ditches associated with Roman field systems alongside the road (Mason, 1998, 15). Finally, in 2000, MOLAS relocated the walled cemetery together with four additional cremation burials (some with grave goods) outside the walled enclosure (Neilson, 2000, 33).

As found by Smythe (1883, 83) the walled cemetery included two 'tower' mausolea, one rectangular (measuring 4.3m by 3.6m) and one circular (with a diameter of 3.5m), together with seven cremation burials. Two of the latter were in cists, with some re-using amphora. Substantial material culture artefacts associated with the burials were also found across the site including pottery, glass, coins, bronze vessels and iron lamps, suggesting that it had remained in use from the 1st to the 3rd centuries. The later MOLAS investigations also found further field system ditches, providing additional insight into how the walled cemetery fitted into the wider pattern of local land use at the time (Neilson, 2000, 33).

Reflecting on the cemetery using the originally available data, Philp (1968, 6) believed it had very close parallels with that at Keston, including the association of a circular and a square tomb with other cremation burials.

Tovil

Date: Undated.

Type: Possible river crossing, weir and wharf.

Site History and Economic Evidence: Tovil, the first village on the River Medway upstream of Maidstone, has no published Roman provenance outside of the mention in the Kent VCH of burials associated with Roman pottery being found (Wheeler, 1932, 101), though with no associated reference listed. However it has become the focus of significant research by the author given that it marks the point where the Dean Street Roman quarry (see 5.3 below) meets the river. Specifically, below I detail three investigations, firstly a possible Roman river crossing, next an antique weir and finally the ‘Medway Stones’.

Regarding the river crossing, this site is now the location of a modern footbridge across the Medway at TQ 7520 5486, with Smith (1839, 56) having detailed the same spot as an ancient crossing point. Most significantly however, examination of the 1797 OS map of Maidstone shows two very similar oval islands sitting parallel in the river at this crossing point (see Figure 53). The most northerly was removed by the Medway Navigation Company at some stage before the publication of the 1st edition 25" (1862-75) OS map of the area, while the southern island was incorporated into the southern bank by the time of the 2nd edition (1897-1900). The latter now marks the southern footing point of the modern footbridge.

These islands, as recorded intact on the 1797 OS map, have a very interesting configuration given that they are aligned with the ‘ancient crossing point’, and significantly align to the north along modern Bower Lane to the site of the Florence Road/ Bower Lane villa site as it sits above the river. Meanwhile, to the south the islands also align with the exact point where the Dean Street quarry meets the river. A hypothesis can therefore be advanced that the islands are actually the remains of bridge piers for an occupation-period bridge linking elite settlement on the northern bank with industrial activity on the southern bank. Roman bridge specialist Hoggarth (pers. comm. 9 June 2015) says that the correlation of the villa on one bank and the quarry on the other is strong evidence that this location did indeed feature a Roman bridge. In work in preparation she says there are clear analogies in Rome of bridges on the Tiber being specifically built to link elite settlement on one bank with industrial activity on the other, for example the Pons Aelivs bridge linking an elite site on one bank with the Marmorata marble working yard on the other, and similarly the Pons Agrippae.

Intriguingly both of these bridges feature two bridge piers. In the case of a Roman bridge spanning the Medway at Tovil, this would of course have required a drawbridge to facilitate riverine navigation, as with the Roman bridge at Rochester (two in the case of the latter). Further investigation is required here and the author plans to excavate the southern footing of the modern footbridge to determine the possible provenance of a Roman bridge here.

Meanwhile, on the same 1797 OS map a weir is also visible some 20m upriver of the Tovil crossing point, this also now having been removed, though an associated section of ragstone river wall is still visible when the river levels are very low. It is unclear if this marks the site of Roman river infrastructure (interestingly it does appear to have a tile-bonding layer), and again further examination is planned.



Figure 53: 1797 Ordnance Survey Map of Maidstone showing parallel islands in the River Medway at Tovil, Bower Lane immediately above. Florence Road/ Bower Lane Roman villa located above sharp left turn. British Library.

Finally there are the ‘Medway Stones’, found in the river between Tovil and East Farleigh at grid reference [TQ74099 53918](#). This story begins with the EA alerting the author in May 2014 that four large 1.5m diameter circular stones had been dredged out of the river mid-channel during annual river maintenance (see Figure 54). On close examination it was immediately apparent that they had been worked, with the dredging team explaining that they believed there was a spread of many more over a range of 30m around the find spot on the riverbed (see Figure 57). The author recorded the four retrieved stones and then engaged the academic archaeological community in the broadest sense to gather insight into what the stones might represent. The result was a wide range of views, with the most common interpretation being that they are blanks for millstones (not querns given their size using Shaffrey’s definition, 2015, 78), or part-finished Roman columnal bases. Hayward (pers. comm. 15 June 2015) favours the former, while Millett (pers. comm. 05 June, 2014) believes the latter, he saying:

“Column bases/ capitals makes sense because there is Empire wide practice of roughing these out at the quarry and finishing them on site, which is not the case with querns.”

As detailed above in 2.5, one of the stones was petrologically examined shortly after they were found (Hayward, pers. comm. 15 June 2015) and identified as a type of Greensand, they appearing to have actually originated in the Folkestone region and been part of a cargo on its way either to the Medway Valley, or elsewhere but with the carrying vessels stopping off at this location (presumably to pick up a load of ragstone).

Later in 2014 the author invited the Royal Engineers based at Invicta Barracks in Maidstone to carry out an exploratory dive on the site, this being undertaken in October that year (see Figure 56). The dive confirmed the wide spread of material on the river bed, including more of the circular stones (one piece of potential millstone is visible from the bank at low tide), possible ships timber and most excitingly a row of piles driven into the riverbed some 3m out into the river and running over 20m downriver (see Figure 55). This reflects the similar experience at the recent examination of riverine infrastructure in the River Itchen in Southampton where Russel (2013, 7) describes the identification of 179 piles in two piers and a revetment dating to the early 3rd century which, significantly, are also set out into the river. Providing possible insight into the positioning of the Medway piles, especially given that the

Itchen piles are located close to sites associated with the Classis Britannica (see discussion in Chapter 6), he says (2013, 7):

“...it is possible that the piers were always well out from the west bank to access the main channel that passes much closer to the east bank.”



Figure 54: Initial ‘Medway Stones’ as recovered by the Environment Agency before recording. Simon Elliott.



Figure 55: Wooden pile stump recovered from the River Medway at the point where the ‘Medway Stones’ were found. One of a row running for 20m, set 3m out into the river. Simon Elliott.



Figure 56: Royal Engineers from Invicta Barracks in 2015 conducting an investigative dive on the ‘Medway Stones’ wreck site at the request of the author, under the supervision of the author and KAFS. Simon Elliott.



Figure 57: Exact location of the ‘Medway Stones wreck site (dark blue star, at TQ74099 53918) sitting within a bed of over 30m of worked stone spread out along the river bed (light blue trapezium). Environment Agency.

Samples of the Medway-sourced timber and a pile are now being preserved by the author prior to Carbon-14 and dendro-dating, with a quay or wharf being possible interpretations.

The implications of these finds, if the provenance can be established, are profound. This is both in terms of pure Roman archaeology, but also more broadly with regard to the experiences of those working in and facilitating the extractive industries during the Roman occupation. Firstly, it would indicate the location of a wreck in the river of a Roman vessel similar to the Blackfriars 1 ship, set against a wharf at a point close to where the Dean Street quarry meets the Medway. To get an idea of the size of industrial river structures of this type, the 3rd century quay at the legionary fortress of Caerleon was built to an impressive height of 6.65m above sea level (Boon, 1978, 1) while the waterfront buildings associated with the wharfing at Lincoln on the River Witham extended for a kilometre (Ellis Jones, 2012, 78). Secondly, confirmation of a Roman wreck would provide insight into the industrial processes being applied in occupation-period quarrying, for example confirming that blanks were being prepared on site in their quarry of origin to order, thus ensuring that best use was made of each boat journey with no cargo space being wasted.

Gallants Lane Iron Working Site (at TQ 7270 5360)

Date: Undated.

Type: Possible industrial site.

Site History and Economic Evidence: This site was first located in late 2015 by the author. During regular walkover surveying of the area it became clear that there was a dense concentration of iron working detritus including tap slag (see Figure 58), cinder and charcoal on the southern slope of the Medway Valley between the Dean Street and Quarry Wood Roman quarries (see 5.2 below). Within this concentration was also found broken up Roman roof tile and occupation-period pottery. Detailed examination of the area on google earth and aerial photographs has revealed a dark crop mark at this specific location, together with many others up the slope towards the high ground of Coxheath above the river valley. Walkover surveying of two of these additional sites has revealed more iron working detritus, while in an adjacent antique tree line untouched cinder heaps have been found in association with the ragstone foundations of a possible road surface. The location of all of these sites may therefore indicate a chronological sequence of occupation-period iron bloomeries associated with the nearby quarries, manufacturing and repairing tools for this industry. The positioning

of such metal working sites to support nearby industrial activity are a common feature of the Roman industrial landscape, with for example Carroll (2016, 31) highlighting the presence of such an operation next to the extensive Vagnari wine-manufacturing Imperial Estate in Italy.

Siderite to facilitate the iron manufacturing at the Gallants Lane site, if proved, could either have been transported in by road from the nearby Weald, or quarried locally from the exposed seam of the Wealden Clay which sits beneath the Hythe Beds (the source of the local ragstone). With regard to the latter option, a small extinct quarry does sit at the foot of the slope where the iron working sites have been located, clearly being extinct on the 1797 OS map of Addington.

Most recently the wider metal working provenance of this site has been further bolstered by the finding of a 15cm elliptical, bowl-shaped lead alloy ingot (120cm in diameter and weighing 1.71kg) in a neighbours garden at TQ 73374 52672, its occupation-period origins now being the subject of metallurgical analysis.

More field work is planned at the Gallants Lane site to prove the provenance of occupation-period iron and other metal-working activity, the first of significance in Kent outside of that in the Weald detailed above in Chapter 3.



Figure 58: Tap slag found by the author walkover surveying the Gallant's Lane possible iron working site, the first such if proved of Roman provenance outside of the Weald in Kent. Simon Elliott.

East and West Farleigh Villa, Temple (at TQ 7270 5360)

Date: 1st to early 5th centuries AD (based on pottery and coin data).

Type: Villa settlement with temple.

Site History and Economic Evidence: The foundations of a Roman structure were originally discovered here in 1838, this being reported by Smith who also provided a plan (1839, 57, though with no references giving any context). He also detailed the finding here of a coin of Florianus (Emperor in AD 276). Additional foundations were found in 1938 during the cutting of a bank across the site, this being reported in *Archaeologia Cantiana* (Fisher, 1939, 204) though no further investigation was possible at that time. MAAG then returned to the site in 2005 and have conducted annual investigations every year since. Site Director Albert Daniels has periodically reported on progress in the CKA's Kent Archaeological Review and the KAS Newsletter, though this extensive site has yet to be officially recorded. It is therefore detailed here holistically for the first time.

The earliest evidence of human activity in the Farleighs is a substantial LIA ditch at the villa site detailed above, it being interpreted as defensive in nature due to its size and very steep sides (Daniels, 2012, 179). The LIA provenance of this initial occupation has recently been further reinforced by the finding of a silver LIA minim attributed to Tasciovanus, a north Thames chieftain (this find unrecorded at the time of writing).

The next phase of activity is evidenced by an early occupation period ditch of even greater proportions, this being 2m in depth and 3m wide, with the backfill used as a bank to the south to form an obstacle 4m in width (Daniels, 2015, 6). This latter ditch then runs beneath at least three phases of settlement activity lasting for the entirety of the occupation, before the whole area was abandoned until the advent of the Anglo-Saxon churches at East and West Farleigh.

The earliest phase of Roman structural occupation is one of four buildings found in the 2007 season by MAAG which dates at the latest to the early 2nd century. Dubbed Building 2 based on the chronology of its finding, it featured a grey clay floor surface into which stones had been pushed to form a metalled surface (see Figure 59). The building also had associated ditches, it being subsequently demolished with the next range of buildings constructed on a slightly different alignment (Daniels, 2015, 6).

This next phase of activity was identified in the initial 2005 season when a building of 29m by 15m with three rooms and featuring on three sides a 4m-wide corridor was uncovered, at right angles to the later buildings. Dated to the 3rd century and dubbed Building 1, this is thought to be that recorded by Smith in 1839. The three other structures found in 2007 also date to this period of occupation, including a Romano-Celtic temple dubbed Building 5 (identified by KAF's Wilkinson, pers. comm. 30 April 2010). The latter building has been fully excavated and measures 13m by 11.5m, consisting of two rooms on three sides of which is a 2.5m-wide corridor. The walls are mortared ragstone which in places remain over a metre high and feature fragments of painted (to represent marble) and plain wall plaster on the exterior face, while some of the floors are finely mortared with rendering around the base of the walls. The walls of the two inner rooms are substantial and appear to be the base of a two-storey central structure, with the surrounding corridor being single storey in design (and in a north western European context being enclosed rather than colonnaded, hence the external painted wall plaster). The temple also features a grand engaged column doorway facing the river, though the building itself is orientated east-west to face the rising sun. In this regard it is both a typical 'hello-goodbye' temple for offerings to be made before and after a river journey, hence the main entrance facing the river, but also a place of worship for more traditional classical deities (S. Elliott, 2014b, 49).

By far the most high profile development regarding this temple was the finding of a 6cm long lead curse scroll against the north west corner in a demolition layer in 2009 (English, 2012, 3, see Figure 63). Dated to the 3rd or 4th century, this was carefully unrolled and studied under a scanning electron microscope, with Dr Roger Tomlin at Wolfson College Oxford revealing 14 personal names written in capitals in two columns. Some of these were backwards or upside down, possibly to emphasise the effect of the 'magic' of the scroll on these individuals. Specific Latin names revealed include *Constitutus*, *Sacratus*, *Constans* and *Memorianus*, while intriguingly two of the names are indigenously British or Gallic (*Atrectus* and *Atidenus*, English, 2012, 4). Meanwhile, pottery featuring graffiti has also been found around the site and this is currently being deciphered to see if it is also of a religious nature.

Based on the dating of the scroll the temple seems to have been in use for religious purposes late into the occupation, though the building was definitely being differentially re-used by the end of the 4th century given two circular ovens and a pair of quern stones were installed in the two central rooms, indicating the structure's use as a bakery at this late date. The querns are

of particular interest as the upper stone is made of Greensand sourced from the Folkestone area while the lower is of millstone grit sourced from Derbyshire or Yorkshire, indicating that long-range trade was still in operation in this area at this late date.

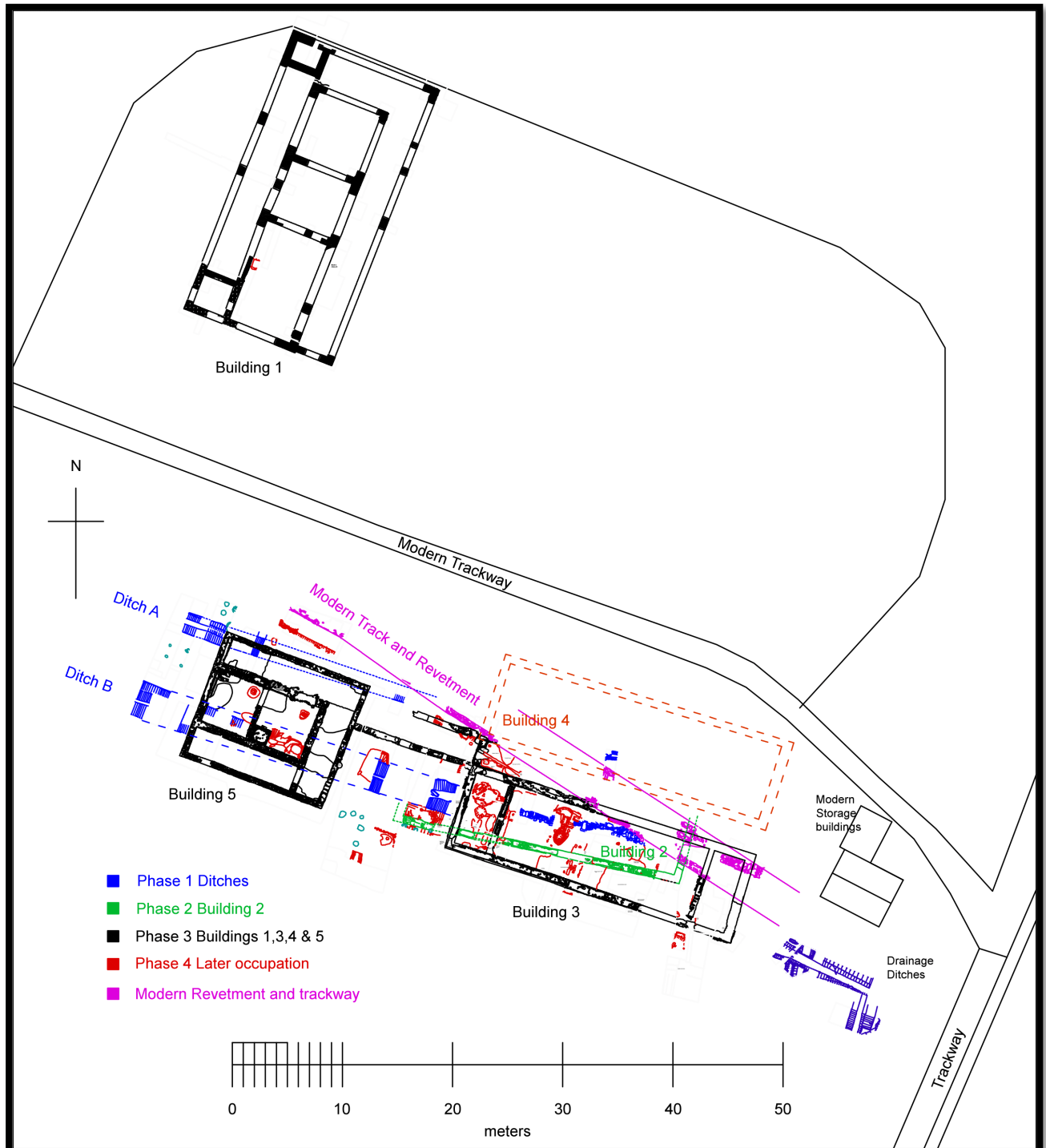


Figure 59: 2016 floor plan of the East Farleigh Roman villa and temple (Building 5) site, River Medway just off picture top centre. Original occupation-period structure is Building 2, early 2nd century AD latest. Maidstone Area Archaeological Group.

The evident reuse of Building 5 as a bakery represents the third and final stage of Roman activity on the wider site. Similar late reuse also appears in Building 3 (thought to be part of a barn complex), which seems to have had an entrance with a layer of broken roof tile capped with clay inserted as a cart access. Daniels (2015, 6) explains that additionally, in the western part of this building, a circular structure 1.2m in diameter (featuring a 200kg piece of re-used ragstone) with a 200mm wide flue to the north has been found which he argues was a corn-drying oven associated with the Building 5 bakery.

In terms of dating the end of occupation at this site, the latest coin finds are one of Honorius (a pre-AD 402 issue) and four of Arcadius, indicating that the site fell out of use by the late 4th or early 5th century. This is backed up by a recent coin hoard found comprising fifty coins dating to between AD 350 and AD 365 (Daniels (2015, 7). The whole site then appears to have been totally abandoned for centuries after the occupation, with today's visible remains being covered over by hill wash, hence their excellent preservation.

Some of the building material from this villa appears to have been re-used locally following the occupation. Both St Mary's church in East Farleigh (at TQ 7342 5331) and All Saints church in West Farleigh (at TQ 7157 5350) feature re-used Roman tufa in their original Anglo-Saxon structures. In the case of the former this is in the form of ashlar blocks built into the first Church tower on the site, now embedded (though still visible) in the later ragstone Norman tower (see Figure 60). The tufa stonework, classically Anglo-Saxon long and short work (Godfrey, 1962, 365), shows evident saw marks from the original blocks being cut to fit the later requirement, with closer examination revealing Lewis holes from the original Roman construction process, beam slots to support a roof structure and spolia (in this case re-used engaged columns).

Meanwhile, All Saints church exhibits even finer re-used Roman tufa in the structure of the building's original Anglo-Saxon nave, specifically in the form of a complete grand arch, a second doorway and in window frames (Elliott, 2014a, 253, see Figure 61). The large east-facing arch, the original main entrance to the Anglo-Saxon church, is 275cm across and appears to be the re-used main entrance to the Building 5 temple at the East Farleigh site which is the same width and features tufa capital columnal bases with the arch removed. Chemical analysis of the tufa in both the arch and the columnal bases is planned. Likewise the second tufa doorway in the church (at the opposite end of the nave to the arch) also seems

to have originated from the temple site and indeed is of a similar size at 127cm to the Roman structure's side-entrance.

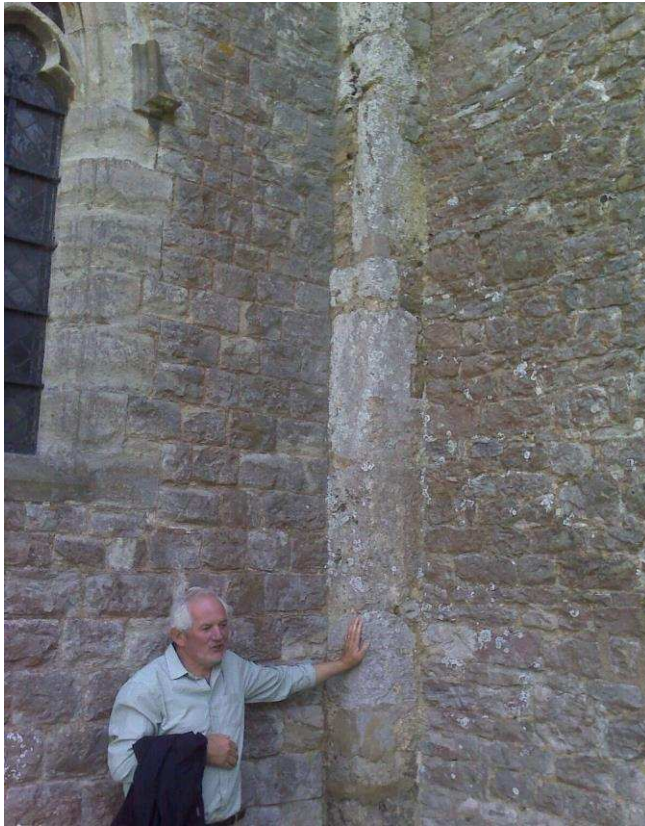


Figure 60: Re-used tufa from the East Farleigh villa site in St Mary's Church, East Farleigh, from the tower of the original Saxon church. Simon Elliott.



Figure 61: Monumental tufa arch showing heavy weathering on the original external and internal faces, All Saints Church, West Farleigh. Likely re-used from the East Farleigh villa site. Simon Elliott.



Figure 62: Building 5 at the East Farleigh villa site under excavation. Columnal bases for monumental entrance in foreground, facing towards the River Medway. Likely place of origin of monumental arch at All Saint's, West Farleigh. Simon Elliott.



Figure 63: Curse scroll, now unrolled for investigation, found against north wall of Building 5 temple, East Farleigh. Maidstone Area Archaeological Group.

Other locally re-used material from the villa includes ragstone blocks found in the garden wall of the Old Vicarage on Lower Road, close to the villa site, which feature chevron patterns exactly like those found on the chalk blocks from the Wouldham/ Burham 'mithraeum'.

A second East Farleigh villa is also recorded in the antiquarian record and on the 25" OS map from the 2nd Edition onwards (at TQ 7284 5388), it being detailed by Payne (1880, 168) in *Archaeologia Cantiana*. He says that in 1879, during market gardening on the northern bank of the Medway (immediately opposite the villa above), a tile-paved cistern (with regular tiles measuring 40cm by 30cm) was found made of mortared ragstone and tufa with a layer of bonding tile. It was full of broken roof tile and building detritus and was dubbed at the time a water tank. Later excavations revealed two substantial walls of ragstone and tufa and another tiled floor surface, the whole site being covered in broken roof tile indicating that the roof had collapsed after the building was abandoned. Payne also says that this new site had its own private burial ground, though he provides no details other than to say that it was known locally as the 'lesser cemetery', presumably in contrast to the walled cemetery at Barming detailed below. The only dating evidence available from the 19th century excavations was a coin of Titus (Emperor AD 79 to 81) found at the site. Oldham (pers. comm. 4 May 2010) led unrecorded attempts by MAAG in the 1960s and 1970s to relocate this villa but was unsuccessful, except for finding neatly stacked Roman roof tiles in nearby hedgerows, which he argues dated from the original 19th century excavations. Given that the original finds were made at a depth of over 2m after double-depth digging by market gardeners, it is perhaps not surprising that this relocation attempt was unsuccessful. However, most recently, unpublished research by members of the Farleighs History Society has found a copy of the 1st Edition OS map in Maidstone Museum which has in pencil an arrow and notes illustrating the actual find site. While the provenance of this is still being ascertained, the location does seem a good candidate as on the 1st Edition the specific area is shown as wooded, while in the 2nd it is a fruit orchard. This may indicate the market gardening process between the two OS editions which facilitated the site being found. Once again, further investigation is planned.

Next for consideration, at the current river crossing point in East Farleigh (a 13th century five arch ragstone bridge) the 1797 OS Map of Addington shows an island immediately to the west of the bridge. This was removed as part of the Medway Navigation Company's river navigation improvements by the time of the 1st edition 25" map. The island is also visible on

an earlier 1773 estate map held by the Centre for Kentish Studies (ref. U82 P2) of *'The Bull and another tenement belonging to David Kennard, by Benjamin Barham'*.

We can next consider the river crossing itself. As fully detailed in 5.5.2 below, Coles (1630, 134, see 5.5.3 below) notes the finding in the Medway in the 17th century of:

"A (stone) shelf at the head of an island, many trees on the island, to the north, in default of Augustine Skinner, and Robert Hodges."

The only islands in the geographical reach of the river covered by this document and known at the time would have either been the two at Tovil or that at East Farleigh described above. Given that Augustine Skinner lived in West Farleigh (being the local Member of Parliament, elected in the Long Parliament in 1642), a good case can be made that the island described by Coles is the nearer one at East Farleigh. The removal of this 'stone shelf' would have produced a large quantity of locally usable good quality building material and indeed slabs of heavily marine weathered stone can be found around East Farleigh, for example as capping stones on St Mary's East Farleigh churchyard wall.

Finally for East Farleigh we can consider a number of sepulchral burials from the antiquarian record. One group was found in 1845 adjacent to Gallants Lane (at TQ 7284 5238) along the line of the Roman road running from the Dean Street quarry (or indeed as a spur running from the Rochester-Wealden road further east) to the Barming ford and East Farleigh villa, and consisted of cremation urns in a stone cist, being dated to the later 2nd century through coin evidence. Saynor (1974, 2) detailed that the cist featured at least four urns containing cremation burials (one in a Patch Grove storage jar, another in a jar thought to be of similar provenance and two in re-used and unidentified flagons), together with a small ornamented bronzed castor vessel and an empty black globular vessel thought to be made of glass. All the urns had had their rims removed, either deliberately or by ploughing. More recently, and intriguingly, the author has found 30m along the same Roman road the rim of a very large Gauloise 4 amphora (at TQ 7238 5273) dating the late 1st century AD. This could be another as yet unrecorded cremation burial, re-using the amphora. This is unusual for two reasons, firstly because there are only two other cremation burials housed within amphora known in western Kent (and both of these at the extremities of the county, Blanning, 2014, 35), and secondly because of the type of amphora given that most amphora cremation burials in Kent use Dressel 20 types. A useful regional analogy would be the unusual Colchester St John's

Street cremation burial (Symonds and Wade, 1989, 85) excavated in 1986 in which a Gauloise 4 was found intentionally split in two pieces halfway down its length to enable a large jar (containing the human remains) to be inserted into its neck. Even more intriguingly at this site, the rim was found while the author was investigating what was originally thought to be a Roman milestone on this road at the same location, but which may now be considered as a burial marker.

Meanwhile, an additional burial was found in 1843 in the Old Vicarage on Lower Road (at TQ 7308 5330), while in 1797 the Kent HER details seven burial urns found to the immediate north of the ‘water tank’ villa on the northern bank of the Medway (exact site unrecorded).

Barming Villa (at TQ 7205 5412)

Date: Undated.

Type: Villa settlement.

Site History and Economic Evidence: This villa site was first recorded in 1797 by the then rector of St Margaret’s Church, antiquarian and biographer Rev. Mark Noble (as detailed above in 5.1.1, unpublished at the time and first recorded by Roach-Smith, 1848, 183). Walls of the villa were still visible into the 19th century, with Smith (1839, 59) confirming that:

“Till within a few years ago the remains of a Roman Villa and bath might be seen in the meadow between (Barming) church and the river.”

Subsequent attempts to locate the site were unsuccessful and it appears that all evidence of its existence was cleared away by local quarrying activity before 1848. Oldham (pers. comm. 4 May 2010) explains that in the 1970s unrecorded attempts by MAAG to locate the villa only found occupation-period building debris in the plough soil of a field to the immediate east of the likely villa location. He believes this was the dump for the early 19th century quarrymen when they hacked through the villa site to access the ragstone beneath. Most recently a rescue excavation in 2007 by MAAG in St Margaret’s Church car park, in which the author participated, only found a few fragments of Roman roof tile (Daniels, 2008, 1).

The main range of this villa as located in 1797 was to the immediate south west of St Margaret’s churchyard, it featuring a number of small rooms and hypocaust box flue tile. In association with the villa site, Noble also found a walled Roman cemetery the same year,

immediately to the north of Church Lane which links South Street to the church. It is still visible as a crop mark on the December 1990 Google Earth image of the location (at TQ 7227 5425, see Figure 64). Such a cemetery would have been located on the approach road linking the villa to any nearby roadways. The cemetery is famous in the antiquarian record for a Roman sarcophagus lid, broken into three pieces, which was found just outside the north wall. Each of the pieces was decorated with palm-tree patterns, interpreted at the time of their finding in 1848 as representing a Christian burial (Taylor, Jessup and Hawkes, 1932, 145). The lid pieces, once stacked in the Churchyard, have since been lost. The site as a whole is very reminiscent of the walled cemetery detailed above at Lockham Wood. Most recently, finely worked building ragstone has been found on the northern bank of the River Medway by the author, immediately to the south of the villa site. Further examination is planned to see if this marks the location of a quay associated with the villa or is dumped material dating to the demolition of the site.

Barming is also one of the historic crossing points on the upper Medway (and the point where the Roman road from the Dean Street Quarry meets the river, at TQ 7240 5391), today featuring a footbridge which locals believe is built on the cobbles of a Roman ford visible when the river level is very low. It was while carrying out desk research in pursuit of this crossing in the historical record that I came across the Coles references (see above regarding East Farleigh and 5.3.3 below) referring to stone riverine infrastructure being removed from the River Medway in the 17th century. In addition to referencing East Farleigh, Coles also notes (1630, 134) the removal of:

“...a foundation of a weir and many stones and Hafsocks and a (stone) shelf at St Ellen’s....”

St Helen’s is an historic reference to Barming, the name of the local manor and the name of the street from Lower Road in East Farleigh to the current Barming footbridge. Given that this is even further upriver than East Farleigh, and far removed from the navigable Medway until the modern era, and finally that there is also no nearby recorded Medieval religious institution, there appears little explanation for a weir foundation here unless it dates back to the occupation. Significantly, Hasted (1797, 2) reports that the original bridge over the Medway at Barming (destroyed in 1795) was built by the same Commissioners of Sewers whom Coles reports as removing the weir above.



Figure 64: Crop mark of Roman cemetery, Barning villa site, to the immediate north of Church Lane leading to St Margaret's Church. Note circular mausoleum mark top left. December 1990 Google Earth pass. Google Earth.

Teston Villa (at TQ 6993 5314)

Date: 1st to early 5th centuries AD (based on pottery and coin data).

Type: Villa settlement.

Site History and Economic Evidence: This grandiose villa in the upper Medway Valley was first located in 1872 by hop-field owner Arthur Fremling who excavated the bath house. The investigation generated much regional interest, with the Rev. J.M. Mayhew presenting the findings locally and the site then being recorded by Grover (1873, 45) who also provided a detailed plan of the findings. The site was from that time detailed on the OS map series, but the location was misrecorded and subsequent attempts by MAAG to find it in the late 1970s failed. It was eventually relocated by CAT in 1991 when carrying out a trial excavation on behalf of Southern Water whose waste-water treatment works runs along the western boundary of the property on which the villa is located. CAT uncovered four walls, three of which had been robbed out and one of which featured a thin coat of painted wall plaster on the remaining ragstone courses (Rady, 1992, 7). The site was next the subject of investigation after the current site owners attended a talk on the Roman Medway Valley by the author in early 2013, they presenting a roof tile featuring a hand print (Elliott, 2013, 40). A subsequent walkover survey revealed the Roman structure to be eroding out of the slope

above the Medway, this being confirmed by a field walking exercise by KAFS who then began an ongoing annual excavation of the site. The Teston site has also been the subject of geophysical surveying by Staveley (2012). The villa at Teston was considered in detail by the VCH based on the data available at that time, and most recently by Elliott (2013, 40). It should be noted that although this site has been the subject of the numerous investigations detailed above, it has yet to be officially documented and so is considered holistically here for the first time. An Interim Report on the current investigations, together with floor plan, is scheduled for publication in early 2018.

The site at Teston features the furthest upriver substantial evidence of occupation-period activity on the River Medway, and related attempts to facilitate riverine navigation in the same timeframe (though see 3.1.4 above regarding Great Cansiron in the Weald, and the discussion regarding East Peckham below). The principal structure is a substantial villa on the north bank of the Medway, with at least two phases of occupation. The main range of the first, a large though simple aisled hall design (Elliott, 2013, 44), was comprehensively demolished in the 2nd century (based on pottery and coin data). Surviving wall plaster, box flue tile and a substantial doorway indicate a grand affair for the early occupation period. Its demise may be linked to the geology of the site, which while luxurious in terms of fine living on a south-facing slope above the Medway in verdant countryside, is prone to the emergence of springs when the local water aquifers are full after extreme weather events.

Of the second phase the remains are much more substantial, the winged-corridor design being located further up the valley slope than the first main range and away from the proliferation of springs evident today. It was the bath house of this building that Fremling excavated in 1872, it featuring an extensive hypocaust system with substantial quantities of box flue tiles together with in-situ hypocaust tile pillars. An attached apsidal building with built in drainage was also found at the time, this being interpreted as a plunge pool.

The most recent excavations by KAFS have uncovered most of this second phase of occupation, re-finding the bath house and then revealing the largely intact foundations of the main range of the building (up to 64m in length) together with one of the wings which had foundations substantial enough to support three stories (Elliott, 2013, 43). The 2015 excavations additionally revealed a substantial multi-room range of buildings immediately adjacent to the main range which appears to have been a kitchen range given the presence of burnt areas interpreted as ovens. The earlier geophysical survey (Staveley, 2012) also

revealed the location of the unexcavated wing (this also featuring an apsidal, indicating either a fine dining room overlooking the River Medway or an additional bath house). The survey also revealed landscaping down the slope of the valley towards the river, this being confirmed by test pitting which exposed substantial retaining walls.

Material culture finds at the site (Elliott, 2013, 44) include a tin alloy disc brooch (with two circular registers of enamel, the outer with 19 small panels of fine millefiori glass with space for five more, see Figure 67), copious amounts of window and decorative glass, pottery from across the occupation period (including Samian ware in the first phase of occupation), broken amphora, spindle whorls, a bone pin and a wide range of coins (found in both primary and secondary contexts). The earliest coin from the first phase of occupation is a denarius of Nerva (AD 96-98), while in the later excavated building there have been plentiful bronzes of Constantine I (AD 330 - 337), Constantine II (AD 337 - 340), Vetricano (AD 350) and a single coin of Honorius (AD 393-423). Over the two phases of occupation this is a very wide range and parallels the experience at nearby East Farleigh. Of particular interest, in the very latest occupation layer of the second building phase, recycling hearths for glass and lead have been found dating to the late 4th/ early 5th century, together with neatly stacked roof tile and pottery of early Germanic Saxon style (Wilkinson, pers. comm. 14 January 2017, this work currently being unpublished). The former two indicate that an attempt was made to recycle the building materials from the villa when it fell out of use in the late 4th or early 5th centuries, while the latter shows the presence of north Germans at this late stage (perhaps estate workers, foederates or those who occupied the site in the immediate aftermath of the departure of the Roman occupants). That the villa did quickly fall out of use, and then from local knowledge, is testified by the fact that none of the modern local field systems bear any relation to the site of the villa, with one substantial tree-lined field boundary actually bisecting the main range of the second phase.

Meanwhile occupation period brickwork has been found in the Medway riverbank immediately downriver of the villa site by the author during a walkover survey (at TQ 7028 5296), potentially indicating a brick wharf of a type similar to that found at Richborough (Peacock, 1977, 245).

The large scale of this site is indicated by the fact that for a substantial distance either way along the A26 Tonbridge Road (to the north of the villa) neighbours report finding extensive Roman material when gardening (including roof tile, box flue tile and coins, examined by the

author and KAFS), this being confirmed by archaeological evaluation and test pitting which also found an occupation-period flagstone floor surface in one garden (Elliott, 2013, 44). Additionally, a full field walk led by the author in 2015 in the field to the immediate east of the villa site after ploughing (the first time in recent memory) found substantial amounts broken roof tile in the top soil together with pieces of Roman glass and painted wall plaster. In unpublished work, Daniels (pers. comm. 17 January 2014) adds that when the adjacent waste-water treatment works to the west of the villa site was built in 1965 (an activity he played a leading role in as a surveyor), a cremation burial and a dressed ragstone wall of Roman provenance were also found, the latter aligning with the flag-floored building found in one of the garden test pits.

Overall, all of the above data indicates a site which, at least in certain phases of its occupation, was comparable in size to the villa estate at Eccles and perhaps even larger.



Figure 65: River-front along the Medway immediately below the Teston villa site. The width of the river today for navigation (with the aid of locks and weirs) is very evident. Roman brick and tile has been found in the northern bank by the author at right. Simon Elliott.



Figure 66: Beginning of excavations at Teston villa site, 2013. The main range runs along this trackway, with the Tonbridge Road to the left and the River Medway right. Simon Elliott.



Figure 67: Tin alloy disc brooch found at Teston villa site. Simon Elliott



Figure 68: Hypocaust channel, bath house adjacent to main range, Teston villa site. Simon Elliott



Figure 69: Re-used ragstone lintel from Teston villa site, river wall at Teston Medieval oil mill. Simon Elliott.



Figure 70: Great Witcombe Roman villa, Gloucestershire, a very useful analogy for the Teston villa given the commonality of design and location. The principal bath house at Teston was located on the far side of the main range. English Heritage.

Wateringbury/ Mereworth/ Nettlestead/ Yalding/ Hale Street/ East Peckham/ Golden Green

Date: Undated.

Type: Unknown.

Site History and Economic Evidence: Moving sequentially upriver from Teston and into the Weald, there is little well recorded evidence of activity during the Roman occupation.

Wateringbury has a single Aureus of Tetricus listed in the Kent HER as being found to the north of the village in the 1970s (at TQ 6973 5506). Meanwhile nearby Mereworth, on the high ground above Wateringbury and Nettlestead, has occupation period pottery, tile and coins listed in the Kent HER at TQ 6650 5323, though with little detail excepting some of the pottery was Samian ware (Kemble, 1856, 403). These finds were associated with a barrow burial though evidence of the latter (apart from some remaining stonework) was lost when the palladian Mereworth Castle was constructed.

Continuing upriver, there is no evidence at all of an occupation-period presence at Nettlestead or Nettlestead Green (a walkover survey and a search for re-used building material having been carried out by the author, together with extensive desk research), despite their prime locations on the Medway. The same story of a Roman absence applies to Yalding, while Hale Street has a single 3rd century Roman coin listed in the Kent HER as being found in a 2004 walkover survey by the Kent Archaeological Metal Detecting Support Unit. Next we get to East Peckham which has a long association with the finding of a two handled Roman vase in the 19th century (reported in *Archaeologia Cantiana* by Payne, 1893, lviii). This was dredged from the Medway between its confluence with the Bourne at East Peckham and nearby Golden Green and marks the furthest occupation period find upriver on the Medway (and at TQ 63 48, though see reference to Great Cansiron in 3.1.4). Most recently however local historian Lawrence (pers. comm. 26 March 2015) in work in preparation has done a study of historic field and road names along the Medway and the Bourne at East Peckham and has identified an area near the confluence of the river and its tributary which features a variety of references to stone, including Stoneham, Stone Pitt, Stoneyground and Estropystone, together with a Cold Harbour (a Saxon name linked with sites featuring former Roman buildings). Arguing that there is extensive evidence of LIA and medieval activity in the area, she reasonably speculates that the stone references might indicate occupation period settlement and riverine activity in this marshy area along the banks of the Medway.

It should finally be noted here that while Hadlow and Plaxtol on Medway tributary the River Bourne feature occupation-period activity, with three villas and an Ightam Stone/ Gault Clay quarry at the latter, they are not included in this list of primary evidence sites given their economic alignment to the north with the nearby Darent Valley rather than south towards the River Medway.

East Malling Villa (at TQ 7033 5696)

Date: 1st through to 4th centuries AD (based on pottery and coin data).

Type: Villa settlement.

Site History and Economic Evidence: This villa site was first located to the immediate east of St James the Great church in 1955 during trial excavations, it then being the subject of a limited investigation by Maidstone Museum (Pirie, 1957, 228). It was next fully excavated in 1965 by Wachter (1965, 257).

Considered here out of sequence given it is located away from the Medway Valley, it is relevant to this research as it occupies a location of strategic importance equidistant between the fords at Aylesford and Barming, sitting on the high ground above the Maidstone bend of the river. In terms of chronological detail, while evidence was found of LIA agricultural activity during the earlier excavation, this went unrecorded at the time and was first noted by Wachter (1965, 257). Three phases of Roman occupation followed in what appears to have been a fine Roman villa featuring painted wall plaster, glass and mosaic tesserae, the site falling out of use in the 4th century (Wacher, 1965, 257).



Figure 71: Artists impression of land wall of Roman London being constructed, late 1st/ early 2nd century AD. Note Blackfriars 1- style vessels carrying loads of upper Medway Valley Kentish ragstone. See below. Tower of London.

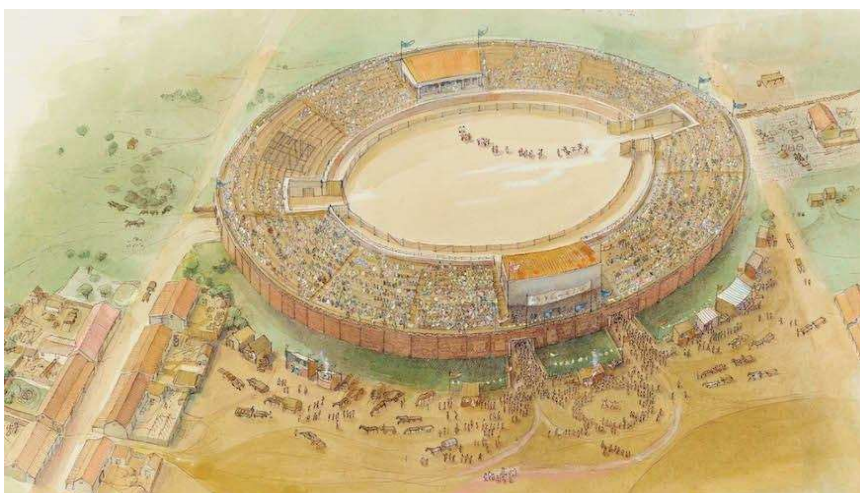


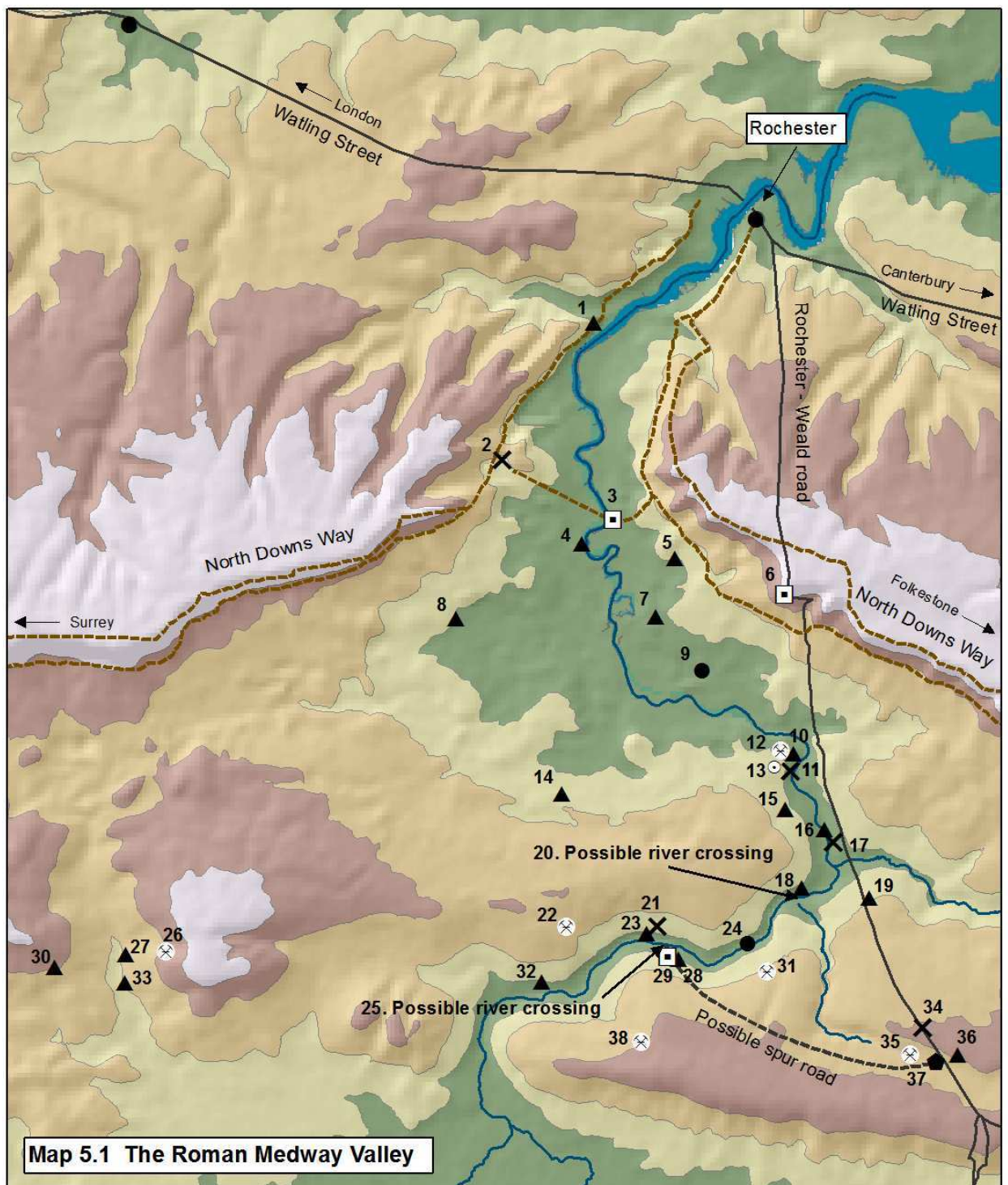
Figure 72: Artists impression of 2nd phase of Roman amphitheatre in London, late 1st century AD, constructed of upper Medway Valley Kentish ragstone. See below. Guildhall Library.

5.2. The Medway Valley Ragstone Quarrying Industry

The metalla ragstone quarries of the upper Medway Valley provided much of the building material for the urbanisation and early fortification of the south and east of occupied Britain (Pearson, 2002, 82a). In the opinion of the author they represent one of the best examples of industrial supply and demand in pre-modern Europe, with a vast industry rising quite literally out of the ground from nothing to cater for those building the new urban environments of Roman Britain, particularly London. In this section I consider this industry in detail, it being a key part of the wider research given its importance to the exploitation of regional natural resources during the occupation. I will specifically reflect on the geology of the stone extracted, discuss why it was so popular as a building material, examine the scale and distribution of its use, and detail the chronology of the quarrying activity. The location of each individual quarry is discussed separately in 5.3 where each candidate site is considered in turn to determine its Roman provenance, while in 5.4 I consider who the workers were in the upper Medway Valley metalla. Meanwhile, the important question about the role of the state and the *Classis Britannica* with regard to this industry, a key feature of the regional Imperial economy (see 2.2.2 above), features prominently in the discussions of Chapter 6.

As detailed above in 2.1, Kentish ragstone sits within the Hythe Beds of the Lower Greensand formation. Fully described in Appendix A, this grey-green limestone outcrops in three regions in the South East, principally in the region of Maidstone (where the best quality stone is found), near Sevenoaks, and at the eastern extremity of the Greensand Ridge where it outcrops in the cliffs near Folkestone. The vast majority of the ragstone used in the Roman built environment originated from the Maidstone outcrop, this being proved through the inspection of numerous examples from across Roman London and the South East (Watson, 2004, 267). Such examination was carried out through petrological analysis using data showing that ragstone from the Maidstone region uniquely features *Trigoniids*-type fossils specific only to this outcrop (Worssam and Tatton-Brown, 1993, 101).

The next question to be addressed regarding the Medway Valley metalla is why ragstone was used so extensively in the occupation-period as a building material as opposed to brick or other alternatives. Betts (pers. comm. 24 October 2012) says that it would have been easier to build in the stone given its local availability and the fact that vast quantities of brick and tile were already being manufactured from locally accessible materials, stretching the availability of the latter to the limit (especially early in the occupation when unfired clay was also being



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- ▲ Villa/Possible villa
- ◆ Bath house
- Temple
- ⊗ Quarry
- ✕ Burial(s)
- ⊙ Coin hoard
- Other

Elevation (mAOD)

- 150
- 100
- 50
- 25
- Below 25

Key	Site	Key	Site	Key	Site
1	Cuxton	14	East Malling	27	Plaxtol
2	Halling	15	Buckland Lane	28	East Farleigh
3	Wouldham/Burham	16	The Mount	29	East Farleigh
4	Snodland Villa	17	S. of the Mount	30	Plaxtol
5	Court Road	18	Florence Road	31	Dean Street
6	Blue Bell Hill	19	Barton Road	32	Teston
7	Eccles	20	Tovil	33	Plaxtol
8	Birling	21	Barming	34	Lockham Wood
9	Aylesford	22	Teston	35	Boughton Monchelsea
10	Allington	23	Barming	36	Boughton Monchelsea
11	Allington	24	Medway Stones	37	Boughton Monchelsea
12	Allington	25	Barming	38	Quarry Wood, West Farleigh
13	Allington	26	Plaxtol		

used in the construction of flooring and unfired walls, Perring, 1991, 63). Pearson (2006, 70) adds that the key factors determining the type of materials used for building during the occupation were economic considerations (for example availability and transportability), suitability (ease of working, durability and similar) and aesthetics, with Medway ragstone meeting all of these criteria as far as the south and east of the province was concerned.

The sheer scale of the ragstone metalla in the upper Medway Valley is particularly striking, with enormous quantities of stone being quarried and then transported to its place of use (this providing excellent evidence for the sophistication of regional market integration). The best example of the output of this intensive industry remains the original late 2nd/ early 3rd century 3.2km land wall circuit of London. Merrifield (1965, 48) estimated the ragstone volume for this original circuit to be around 35,000m³, while Hall and Merrifield (1986, 28) later said the wall would have comprised over one million squared and dressed ragstone blocks with an inner and an outer facing, together with a rubble ragstone core which was then set with mortar. Based on the 100,000 man days estimated to have been needed to build the much shorter 760m wall circuit at the Saxon Shore fort at Pevensey (Pearson, 1999, 102), the author estimates some 420,000 man days would have been required for the Roman land walls of London.

Marsden (1994, 84) also believes that vast amounts of ragstone from the Medway quarries were used in London for the construction of the basilica, forum, at least three public baths (located at Huggin Hill, another at Billingsgate near today's Lower Thames Street and another on Cheapside), the building suggested to be the Governor's palatial residence beneath modern-day Cannon Street, and many other public buildings in London. Bateman (2011, 31) adds the second phase of the amphitheatre in the north west corner of city (see Figure 72 above), saying:

“Rebuilding the main elements of the amphitheatre included the walls around the arena and flanking the entranceways. The new walls were constructed of Kentish *ragstone*.”

As Betts (pers. comm. 24 October 2012) points out in work in preparation, the monumental scale of all of this work and the planning required in advance to supply the vast quantities of ragstone cannot be underestimated. The second phase of London's basilica and forum alone, which date to the late 1st century (Hall and Merrifield, 1986, 10), were the largest single built structure north of the Alps during the occupation. Marsden (1994, 82) believes this level of

societal commitment indicates the involvement of the Procurator in this building programme, including the supply of raw materials (see discussion on the role of the state and the *Classis Britannica* in Chapter 6). It should also be remembered at this point that the ragstone was not just being used for such grand projects but also to facilitate the more day-to-day aspects of the built environment. Examples include the 2nd century town house located at Lower Thames Street which preceeded the bath house there (see above) where ragstone was used as the principal foundation and building material (Rowsome, 1996, 421). Meanwhile, ragstone cobbles were also used as the foundation of the walled mausoleum associated with the discovery of a large oolitic limestone-carved eagle found in 2013 in the Minories outside the Roman Wall to the east (Pitts, 2014, 9). Most recently, two post-Hadrianic fire ragstone-built fine town houses have been found on the eastern banks of the Walbrook by MOLA (Watson, 2015) as part of the Bloomberg excavation.

Upper Medway Valley ragstone can be found across the region, its use as a building material not just restricted to London. Examples include the occupation-period walls of Canterbury (see below), the stone-built walls of Rochester dating to AD 225 (see 5.1.4 above), early Saxon Shore forts such as that at Reculver where the facing of the defences comprised ragstone blocks (Pearson, 2002a, 79), and in many of the villas in the region. This was especially the case in the Medway Valley, examples here including those at Snodland, Eccles, the Mount, East Farleigh and Teston to name a few. Further afield, upper Medway Valley ragstone was also used in the pre-Boudiccan Claudian temple (Houliston, 1999, 163) and 2nd century Circus (Crummy, 2008, 27) in Colchester and the early Saxon Shore fort at Bradwell (Pearson, 2002a, 82), both in Essex.

In terms of chronology, Jones and Mattingly (1990, 217) believed that state-run quarrying in the upper Medway Valley began early in the occupation, within 20 years of the conquest at the very latest, while Pearson (2002a, 82) goes further in arguing that stone was being quarried here from around AD 50. Evidence supporting such an early start includes the Claudian temple in Colchester detailed above (Houliston, 1999, 163) and the Huggin Hill bath house which dates to AD 70 (Rowsome, 1999, 262). Greene (1986, 155) argued that at this early date the geology of southern Britain was well enough understood for limestone and sandstone quarrying from a variety of sources to begin, hence such fine quality building stone appearing in Colchester and London shortly after Claudian invasion. Analogously, examples are abundant of early quarrying elsewhere in occupied Britain, with Hayward (2009, 112)

pointing out the early quarrying for freestone while earlier Legg (1986, 55) highlighted similar extractive industrial activity in Dorset. Here, high quality Purbeck marble was being extracted to dress regional public buildings and to line public baths (for example in Exeter) shortly after the AD 43 invasion (Bidwell, 1980, 11, and Pearson, 2006, 113). All of these examples support Goldsworthy's (2014, 239) hypothesis of a mercantile presence in the South East of Britain well before the Claudian invasion.

Back to the Medway Valley, the ragstone quarrying quickly developed into industrial scale activity to fulfil the booming demand for building stone as the new stone-built urban environment blossomed, and also to facilitate the construction of the region's new villa estates and roads. This demand peaked in the late 2nd and early 3rd centuries when construction began of the region's first fortified wall circuits, the best example here again being the land walls of Roman London. It is the building of this wall that Merrifield et al above use to demonstrate the sheer scale of the ragstone quarrying industry that would have been required to meet such demand.

It is also the walls of London however which are our first indication of a dramatic change taking place with regard to the Medway Valley ragstone quarrying industry, in the form of the later river wall built towards the end of the 3rd century to close the circuit, together with new bastions around the perimeter. Far from the new walls and towers being built with the carefully worked, uniform ragstone blocks evident in the land wall, they were constructed from roughly reworked local materials, re-used from demolished public buildings and mausoleums. The reuse in the river wall of finely detailed sculptured stones depicting classical scenes is well documented by Blagg (1980, 5), who believed that some originated in a monumental arch featuring ornamental screens. Sheldon (2011, 230) also highlights the reuse in one bastion of material from the mausoleum of the province's third Procurator, Julius Classicianus. Pearson (2006, 30) argues that the reuse of materials rather than building with newly quarried ragstone is a manifestation of the ending of the era of major public building in towns in Britain, excepting some limited activity in York (where at least one large public building was built in the later 3rd century) and in Carausian/ Allectan London where another large public building has been interpreted as a possible palace (Williams, 1993, 31) or temple complex (Bradley and Butler, 2008, 9). Even with this latter building however change from the earlier construction regime is evident, it again being built of re-used building material in a similar manner to the river wall and bastions (Rogers, 2011, 96). Similarly, where ragstone

was used for the construction of some of the later Saxon Shore forts, it is evident they are actually built from re-used material from earlier nearby structures (with Richborough a prime example, Fields, 2006, 33).

As is evident above, with re-used material taking the place of newly quarried ragstone, a major change seems to have taken place with regard to the Medway Valley quarrying industry from the mid-3rd century, with the latest requirement candidate for freshly worked stone being the wall circuit of Canterbury dating to around AD 270. Even here the quantity of ragstone used is limited when compared to earlier regional requirements given it is only visible in the context of footings and lower wall facings (flint being the preferred main facing), with the stone also being potentially re-used. After that time at the very latest, no more would enormous quantities of building stone be extracted in the upper Medway Valley and sent downriver to the Thames Estuary (reasons for this change are discussed in Chapter 6). Pearson (2006, 30) says that this is part of a broader picture of quarrying and building in the later provinces and diocese, where such activity by that time is small in scale and one of repair and refurbishment when compared to the intense urbanisation of the earlier period. Everitt (1986, 51) said that in this later, local phase of regional quarrying, one can see the origins of a new local phenomenon in the upper Medway Valley, with the '*great quarries*' of the earlier phase being replaced by much smaller 'stone pits' known locally in more recent times as '*petts*' which catered for local demand.



Figure 73: Artists impression of the river wall and bastions of Roman London being constructed, later 2nd century. The materials used here were not the finely worked pieces of Kentish ragstone, but hurriedly re-worked pieces sourced from demolished public buildings and monuments. Tower of London.

5.3. Where Were the Ragstone Quarries Located?

Moving on to where the ragstone quarries from the earlier, industrial scale period were actually located through to the mid-3rd century, the below review of candidate sites should be seen in the context of them sitting within a densely settled industrial landscape featuring the quarries themselves, supporting infrastructure including iron manufacturing, elite and other settlement, agriculture and an integrated transport infrastructure.

Historically, the association of this region with ragstone quarrying during the occupation has its roots in at least the antiquarian record, if not earlier (Robertson, 1883, 68). The identification of the specific quarry sites has long proved problematic however, with to the author's knowledge no detailed attempt being made in this regard until my own research was set in train. The main issue has been the longevity of operation of the quarrying sites providing accessible and good quality stone, with for example in a Medway Valley context ragstone continuing to be extracted from some quarries at various stages long after the occupation, thus destroying any direct evidence of Roman activity. This is an issue with Roman quarries across Britain as Russell (2013b, 1) explains:

"In Britain...analysis of built structures clearly indicates where stone was quarried despite the fact that later activity, especially in the Medieval period, has largely eradicated all traces of ancient quarrying."

Such a problem with the Medway Valley quarries is detailed by Goacher (2012, 12), while Pearson (2006, 45) also highlights the issue of the modern re-use of quarries for landfill, this certainly being the case for the section of the Dean Street quarry detailed below closest to the River Medway. Other regional quarries, particularly that at Boughton Monchelsea, have had data from occupation-period quarrying activity obscured by later settlement in the quarry bottoms, though the flooding of quarries for recreational use or to serve as reservoirs does not appear to be an issue in a Medway Valley context.

Despite such issues I have persevered in my search for the quarries using many kinds of data, in the first instance starting with a review of the 1797 OS maps of Boxley, Maidstone and Addington to identify industrial scale quarries which by that time were clearly extinct and overgrown (and in the case of Boughton Monchelsea with settlement beginning to appear within its base). With the candidate quarries thus identified, I then developed a methodology to test their likely Roman provenance. This comprised the following:

- Appropriate quarry forms.
- Proximity to villa and non-villa settlements and other industrial sites.
- Proximity to occupation-period transport infrastructure, including roads and riverine structures.
- Proximity to other sites of archaeological activity including cemeteries, burials and coin hoards.
- Analogy from elsewhere in the Empire.

Specific comment should be made here in particular with regard to the correlation between the candidate quarries and the villas of the upper Medway Valley. In her definitive review of rural settlement in occupation-period Kent, Blanning (2013, 195) says of these villas that there is little relationship between these sites and the most fertile agricultural soils in the valley. Further, while some are associated with a change in the bedrock which would have promoted agricultural diversity (as with the villas along the Holmesdale elsewhere in the county, for example at Thurnham, Foreman, 1999, 3), others are not. These include the villas at Allington and East Farleigh, while those at Florence Road/ Bower Lane in Maidstone and at Barming are only marginally linked to a change in bedrock. Therefore something else is in play here, which I argue below is an association with the extractive industries exploiting natural resources.

Based on the above wider forms of data, and with the additional support of personal communications from local people with expert knowledge in various fields, I now list each candidate quarry in turn as one heads upriver. At 5.3.6 I then consider the provenance of each. To provide context when deliberating the sites, analogously each of these quarries (if proved to be Roman) would have been of the scale of Peacock's manufactory means of production of pottery in the Roman world (1982, 10), also having parallels with his military and official modes of production.

5.3.1 Allington Quarry

This quarry is located actually on the modern tidal reach at TQ 7446 5792, to the immediate west of Allington Castle. Its area based on the 1797 OS map of Boxley, at which time it was extinct and overgrown, was 61,600m². This quarry was later reopened, to be joined by three others in the immediate vicinity, the area continuing to occasionally provide ragstone locally today. For example, current Allington Castle owner Sir Robert Worcester (pers. comm. 25

March 2012) explains that when building a tennis court adjacent to the Castle recently some 3,000 tonnes of ragstone had to be removed simply to create a level 34m by 17m platform, some of this fine quality stone then being used to repair the Castle.

Allington is often cited as one of the main sources of quarried building ragstone during the occupation (Pearson, 2002a, 79). Sadly, physical evidence of occupation period quarrying is not evident today given that the antique quarry was later reopened, but supporting data suggests a significant Roman presence including the location in the immediate vicinity of a Roman villa settlement, coin hoard and burials, all detailed fully above in 5.1.4. A local tradition also talks of the finding of a Roman 'village' associated with the ragstone quarrying, though there is no data to support this in either the antiquarian record or the HER. Anecdotally however, one can reasonably speculate that as this is the most accessible site to extract ragstone in the Medway Valley (it outcropping naturally and being on the tidal reach), it would have been one of the first exploited in the occupation.



Figure 74: 1797 map of Boxley showing the antique Allington quarry, overgrown and extinct. British Library.



Figure 75: Same view, Google Earth May 2016, Roman quarry still overgrown with industrial estate built into base of subsequent modern quarry at left. Google Earth.

5.3.2 Boughton Quarries

The next major site for consideration is Boughton Quarries in Boughton Monchelsea, above the tidal reach. Again extinct and overgrown on the 1797 OS map of Maidstone (by which time settlement is already evident in its base), this quarry has an area of 54,600m². Reflecting the fine quality ragstone outcropping here along the valley of the Loose Stream, quarrying was restarted in the area in the 19th century with the Brishing, Middle and Furfield Quarries being opened to the east of the original extinct quarry and Beresford Quarry to the west, stone extraction continuing here until the 1930s. Boughton Quarries itself was not reopened however and the later quarries were evidently much lesser in scale.

Physical evidence of occupation-period quarrying in Boughton Quarries is provided by the vast sheer faces and extraction terraces evident in the pre-modern workings (some 300m in length), already overgrown and settled as detailed above by the later 18th century. Further, as set out in 5.1.4 above, there are many nearby sites of Roman provenance, including villa and non-villa settlement, the famous Lockham Wood walled cemetery and the equally famous remote bath house. Meanwhile, in terms of occupation-period transport routes, the Wealden road from Rochester to the Beauport Park iron-working site actually bisects the string of ancient and modern quarries here, with its modern manifestation in the A229 being called the Loose Road. Intriguingly, where the original route of Roman road crosses the Loose Stream via a ford, the stone marker detailed above in 5.1.4 exists which may date to the occupation.

Traditionally, the wider region which runs up to and over the Coxheath into the Weald is known as the Quarry Hills (this pre-dating the opening of the later quarries, Hastings, 2000, 9), and there is much local association with ragstone quarrying during the occupation. An example is to be found in the official history of St Peter's church in Boughton Monchelsea which speculates that it is located on the site of a Roman temple (though with no provenance), while Hastings (2000, 9) says in the official Parish history that:

"In the absence of agrarian expansion, most wealth in Boughton in Romano-British times seems to have come from exploitation of the ragstone quarries running from Brishing towards Loose...most Romano-British remains in Boughton are presumed to be connected with the quarrying of ragstone."



Figure 76: Boughton Quarries on the 1797 Ordnance Survey map of Maidstone, at centre. Not only antique, overgrown and extinct, but with settlement in its base. British Library.

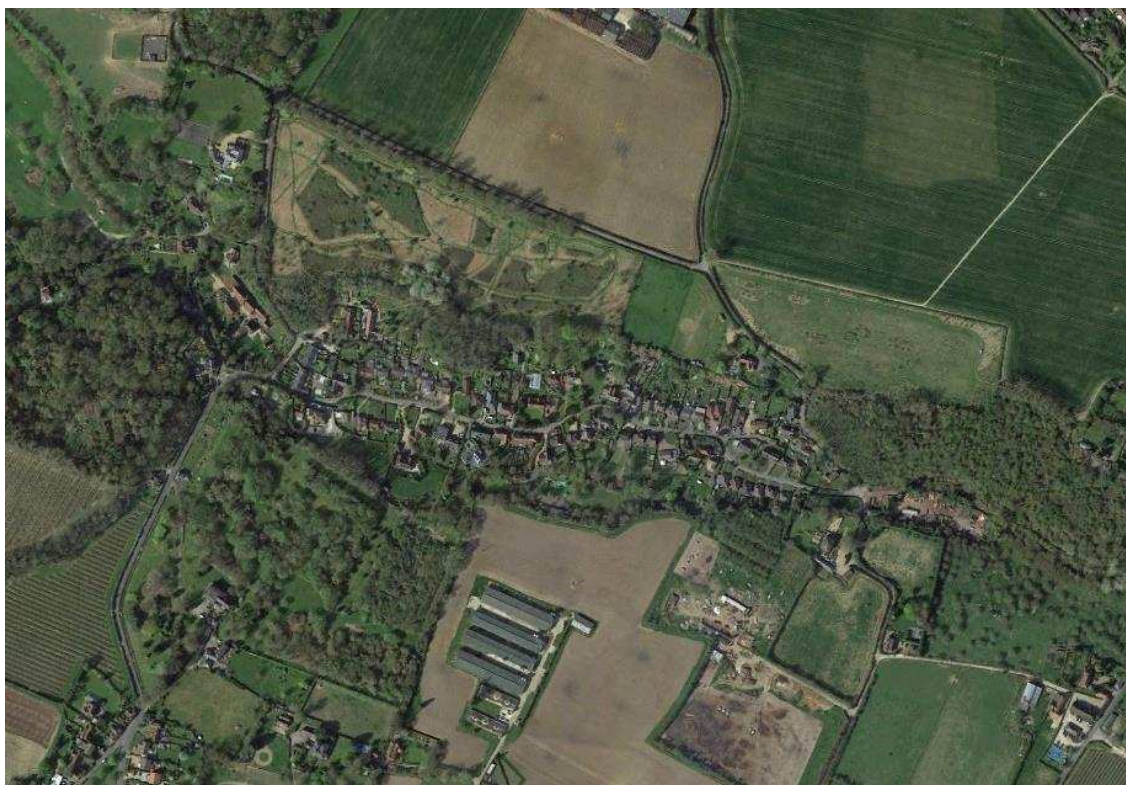


Figure 77: Same view, Google Earth May 2016, with settlement in quarry base greatly expanded. The Boughton Quarry was never re-opened. Google Earth.

One particular question of interest with regard to quarrying at Boughton Monchelsea during the occupation is how the stone was actually transported to the Medway and thence to the tidal reach of the river. Following the hypothesis that riverine transport would have been the most ergonomical way of transporting such heavy materials (see 2.5 above and 5.5 below) I have examined whether there is any chance that the Loose Stream was usable in this context but, to my mind, even with significant riverine hydraulic infrastructure this would not have been practical as it is naturally too shallow. We are therefore left with the use of a roadway down the steep hillside to the Medway at Maidstone. A local tradition has it that there was a Roman road, unrecorded by Margary, specifically built for this purpose, traversing Loose village before joining the modern line of Postley Road and then on to Maidstone. However, local historian and KAS Honorary Press Officer Paul Tritton (pers. comm. 18 January 2013) takes a different view, saying:

“It is possible that wagons were used to carry stone to what is now Salts Lane, Loose, where the valley narrows and the stream flows through the centre of Loose, and then along the south bank of the stream (across what is now Brooks Meadow) to what is now Kirkdale - a track that connects to various roads and footpaths that lead on to Tovil and the Medway (including Postley Road). However, the valley in Loose was probably very marshy in Roman times and I do not think there's evidence of an ancient roadway suitable for heavy wagons. I conclude therefore that the stone would have been carted from the quarries to where the Roman Road (the modern A229) crossed the Loose Stream and from there along the Roman road to Maidstone.”

Such a route would have engaged with the River Medway in close proximity to the villa at The Mount (see 5.1.4 above), suggesting a further association between ragstone quarrying and elite settlement.

5.3.3 Dean Street Quarry

The next quarry as we move up the river valley is that at Dean Street, the roadway which links Heath Road in Coxheath (the high ground separating the Medway Valley with the Weald) with Tovil Road on the outskirts of Maidstone (and adjacent to the Medway). Again above the tidal reach of the River Medway, the quarry is centred at TQ 7450 5334 and runs parallel to the road, beginning just below Coxheath and then running for an impressive 2.6km down to the Medway by which time the gradient is around 1:40. It has a striking quarry form,

being long and narrow (with a maximum width of 166m wide at its head, though widening out to 255m as it approaches the river), and as can be gathered given its length has a huge area, this being 356,400m².

This enigmatic site, once again extinct and overgrown on the 1797 OS map of Maidstone, already had local notoriety by the time Coles (1839, 126, see 5.5.3 below) was writing his early 19th century guide to Maidstone, he commenting in a bespoke section on its length and steep sides and noting its puzzling lack of water. In the 20th century the quarry was famous in geological circles for the then readily accessible faces of ragstone of varying quality which were visible along its length down to a depth of 37m (Daniels, 2015, 6), though in recent years this has been limited to just one face adjacent to Passmore Way in Tovil given the reuse of much of the site nearest the river as the Maidstone municipal rubbish dump.

Known locally as ‘The Roman Quarry’, the site was brought to the attention of the author by a local farmer who was convinced of its provenance as a Roman site, and separately but contemporaneously by former KARU archaeologist Howard Davies (pers. comm. 19 May 2010) who was equally certain of its Roman heritage based on his own research. Data to support the occupation-period provenance of the quarry comes in a variety of forms, for example the long quarry profile with its impressive sheer faces which have clearly been worked on an industrial scale. In fact scale is the first determinant hinting at its Roman origins. Darvill and McWhirr (1982, 137) point out that while quarrying was in evidence in Britain before the occupation, the magnitude of operations increased dramatically after the arrival of the Romans. In this context the Dean Street site would be the ultimate example given its huge size. It is certainly much bigger than previous claimants to being the largest occupation period quarry in Britain such as the ‘huge’ 0.75km long Corallian Limestone quarry located in 1988 at Blunsdon Ridge near the occupation-period site at Abbey Meads in northern Wiltshire (Walters, 1988, 8). The Dean Street quarry’s potential to be of great significance to the wider study of industry in the Roman Empire is also evident in Mattingly’s (2011, 170) comment that the main opencast gold mine at the Las Medulas mining complex in north western Spain was, at 2.5km across, one of the biggest preindustrial man-made hole on the planet. The Dean Street site is bigger (at least in length), and in terms of human endeavour it can perhaps be spoken of in the same terms as Hadrian’s Wall (where by way of comparison the average quarry, such as that at Combrag Wood in Cumbria, was less than

0.5kms long), the Antonine Wall, the Foss Dyke and Car Dyke as a monumental example of Roman engineering and industrial expertise and enterprise.

For hard data supporting the Dean Street quarry's Roman origins there are a number of immediately adjacent occupation period sites, for example the '*Roman foundations and coins*' detailed in the Kent HER (number TQ 75 SW 251) adjacent to Harps Wood to the immediate east of the Dean Street quarry. Found in 1860, this site is now visible as a crop mark on the May 2015 Google Earth pass (at TQ 7481 5242) and also on the recently released EA LIDAR imagery of the Medway Valley and appears to show a multiple room building of similar design to a Roman barracks. An investigation is planned in the near future. Meanwhile, to the immediate west of the quarry at Pimpes Court (TQ 7535 5275, detailed under the Boughton Monchelsea 'Remote Bath House' entry in the site list at 5.1.4) Samian ware, cinerary urns and other material culture finds have also been located (Taylor, 1932, 113). Most recently the Gallants Lane potential occupation-period iron-working site has been located to the west of the quarry, this detailed above in 5.1.4.



Figure 78: Lower end of the Dean Street Quarry on the 1797 Ordnance Survey map of Maidstone, at left (Loose Valley at right). Antique, overgrown and extinct, with arable and woodland in its base. British Library.



Figure 79: Same view, Google Earth May 2016, with the lower end (where it significantly widens) of the quarry now in use as the Maidstone municipal rubbish tip. From its head this quarry is 2.6km long. Quarry wood quarry to the left off picture, Boughton Quarries to the right off picture, River Medway top left. Google Earth.



Figure 80: Milestone/ grave marker, found along the length of the Roman road linking the Dean Street quarry with the Barming ford/ East Farleigh villa. Simon Elliott.



Figure 81: Rim of Gauloise 4 amphora from burial group along Dean Street Quarry road. Simon Elliott

Meanwhile a further important piece of data in terms of physical evidence comes from the author's location of the Roman road detailed above in 3.5 which, at 3km long, specifically links the quarry to the East Farleigh villa and Barming ford (Elliott, 2013, 40). Clearly visible (at TQ 5735 5219) leading towards the Medway from the Horseshoes pub and stables situated on Dean Street, the road has an agger partly covered by a substantial and ancient hedge line (which is incorporated into Fright Wood on the 1797 Addington OS map) and runs across Gallants Lane (the site of sepulchral burials, see 5.1.4 above) into Kettle Lane, from where it descends along a shallow slope to the river. Along this length of road the author has additionally located a milestone or grave marker and evidence of further occupation-period burials (again, see 5.1.4 above). In a recent and yet to be published investigation, KAFS' Wilkinson (pers. comm. 20 May 2011) has located the edge of the agger of this road covered by the hedge line and has also identified cartwheel rut marks on some of the exposed stones from the original road, while additional stones from the road featuring rut marks have recently been found through a walkover survey exercise by the author. Analogously the Blunsdon Ridge quarry also features an associated Roman road with rut marks on some of the stones (Walters, 1988, 8).

Next, research is now being carried out into another site which would link the quarry to another elite settlement, this time a potential occupation-period bridge crossing at Tovil (Elliott, 2013, 40, and see Tovil entry in 5.1.4 above) which would link the Dean Street quarry at the point it meets the river to a roadway on the opposite bank leading to the Florence Road/ Bower Lane villa settlement in Maidstone. In this context a strong case can be made that either, or both, the East Farleigh villa (featuring the strongest evidence) and the Florence Road/ Bower Lane villa were home to the elites who ran the Dean Street quarry (especially given the weak agricultural links to the location of these villas, Blanning, 2013, 195, see 5.3 above).

Most recently however, a key piece of physical evidence providing hard data for occupation period quarrying at the Dean Street site has been discovered by the author in the form of Roman stonemason tool marks on the only remaining section of exposed antique quarry face, detailed above (see Figure 87). This is next to the residential car park of Rockwell Court off Passmore Way in Tovil (at TQ 7523 5420). Here can be found regular chevron-shaped markings which Wilkinson (pers. comm. 28 July 2015) has identified as being Roman, this published here for the first time. Further research suggests they were made by masons using either a bull-nosed or flat-headed chisel (Blagg, 1976, 158), though Hayward (pers. comm. 4

August 2015) says they may actually be marks placed by the mason to guide the extraction of the stone (he also emphasizing the accuracy of the chevrons and commenting on the skill needed in this regard on such a hard stone). Such occupation-period mason's marks are unique in Kent, though by way of analogy such chevrons appear on quarried Roman stone blocks examined by the author at Roman sandstone and limestone quarry sites in Paphos in Cyprus (see Figure 88), and also on imagery provided by Blagg of stone blocks from the east gate of the Roman fort at Chesters in Northumberland (1976, 173, see Figure 89).

Meanwhile, in an earlier bid to find supporting data at the Dean Street site, three auger holes using a manual 2m augur were drilled into the valley floor by the author in 2009, one at each side and one in the centre (the latter at TQ 7433 5220), with all being 100m from the head of the quarry. Those at the side revealed very heavy clay loam to a depth of 1m before hitting solid rock. That in the centre had the same composition down to 2m, again then hitting solid rock. To ensure that this latter result was not a unique event two further holes were drilled, 5m north and south off centre, with both featuring the same result. These findings match those of the more recent 2012 auguring exercise of Spencer (2013, 47) further down the quarry (at TQ 7474 5320), also using a manual 2m augur, he also reporting the concaved nature of the valley floor. The author believes that the auguring findings are indeed evidence that it was an occupation-period quarry, given the extensive quantities of alluvial hill wash which have accumulated in the valley floor. Additional confirmation of the presence of this deep layer of alluvium comes from Ward's (1999, 1) report for CAT on the 1999 archaeological watching brief at Tovil Mill where the Dean Street quarry descends towards the Medway, he reporting that within a 1.7m deep observation trench:

"...brown clayey loam was...visible. This latter soil was probably not made ground and may consequently be the result of hill wash..."

Finally, additional support for the interpretation of the Dean Street site as a Roman quarry could also be provided if the 'Medway Stones' detailed in 5.1.4 are ultimately proved to mark the location of an occupation-period wreck carrying worked stone, the Dean Street quarry meeting the river almost at the point where the stones were found.

While there is little doubt that the Dean Street site featured major quarrying activity, there is some debate about whether it was purely man made or whether the site was an unusual natural feature which was exploited from the occupation onwards for its readily available ragstone. To facilitate this debate the author helped organise a visit to the quarry by a large

gathering of geologists and archaeologists in May 2010, with the resulting opinion being divided between the man made and the natural-but-exploited interpretations. In personal communications at the time of the visit KARU's Davies (pers. comm. 21 May 2010) held to the belief it was purely man-made, with Southampton City Council Archaeology Unit manager Russel (pers. comm. 21 May 2010) contemporaneously explaining that:

"It is unusual in three aspects in having no obvious stream or river to have carved it out, being very straight, and having a vertical face at its head. Other natural features of this type in the area have flowing water, a meandering form (the Loose Valley for example) and a sloping head."

UCL's Pope however, in conversation with the author, argued at the time for the alternative view, saying (pers. comm. 21 May 2010) that:

"In my opinion the valley itself is natural. That does not rule out stone extraction from specific locations within it, but the feature itself I believe is a natural valley and its distinctive shape a product of the unique geology of the Medway ragstone."

Most recently, in an in-depth study of the site to determine its Roman provenance, Spencer (2013, 55) has concluded that it is actually a rare post-glacial natural feature which has been extensively exploited for ragstone quarrying from the occupation onwards (this explaining the unusual quarry form). He says:

"The gentle dish-shape of the rock surface of the valley bottom, together with the contour pattern at the head of the valley suggests that the original valley feature was almost certainly carved out by a periglacial stream formed during the last Ice Age, subsequently becoming a dry valley once the permafrost conditions thawed."

He adds that another option for the natural creation of the quarry would be cambering whereby a heavier layer of later exploited ragstone sat above an original plastic layer of clay which was squeezed into the Medway valley below. However the site was created though, Spencer (2013, 55) is clear that it was then heavily quarried, he saying:

"There is extensive evidence of quarrying along the entire valley which has widened and steepened the valley sides."

He has identified three distinct periods of activity in the quarry. These are:

- A modern phase in the 1930s (with a focus on the lower part of the valley near the river) which was industrial in scale and removed entire seams of ragstone.
- A 19th and early 20th century phase which was much more localized in scale.
- Finally, a pre-18th century phase when once again extensive industrial scale quarrying is evident.

Spencer believes (2012, 55) that the monumental scale of the quarrying carried out in the pre-18th century and earliest phase was only possible in the occupation period as it is too vast in scale and enterprise to be medieval. As evidence of this scale he says that for each 1m thickness of stone removed from a given seam, some 60,000 tonnes of ragstone and associated hassock would have been produced.

The author is in agreement with this latter interpretation, with the Dean Street quarry being by some way the most important in the sequence of ragstone quarries in the upper Medway Valley during to the occupation.

5.3.4 Quarry Wood, West Farleigh

The next major quarry in the valley sequence is that at Quarry Wood where Heath Road hits the head of the Ewell Valley in West Farleigh (the quarry located at TQ 7194 5193). This enormous antique quarry, once more above the tidal reach, was already extinct by the time the 1797 Addington OS map was created, its base covered in ancient woodland. With an area of 215,000m² it is the second largest in the sequence of upper Medway Valley quarries after the Dean Street quarry and is called Quarry Wood on the OS maps from the 1870s sequence onwards, though it remained extinct.

Once again scale and the impressive quarrying terraces (some over 500m in length) indicate an industrial scale of operations in the pre-modern era, while in terms of hard data the site sits within the same landscape of Roman occupation as the Dean Street quarry, it being located just above the Roman road connecting the Dean Street site to the East Farleigh villa and Barming ford. The Gallants Lane potential iron working site detailed in 5.1.4 is also close by, with the nearest likely cinder field only 200m away.

Ragstone quarried here would have been carried the short distance down the Ewell Valley to the Medway for onward shipment. Today the quarry is a nature reserve managed by the Kent

Wildlife Trust and is listed as a Regionally Important Geological Site (RIGS) given that exposed ragstone cambering is still visible in the quarrying faces.

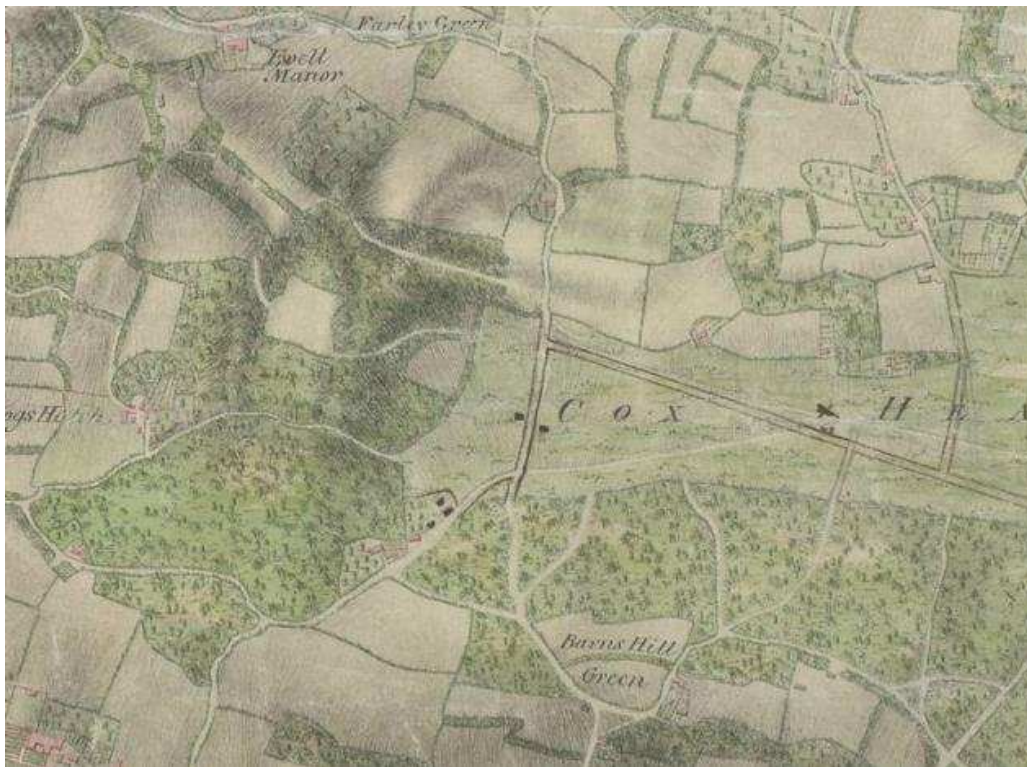


Figure 82: Quarry Wood quarry on the 1797 Ordnance Survey map of Addington, at left of the very straight east – west road at centre. Antique, overgrown and extinct, featuring woodland in its base. British Library.



Figure 83: Same view, Google Earth May 2016, with the quarry still heavily wooded. Google Earth.

5.3.5 Teston Quarry

Moving upriver again, the next and final quarry reached is that at Teston (at TQ 7045 5425) which, by the time of the 1797 Addington OS map, was fully extinct with a trackway meandering northwards up its length towards Barming Heath, with fish ponds dug into the base of its southern extremity to supply nearby Barham Court country house. Again above the tidal reach, it has an area of 35,830m².

The quarry's occupation period origins are identifiable once again by the scale of the sheer faces and extraction terraces (some 700m in length) in the pre-modern workings, and analogously due to its close resemblance in form to the Dean Street quarry with which it shares a similar geology and hence shape. It also shares with the latter the close association between the quarry and a nearby villa, this time the very grand 1st through early 5th century example at Teston less than 1km away and which is detailed in 5.1.4 above (Elliott, 2013, 40). Additionally, between the quarry and villa here there are a number of occupation-period burials detailed in the HER. These include that at TQ 70 54 found in 1973, featuring a mid-2nd century cremation burial in a Patch Grove Ware jar which included Samian ware pottery. This burial site is 500m away from both quarry and villa settlement as one heads down the slope of the Medway Valley from the former to the latter.



Figure 84: Teston quarry on the 1797 Ordnance Survey map of Addington, running top left to bottom right. Antique, overgrown and extinct, featuring arable in its base. British Library.

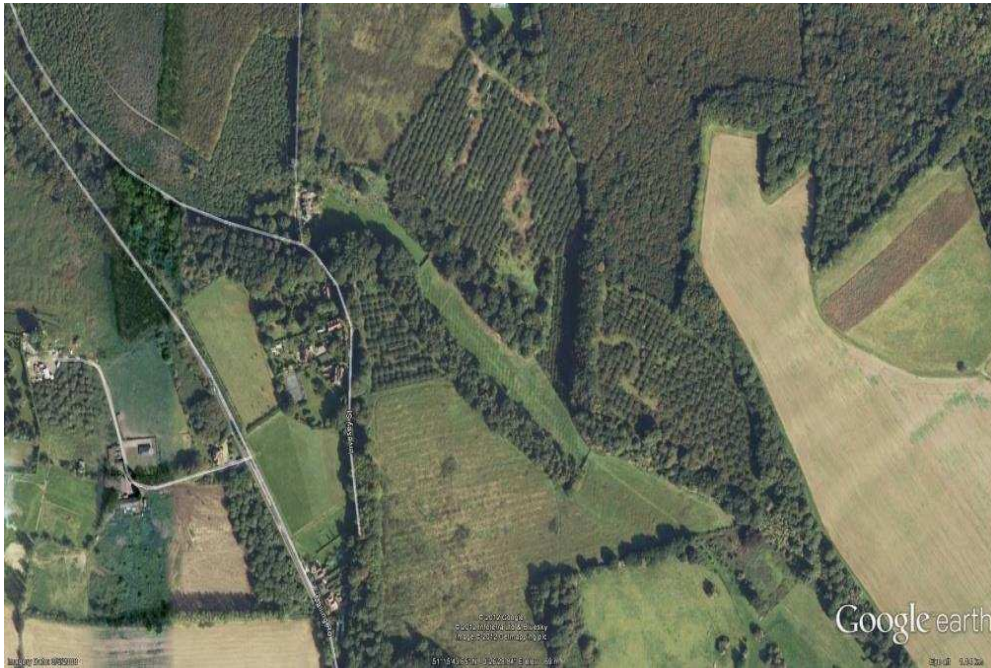


Figure 85: Same view, Google Earth May 2016, Teston off screen at centre bottom. Google Earth.

5.3.6 Short Consideration of the Evidence

The starting point for this consideration is that, as set out above in 5.2, we factually know that the ragstone used in the occupation to help construct the built environment in Roman London and elsewhere in the South East definitely outcropped in the upper Medway Valley. The question is therefore not whether it was sourced from here, but specifically where from? In that regard, and based on the data set out in 5.3.1 through 5.3.5 above, I believe that a very strong case can be made that the Boughton Quarries, Dean Street quarry and Quarry Wood have Roman provenance, this especially the case given they were all set within what was clearly a densely settled occupation-period landscape featuring elite and other settlement, other industrial sites and with transport infrastructure evident both in terms of roads and the River Medway (illustrating the regional level of market integration). Similarly I believe that Allington Quarry and Teston Quarry were also likely Roman quarries, though I acknowledge that the data in both the latter cases is slightly less in quantity and nature.

A final point to note here with regard to all five quarries is that during the occupation all would have been above the tidal reach of the river (see 5.1.3 above, especially with regard to Allington Quarry which is on the modern tidal reach), where without riverine infrastructure (as I argue existed during the Roman period, see 5.5.2 below) the Medway would have been

unsuitable to support such large scale industrial activity and associated settlement. Indeed, in the modern era such riverine infrastructure did not exist until the later 18th century at the very earliest and was associated with the opening up of navigation on the upper Medway by the Medway Navigation Company (see 5.1.3 above). I believe therefore that given the scale of the quarries discussed here, this fact further adds to the data set out above locating them chronologically to the Roman occupation.



Figure 86: Stonemasons tools, showing the wide range used by both skilled and unskilled workers in the Roman metalla. See section on work force below. National Museum of Cyprus, Nicosia. Simon Elliott.



Figure 87: Close up detail, marks made by Roman flat-headed chisels, exposed section of Dean Street quarry. Roman metalla in action. See section on work force below. Simon Elliott.



Figure 88: Roman quarry face with chevron-shaped stonemason tool marks evident, sandstone quarry in Paphos in Cyprus.

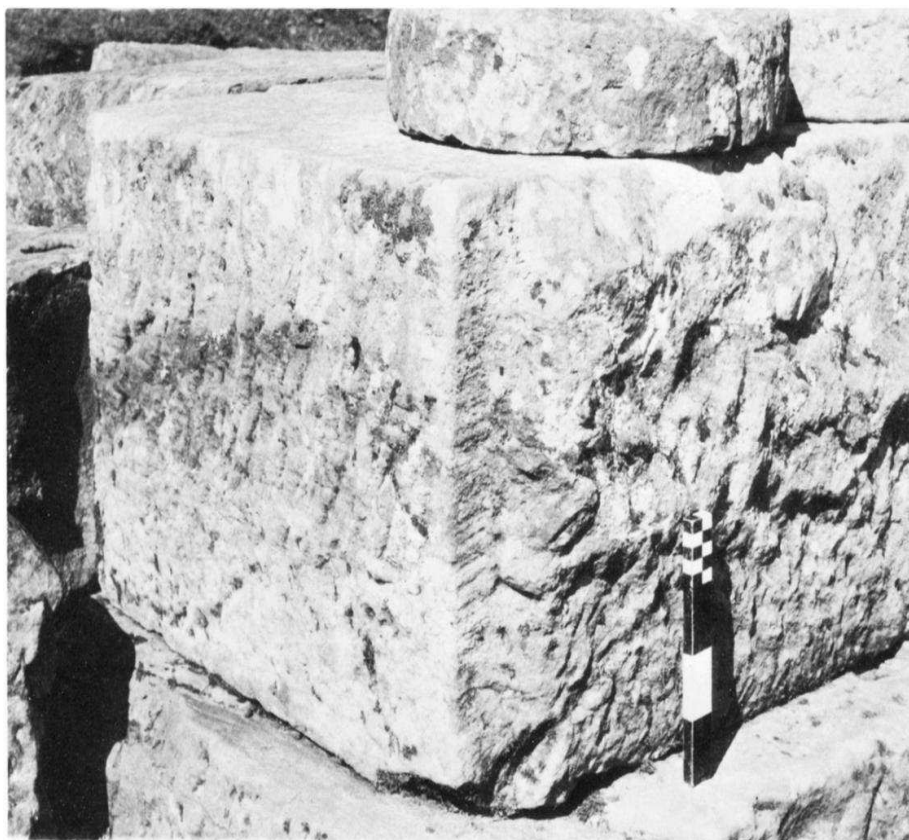


Figure 89: Worked stone blocks, Roman fort at Chesters in Northumberland, with chevron-shaped stonemason tool marks evident.

5.4. Who Were the Workers in the Medway Valley Ragstone Quarrying Industry?

Given the close parallels in an industrial context between the metalla in the Medway Valley and that in the eastern/ coastal region of the Weald, one would expect that the workforce structure would also have been similar, with organization along comparable lines (note that the different settlement patterns between the two regions and the impact of this on interpreting the available data in the context of their role in the Imperial and provincial economies is discussed in full below in 6.1.3 and 6.1.5).

At the top once again would be a procurator metallorum, perhaps the same individual in charge of both metalla as discussed above in 3.4. Directly below him would again be his staff tasked with the actual management of the quarrying and all associated activities, including more junior procuratores, equestrians, freedmen and the military personnel seconded by the Governor. These middle-ranking officials fulfilled a variety of roles, for example the philosophus in charge of transport, the officinator tasked with running a specific individual quarry, and within each significant quarry the probator in charge of selecting the best blocks (Pearson, 2006, 40).

Below these senior officials, once again there were a range of options available to directly manage the metalla operations, ranging from the state chain of command continuing downwards to carry out the work themselves (possibly in this case in the form of the Classis Britannica, see discussion in Chapter 6), through to all the work being outsourced to civilian contractors (though again all would have reported upwards to the procurator metallorum). Finally, looking to those who carried out the physical ‘coal face’ work itself (whether skilled or unskilled), we again find semi-autonomous individuals, groups of freedmen, indentured workers from the local population operating under imposed munera and forced labour (criminals and slaves).

Within this broader picture of the workforce in the occupation-period Medway Valley ragstone quarrying industry, we are fortunate that there exist numerous analogies from state-run quarrying enterprises across the Empire that help paint an even more detailed picture of how these administrators and workers would have experienced their lives at all levels.

Starting with the administrators below the level of the procurator metallorum and his team, there are many examples of the state carrying out the activity itself through the use of the military, and similarly of the state subcontracting the work to private contractors. In the case

of the former, Hirt (2010, 329) says that archaeological data from the huge Roman marble quarries at Simitthus in North Africa shows no sign at all of any sub-contracting, with the state officials having firm control of operations. By way of analogy, the scale of the upper Medway ragstone quarrying industry (and to a lesser extent the iron industry in the coastal/eastern region of the Weald) seems to be a directly comparable case here (this being factored into the discussion regarding the role of the *Classis Britannica* in Chapter 6).

In the case of the latter, Russell (2013a, 47) provides a useful analogy in the marble quarries at Dokimeion and Teos in Asia Minor and at Chemtou in Tunisia. Here, unused blocks have been found with the inscriptions of individual *rationarii* (account holders) who would have been operating under *locatio conductio operis* contracts to meet contractual obligations to the state. Meanwhile, using the exploitation of metal resources as another analogy, we can also refer to Alba Iulia in modern Romania where epigraphic evidence on monuments and wax tablets indicates that the state engaged private quarrying companies to work on its behalf at the large gold mining complex there, a site which attracted specialists from Illyria to Dacia (Hodges, 2014, 55). Greene's (1986, 146) review of Roman gold mining in Spain also details a consensus of academic thinking in favour of sub-letting in that geography to smaller leaseholders, though to my mind the massive scale of operations at Rio Tinto may have been too great for such a complex sub-letting exercise, and might have needed direct control by the state.

Whether the administrative work was carried out directly by the state or outsourced, from a phenomenological perspective Wadi Umm Wikala in Egypt provides another useful analogy. Spencer (2013, 17) explains that here operations were run from a *principia* building similar to that found in many Roman fortresses which would have managed the on-site *officina* workshops/ studios detailed below. Other buildings at Wadi Umm Wikala included a shrine or temple, a building featuring a cistern and a *hydreuma* fortified well. We can add to this in a Kentish quarrying context a remote bathhouse such as that argued for Boughton Monchelsea (see 5.1.4 above).

Moving below the administrative level to the workforce, Greene (1986, 148) said that skilled workers would have been attracted to the quarrying enterprises because of the profits to be made, especially at the larger state-run sites. There were lifestyle perks to be had also, with insight here provided by the *Vipasca* tablets which detail the contractual aspects of the leasing arrangements in the Spanish mining industry. Greene (1986, 148) said in this regard that the

commercial emphasis of such arrangements gives the impression of striving to offer essential amenities to the skilled workers as a means of making such a commercial undertaking attractive, including bathing facilities.

Pearson (2006, 67) explains that expert masons would have been much in demand, with many able to afford funerary memorials or sarcophagi. An example would be the stone worker Priscus who had an altar dedicated to his memory in Bath and who, intriguingly, appears to have originated in Chartres in modern France, this illustrating the distance skilled craftsmen would travel for employment (Pearson, 2006, 67). Another analogy would be the mining industry in Galicia where inscriptions indicate workers originated from across the peninsula (Mattingly, 2011, 170). Skill was certainly required by part of the workforce, at least to work the quarried stone before transportation, with both Greene (1986, 152) and Blagg (2002, 8) saying that considerable preparation was carried out at the quarry site itself, if only to save weight. This is certainly indicated by the 'Medway Stones' detailed in 5.1.4 above which, as blanks, were part finished. Similar insight into the agency behind this skilled activity is provided by the ragstone coffins found at the Roman cemetery at Keston near Orpington. Mynott (1978, 1) detailed their fine quality, with the specimen found in 1938 having a separate coffin and flat lid, each carved from a single large piece of ragstone. She speculates that, given the quality of the stone, an origin in the Maidstone area is likely and says that such goods would have been made to order as rough outs which were finished at their place of use. In this case, given an Upper Medway origin, the 0.5 tonne blanks would have been transported down the Medway, up the Thames Estuary and then up the River Cray before a short over-land journey to Keston.

Russell (2013a, 47) says that there was a clear division within the quarries between *caesura* workstations where the stone was actually cut and *officina* workstations where the cut stone was then part finished. Within each quarry there would have been multiple examples of both, with the *officinae* able to order up stone from a variety of *caesurae* cutting different qualities of stone. He uses the example of the marble quarries at Dokimeion where inscriptions have been left at some of the *officinae*. Interestingly, the inscriptions also show that the various *officinae* had an association with the specific destination of the stone they were working on. Thus at Dokimeion one has an *officinae smyrnaiorum*, preparing materials for Smyrna, with other *officinae* evidently preparing materials for Ephesos and Nikaea. Meanwhile, Dworakowska (1983, 165) reminds us of the *probator*'s overseeing workstation, maintaining

quality control in the quarry. She cites as evidence data from worked stone at the Marmorata Imperial marble working yard in Rome, where some blocks have a mark of approval and some a mark of rejection from the probator. We can use these analogies to phenomenologically consider the Dean Street quarry in Kent during the occupation through to the mid-3rd century AD, with perhaps an officinae londinium ordering and preparing cut stone for use in London and an officinae cantium similarly working on stone for use in eastern Kent. In both cases, once signed off by the probator, the stone would then be shipped for finishing at its destination.

The skills required by the workmen operating in the caesura and officina is evident in the range of tools newly available to the workforce compared to pre-occupation period quarrying. Specific types included (Greene, 1986, 151):

“...a comprehensive range from axes and adzes to fine chisels and files (which) allowed stone to be finished to the precise degree of sophistication that was required for any particular purpose.”

Pearson (2006, 53) says that examples of such occupation period tools and technology have been found across Britain at sites ranging from Vindolanda in the north to Wroxeter in the west and London to the east. Meanwhile, Blagg (2002, 16) highlights the technology available for finer pieces of work, for example the animal and man-powered lathes used when finishing larger pieces of stone for use as column blocks and similar.

Below the skilled workforce one next finds the unskilled workers of the metalla striving in their caesura, living a similar sad existence to their Wealden counterparts detailed in 3.5, perhaps the most unfortunate members of Roman society. The physicality of the work of these indentured workers and slaves is evident in the fact that quarrying technology remained static until the advent of explosives and mechanical extraction in the 19th century (Ward-Perkins, 1972, 4). We know therefore that quarrying during the occupation would have depended on backbreaking work removing stone blocks using wedges, cutting grooves or drilling holes to encourage splitting (cutting into the rock face from top to bottom so that on a given block only two faces, underside and rear, needed freeing, Ling, 1985, 19). It is once again no surprise that these unfortunates are the least represented in the archaeological record of Roman quarrying from across the Empire.

5.5. Transporting the Quarried Ragstone

As detailed in 2.5 above, maritime transport was the preferred means of conveying materials in bulk of all kinds during the Roman occupation and that was certainly the case with regard to the upper Medway Valley ragstone quarrying industry. The fact that all five candidate quarries as set out in 5.3 were in close proximity to the River Medway is testament to this, as is the fact that nine out of 10 of the confirmed villas in the wider Medway Valley were located within 1km of the river (Blanning, 195, 2014). To take one specific example, in this case the use of Kentish ragstone in Roman London, Merrifield (1965, 49) was blunt on the subject of the importance of maritime transport, he saying that:

“The best means of transport for bulk of this kind was by boat, and the Medway and the Thames provided a water-way from quarry to City.”

In this section (having considered the river itself above in 5.1.3) I look at the maritime distribution of upper Medway Valley ragstone during the occupation, consider whether riverine infrastructure in the form of locks and weirs was utilised to facilitate the exploitation of such natural resources (as I discussed in my ‘Medway Formula’ research), and finally look at the specific details of a typical journey for a boatload of ragstone to its place of usage during the Roman occupation. Note should also be taken of Appendix F where Roman maritime technology is discussed in full to explain in detail the types of vessel used during the occupation in Britain.

5.5.1 Where was the Ragstone Transported

Kentish ragstone was exported widely across the South East during the Roman occupation for use as a building material (and for the construction of roads), as far afield as London, Colchester in Essex and Dover on the east Kent coast (a key indicator of the high levels of regional market integration, see distribution table at end of section).

As mentioned above a full discussion of Roman maritime technology is at Appendix F, but broadly two types of vessels are candidates for use in transporting the ragstone. The first is a sea-going merchant sailing vessel built in the Romano-Celtic rather than Mediterranean tradition (Milne, 2000, 131), featuring a frame of closely spaced large timbers, flush laid planking, plank seam caulking and a mast step noticeably forward in the hull (See Figure 91). Designs of this type have been associated since 1962 with Peter Marsden’s investigation of a

wreck found next to the most northerly bridge pier of Blackfriars Bridge, this vessel having founded at the confluence of the Rivers Thames and Fleet at a presumed occupation-period wharf in Roman London. Dubbed the Blackfriars 1 ship, this vessel is of particular importance to this research given it was found to be carrying 26 tonnes of Kentish ragstone from the upper Medway Valley when it sank (in a hold capable of carrying up to 50 tonnes, Marsden, 1994, 80). The ship was 14m in length and 6.5m wide, with a shallow draught of 1.5m and a maximum speed of around 7 knots in favourable conditions (Pearson, 2002a, 85). Built of oak, it had no keel but featured two broad keel-planks, a stempost with corresponding sternpost and hazel twig caulking for the carvel planking. The mast was supported by a rectangular socket mast-step in the base of which a bronze coin of Domitian was found. Dendro-analysis has dated the vessel to around AD 140 and identified that it was built in the South East of Britain. A variety of wrecks of this design have been found across north-western Europe of various sizes, illustrating its ubiquity (see Appendix F for detail).

The second type of vessel is the *codicaria* towed river barge (Milne, 2000, 131, see Figure 93), even more ubiquitous than the Blackfriars 1 style vessels and found in the archaeological and epigraphic record across the Empire. Built in both the Romano-Celtic and Mediterranean traditions, *codicaria* are heavily referenced by Ausonius (*Mosella*, 5) who speaks of the use of hawsers attached to a forward-set towing mast being used by men to tow such barges from the riverbank. Selkirk (1983, 83) provided insight here using the River Tiber as an example, detailing teams comprising a helmsman and four *codicarii infra pontem sub(licium)* towers taking barges from Ostia to Rome. Though found in different sizes across the Empire, *codicaria* would nevertheless have carried a significantly smaller load than the Blackfriars 1 style ships, and would have been suitable for riverine use only.

These common types of vessel would have been joined by other ubiquitous designs in the Rivers Medway and Thames, for example smaller *monoreme myoparo* and *scapha* (types of cutter and skiff, Mason, 2003, 142). However these would not have fulfilled a function in the carrying of extractive materials and so are not considered here.

As with the transport of Wealden *Classis Britannica* tiles and Folkestone-region quern stones, the ragstone industry of the occupation-period upper Medway Valley would have made use of the regional river networks to take its part-worked merchandise to their respective places of use. In the case of London this was a journey that would have started upriver of Maidstone

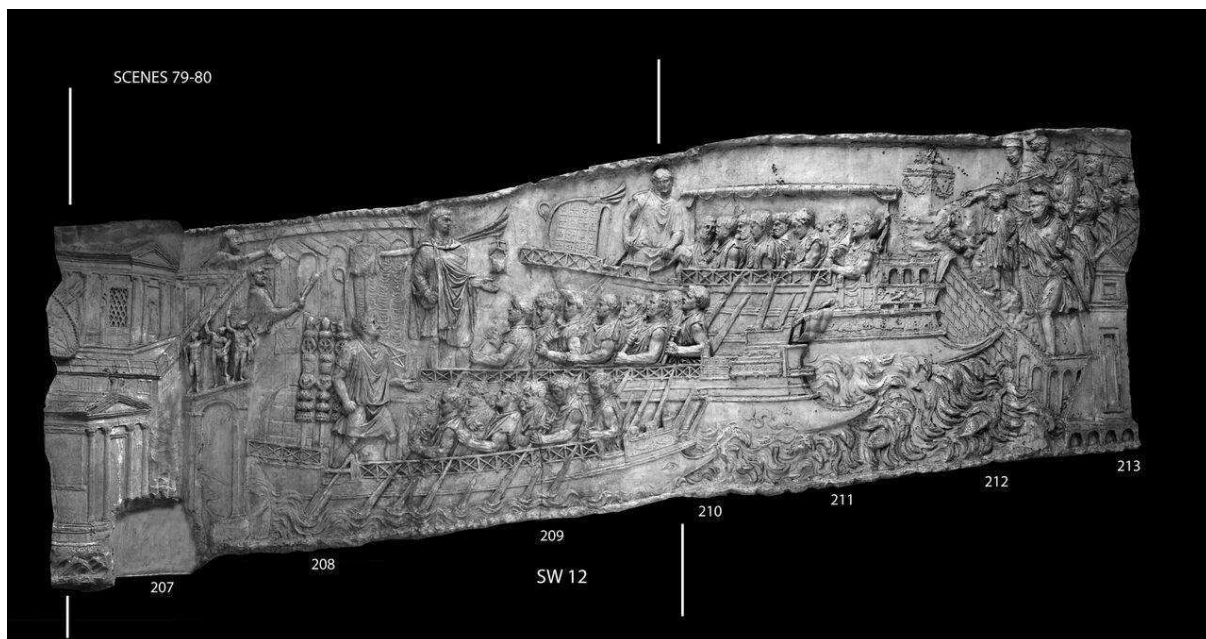


Figure 90: Mediterranean-style liburnae bireme galleys deploy as the Emperor Trajan sets out for the 2nd Dacian War, as depicted on Trajan's Column. Vessels of this design made up the bulk of the fighting force of the Classis Britannica. Roger B. Ulrich.

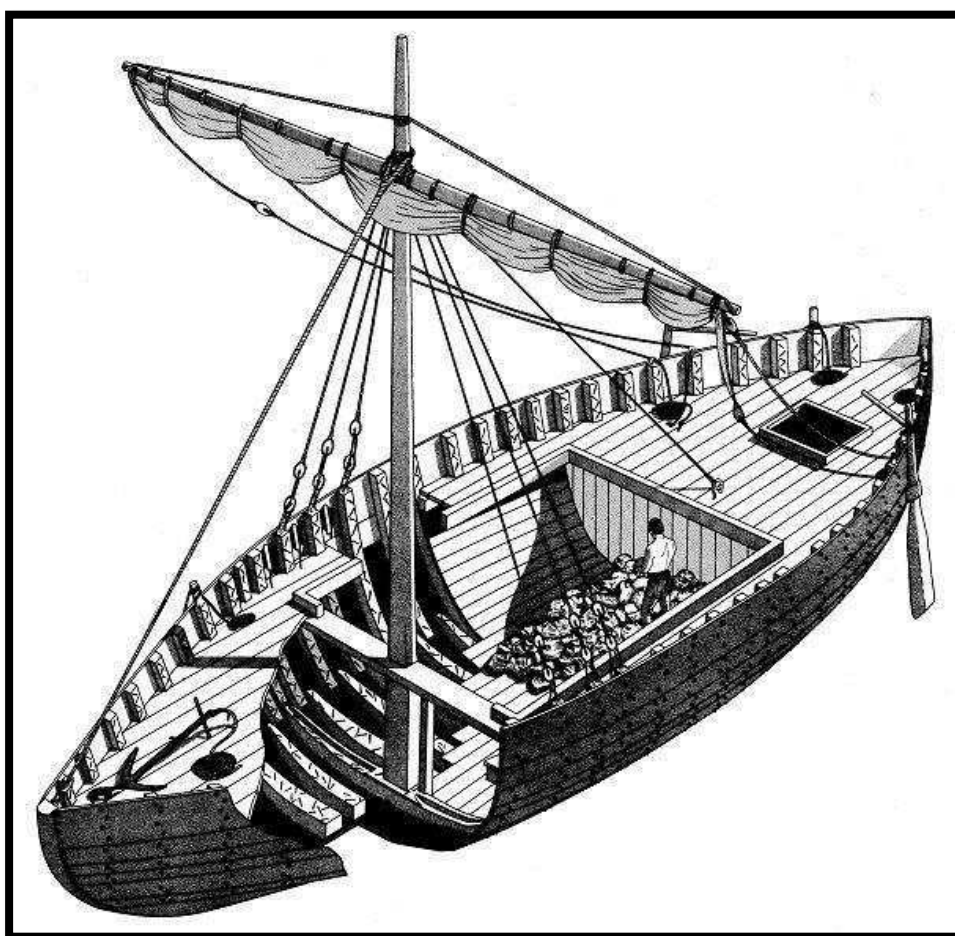


Figure 91: Artists impression of Blackfriars 1 Romano-Celtic design sailing vessel as excavated by Peter Marsden in 1962 at the confluence of the Rivers Thames and Fleet with its load of 26 tonnes of upper Medway Valley Kentish ragstone. Historic England.



Figure 92: Recreation of Blackfriars 1 vessel adjacent to wharfing at the Roman port of London. Museum of London.

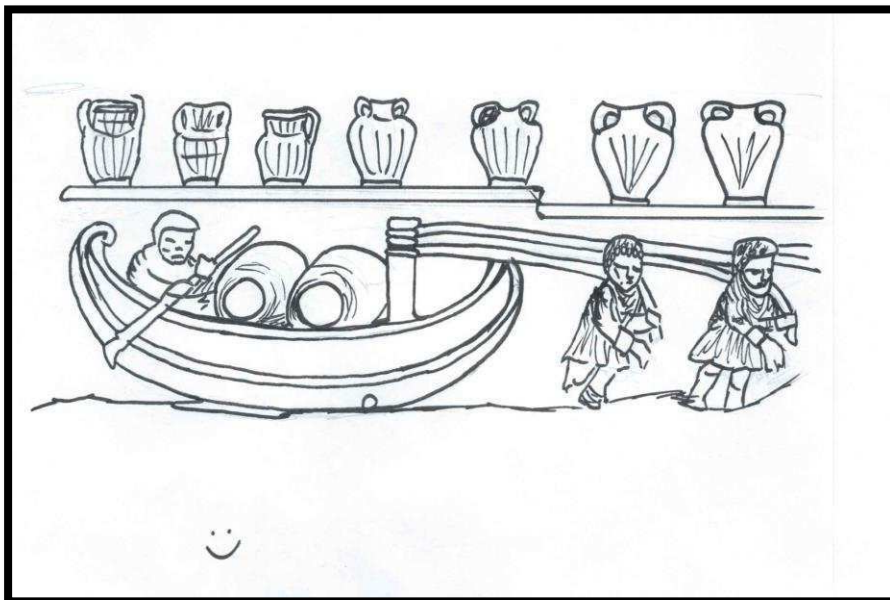


Figure 93: Codicaria towed river barge, with forward towing mast. Elizabeth Elliott.

(the specific means by which the quarried stone was carried to the tidal reach is discussed below in 5.5.3), with the vessels then journeying downriver from the tidal reach, through the Medway Estuary to the Thames Estuary (see discussion in 5.5.3 below regarding a possible short cut to bypass the Isle of Grain), and then downriver again along the River Thames to reach wharfing in London. Using the Blackfriars 1 vessel as the means of transporting the stone, Marsden (1994, 83) calculated that to construct the land walls of Roman London 1,750 such voyages would have been needed to carry the required 45,000 tonnes of ragstone for the facing alone. From the quarries above Maidstone this would have been a journey of some 127km each way given the convoluted nature of the route if no short cut was used (again, considered in detail in 5.5.3 below).

Looking at similar regional journeys carrying the extracted ragstone, Pearson (2002a, 82) details that 870 boatloads of the material had to be transported from the Medway quarries to the Saxon Shore fort of Bradwell to facilitate its construction, with 530 for Reculver (the latter a very good example showing demand for the ragstone given it was transported 50km further than any other material used). Both journeys would once more have begun in the upper Medway Valley, with the vessels making their way to the Thames Estuary. Those heading to Bradwell would then have crossed to the Essex coastline, following it northwards before entering the estuary of the River Blackwater where the fort was situated. Meanwhile those travelling to Reculver would have turned right upon reaching the Thames Estuary, then tracking the coast before reaching the fort. Any vessels travelling on to Richborough or Dover would have continued east before slipping through the Wantsum Channel to reach their goals. Similarly any stone travelling to Canterbury would have entered the Wantsum before travelling up the River Great Ouse to the civitas capital. Meanwhile the ragstone extracted for use in Colchester would again have travelled down the Medway, across the Thames Estuary, along the Essex coastline and finally up the River Colne.

By way of analogy, there are of course other examples of the long distance maritime transport of extracted materials in occupied Britain. For example Parker (2009, 61) points to the largest (3.65ha) Saxon Shore fort at Pevensey where he believes 1,600 long-distance boatloads would have been required to transport the building materials (in this case largely Greensand and flints, Pearson, 1999, 103). In similar examples, Hayward (2009, 112) points to distances of over 200km in the supply of freestone for memorials, while Allen and Fulford (2004, 30) add the distribution of mosaic tesserae as another example (they saying that the same small range of materials were used ‘almost everywhere’ from Kent to Devon and south

east Wales). They also detail examples of the even longer distance maritime transport of building materials, for example the lava blocks from the Eifel Mountains in north eastern France used in the walls of the Saxon Shore fort at Walton. Jones and Mattingly (1990, 220) go into even greater detail regarding the building materials used in Roman London, citing exceptionally long-range examples such as black and white aquitanic marble from northern Spain, Carrera marble from Italy and Red Porphyry from Egypt. In this regard, Russell (2013a, 11) explains that such very long-range distances are disproportionately more common for these finer quality stones used for decorative purposes than for more familiar building stone.

Even in the latter context however, it is noticeable how much further ragstone was transported when compared to other common building materials during the occupation (see Reculver example above), especially given the particularly difficult journey when taking into account the complexities of transiting from the Medway Estuary to the Thames Estuary (see 5.5.3 below). I have therefore created the distribution table below showing where Kentish ragstone from the upper Medway Valley was used in construction projects during the occupation, with all materials being transported by river and sea. It specifically shows the distance as the crow flies that the stone was transported, the chronology of its use at the location (note that where this shows a range into the 4th and 5th centuries AD this denotes continuous, local or re-use) and any relevant context. The sites are listed in this case alphabetically.

Table 5.1 – Distribution table for upper Medway Valley ragstone.

Location	Distance	Chronology	Context
Bradwell-on-Sea, Essex.	59km	3 rd and 4 th centuries AD	Building material in the Saxon Shore fort.
Boughton Monchelsea, Kent	Within zone of extraction	1 st through 4 th centuries AD	Villa and remote bath house.
Canterbury, Kent	42km	1 st through 4 th centuries AD	Town walls, public buildings, built environment.
Colchester, Essex	75km	1 st through 3 rd centuries AD	Claudian temple, circus.
Dover, Kent	60km	1 st through 4 th centuries AD	Pharos, built environment.
East Farleigh, Kent	Within zone of extraction	1 st through 4 th centuries AD	Villa and temple.
East Malling, Kent	Within zone of extraction	1 st through 4 th centuries AD	Villa.
Eccles, Kent	7.5km	1 st through 4 th centuries AD	Villa.
Faversham, Kent	30km	1 st through 4 th centuries AD	Hogs Brook aisled building, Stone-by-Faversham temple/mausoleum.

Keston, Kent	34km	1 st through 3 rd centuries AD	Cemetery.
London	50km	1 st through 4 th centuries AD	Forum, basilica, Governor's Palace, amphitheatre, temples, wider built environment, 3.2km land wall circuit.
Maidstone, Kent	Within zone of extraction	1 st through 4 th centuries AD	Villas.
Plaxtol, Kent	13km	1 st through 4 th centuries AD	Used as a building material in the three Roman villas here, as a platform in a funerary context and in a trackway.
Reculver, Kent	52km	3 rd and 4 th centuries AD	Saxon Shore fort.
Richborough, Kent	60km	1 st through 5 th centuries AD	Early built environment, monumental arch, later Saxon Shore fort.
Rochester, Kent	15km	1 st through 4 th centuries AD	Public buildings, built environment, town walls.
Snodland, Kent	10km	1 st through 4 th centuries AD	Villa.
Southfleet, Kent	21km	1 st through 3 rd centuries AD	Walled cemetery.
Springhead, Kent	22km	1 st through 4 th centuries AD	Temples, built environment.
Swanscombe, Kent	24km	1 st and 2 nd centuries AD.	Non-villa settlement.
Teston, Kent	Within zone of extraction	1 st through 4 th centuries AD	Villa.
Teynham, Kent	24km	1 st through 3 rd centuries AD	Used as the principal construction material in the Octagonal bath house at Bax Farm.
Thurnham, Kent	8.5km	1 st through 4 th centuries AD	Villa.

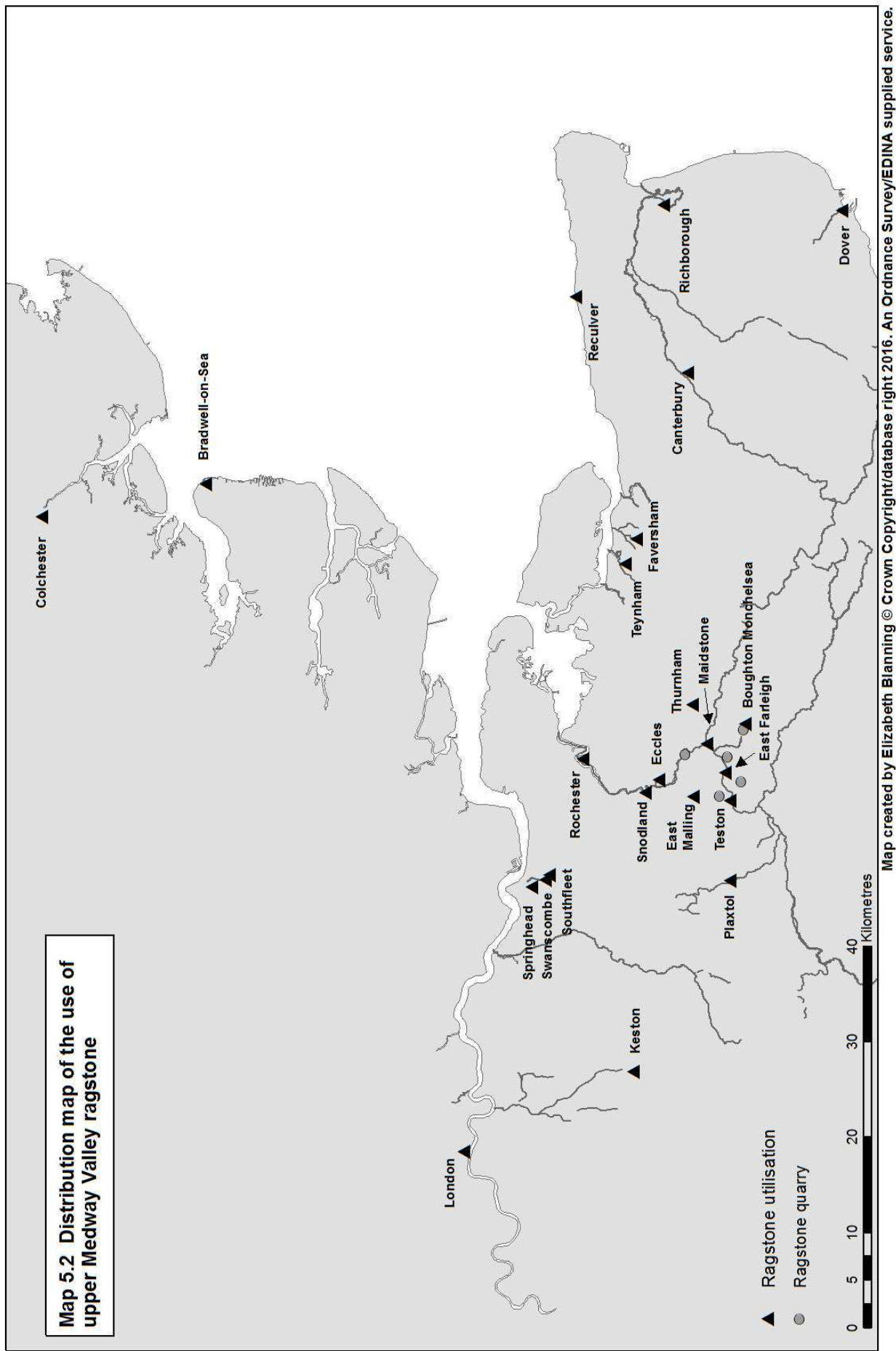
After Merrifield (1965), Marsden (1994), Pearson (2002a and 2002b) and Blanning (2015).

5.5.2 Was Riverine Hydraulic Infrastructure Used in the Medway Valley?

As has been discussed at length throughout this research, the use of waterways in a controlled fashion to support heavy industry and secure transportation across the Roman Empire is not in doubt. As Ellis Jones (2012, 86) says:

“...Roman military engineering was more than capable of improving and maintaining rivers...establishing an effective series of inland waterways.”

A good example can be found around the intense Roman industrial landscape at Rio Tinto in south western Spain (discussed above in 5.4) where the Rio Guadiana and Rio Odiel were heavily utilized in a manipulated fashion to support regional silver, copper and lead mining activities (Jones, 1980, 148). Staying in Spain, similar high levels of hydraulic engineering



skill have also recently been revealed by the use of LIDAR technology at the north western Spanish gold mining site at Las Médulas in the Eria Valley (Fernando-Lozano, Gutierrez-Alonso and Fernandez-Moran, 2015, 359). Here, an extensive network of man-made hydraulic channels and reservoirs (some of the latter with a capacity of 5,000m³ of water) were created by diverting regional rivers. Campbell (2011, 117) provides a further example of riverine manipulation, detailing an inscription from Axima/ Forum Claudii Ceutronum dated to AD 163 describing how Marcus Aurelius and Lucius Verus:

“...restored the roads through the territory of the Ceutrones, which had been torn up by the force of torrents, by shutting out the rivers and leading them back to their natural bed and placing embankments in numerous places...”

Yet another example of such engineering skills is provided by the 37km long Corbulo Canal (Fossa Corbulonis) in The Netherlands, a major hydraulic undertaking designed to secure safe water shipment at a strategic level. This canal linked the municipum Cananefatium (later Forum Hadriani, modern Vooburg) with the Rhine at Leiden to the north and the Meuse/ Mass estuary to the south. It was initiated after AD 47 under G.D. Corbulo and constructed using regional troops (Campbell, 2011, 223; Driesson and Besselsen, 2014, 14) to facilitate supply to the newly created frontier Limes in Germany and The Netherlands.

These engineering skills have their origins in Rome's initial contact with the Hellenistic east. Here, its engineers would have refined their riverine and riparian management skills to enable the control of waterways, and were soon transferring techniques learned on the Nile, Tigris and Euphrates to the Tiber in Italy and later into Gaul and Spain. Thus, by the time of the occupation, their engineering skills in this area were highly developed and were to be henceforth found manifest in Britain, with Ellis Jones (2012, 86) saying:

“...The Romano-British period saw the development of a coastal and riverine transport infrastructure that was not equaled until the advent of the Canal Age...”

Such manipulation in a British context was controversially suggested by north eastern archaeologist Raymond Selkirk in his *The Piercebridge Formula*, published in 1983. His hypothesis, never proved, suggested that the Roman military deployed in the north of England were supplied principally by waterways such as the Tyne and Tees which were being physically controlled by the authorities using locks and weirs, and not by road. This control,

he argued, allowed the rivers to be navigable much further up-stream than was naturally the case.

The principal academic rebuttal of Selkirk's theory was that of Anderson (1992, 212) who reasoned that, because of the nature of the rivers in the north east (which feature troublesome shoals, incised currents and river cliffs, and are prone to strong tides and high winds), navigation by medium sized boats, barges and ships would have been problematic upriver of Wallsend to the tidal reach, and impossible thereafter. Bidwell (1995, 395), in his review of Anderson's work, was even blunter in his criticism. He said that Selkirk's work was fundamentally flawed as, in his view, the easternmost bridge at Piercebridge was definitely that and not riverine hydraulic infrastructure as Selkirk had argued. He then went on to say that other locations identified by Selkirk as being occupation-period hydraulic river infrastructure were either later in date or natural.

That the Roman occupiers in Britain had the engineering capability to build such riverine and riparian infrastructure is not in doubt however. A good example is provided by Car Dyke in East Anglia where, at regular intervals along its 122km length, gravel causeways submerged to a depth of 1m and featuring timber pile foundations have been laid to facilitate crossing points linked to key local trackways (Catling, 2014, 31).

With such examples in mind, when finalizing the synopsis for my UCL Archaeology MA dissertation, I decided to use a template based on Selkirk's contested ideas for the north eastern rivers to see if the River Medway, with its broad flood plain and gently sloping banks, would be a better candidate for the use of occupation-period riverine infrastructure to allow its use to be managed in an industrial context. As a starting point for what I called the 'Medway Formula' I looked at anecdotal evidence of activity upriver of the tidal reach where (as I demonstrate in 5.1.4 and 5.3 above) there existed a thriving industrial landscape of ragstone quarries together with the villas where the controlling elites lived, all making great use of the river. In that regard, the key fact to consider is that in the period of the historical record the Medway was un-navigable above the tidal reach at Allington until the advent of the Medway Navigation Company in the 18th Century (earlier attempts in the 17th century by the Commissioners of Sewers being less successful). Referencing the River Medway back to the occupation, Kaye (2015b, 232) adds that when the Romans arrived in AD 43 the river was equally unnavigable above the tidal reach. Medway expert Ray Chitty (pers. comm. 07 October 2012) explains why:

“If you removed all man-made weirs, sluices and locks then the river would be little more than a stream. It is the locks and weirs that hold back the water and maintain depth. Specifically, I do not think the Medway would be navigable past Allington. And remember the sea level was lower in Roman times, so the tidal reach would have been even further downriver than today (at Snodland as argued above).”

Thus, without river infrastructure, access to the ragstone quarries and villas where the elites lived would have been limited to those on the tidal reach at Allington. A useful analogy is provided by the Tiber, where before hydraulic river infrastructure was installed Pliny the Elder (III.53-4, 1940) describes the upper reaches as only being accessible to rafts and log boats. That certainly was not an option in the upper Medway where I contend Blackfriars 1 vessels and various *codicaria* were plying their trade supporting the ragstone quarrying industry.

Until recently such analogy, compelling though it is, was the only indicator that riverine hydraulic infrastructure was used on the upper Medway during the occupation. This is now beginning to change, with hard archaeological data emerging to support such a hypothesis based on research by the author. In the first instance, references have come to light in the historical record of riverine hydraulic infrastructure in the upper Medway being removed in the 18th century. Specifically, *‘Mr Coles Observation of Nuisances on the Medway’* (found by the author within a late 18th century reproduction of the original 1627 to 1630 Proceedings of the Commissioners of Sewers, in the Medway Navigation Company’s 1800 papers housed in the Medway Archives and Local Studies Centre, dated 15th June 1630) goes into great detail about stone weirs and shelves being taken out of the river at East Farleigh, Barming and Teston (1630, 134). Though the Roman provenance of these is clearly unprovable today, it is no coincidence that all the locations are the site of historical river crossings on the Medway (each having a bridge today), implying that roads or tracks of ancient origin led to these points. Geographically, each site also has an association with activity during the Roman occupation, for example the villa at East Farleigh, the villa and ford at Barming and the villa at Teston.

Further, as is again detailed above in 5.1.4, the capping stones on the church wall at St Mary’s in East Farleigh are large, clearly marine weathered and resemble similar material used in Roman river infrastructure elsewhere in Britain (for example the Roman ford at Barnard

Castle on the River Tees in County Durham). A reasonable case can be made that these stones are actually re-used survivals from the removed weir/ stone shelf at East Farleigh.

Using Coles' observations regarding stone weirs and shelves being removed from the river as a guide, I next carried out a close study of the river in the 1797 Ordnance Survey maps of Maidstone and Addington to see if infrastructure was still visible in the River Medway, having survived the attention of the Commissioners of Sewers in the 17th century. Starting with Teston, visible adjacent the northern bank of the Medway to the immediate west of the Medieval bridge can be seen a long island, analogously very reminiscent of Jones' River Severn weir bypass barge-gutters (discussed in the context of Maidstone in 5.1.4 above). Meanwhile, and possibly linked to Coles' observation at Teston, local historian Severn (1975, 7) additionally talks of:

“...the remains of a Roman way which appears to have crossed the river at or near Teston and continued over Coxheath, (and which) was supposed to have been discovered by Dr Robert Plot (who lived in *the 1600s*)...*there is in fact a crossing over the river bed near the bridge.*”

Moving downriver, as detailed in 5.1.4 above, one next meets the island to the immediate west of East Farleigh Bridge, the weir between East Farleigh and Tovil and the two enigmatic islands parallel in the river at Tovil. Finally there is the now removed island in Maidstone detailed above.

Regarding the riverine hydraulic infrastructure itself, in the case of locks both Campbell (2012, 225) in his broad review of occupation-period riverine manipulation and Selkirk (1983, 94) in his controversial work argue that the most likely lock type used in Britain during the occupation would have been the simple flash lock, effectively a lifting gate in a weir (though a bypass channel could have been used but featuring only one gate). Such flash locks are ancient in design and well documented on the upper reaches of the Tiber (Selkirk, 1983, 94). Pliny (Epistulae 10/41-42 and 61-62) details the use of such technology in the scheme he proposed to the Emperor Trajan to build a canal to connect Lake Sophon in Bithynia to the Sea of Marmara. More recently and in Britain, Straker (1931, 189) records similar types of lock (called locally in this case ‘shuts’) being used to make the River Rother in East Sussex navigable in the medieval period. It is possible that more complex pound locks were also used during the occupation, utilizing two lifting gates to facilitate the lock's use and

also featuring a bypass channel (effectively a modern lock), and indeed Moore (1950, 97) has argued that it is this technology which Pliny describes above.

While considering the use of riverine hydraulic infrastructure in the Medway during the occupation, and indeed the types of technology likely to have been employed, it is also important to consider the legal framework within which they were built and controlled. Such waterways were obviously vital not only for transport purposes, but also to provide a water source for agricultural purposes (both in the riparian zone and indeed the wider landscape). This will have been especially important given the agrarian nature of the Roman economy. Campbell (2011, 87) has made a detailed study of the available legalistic historical documentation on waterway ownership and says:

“Effectively, rivers belonged to the Roman people, were part of public property, and therefore were accessible to all. However...ownership of the banks belonged to those whose landholdings was contiguous, and they also possessed any trees on the banks. In fact, the riverbank was public property only from the point where the banks sloped down toward the water.”

The river itself was therefore owned by the state representing the Roman people (being dubbed the *‘flumen publica’*, though it is not clear as to the level of ‘state’ engaged here, possibilities ranging from the provincial Procurator at the top to local magistrates at the bottom), with private individuals controlling the banks. A useful analogy here explaining how (within this framework of the state owning the river itself) manipulation of its course could be facilitated is provided by the *municpaeum lex Irnitana* in Spain which awarded grants to local magistrates to create or alter the course of waterways (Campbell, 2011, 89). This was a case of local Government responding to the needs of the local community, though a reasonable argument can be made that for extensive riverine hydraulic infrastructure to support state-run industries such as the ragstone quarries of the upper Medway Valley, the Imperial Government would have been directly involved. A further analogy in this regard would be aqueducts, which were controlled directly by the Emperor, with Campbell (2011, 91) saying:

“The Emperors were masters of the aqueducts, through control of their finance and administration and the power to take initiatives. This included money for aqueduct repairs.”

An interesting point here concerns the legal distinction between a river (*flumen*) and a stream (*rivus*) in Roman law. Campbell (2011, 88), again citing extensive historical research, explains that the application of either definition for each individual waterway was actually based on the local opinion of those using, working near or living along the river. This raises the interesting prospect of the definition of the upper Medway being changed during the occupation from stream to river once the riverine hydraulic infrastructure was installed to facilitate access to the industry and settlement based there.

Finally, when considering the legal framework for river manipulation during the occupation, Ellis Jones (2012, 6) makes an interesting comparison between the heavily legalistic experiences of those endeavouring to open up the Medway from the 17th century onwards and their Roman forebears. The latter were simply faced with a virgin river lacking any previous infrastructure which was ready for their use and improvement, while the various iterations of the Commissioners of Sewers and the Medway Navigation Company had to contend with the physical manifestations of all preceding activity in the river (especially from the Roman occupation).

5.5.3 What Would a Typical Journey Look Like

Having considered the River Medway itself, the distribution of ragstone from the upper Medway Valley and the use of riverine hydraulic infrastructure to facilitate the transportation of the extracted material, we can now consider what a typical journey for a boatload of ragstone from quarry to its place of use would have looked like (in the case of this example London).

Prior to looking at this journey in detail two natural factors are first considered here which played a major role in the success of the journey, namely the tides and seasonality. In the first instance, crucial to the journey's completion was a detailed knowledge of the local tides. It is the gravitational attraction of the moon and to a lesser extent sun (the closeness of the former countering the far great mass of the latter) on the rotating earth that creates tides and thus influences where the tidal reach is. In Britain today there are usually two high tides (every 12 hours and 25 minutes) and two low tides per day, this being called a semi-diurnal regime. In addition to this twice daily rise and fall, the specific positioning of the moon then also provides additional influence such that the highest high tides and lowest low tides are Spring tides (with full and new moons), and the lowest high tides and highest low tides are

neap tides, this being a fortnightly cycle. Finally, a seasonal cycle also has an impact such that the highest of the Spring tides peak during the Spring and Autumn equinoxes. Within this complex tidal regime the difference between high tide and low tide is known as the tidal range, this additionally differing around the coasts of Britain based on regional littoral and riparian topography, and also water depth (bathymetry).

Our next consideration is that of seasonality and the use of the River Medway during the occupation. The key impact here would have been caused by the weather itself, not least precipitation levels. Modern scientific research indicates that during the Roman period weather conditions were not far removed from that we experience today, excepting it was perhaps slightly wetter earlier in the occupation (Grainge, 2005, 37). Changes of season would have specifically affected the use of the Medway to transport heavy goods such as ragstone in that out-of-season sailing conditions in the Thames Estuary and around the coast would have impacted the flow of traffic on the river. Ellis Jones (2012, 24) points out that gales of Force Seven and higher are eight times more frequent in the waters around Britain in the winter months, and even in the occupation period itself the dramatic impact of worsened sea states on the inland river systems of Britain was well known (Tacitus, 1970, 61). The likelihood is that out-of-season coastal traffic would have continued, and therefore the need to use the river, but at a lesser rate determined by the weather. If conditions were very poor, vessels would simply not have begun their journeys. Of course, if conditions were severe enough, for example during an acute cold snap, the river itself may have actually frozen, thus totally preventing its use. Analogously, Ellis Jones (2012, 29) records this occurring on the River Severn in January and February AD 1695, and in the winter during AD 1716-17. Meanwhile, at the other extreme, severe drought would also have hindered riverine travel during the summer months (even with 'Medway Formula' infrastructure in place). Another factor to consider here is that of flooding. This is specifically relevant above the tidal reach, where the river level itself is only affected by rainfall and ground drainage. In the modern era the effects of flooding during unusually heavy raining or snowing events has been minimized by the construction of the Leigh Barrier above Tonbridge which provides additional protection against flooding. During the occupation though, lacking such technological sophistication, the river would have been more prone to flooding, although hydraulic riverine infrastructure would have gone some way to mitigating against this.

Taking all of the above into consideration, one should envisage the River Medway as being a thriving, busy waterway during the Roman occupation excepting during extreme weather

events and perhaps in the depths of winter. Using the anecdotal imagery provided by Ausonius (Mosella, 3-16), in normal circumstances one can imagine the myoparo and scapha as they skimmed up and down the river while Roman ‘hufflers’ laboriously pulled their codicaria, with Blackfriars 1-style vessels heeled over into the wind carrying their loads of ragstone to London.

With regard to these vessels and larger ships, and their association with the ragstone quarrying industry, we are faced with three possibilities regarding how the stone quarried upriver of Allington actually arrived at the tidal reach for its journey onwards (I have ruled out any form of portage of the vessels given the weight of their loads).

The first option is that the quarried stone was transported by cart from the upper Medway quarries over Malling and Barming Heath and on to the tidal reach of the river, there to be loaded onto Blackfriars Type 1 vessels and thus cutting out the need to traverse the non-tidal bend upriver of Allington. Certainly both Allington and Aylesford have historical associations with the operation of busy quaysides, and the Roman villa at East Malling is almost equidistant between Teston/ Barming and Aylesford so a reasonable case can be made that this villa’s location was associated with facilitating industrial transport if a roadway can be located linking these two points. Aside from such anecdotal evidence however, common sense seems to mitigate against this option. As many of the commentators quoted throughout this research have said, the preference would have been to put the ragstone onto maritime transport as soon as possible given it was the most ergonomical solution by far. Specifically, Pearson (2006, 91) says:

“Economic logic...suggests that the movement of heavy goods over long distances by land was a last resort, occurring only when navigable water was not accessible, or its use impractical.”

Additionally, a prominent haulage road would have been required and none is evident. Hasted (1797, 2) does describe a Roman road running from Maidstone through Barming and on to Igham, though hard data supporting this is conspicuously lacking and it is also on the wrong alignment to traverse the Medway bend. Additionally, Oldham (pers. comm. 4 May 2010) describes finding snow marks indicating trackways across Malling Heath during a 1970s MAAG survey but again no substantial archaeology has been found. Carrying out a walkover survey across both Malling and Barming Heaths does help identify a number of trackways, but these all seem to date to landscaping in the 19th century.

The second possibility is that those operating the quarries transported the ragstone loads by codicaria from the upriver quarries to a break-of-bulk point riverine port above the tidal reach, it then being transferred onto Blackfriars 1-type ships. As detailed above in 5.2, such a transfer in this scenario was essential given the unsuitability of the towed river barges for operation in the Medway and Thames estuaries. This break-of-bulk point solution is supported by Ellis Jones (2012, 101), while in discussions with the author Wilkinson (pers. comm. 8th March 2011) goes further in identifying the break of bulk point riverine port as Rochester, well above the tidal reach. Allington on the tidal reach (or indeed Snodland during the occupation as argued by Kaye 2015b, 232) or the area of modern Maidstone, a likely riverine port location given its nodal interaction with the Rochester-Wealden road, are other options. If Rochester was indeed the location of such a break-of-bulk point riverine port, then this would also have precluded the need for a drawbridge at the Watling Street crossing of the Medway if larger vessels were not being used upriver of the small town. Wilkinson (2006, 14) points to regional Medieval parallels of such transhipment from smaller to larger vessels, for example at Hollow Shore on the north Kentish Coast where Faversham Creek met The Swale. Here barges were employed to carry goods up Faversham Creek where they were then transhipped onto sailing vessels for onward transport.

Having travelled on the Medway between Allington and Teston however, I am inclined to endorse a third option, the one ship solution. This features a Blackfriars 1 type vessel completing the entire ragstone-carrying journey, with codicaria instead being used to support local agriculture and to transport ragstone for local use (Wilkinson himself, 2006, 8, suggests that such towed barges were used for transporting agricultural produce from large villa estates during the occupation in Faversham Creek). To my mind it makes no sense ergonomically to tranship loads at potential riverine port locations such as Maidstone, Allington or even Rochester given the short distances involved (the Medway is not a major continental river such as the Rhine for example). Further, the loads of ragstone would have been significantly larger and bulkier than those being transhipped at Faversham in the medieval period (see Wilkinson quote above). Additionally, the width of the Medway downriver of Allington, and particularly downriver of Snodland, would make towing codicaria from a towpath problematical, even using the advanced techniques recorded for the Rhine and Moselle. A reasonable argument can of course be made that as the Medway is as shallow as 2m or less in places upriver of Maidstone (I have experienced this myself when travelling on the river), then the use of some types of sailing vessel would have been problematical, but the shallow

carvel-built draft of the Blackfriars 1 design would be ideal in such conditions. Indeed, Marsden (1994, 80) has postulated that:

“The last voyage of the Blackfriars ship was...down the winding River Medway from the Maidstone area, past the Roman town of Rochester, and into the Thames Estuary.”

Sticking with my preference for the one-boat journey, and using archaeological data and my knowledge of the Rivers Medway and Thames, one can perhaps build a picture of a typical journey for a Blackfriars 1 type ship from the upriver Medway quarries to London and back. This is predicated on three key points, these being:

- As I argue above, using a break of bulk point would have been uneconomical so one type of vessel would have been used for the whole journey.
- The vessel would have to be capable of getting under sail with a 50 tonne load of ragstone, but with a shallow enough draft to operate upriver of Allington on the Medway
- Such a vessel would have had to be able to navigate the ‘Medway Formula’ river infrastructure which I argue made the Medway upriver of Allington navigable in the first place.

Taking this into account, I believe that a trip would look something like the below. It would have taken two days to make the 127km journey if it were unbroken excepting an overnight stop, though note there is no reason the vessels would not stop off along the route to drop off their mercantile wares and pick up others:

- Load (of finished stone, rough outs or rubble) taken aboard a Blackfriars 1 type vessel at Teston, East Farleigh, Tovil or Maidstone. Marsden (1994, 80) and Merrifield (1965, 49) are clear that the wharfing used to load the ragstone would have been as close to the quarries as possible (see 5.1.4 above regarding the possible such wharfing for the Dean Street quarry found in association with the ‘Medway Stones’).
- Ship uses sails, towers or rowers, and the flow of the river, to get to the tidal reach at Allington. With regard to sailing, the predominantly southwesterly winds would have allowed the square sail as detailed by Marsden in Appendix F to be utilized, noting

that the use of such sails above the tidal reach would have required the vegetation on both sides of the river to be cut back considerably. Ausonius (Mosella, 7) is insightful here, speaking of the banks of the Moselle being cleared of vegetation and covered in hard, compacted sand (I do note that the Moselle is clearly a broader river than the Medway, but believe the analogy still stands). This would also have facilitated towing, with Wilkinson (2006, 14) anecdotally describing the medieval practice of towing vessels with loads of up to 80 tonnes the three miles from Hollow Shore on the Swale to the dockside at Faversham, with rowers being used if saving money was a necessity. Ellis Jones (2012, 91) similarly points out the use from the early medieval period of ‘bow-hauliers’ on the Severn when conditions prevented the use of sails. In a Medway context, such towers would also have assisted navigating the occupation period ‘Medway Formula’ hydraulic river infrastructure. Wilkinson (2006, 14) adds with regard to using the flow of the river that if this were too swift, perhaps after heavy rain, then a capsize anchor would have been used to control the speed. To cover the 8km from Teston the speed would have been around 2 knots and the journey would have taken up to 3 hours, including the use of any riverine hydraulic infrastructure.

- Having reached the tidal reach of the Medway at Allington (or Snodland during the occupation, Kaye 2015b, 232, after which the width of the river and the tides would have precluded the use of towers) the vessel would then have waited for a falling tide to navigate the tidal section of the river up to Sheerness, the total journey of 45km taking upwards of 6 hours assuming a reasonable wind and a speed of around 4 knots. Given that the distance between the tidal reach and the Thames Estuary is greater than it was possible to navigate with one tide, even a high Spring tide, the use of sails would have been essential. Anecdotally here, having extensively sailed in the Medway myself, it is clear to me that to navigate the lower reaches of the river successfully the boat crews would have needed an exceptional knowledge of the local tides and winds, especially given that their sail technology would have been deficient when compared to modern examples (again see Appendix F below). The vessel would then have entered Morris’ southern North Sea and Eastern Channel connectivity system (2010, 10), or Evans’ East coast trade route (2013, 433).

- By this point, even in summer, the vessel would have been struggling with the light and it is inconceivable that any journey would have been attempted from this point without reasonable visibility. Therefore it seems likely that the vessel would have used an overnight anchorage before continuing the journey the next day. Sheerness seems the most likely candidate, though an interesting option here is presented on pre-modern maps which show a creek called The Dray (interestingly, Old English for ‘to pull’, see Figure 97) isolating the Isle of Grain from the Hoo Peninsula. This is now silted up and, given the balance between rising sea levels and silting, it is unknowable if this creek existed in Roman times or not. If it did though, it would have provided ideal shelter for this overnight section of the journey and would also have provided a short cut to avoid travelling to Sheerness before entering the Thames Estuary. Kaye (2015a, 29) goes further here, showing that the Isle of Grain could have been even further detached from the mainland during the occupation as a full (and diminished in size) island, presenting even more possibilities for an overnight stay.
- The following morning the vessel would again wait for the early tide before sailing up the River Thames to London, a journey of 74km which at 5 knots would take around 8 hours.
- Travelling back, perhaps with exotic goods and pottery (for example south Essex and north west Kent sandy grey wares, Houliston, 1999, 163) for the elites and artisans living along the north Kent coast and Medway Valley, the vessel would have used its sails, the current and the tide to reach the River Medway. Specific insight for the types of exotic goods carried comes from the work of Andrews et al at Northfleet (2011, 223). Here, archaeological evidence has been found of amphora carrying fish products from Portugal and olive oil from Spain and North Africa at a villa estate with a quayside on the Ebbsfleet. One should note here also the remains of Spanish amphora found at the large villa site at Teston (see 5.1.4 above).
- Following once more an overnight stop on the Isle of Grain or Sheerness, sails and the tide would then have been used to travel upriver to Allington, with a number of vessels perhaps being tied together.

- Finally, above the tidal reach again, towers or rowers would again have been employed to facilitate travel along the short distance to the ragstone quarries while navigating the 'Medway Formula' hydraulic river infrastructure.

5.6. Concluding Regional Summary

This chapter has detailed the occupation-period ragstone quarrying industry of the upper Medway Valley which facilitated much of the urbanisation and early fortification of the South East of Britain through to the mid 3rd century. The chapter has set this in the context of the Imperial (and to a lesser extent provincial) economy of occupied Britain, with high levels of regional market integration evident in the distribution of the quarried ragstone throughout the region, principally using coastal and riverine transport routes. Specifically, the chapter has:

- Set the research detailed here into its historical context based on the century and a half of fieldwork and subsequent analysis preceding my own new research.
- Set out the evidential data types used in my own new analysis, and illustrated the origins of the extractive industry here in the post-Claudian invasion period.
- Set out the selection criteria used to generate the chapter site list, and then facilitated this using the most recent data available (including from my own field work activities). The data and site list has also been used to create a similarly up-to-date map of the key sites in the region, showing them holistically for the first time.
- Detailed how ragstone was quarried in the upper Medway Valley during the occupation, illustrating its vast industrial scale, again for the first time.
- Crucially, identified for the first time the five specific quarries from where the ragstone was quarried.
- Discussed how the ragstone quarrying industry was managed, and examined the nature of its workforce (as far as we are able).
- Again of great importance to this research, considered the maritime nature of the transport infrastructure used to carry the quarried stone to its place of use, and for the first time recreated a specific journey for one boatload of stone from the upper Medway Valley to London and back.
- Generated an up to date distribution table (together with an associated distribution map) showing the widespread use of quarried ragstone from the upper Medway

Valley across the South East of occupied Britain, and the importance of London to this industry in terms of demand.

Now, having considered change and continuity in the extractive industries of the occupation-period upper Medway Valley, I now turn to the key discussion where I consider the role of the state across the extractive industries of the three regions studied in Kent and the South East, and change and continuity therein.

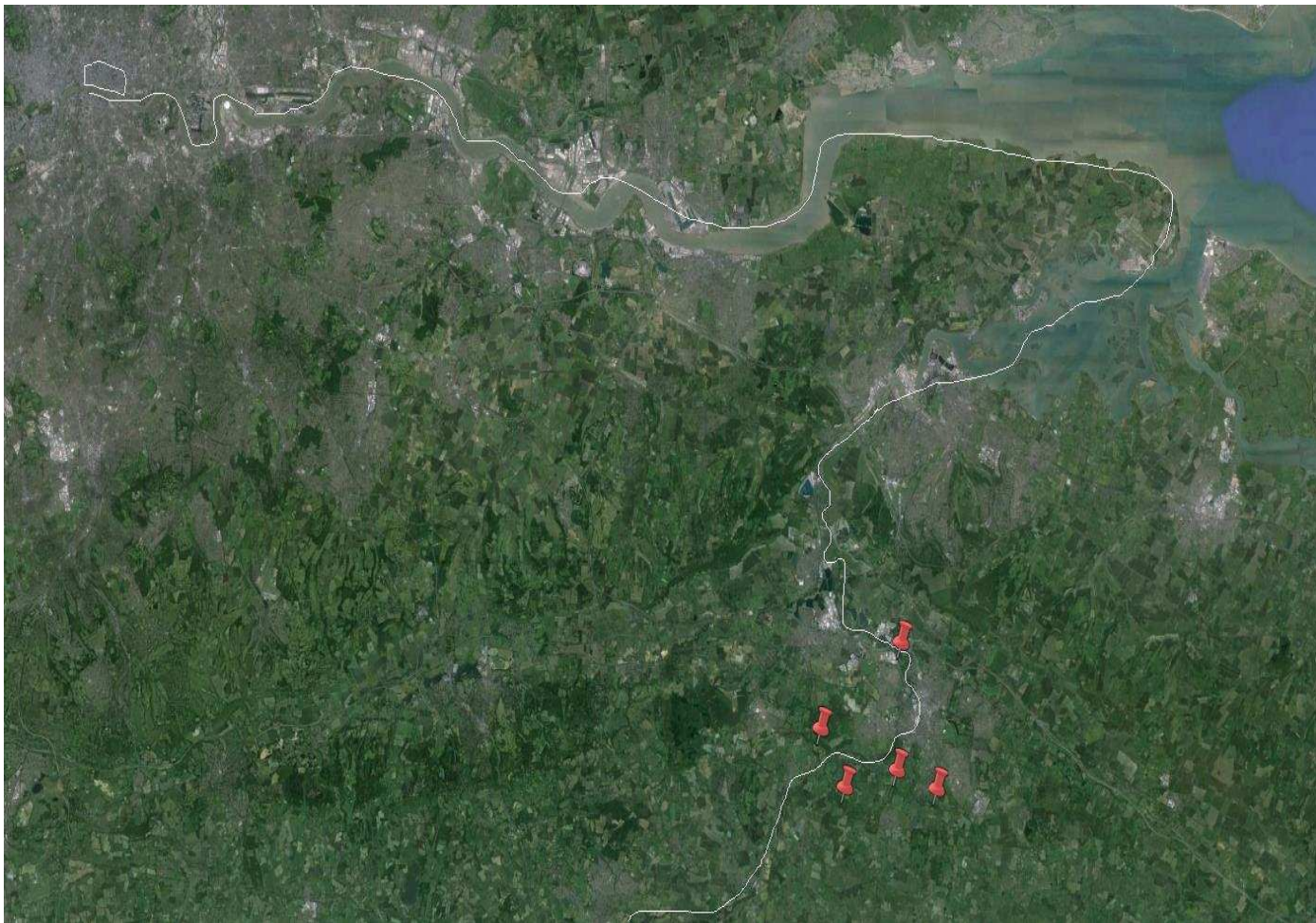


Figure 94: The 254km round trip of a boatload of Kentish ragstone from the upper Medway Valley to London, from the River Medway, round the Hoo peninsular and down the Thames Estuary. The quarries are (west to east) Teston, Quarry Wood, Dean Street (bottom), Allington (top) and Boughton Monchelsea. Google Earth.



Figure 95: The Medway Gap from Bluebell Hill looking west. Maidstone at left, Rochester off camera right, the river flows between the two industrial estates at centre. This is the likely location of Cassius Dio's river crossing battle during the Claudian invasion. Simon Elliott.



Figure 96: The Thames Estuary, Tilbury at left and Higham at right. Simon Elliott.

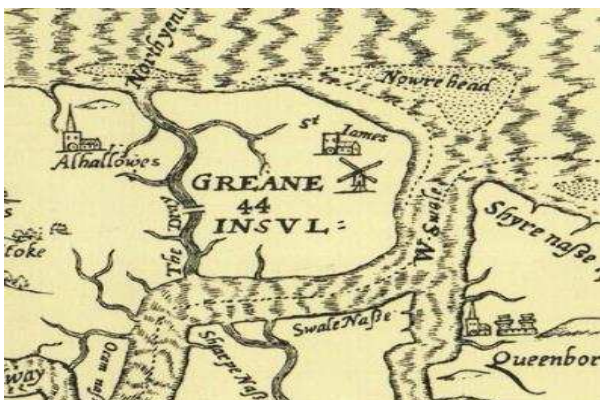


Figure 97: The Dray, isolating the Isle of Grain from the Hoo Peninsula. From *'A New Description of Kent Divided into Fyve Lathes, 1596'*. Stent, Symonson, and Whitwell/ Ordnance Survey.

Chapter Six

6. **Discussion – Interpreting the Evidence**

In the above narrative I have considered the Kentish and South Eastern experience of the Roman occupation as seen through the illuminating prism of change and continuity in the exploitation of natural resources by the extractive industries. This firstly featured a detailed background section to provide context for the ensuing core research, which included:

- A review of Kentish geology and its impact on the Roman economy and settlement in the county.
- A consideration of the broader Roman economy, with a specific focus on current theories regarding the nature of this economic system, a similar focus on the Imperial and then provincial economies, and finally a review of the latest thinking regarding Roman Imperial Estates.
- An analysis of the wider regional experience of the occupation.
- An overview of industry in Roman occupied Britain.
- A review of maritime transport in the South East during the occupation.
- Finally, a detailed look at the military presence in Roman Britain given the discussion to come regarding its role in the extractive industries in Kent and the South East.

I then followed this broad background section with the three regional reviews which form the heart of the research, these covering the principal areas of natural resource exploitation in the Weald, the southern part of the east Kent coast and in the upper Medway Valley.

From this background and primary research a number of subjects, issues and concepts have been newly revealed for the first time. In the first instance, and at a general level, the thesis has illustrated the hitherto unacknowledged depth to the economic exploitation of natural resources by the extractive industries in Kent and the South East through to the mid-3rd century AD, and their role as part of the Imperial economy (together with the evident sophistication of regional market integration). Looking next at each region in turn and starting with the Weald, the research has also shown definitively for the first time the specific division (not only in terms of geography but also of scale) between the central and the eastern/ coastal iron manufacturing zones there. Meanwhile, for the Folkestone region, the research has highlighted for the first time the evident relocation of the East Cliff quern-manufacturing site to another location in the late 1st/ early 2nd century AD. Moving on to the Medway region, here we find most of the new material which has emerged as a result of this

research, the majority as a result of my own fieldwork in the upper valley. The principal new finding is of course the location for the first time of the ragstone quarries (particularly the monumental example alongside Dean Street) from which much of the building material for London and the South East of occupied Britain through to the mid-3rd century was sourced, and my subsequent embedding of them within a wider landscape of settlement and other industrial activity. This latter has included, again all new and for the first time:

- The location of the Roman roadway from the Dean Street quarry to the Barming ford and East Farleigh villa, with a milestone and newly found burials along its route (noting that further investigation is planned to determine if this is actually part of a spur from the Rochester – Wealden Roman road to provide access to the upper Medway Valley quarries and associated villas).
- The re-location and subsequent three seasons of excavation of the Teston villa estate which have exponentially expanded our knowledge of this important elite settlement.
- The 'Medway Stones' site which is expected to feature an occupation-period wreck and associated wharf in the River Medway (with research to date including the first investigative dive here by the Royal Engineers).
- The potential Roman bridge at Tovil linking the Bower Lane/ Florence road villa site with the Dean Street quarry.
- The identification of Building 5 at MAAG's East Farleigh villa site as a Romano-Celtic temple by KAFS' Wilkinson when accompanying the author on a visit (pers. comm. 30 April 2010), reflecting its status as a major elite settlement site in the upper Medway Valley (associated through the roadway detailed above with the Dean Street quarry).
- The recent location of the Gallants Lane iron-working site between the Dean Street and Quarry Wood quarries, the first in the South East outside of the Weald.
- The relocation of the Barming villa cemetery over a century after the site was lost to memory.
- Finally, and significantly, the re-construction of the journey of a ragstone-carrying vessel from the upper-Medway Valley quarries to London (and the identification of 'The Dray' separating the Isle of Grain from the Hoo Peninsula as a potential overnight stopping place for this journey).

Additionally the research has also highlighted subjects which, while not new, advance previous issues of wider interest. In general terms this has included how and why the extractive industries developed in Kent during the occupation (including analysis therein of the LIA/ occupation transition, Elliott, 2013, 40), when and how these industries ended (Pearson, 2006, 30), and why there is a fall-off in elite settlement later in the occupation with no revival as seen, for example, in the South West (Blanning, 2014, 480). Specifically regarding the Weald, such issues of interest also include the comparison of the experience of the eastern/ coastal iron manufacturing region here with the ragstone quarrying in the upper Medway Valley (and consideration about whether they were both part of one holistic metalla, Elliott, 2013, 40), the identification of the ports supporting both the central and eastern/ coastal iron working regions (Cornwell and Cornwell, 2008, 10, 2008, 1, and 2010, 16, Cornwell et al, 2007, 3, Russel and Staveley, 2012, 1, Cleere and Crossley, 1995, 61, and Cunliffe, 1988, 84), and the determination that the Rochester – Wealden Roman road actually terminated in the environs of the Grade 4 Beauport Park iron working site rather than on the coast (after transiting the nearby and similarly Grade 4 Footlands Farm and Oaklands iron working sites, Staveley, 2013). For the Folkestone region subjects of interest include the recently found quern production site at East Cliff next to the LIA settlement and later villa (Richardson, 2015, 19), and the comparison of the scale of the extractive industries here with those of the Weald and Medway Valley (S. Elliott, 2014b, 49). Meanwhile, for the Medway region itself the thesis has included more consideration and insight with regard to the 'Medway Formula' riverine hydraulic infrastructure hypothesis (S. Elliott, 2014b, 50), and further analysis of Cole's 17th century note detailing the removal of the stone weirs and shelves in the River Medway at East Farleigh, Barming and Teston (1630, 134, and Elliott, 2011, 45).

Many of the above subjects of new investigation or wider interest could stand alone in their importance to our understanding of the experience of the South East, and indeed the province more broadly, during the occupation. A good case in point would be the upper Medway Valley ragstone quarries where I have set out their origins in 5.2, their location in 5.3, their workforce and means of control in 5.4, the means by which the extracted material was transported to its place of use in 2.5 and 5.5.1, and indeed where it was used in 5.2 and again 5.5.1, all providing an ultimately holistic view of the economic system utilized for this highly successful industry.

For this concluding discussion however I have decided to set my goals higher, with a view to considering broader issues and debates where the above new data and associated interpretations, and issues of wider interest, can make a unique and fresh contribution to the wider academic and public debate regarding key aspects of the occupation and indeed the wider Empire. In that regard I have decided to focus on two broad themes where I think my research provides the most original insight and value, updating and in some cases transforming many existing views and received wisdoms. These themes are specifically (noting that the introductory background for each is included at the beginning of the separate sections below):

- The role of the state in Roman industry, in the case of this research the metalla mining and quarrying industries actually exploiting the natural resources in the region. Many commentators (all detailed below in 6.1.3 through 6.1.5) have speculated, both from a well and an ill-informed perspective, that the state was a prominent feature of these industries, often in the form of the *Classis Britannica* regional navy. Some have gone even further and set these industries within the context of a regional Imperial Estate. Such assertions will be tested here based on data and interpretations made newly available in this thesis, this contribution being particularly valuable given the lack of detailed analysis of such state-controlled industries and estates (Carroll, 2016, 33).
- The events of the mid-3rd century when, as I have demonstrated above, great change took place in the political, economic and social outlook of the Roman south and east of Britain, as elsewhere in the Empire. This discussion is framed in the context of change and continuity regarding the exploitation of natural resources by the extractive industries in the region during the occupation (together with associated settlement and other supporting industrial activity). In that regard the section also incorporates, to provide context, consideration of both the LIA/ occupation transition and the end of the Roman experience in the South East.

In terms of methodology, both themes are broken down into sub-sections to allow for an appropriate level of forensic interrogation of the evidence by the reader. Under each theme these sub-sections include three specifically dealing with the three regions of interest within the research (the Weald, the southern part of the east Kent coast and the Medway Valley), with the same process being used for each in that the existing data and interpretations are considered before the new data is reviewed and analysed. This new insight is then used to

suggest any transformation of existing understandings. At the end of each of the two themed sections I conclude with a synthesis to provide a final commentary.

6.1 The Role of the State

In the debate about the nature of the Roman economy outlined in 2.2.1 I set out the arguments in favour of the view that the Roman economic system was in many ways similar to that of the western pre-modern economy (this view supported by the ‘modernists’) and the arguments that it was less so (supported by the ‘primitivists’). One area however where there were clearly parallels was with intervention by the state, often in the form of the military, to carry out tasks to support political, economic and social institutions. Examples include administration, engineering, construction, and of particular relevance to this research the management (and in some cases full operation) of major industrial enterprises such as the larger mining and quarrying metalla. The latter are of significant importance to this research given its focus on natural resource exploitation in occupied Kent and the South East. To that end this themed section of the thesis discussion is devoted to an examination of the role of the state in these industries in the Weald, the east Kent coast and the Medway Valley.

In that regard, as set out in 2.2.1 above, it is worth reminding ourselves of the various means by which the Procurator (through his procurator metallorum) could manage the large-scale extractive industries within his provincial remit. Mattingly (2006, 494) is clear in his view that the large-scale exploitation of natural resources was a key area of state control within the Imperial economy. Such state involvement indicates a degree of direct control by the Procurator (rather than indirect control through the provincial economy), and therefore the question to be asked is at what level was this control exercised.

At its most extreme form this direct control would have been in the form of an industrial Imperial Estate, the options for their management on behalf of the Procurator being:

- By the military, certainly in terms of opening up the opportunity but often on a longer-term basis.
- Through the use of procuratorial vilici (bailiffs).
- Through chief tenants (in the form of a head lease conductores for example), or under other forms of tenurial arrangement.

- To confuse matters, any combination of the above.

The other option to run large metalla industries which were not part of an Imperial Estate, but which still sat within the Imperial economy under the Procurator, was through the use of contractors or natives under production agreements and licenses with the office of the Procurator (though noting that even in this case such contracted-out metalla enterprises were often initiated by the military before being contracted on).

In order to provide definition in this review of the state's role in the metalla of Kent and the South East, given the wide range of options detailed above for such interaction, this sub-section will therefore firstly review the above research concerning industry large and small in the region to inform the ensuing analysis, then examine the types of role the state might have played, before discussing in detail the official presence in the industries of the Weald, the east Kent coast and the Medway Valley. The section will then compare the revealed nature of this state presence in regional industry with other manifestations of Roman officialdom in Kent and the South East to consider the level of military's role here, before concluding with a synthesis of the preceding discussion.

6.1.1 Industry Large and Small

As is evident from the regional studies and preceding background chapter, this research project has revealed a previously unrecognized depth to regional industrial activity during the Roman occupation. This has of course included the extractive industries exploiting natural resources, but also other industrial activity (related and otherwise). Here these industries are detailed to facilitate the following discussion in this section regarding state activity.

Starting at the upper end of the range, it is clear that through to the middle of the 3rd century Kent and the South East were one of the industrial heartlands of the wider province (Mattingly, 2006, 509), for example in the form of the iron manufacturing industry in the eastern/ coastal region of the Weald (larger for instance than the early iron industry in the Forest of Dean, Jackson, 2012, 169, and that in East Yorkshire, Halkon, 2011, 148) and its associated tile and brick manufacturing industry. The ragstone quarries of the upper Medway Valley provide an even more striking example, the combined quarry area for the five



Figure 98: Industry large and small. The metalla of the upper Medway Valley, side profile of the Dean Street ragstone quarry showing its scale. Duncan Spencer.



Figure 99: Industry large and small. The metalla of the upper Medway Valley, lengthwise view of the Teston ragstone quarry, very similar in plan to the Dean Street quarry. Simon Elliott.

identified being 723,430m², a figure which has no parallel elsewhere in Roman Britain at any stage of the occupation (a case could be made in this regard for the quarries used to provide the material to build Hadrian's Wall, but as detailed in 5.3.3 the 11 known were much smaller, more localized and far more widely distributed, and so I would argue not part of one metalla).

Existing (Hodgkinson, 2008, 28, Jones and Mattingly, 1990, 217, and Pearson, 2002a, 82) and new (S. Elliott, 2013, 40, and 2014a, 251) data show these Kentish metalla, starting from a low base though clearly with a degree of foreknowledge of natural resource potential prior to the occupation, rapidly boomed. The expansion of the iron industry catered for demand created by the military expansion north and westwards; the ragstone industry for the urban expansion in the south and the east (and particularly London). Thus, by the late 1st century, massive industrial enterprises of the scale of Peacock's manufactories (1982, 8) were operating at full capacity in both regions. These two extractive industries were linked by the Rochester – Wealden roadway connecting the north Kent coast with the most significant iron working sites in the eastern/ coastal region of the Weald (this especially the case if the spur linking this route directly with the upper Medway Valley is confirmed, see 3.5 above). As detailed in 3.1.4, a possible riverine link is now also being investigated given the potential quay at the Great Cansiron iron-manufacturing site in the central region of the Weald (Russel and Staveley, 2012, 1).

Both of these industries would have been the principal economic foci in their respective Wealden and north western Kent economic zones through to their demise on this scale in the mid-3rd century (Mattingly, 2006, 386, and see 6.2.2 and 6.2.4 below), with much of the wealth created being channelled directly through the procurator metallorum to the Procurator and then onwards to the Imperial fiscus (as part of the Imperial economy). In so doing they would have contributed significantly from an early date to ensuring that the province was *pretium victoria* – worth the effort of conquest

The existence of these huge industrial operations (together with supporting timber and charcoal production) should not of course detract from the evident profusion of smaller industrial enterprises in Kent and the South East during the occupation, initially alongside the giant metalla manufactories and then, after the decline of the latter in the mid-3rd century, becoming the actual focus of industrial activity themselves. In the first instance such industries included the smaller iron manufacturing sites of the Weald, most of which resided

in the central region there. In some cases these long survived the decline of state-run activity near the coast, as smaller enterprises catered for local demand and that of London using the transport system focused on Southwark (Hodgkinson, 2008, 28). A similar pattern is visible post the mid-3rd century in the Medway Valley where the monumental ragstone quarrying enterprises were replaced by smaller operations, again catering for more local demand (S. Elliott, 2013, 40).

Other similarly small industries exploiting natural resources also operated across the region throughout the occupation, for example quarrying and distributing many of the other building materials detailed below at Appendix A. Additionally, as examples of small scale industry, we can look to the salt production enterprises in the Medway estuary (Ellis Jones, 2012, 100), brick and tile manufacturing across the region (over and above that associated with the eastern/ coastal Weald), pottery manufacturing (Lyne, 1994, 545), whetstone manufacturing based on the sandstones of the Weald Clay Formation (Shaffrey and Allen, 2014, 288), and of course quern stone production. While in this regard Peacock (1987, 61) has highlighted such activity at Lodsworth in West Sussex, and we know of similar activity at Worms Heath to the immediate west of the Darent Valley (Green and Peacock, 2012, 2), it is that which took place at East Cliff in East Wear Bay, Folkestone, which is of most interest to this research (Richardson, 2015, 19). This is specifically because of scale as it acts as a most useful counterpoint to the huge extractive manufactory-sized industries exploiting natural resources in the Weald and upper Medway Valley detailed above, with the quern stone industry at East Cliff being more akin to Peacock's individual workshop size operations (1982, 9). As is clear from the three distribution maps and tables at 3.6, 4.2 and 5.5.1 however, one area of commonality for all three of these key regional extractive industries (and indeed the other examples detailed above) was their sharing of the same maritime transport network around the Kentish coast and up the various navigable river systems of the South East. This level of regional market integration speaks to some level of state-involvement, considered in the below section.

6.1.2 What Role Could the State Have Played in Roman Industry?

To provide context for the three following regional discussions, here I briefly review the role played by the state in the economic institutions of the Empire, and the tasks performed by the military therein, starting with a broad focus but then concentrating specifically on industry.

The Roman state was not only the principal political force within the Empire, it was also intricately involved in economic activities geared to supporting its infrastructure, its military and its own continuance. Yet as a patrician institution it also had other responsibilities, with political, social and economic roles which were often related. A high profile example would be the supply of grain to the citizens of Rome (detailed above in 2.2.1). To give some idea of the scale of this commitment set within the wider economic system, it included in the reign of Claudius the construction of the new harbour 3km from Ostia to facilitate the growing capital city's demand for increasing quantities of grain (Erdkamp, 2013, 272). The imported grain itself arriving at this new port was often state-owned, originating from numerous agricultural Imperial Estates in many of the provinces of the Empire (increasingly from Egypt and North Africa, see 2.2.4), and was transported on shipping coordinated by the state (Erdkamp, 2013, 272, see 2.2.1). The significance of such agrarian Imperial Estates is ably illustrated by the extensive wine-producing Imperial Estate at Vagnari to the east of the Apennine mountains in ancient Apulia which was large enough to feature its own vicus (Carroll, 2016, 31). As detailed above in 5.5.2, the state also had responsibility for key public amenities, for example aqueducts (Campbell, 2011, 91), and also key elements of the transport network including the river and canal systems themselves (these being publicly owned, Campbell, 2011, 87). To this we can add of course the *cursus publicus* state courier service (Kolb, 2001, 95, and Burnham and Wachter, 1990, 5).

In an age before the advent of any modern civil service, nationalized industries and a modern free market to facilitate major capital expenditure programmes on behalf of the state, it was often the military who were deployed by the state to carry out tasks for which it was responsible (Mattingly, 2006, 523, and Elliott, 2016, 89). As set out in 2.6.3, a good example would be Imperial administration with for example a Governor's military officium being the principal tool used to both govern a given province but also being capable of turning its hand to any administrative task required of it (Goldsworthy, 2003, 144). D'Amato (2009, 14) also highlights the rather more practical task of urban firefighter for the military on behalf of the state. Clearly the military were also highly skilled in engineering, for example playing a leading role in the construction of the new harbour facilities at Ostia in the example detailed above (Erdkamp, 2013, 272). Military units (both land based and marine, the *Classis Britannica* in the case of the latter in Britain, D'Amato, 2009, 15), especially earlier in the Empire, were well serviced with specialist craftsman and engineers who would be the first

choice resource to be deployed by the state for large-scale construction projects such as road building and built-engineering infrastructure (Goldsworthy, 2003, 146, see 2.6.3 for detail).

Looking specifically at industry, there are many examples of state control. This included responsibility, again often through the military, for running the major *fabricae* which provided equipment to all branches of the armed forces. Esmonde Cleary (2013, 93) illustrates the scale and sophistication of these manufactories, with for example that at Autun specialising in ballista, armour and shields while that at Reims specifically made swords. The state also controlled the official mints producing coinage for use across the Empire (Moorhead, 2012, 8), and in many cases managed the major brick and tile manufactories such as that detailed in 3.6 in the eastern/ coastal Weald (Mills, 2013, 461). The products of such brickyards were often officially stamped to mark their provenance and quality, in the case of the Weald with the CLBR symbol of the *Classis Britannica*. Topically for this research the state (again often in the form of the military) also managed the key *metalla* industries across the Empire, they being a key feature of the Imperial economy. This included the larger mining and quarrying enterprises, with Hirt (2010, 106), Cleere and Crossley (1995, 66), de la Bédoyère (1992, 100) and Jones and Mattingly (1990, 192) all arguing the majority of such operations exploiting natural resources were under state control through the military, ensuring the continuity of supply of the mined and quarried materials and the flow of wealth to the imperial *fiscus*. Specific examples in a British context are detailed above at 2.6.3. Below I now specifically examine the case for such state control, through the military in the form of the *Classis Britannica*, of the extractive industries exploiting natural resources in the occupation-period Weald, southern part of the east Kent coast and Medway Valley.

6.1.3 The State Presence in the Weald

As is heavily referenced throughout the entirety of the research above, many leading archaeologists and historians (detailed below) have long hypothesized that the state in the form of the *Classis Britannica* managed the iron manufacturing industry in the Weald during the Roman occupation. Modern research in this regard has focused specifically on the eastern/ coastal area where the largest sites were located and with its close association (presumably) with maritime trade (see 3.4 above for detail). Some commentators have taken this view of a state presence even further, making the case for the region being an official Imperial Estate (see 2.2.4, and below for detail). There is certainly a large amount of

archaeological data pre-dating this research to support such views and I set that out here, followed by my newly presented data, to test this common hypothesis.

Adherents to the view that the regional navy managed the Wealden iron industry include Brodribb (1979, 141), Pearson (2002a, 50), Hodgkinson (2008, 33) and Harrington and Welch (2014, 109), while those going further in supporting the Imperial Estate theory include Marsden (1994, 83) and Cleere and Crossley (1995, 69, this based on Cleere's original work, 1977, 18), while Mattingly alludes to it (2006, 386). As those with an interest in the occupation-period Weald will attest, these individuals effectively represent the entire canon of those whose research has shaped our modern appreciation of Roman activity in the region (with the notable exception of Millett, see below).

The most frequently used existing data referenced by the above commentators linking the Wealden iron industry to the state and the regional navy is tile and brick stamped with a Classis Britannica mark (Brodribb et al, 1988, 275), this appearing in large numbers across the eastern/ coastal sites at Bardown, Beauport Park and Little Farningham and the associated port at Bodiam (see table in 3.6). In a specific example Brodribb (1979, 141) detailed that of the 41 complete tegula found in his excavations at Beauport Park in the 1960s and 1970s, all but one featured a Classis Britannica stamp. It is worth noting here that of the 3.35 tonnes of tile actually found on the site during these excavations (the vast majority of them only partial survivals), nearly all featured full or partial Classis Britannica marks (some 1,320 at the time, though this has since risen to 1,600). To further emphasise the scale of this occurrence, Brodribb (1979, 141) said that given that the overall size of the site examined was 114m², and the fact that the total number of Classis Britannica stamps found at the time was 1,320, this represented 11 such stamps per square metre. Such use of Classis Britannica-stamped tile to identify the nature of an occupation-period site has other regional parallels, with Philp (1981, 100) using the very dense concentration of over 1,000 such tiles at the original Roman fort at Dover as evidence that it was directly associated with the regional navy. One dissenting voice here with regard to using such tile to interpret the nature of occupation-period sites is that of Millett (2007, 178), who says of the Weald:

"The suggestion (based on tile evidence)...*that a substantial part* of the industry (here) was under the direct control of the fleet and that rights over iron were owned by the Roman state is entirely speculative."

In his opinion the only exception here might be Beauport Park given the very large number of Classis Britannica tiles found here by Brodribb and others (Brodribb, 1979, 141, and Brodribb et al, 1988, 275).

There is further physical evidence however of a state presence in the eastern/ coastal region of the Weald, this being in the form of three pieces of additional epigraphy. In the first instance and as detailed in 3.1.4, Brodribb et al (1988, 269) record their finding at Beauport Park of a wooden tile comb featuring the, to date, unique imprint of the letters CLBR, identifying this as a marked tool of the Classis Britannica. Next, at the same site, they (1988, 261) also detail the location of an inscription on stonework above the bath house entrance which references a vilicus (Brodribb et al, 1988, 261, see 2.2.4, 3.1.4 and Figure 27). This is a most interesting term, originating as with Procurator in a domestic context (a vilicus being an agricultural estate bailiff), which by the time of the occupation was being used in a variety of official ways. One such was as a vilicus officinae tasked with managing an industrial enterprise, for example a mine or quarry, with Hirt (2010, 288) detailing just such an individual carrying out this role at the state-run Carrara marble yards in Rome, and in the same context Brodribb et al (1988, 241) referencing a similar individual running the state-managed iron-ore mines located in the Sana Valley in Bosnia. Both of these examples indicate an industrial Imperial Estate interpretation. While Millett (2007, 179) contests the state-association of the vilicus detailed in the Beauport Park example, to my mind it very clearly indicates the state representative who was responsible for the site during his time there, again a strong indicator of an industrial Imperial Estate interpretation (see below). The final piece of epigraphy is in the form of an iron die found in London which features a stamp declaring its provenance as m(etalla) p(rovincia) B(ritanniae), referring to its origins in a provincial iron manufacturing facility (Birley, 2005, 300). Sadly no direct link can be made with this and the Wealden iron industry, though it is easily the nearest major area of such official activity.

In terms of other material culture from the major sites in the eastern/ coastal zone which have been used to suggest a state/ Classis Britannica/ Imperial Estate presence, Henig (Brodribb et al, 1988, 260) argued that an intaglio featuring a representation of Victory found in the bath house excavations at Beauport Park also suggests the regional fleet being in attendance. Further, Hodgkinson (2012, 1) argues above in 3.1.4 that the Antoninus Pius medallion found by the IHRG in 2006 at Bardown (see Figure 100) is evidence of a significant state presence



Figure 100: Medallion of Antoninus Pius found at the Roman iron working site at Bardown in the eastern/coastal Weald which Hodgkinson (2012, 1) argues is a prestige item and evidence of a state presence. IHRG.



Figure 101: Mid-2nd century altar dedicated to Neptune, found re-used in the walls of the Saxon Shore fort at Lympne, in the name of praefect of the British fleet Lucius Aufidius Pantera. Evidence for the presence of the Classis Britannica here at a likely precursor fortification associated with the regional navy (see below regarding relevance to State presence). British Museum.

there, he saying that this token of prestige would have been the property of a high ranking official.

Those who have argued in favour of the state/ *Classis Britannica*/ Imperial Estate interpretation for the occupation-period eastern/ coastal Wealden iron industry also cite other evidence. For example Cleere and Crossley (1995, 62) detail the transport infrastructure of the occupation period eastern/ coastal Weald. They argue that the north–south alignments for the key regional Roman roads, particularly the Rochester – Wealden road to Beauport Park, speaks to their being built specifically to facilitate official communications for the *Classis Britannica* with the Medway Valley and the north Kent coast (though note the Lewes Road to London would have been equally important for the iron manufacturing activity in the central region). The location of port facilities at sites such as Bodiam to facilitate (it is presumed) the transport of manufactured iron out of the region also indicates the involvement of the *Classis Britannica* according to Hodgkinson (2008, 34, though one could argue it is likely the port also handled other exports such as wool and wood). The unusual settlement pattern of the occupied Weald, with little elite settlement in the centre and most of the villas on the periphery (with any Wealden elites also potentially residing in the Medway Valley, see discussion above in 3.5), also supports an industrial Imperial Estate interpretation according to Cleere and Crossley (1995, 58). The latter also highlight the rapidity of the expansion of iron manufacturing at the eastern/ coastal sites from the mid-1st century as evidence of a state presence (1995, 62).

Finally in terms of the existing data, Hodgkinson (2008, 34) has directly linked the disappearance of the regional navy after AD 249 with the similar decline of the vast majority of the iron working sites in the eastern/ coastal Weald in the same time period (particularly the larger Grade 3 and 4 sites).

Moving onto data and interpretations newly available with this research regarding the exploitation of natural resources in Kent and the South East during the Roman occupation, in the first instance we can consider numismatic evidence in the form of coin hoards. Specifically, this research considers in 3.4 for the first time (in an academic context in terms of its wider significance) the controversial 2008 High Weald coin hoard found at an occupation-period satellite iron working site near Bardown (the exact location being publicly undisclosed). This contained 2,891 radiates dating from AD 215 through to AD 268 (with all Emperors from Caracalla to the Gallic Emperor Postumus being represented apart from

Severus Alexander and Maximinus). The hoard is important because it is the only one found in the Weald itself rather than on the periphery (though noting here the comparative lack of archaeological investigation in this region). As set out in 3.4, it has been examined in detail by Stuart-Hutcheson at the British Museum working with Sam Moorhead, she (2012) saying that:

“The High Weald hoard is similar to the famous Dorchester hoard as it contains a high proportion of earlier, less debased coinage such as that of the emperors Gordian and the Philips. However, the hoard is unusual as it closes with Postumus but is not composed highly of the extremely debased coins, such as the Bassaleg, Caerleon, Eastbourne and Selsey hoards. It is, furthermore, rare for such a large hoard to contain no examples of the smaller denomination denarii.”

A mercantile origin for many of the coins can be inferred by the wide geographic range of mints from where the coins originated. These include Rome, Antioch, Milan and Lyons. The hoard also contains a comparatively high number of rare coins, for example a radiate of Gordian III’s wife Sabina Tranquillina and coins documenting the Secular Games of Phillip 1. These rare coins, together with the small number of highly debased radiates and the hoard’s location near the Grade 3 site at Bardown with its known Classis Britannica association, may therefore indicate it had a high status origin with a state-association.

Analogy has also been considered in this research for the first time with regard to the nature of the Wealden occupation-period iron industry. For example, while there is comparatively little epigraphy outside the examples cited above from the Weald to link the region to a state/ Classis Britannica/ Imperial Estate association (even taking into account that stone inscriptions are generally less common in Britain than elsewhere in the Empire, with comparatively smaller assemblages of finds), other useful examples proliferate in other similarly-sized metalla across the Empire. Particularly useful are those which define mining or quarrying activity in a specific territory. Examples include inscriptions on boundary markers, funerary monuments, other types of stamped brick and tile, worked blocks of stone and graffiti. Hirt (2010, 48) notes that this is particularly valuable with regard to mining and quarrying enterprises because such activities, at least those on a large scale, took place in strictly defined territorial entities separate from the colonial, municipal and other official territories within a province. The two key words utilized in the epigraphy to show such official territorial boundaries are *prata* and *territorium*, both being used in association with

military units or state activity. An example of the former is a boundary stone separating the *prata* of legio IV from the lands of the town of Segisamo in Spain, while for the latter one can look to a pronouncement by Severus Alexander (Emperor from AD 222 to 235) regarding a bath house built on the *territorium* of legio II Augusta. Le Bohec (2000, 220) explains that there is no agreed explanation concerning the differing uses of the two words, noting that theories range from the former being a sub-unit of the latter (and vice versa) to the former being used in an economic context and the latter for administrative or military purposes. The most relevant to state run industry appears to be *territorium*, a good example being the use of *territoria metallorum* on the famous bronze tablets found in the early 20th century at the Roman copper, gold and silver mines at Vipasca in Portugal, clearly identifying the area as an administrative district (Hirt, 2010, 48). The tablets also identify a *procurator metallorum* as the state official managing this enterprise, definitive evidence that the site was state-run, although it is not clear if the official managed all the mines and quarries of the province, some of them, or just this one (and by extrapolation whether *territorium*, or indeed *prata*, referred holistically to an Imperial estate, or to part of one). Whatever the breadth of his responsibilities, he would have reported directly to the provincial Procurator and thence to the Imperial *fiscus*. Hirt (2010, 106) also points to the large scale quarries at sites such as Mons Claudianus, Mons Porphyites, Tibarian and Mons Ophiates in Egypt, Dokimeion in Asia Minor, Simitthus in North Africa and Karystos on Euboea as other key examples where epigraphy provides evidence of direct state involvement.

To bring the focus of these analogies back to the Weald, outside of the specific epigraphy already detailed, the key link (given the lack of a specific mention of *prata*, *territorium* or a bespoke *procurator metallorum*) is that of scale. It is very clear from the above examples that it was completely normal for *metalla* of this scale (for example Vipasca) to have some form of state-association, and with the eastern/ coastal Wealden iron industry we see industrial enterprises exploiting natural resources of just this size. In the case of Beauport Park alone (with its *Classis Britannica* tile and other epigraphy), this site produced some 30,000 tonnes of slag and waste, making it one of the largest such sites across the whole of Empire, and it is noteworthy that all three sites producing waste volumes of over 10,000m³ are in the eastern/ coastal region (Beauport Park, Oaklands Park and Footlands Farm, see 3.1.4 above, Hodgkinson, 2009, 31). By way of comparison, as set out in 3.2 and 3.5 above, Jackson is clear that the smaller (at least through to the mid-3rd century) iron-manufacturing operation at Ariconium in the Forest of Dean shows no evidence at all of a state/ military presence.

A final point newly considered here concerns the seeming lack of reinvestment of wealth (certainly in terms of conspicuous consumption outside of the limited amount of ubiquitous Samian ware detailed in 3.1.4) in the occupation-period Weald, despite a clearly thriving iron manufacturing industry which exported far and wide. Though some of the value may have been used to develop infrastructure (for example roads and port facilities), the lack of evidence more broadly of a desire to overtly display Romanitas is striking. Using Westhawk Farm as an example, Willis (2012, 434) says that this could point to the presence of absentee owners in the form of the state, he adding:

“It is possible that wealth, like the iron products, went elsewhere, reinforcing a suggestion that the community and its enterprises were subject to a controlling military and Imperial force.”

He adds this contrasts with the evident existence of community wealth at the site both before and after this evident period of state interest at Westhawk Farm.

As can be seen above there is a compelling body of data and opinion-based evidence to suggest a Classis Britannica interpretation for the management and more of the eastern/coastal region of the Wealden iron industry during the occupation. Further, if one sets the above evidence against that set out for Imperial Estate interpretations in 2.2.4, the case in this regard is also strong, with positive answers for all five evidential questions set out there - lack of settlement (especially villas), unusual transport networks, unusual land use patterns (with little evidence of extensive agriculture excepting the exploitation of woodland for the iron industry), an association with other industry (that manufacturing tile and brick here, clearly I believe run by the Classis Britannica) and the presence of the Roman military in the form of the regional fleet.

Therefore, in my opinion, while the case is not 100% proven (for example through the location of epigraphy specifically mentioning the procurator metallorum), there is enough evidence for a very strong case to be made that the extractive industries exploiting natural resources in this eastern/coastal Wealden metalla were being managed by the State through the services of the Classis Britannica as an Imperial Estate (with the vilicus mentioned in the Beauport Park epigraphy referencing the various combinations of methods of control of such enterprises detailed in 6.1).

6.1.4 The State Presence on the East Kent Coast

There has long been speculation, dating to the original excavations by S.E. Winbolt in 1923/24 (1925, 103), that the East Cliff villa site (and by default the associated quern manufacturing site) in Folkestone had an association with the state in the form of the *Classis Britannica*. Here once again the existing data is presented, together with the new evidence and interpretations made available through this research.

As with the Wealden iron industry, the main evidence for the presence of the *Classis Britannica* at East Cliff is the stamped tile found there, starting with the seven recovered by Winbolt from what is now known to be Villa 2 (1925, 103). Since then 13 more complete or partial tiles featuring versions of the stamp have been found, either in more recent excavations, in Winbolt's backfill, or eroded from the site and found at the base of the East Cliff. All were manufactured from Peacock's Fabric 2, suggesting a Wealden origin, with the tiles presumably being shipped from the coastal ports there to East Wear Bay. Winbolt (1925, 118) used this data, together with the location of the villa with its fine views across the English Channel, to speculate that the East Cliff site was the headquarters building for the Prefect of the *Classis Britannica*. Peacock (1977, 246) countered this however by arguing that the small number of regional navy-stamped tiles known at the time of his writing were too few in number to be used to support a *Classis Britannica* association for the site. Indeed, unlike at Beauport Park and similar sites in the Weald, at East Cliff they form only a small proportion of the total number of tiles found at the site, even taking into account those found more recently (Mason, 2003, 113).

Most recently, and recorded contextually in this research for the first time, new data has emerged which may support the case for a state-association with the East cliff site. This is in the form of the unusual building material used in the construction of Villa 1 at Folkestone, with Parfitt (2013, 41) and Richardson (2015, 19) both highlighting the extensive use of tufa rather than the more locally available and harder-wearing Greensands. The tufa most-likely originated in the Dour Valley where it was extensively quarried for the contemporary *Classis Britannica* fort at Dover (Parfitt and Philp, 1981, 176), to the extent that the exact location of these quarries is now unknown. Given this association of tufa quarrying at Dover with the regional navy fort located there, and its scale, a case could be made that the *Classis Britannica* was managing this extractive process, in the same way as is argued above for the

iron-manufacturing industry in the Weald. The use of this tufa at East Cliff in the structure of Villa 1 could then be used as an argument to extend this state-influence further south.

In considering the evidence presented above for the *Classis Britannica* having a role at the East Cliff villa site, with regard to the quern manufacturing industry there is a specific and fundamental flaw however. This is because the tiles stamped with the mark of the regional navy are now known to be associated with Villa 2, this post-dating the LIA/ early occupation quern-manufacturing site by up to 70 years. Meanwhile, with regard to the site having a fleet administration role as originally argued by Winbolt (1925, 103), this also seems improbable to the author given that the known official headquarters for the regional navy was at Boulogne. This does not preclude some association for the East Cliff site with the *Classis Britannica*, perhaps in connection with a lighthouse which Rigold (1969, 100) argued may have been located there. However, as Parfitt (2013, 46) says:

“Overall, the balance of probability would seem to be against this site having any sort of official *Classis Britannica* status.”

In that regard, unlike with the Weald, any case for state activity at East Cliff therefore remains both unproven and unlikely (at least until the official publication of the most recent excavations at the site).

6.1.5 The State Presence in the Medway Valley

As with the iron-industry in the occupation-period Weald, a number of commentators have argued that the state also played a major role in the upper Medway Valley ragstone quarrying industry. These include Marsden (1994, 83), Milne (2000, 131) and Pearson (2002a, 44), with the former going even further in suggesting an industrial Imperial Estate interpretation (1994, 83, see quote below). As is made clear above in 5.1.1 however, prior to the advent of this research the body of evidence used to support this interpretation has been far less defined than that for the Weald. To that end, as with 6.1.3 and 6.1.4 above, here I firstly set out the existing data and interpretations, before considering the new evidence gathered within this thesis.

In the first instance, the most prominent evidence cited to link the ragstone quarries of the upper Medway Valley with state-run *metalla* is the sheer scale of their output. The best example remains the original late 2nd/ early 3rd century 3.2km land wall circuit of London,

detailed above in 5.2, which Hall and Merrifield (1986, 28) said comprised more than one million squared and dressed ragstone blocks. To this high profile use Marsden (1994, 84) also adds upper Medway Valley ragstone being used in the construction of the basilica, forum, at least three public baths, the Governor's palace and a wide variety of public buildings in London, with Bateman (2011, 31) adding the second phase of the amphitheatre. Marsden (1994, 83) is explicit in linking quarrying on this scale with the state being involved, saying:

"...it seems likely the (upper Medway Valley) area was part of an 'Imperial Estate' owned by the Emperor, for this would guarantee the output of the quarries over a long period on this scale."

From the consideration of scale hinting at state involvement, the existing commentators next turn to the importance of maritime transport to the success of the ragstone quarrying industry for further evidence (this bringing the *Classis Britannica* into view). Roman London expert Merrifield (1965, 49) was blunt on the subject, he saying:

"The best means of transport for bulk of this kind was by boat, and the Medway and the Thames provided a water-way from quarry to City."

We have hard data to support this view, in the form of Marsden's enigmatic Blackfriars 1 vessel found on the bed of the River Thames in 1962 with a load of upper Medway Valley ragstone still in its hold (see 5.5.1 above and Appendix F below). Milne (2000, 131) argues that this vessel, together with others of similar design found in the area of operations of the *Classis Britannica*, were specific to the regional fleet and therefore indicators of its involvement with the ragstone quarrying industry here.

The adherents to the state running this metalla next turn to non-maritime transport infrastructure as evidence, particularly the Rochester –Wealden Road linking the north Kent coast with the major iron working sites in the eastern/ coastal Weald (Marsden, 1994, 83). Margary (1967, 44) showed how closely this road tracked the upper Medway Valley with its quarries before heading south, it being utilized as set out in 2.5 and 3.3 more for administration than for the transport of regionally extracted natural resources which would as suggested above have principally used maritime routes. New data about this key regional routeway is revealed below as part of this research.

Analogy is also used by those arguing for a state-presence exploiting the ragstone resources of the upper Medway Valley. Russell (2013a, 41) says that one example would be the Mons Claudianus granodiorite mine in the eastern Egyptian desert, where epigraphic evidence provided by letters, passes and receipts shows at least 20 Centurions seconded there from the local legions and, topically for this research, the Classis Alexandrina. Another analogy closer to home would be the Classis Germanica (notably the only other provincial fleet to feature a centenary rank commander, see 2.6.1 above) with its quarrying activities along the Rhine and its tributaries (S. Elliott, 2014b, 50). Epigraphic evidence of this comes from numerous naval inscriptions in the Trass quarries on the left bank of the Brohol Valley, and from similar evidence that vexillations of this fleet quarried tufa for the Trajanic colonia Ulpia at Vetara. Meanwhile, more evidence of the British regional fleet carrying out quarrying activities comes from even closer to hand, with for example the inscription at Benwell fort on Hadrian's Wall which shows the regional fleet constructing the granary there (RIB1340, Breeze and Dobson, 2000, 66). Such responsibility for installations on the wall would have included quarrying the necessary stone as well as construction (Breeze and Dobson, 2000, 83). Further, on the doorstep of the upper Medway Valley ragstone industry is of course the Wealden iron industry referenced above in 6.1.3, which Marsden (1994, 83) argues was a direct analogy in terms of state-presence with the metalla of the upper Medway Valley.

Anecdote has also been used by existing commentators to support the state-presence in this region, specifically in the context of chronology. Milne (2000, 131) for example has pointed to the synergy between the ending in the mid-3rd century of industrial scale ragstone quarrying in the upper Medway Valley and the disappearance of the Classis Britannica (which he argues was the state representative facilitating the quarrying).

Before moving on to new data made available through this research, one question now needs to be addressed directly. This relates to the lack of Classis Britannica-stamped tile in the region, or indeed any other tiles featuring an official stamp (the furthest north coming from Cranbrook in mid-Kent, Brodribb, 1970, 1). As is detailed above in 3.6, a thriving tile and brick industry existed alongside the iron industry in the Weald. Both are directly associated with the Classis Britannica given the huge quantities of tiles featuring the regional navy's stamp known from the major iron working sites in the eastern/ coastal region, this tile being particularly important given their use there to help identify the regional fleet's presence. The lack of such tile in the Medway Valley is thus troubling, though I believe the answer is a

simple one - there was no need. The lower Medway Valley had its own prolific early-occupation period tile industry before the Classis Britannica had officially come into being (the tile therefore not being stamped, either by the regional navy or indeed with any other official mark), with Betts (pers. comm. 6 May 2014) explaining in work in preparation:

“The cream, yellow and white tiles thought to have been made in the Eccles area in the 1st century were arriving in vast numbers in London and were also used extensively in north Kent (for example along the Medway Valley).”

Thus by the time the Classis Britannica is first mentioned in the later 1st century (see Appendix E below for detail) and the Wealden tileries initiated production in the early 2nd century, local sourcing of tile in the Medway Valley was already mature and had been happily catering for regional needs since the beginning of the occupation. There was therefore no need for the Classis Britannica to step in. Betts (pers. comm. 6 May 2014) concludes that:

“This is not like comparing like with like because in the Medway Valley they were civilian tileworks, from an early period and primarily supplying all the needs of the local area.”

Moving onto the new data made available here, in the first instance we can return to scale again, though this time in the context of the enormous ragstone quarries whose specific locations have been newly revealed for the first time in this research. To recap, these five quarries had an area of 61,600m² in the case of Allington, 54,600m² for Boughton Monchelsea, 356,400m² for Dean Street, 215,000m² for Quarry Wood and 35,830m² for Teston. They were clearly industrial (in the modern sense of the word) in scale, with that at Dean Street being comparable in size to the largest metalla across the entirety of the Roman Empire, for example at Rio Tinto (Jones, 1980, 148). It is here where analogy is useful again, given mining and quarrying operations on this scale were heavily supported by the state elsewhere in the Empire (Hirt, 2010, 106, Cleere and Crossley, 1995, 66, de la Bédoyère, 1992, 100 and Jones and Mattingly, 1990, 192), as fully detailed in 6.1.2 above.

Next, through the creation for the first time in this work of the distribution table and map showing the regional supply network for ragstone quarried in the upper Medway Valley, we have significantly added to our knowledge of the extensive maritime distribution system

which played such an important role in the urbanisation and early fortification of the South and East of occupied Britain. Notable here are the parallels between the distribution of ragstone, Wealden Fabric 2 tiles and querns manufactured at East Cliff through this network, illustrating in detail the mature nature of this maritime system as detailed in 2.5. It can be argued that the systematic nature of this trading network up and down the east coast (as defined by Morris, 2010, 1, and Evans, 2013, 433, again see 2.5) speaks to the organisational presence of the *Classis Britannica* and is certainly a key indicator of the sophisticated levels of market integration on display here.

Sticking with transport, research associated with this thesis has also located the Roman roadway from the Dean Street quarry to the Barming ford and East Farleigh villa. This route becomes particularly important if it can be proven to be a spur of the Rochester – Wealden road, it then being a very specific and direct link between the Wealden iron working sites with their state/ *Classis Britannica*/ Imperial Estate provenance as argued in 6.1.3, and the upper Medway Valley ragstone quarries.

This research has also, as set out in 5.3 above, specifically linked for the first time the elite settlements in the upper Medway Valley (in the form of the villa estates ranging from Allington through to Teston) with their associated quarries, making the case that one interpretation would see them as the country residences of those actually managing the quarrying activity through to the mid-3rd century (though see discussion below). If they were such, they would have formed an elite enclave where the owners competed with neighbouring friends to display wealth and culture via architectural form, exhibiting conspicuous consumption at the same time. This linking of the villas and quarries has included the identification of Building 5 at the East Farleigh villa site as a temple, indicating the significance of this particular settlement, and the possible bridge under investigation at Tovil, detailed in 5.1.4, which would link for the first time the Dean Street quarry on the south bank of the River Medway with the Florence Road/ Bower Lane villa to the north. Other evidence of settlement activity near to the quarrying sites has also been revealed, for example the 'barrack' crop mark and LIDAR image close to the Boughton and Dean Street quarries on the site of the '*Roman foundations and coins found 1860*' as detailed in 5.3.3 above.

The major breakthrough however in terms of demonstrating a specific link between the occupation-period upper Medway Valley ragstone quarries and the state could come through further investigation of the 'Medway Stones' site in the River Medway between Tovil and

East Farleigh (Elliott, 2014c, 11). Fully detailed in 5.1.4, the author believes this is a candidate occupation-period wreck carrying a cargo-load of worked stone (the ‘Medway Stones’ themselves being those dredged to the surface to date). Once wood recovered from the ‘wreck’ site and an associated row of piles (likely a candidate wharf) has been dated after cleaning and preservation, a full-scale underwater investigation is planned. As detailed above, Marsden’s Blackfriar’s 1 vessel with its load of upper Medway Valley ragstone is already being used by existing commentators to suggest a link between industry here and the state (Marsden, 1994, 83). A second such wreck, found in situ adjacent to a quay in the River Medway itself, would significantly advance such a hypothesis, especially if the design of the vessel transpires to replicate that of Marsden’s Blackfriars 1 ship (Milne, 2000, 131).

Most recently, data from the location of the Gallants Lane iron-working site between the Dean Street and Quarry Wood quarries has also significantly advanced our understanding of the wider economic landscape within which the ragstone quarries sat. Confirmation of the attribution of this site after further investigation would for the first time directly link iron working amid the ragstone quarries in the upper Medway Valley with that in the Weald (as I argue above in 6.1.3, with the latter’s likely state/ *Classis Britannica*/ Imperial Estate provenance). It would also illustrate the importance of the nearby Rochester – Wealden road in connecting the two metella, and could be used to help build the case that they are one and the same state-run industrial enterprise.

The final piece of new data generated by this research relevant to the consideration of a state-role in the upper Medway Valley ragstone quarrying industry is the recreation for the first time of a typical journey for a Blackfriars 1-style vessel with its load of extracted stone to London and back. This, and a simple review of a map showing the inherently difficult 254km round trip, can be used I believe to argue that a state presence was likely to ensure its smooth running in order to provide the huge quantities of stone that the demand required (this being a core theory advanced by Marsden, 1994, 83). The synergy between the disappearance of the *Classis Britannica*, the likely state-actor in the above hypothesis, and the ending of industrial-scale ragstone quarrying in the Upper Medway Valley, is also particularly telling in this regard (as with the eastern/ coastal Weald and its iron manufacturing industry).

In the above discussion I have considered existing and new data to determine whether a case can be made that the state through the *Classis Britannica* as its military representative



Figure 102: Artists impression of Peter Marsden's Blackfriars 1 vessel foundering at the confluence of the Rivers Thames and Fleet. The excavated vessel is direct evidence of the maritime journey of a load of upper Medway Valley ragstone to London. Museum of London.

controlled the ragstone quarrying industry in the upper Medway Valley until the demise of both in the mid-3rd century. When one considers the sheer scale involved, both in terms of the quantity of ragstone quarried and used, and the parallel scale of the maritime commitment to facilitate this industry, together with the facilitating administrative land links to the eastern/ coastal Weald with its known military association, the emerging wider industrial landscape with at least one potential iron working site, the emerging link between elite and other settlement with the ragstone quarries, and the wealth of supporting analogy (not least the proximity to the likely Classis Britannica controlled metalla in the Weald as mentioned) and anecdote, then a case does begin to emerge. Certainly this industry was part of the Imperial economy rather than the provincial economy, with again the sheer evident scale pushing towards the Imperial Estate interpretation as believed by Marsden (1995, 84).

As with the Weald though, where to be candid the evidence for a link between the military and iron manufacturing in the eastern/ coastal region is stronger, there is to date no definitive

evidence, for example in the form of undisputable epigraphy. It so happens that Kentish ragstone was not a stone favoured for inscriptions and the main floruit of its employment, particularly in London and elsewhere (and thus its quarrying) occurred at a time when inscriptions in stone were becoming less common. Also quarries and villas are not normally locales with stone inscriptions, which is another reason why epigraphic indications have not to date been forthcoming. The question therefore is how strong the case is today for a military presence running an Imperial Estate in the occupation-period Medway Valley metalla, based on the available data. Here I again turn to the model set out in 2.2.4 to help interpret a geographic economic entity as an Imperial Estate, with its five paradigms, and what emerges is a largely positive though confusing picture. In terms of the positive, the region does feature unusual transport networks (for example the riverine hydraulic infrastructure which would have been necessary to allow the River Medway to be used above the tidal reach on this industrial scale), unusual land use patterns (such a concentration of enormous quarries is most uncommon during the occupation), an association with other industry (the newly found iron working site for example) and the (likely, based on the scale of the required maritime commitment and proximity to the Weald) presence of the Roman military in the form of the regional fleet. What counts against the Imperial Estate interpretation in terms of the five paradigms though is the lack of unusual settlement patterns given the fact that we have a dynamic range of villa estates along the banks of the upper Medway Valley, together with other settlement (unlike in the Weald where the absence of such amid the large iron working sites is notable). To counter this, I do make the case above that these villas and settlements may have been associated with the quarries themselves, and Mattingly (2006, 371, see discussion on the Roman economy in 2.2.4) does argue there is no good reason that villas would not feature in an Industrial Estates landscape (though common sense here indicates this would have been more likely with regard to agricultural Imperial Estates).

The honest answer here is that the evidence for the ragstone quarrying industry in the upper Medway Valley being a military-run Imperial Estate is less clear cut than that for the iron manufacturing industry in the Weald, excepting perhaps its scale and the enormous maritime commitment to ensure its success. I think one can certainly say that it was part of the Imperial economy and under state control (the exploitation of natural resources as part of the Imperial economy being a matter of state control, Mattingly, 2006, 494), and further that it was under the direct control of the Procurator through his procurator metallorum, if not as an Imperial Estate (run by the military or others) then using tightly controlled contractors at the

very least (likely based in London in this interpretation, with a number of the villa estates then occupied by their representatives, for example local elites employed in this regard or *vilici*). Over and above that though, based on existing data and interpretations, I am reduced to expressing an informed opinion. In that regard I think a strong case can be made that the *Classis Britannica* was involved in some way in this enormous industrial enterprise, if only to facilitate the required transport network, though with the Imperial Estate interpretation being at present unprovable.

6.1.6 Synthesis

Above I have considered the existing and new data and interpretations available to support the hypothesis that the state, often in the form of the *Classis Britannica*, supported the exploitation of natural resources in Kent and the South East during the Roman occupation. In this regard the research has specifically focused on three of the principal areas of such resource extraction, namely the iron industry in the Weald, quern manufacturing and associated quarrying at East Cliff on the east Kent coast, and the ragstone quarrying industry in the Medway Valley. Broadly, the investigation has shown that the scale of industrial activity at the former and latter locations, together with other supporting evidence, is such that the case for a significant state presence can be made, even though it is definitively unprovable to date. A similar case cannot be made for activity on the east Kent coast however.

With regard to the Weald and upper Medway Valley, a point for further consideration is whether the two industrial zones were linked as one *metalla* under the same procurator *metallorum* tasked with ensuring they contributed to their maximum potential for the Imperial *fiscus* (given their strategic and financial importance). Again I believe that a case can be made in this regard, though this also remains unprovable based on existing data (especially given that the case for an Imperial Estate interpretation for the iron industry in the Weald is stronger than that for the ragstone quarrying industry in the upper Medway Valley).

6.2. Change and Continuity in the Extractive Industries of the Occupied South East.

As set out in the introduction to this Chapter, change in the exploitation of natural resources by the extractive industries is evident in Kent and the South East in a pronounced way from the mid-3rd century. This development is well illustrated by the data evidenced in Chapters 3, 4 and 5, whether relating to industry large and small, or to settlement.

Specific evidence for this pronounced change in the economic outlook of the region is many and varied. We have of course the arguments regarding the disappearance of the industrial enterprises in the eastern/ coastal Weald and upper Medway Valley. On the one-hand the monumental manufactories producing iron for Britain and export simply ceased to exist, while on the other the large-scale use of ragstone across the region as a building stone dropped in scale significantly (this despite the initiation of the fortification process around the Saxon Shore at this time). These developments are discussed in full in 6.2.2 and 6.2.4 below, with similar change on the east Kent coast considered in 6.2.3, using existing and then new data and interpretations to provide fresh insight into the dramatic events described. These discussions follow a brief review of the transition in the region from the LIA to the occupation to provide context, with section 6.2 then concluding with a synthesis of the presented data to discuss the possible reasons behind these dramatic changes in the mid-3rd century.

6.2.1 The Late Iron Age/ Occupation Transition

Kent and the South East of Britain during the LIA were already beginning to display cultural change as the impact of the Roman conquest of Gaul under Caesar (and indeed his two incursions into Britain in 55 and 54 BC) began to impact political, economic and social structures. Champion (2007, 132) says this first manifested itself in a coalescence of power around a few individuals in the first half of the first century BC, as evidenced by a new and richer stratum of burials in the region. As the century progressed he argues this regularized contact with Rome then led to more evident changes in material culture, for example the use of Roman prototypes for coinage which he says was evidence of closer contact between the region's ruling families and Rome (and also showing a thorough knowledge of Imperial ideology). This engagement between the elites of Kent and the South East and the Empire also facilitated the latter's growing awareness of the natural resources available in the region

for exploitation, a key factor in the rapid growth in the extractive industries shortly after the occupation began.

Turning firstly to the Weald, as set out in 3.1.2 above, iron production began here as early as the 8th century BC, with Hodgkinson (2008, 28) detailing that up to 23 bloomery sites may have been active by the time the LIA drew to a close. Given Caesar's reference to 'iron in *the maritime*' (The Conquest of Gaul, V.135) and Strabo's comment about iron being exported from Britain (The Geography, IV.5), the potential for the large-scale exploitation of the siderite and timber resources here was clearly well known on the Continent. It is in this context that we should therefore view the almost immediate growth in iron manufacturing in the Weald shortly after the AD 43 Claudian invasion, catering for the demand created by the military expansion to the west and north (Bray, 2010, 175). The change here from the LIA to the occupation was thus comparatively smooth, with the larger sites in the eastern/ coastal region growing to operate at full capacity by the end of the century.

The transition from the LIA to the occupation appears to have been even smoother at the quern manufacturing site at East Cliff, Folkestone on the east Kent coast, where Green (2013, 51) says saddle (and later rotary) querns had been in manufacture using locally available Greensands for centuries before the arrival of Rome. Richardson (2015, 18) argues above in 4.1.2 that there is again clear evidence of foreknowledge on the part of Rome concerning the potential of this industry from the late 1st century BC in the context of trade with northern Gaul. In this regard it is therefore no surprise that quern production and associated quarrying intensified here as the LIA progressed, peaking in the late 1st century AD either side of the beginning of the occupation.

Change in the upper Medway Valley following the occupation was far more dramatic however. Here there is no evidence at all of significant industrial activity prior to the conquest (the nearest being the limited extraction of Ightam Stone for use as a primitive revetment over 100 year earlier at the Oldbury oppida in north west Kent, see 2.1 above), with the advent of the industrial-scale ragstone quarrying which was to define this region so clearly during the first half of the occupation directly associated with the arrival of Rome (S. Elliott, 2014a, 252). Clearly given the rapid growth of this industry from a zero-base, with an integrated transport network to complement the actual resource extraction, there was again detailed foreknowledge of the natural resources available for exploitation. As Houliston (1999, 163), Rowsome (1999, 262) and Pearson (2002a, 82) detail, the early appearance of

finely-worked ragstone from the upper Medway Valley in the Claudian temple at Colchester (70km away as the crow flies) and in London (50km away, for example at the Huggin Hill bath house) are definitive evidence of this.

In all of our three regions of study regarding the exploitation of natural resources we can therefore see change initiated by the LIA/ occupation transition, less dramatic in the first two than in the latter. The experiences of the three begin to diverge at this point however, culminating in the significant changes in the mid-3rd century which are now considered below.

6.2.2 Change and Continuity in the Weald

As detailed in 3.4, the iron manufacturing industry in the Weald flourished following the beginning of the Roman occupation, building on its humble LIA beginnings (see 3.1.2 and 6.2.1 above) to become one of the largest industrial enterprises across the entirety of the Empire (Cleere and Crossley, 1995, 81). This research, building on the work of Harrington and Welch (2014, 109) and others, has shown definitively that this industry was split into two distinct regions of iron-manufacturing activity, a central one where the industrial sites were (for the most part) smaller and catered for regional demand, and an eastern/ coastal one where activity was on a far more epic scale and catered for national and indeed Continental demand. I further suggest above in 6.1.3 that a strong case can be made that the state, in the form of the *Classis Britannica*, played a major role in running the *metalla* in this latter region, and it is here where we now look to see a major and negative change taking place from the mid-3rd century.

Existing data supporting this interpretation comes from the research of commentators including Cleere (1977, 18), Brodribb et al (1988, 232), Cunliffe (1988, 86), Jones and Mattingly (1990, 193), Lyne (1994, 545), Booth (2001, 3) and Hodgkinson (2012, 1). They have shown that by the mid-3rd century iron manufacture at the major complexes in the eastern/ coastal region including Bardown, Crowhurst Park and Beauport Park had ceased, and was also finishing at their associated satellite sites. Further, iron production at the more peripheral sites in the region including Westhawk Farm was also ending. Meanwhile the maritime infrastructure built around Romney Marsh to support industry here also disappeared at this time, while an economic change in the nature of pottery manufacturing in the region in the mid-3rd century (from wheel-worked high quality pottery to handmade ware) also hints at

major change. In the latter regard Lyne (1994, 545) links this directly with the decline of the iron industry, he suggesting the skilled pottery workers dispersed elsewhere in occupied Britain after regional demand for their wares disappeared. Hodgkinson (2008, 34) says that only at Footlands Farm is any iron working visible in the eastern/ coastal region into the 4th century, while Cleere and Crossley (1995, 81) show the scale of the decline across the whole of the Weald, saying that annual iron production figures between AD 350 and AD 400 were only 50 tonnes (and then exclusively in the central region), down from a peak of 750 tonnes a year between AD 150 and AD 250.

In terms of new data to support this interpretation of a dramatic decline we can turn again to the High Weald coin hoard (Stuart-Hutcheson, 2012, though noting this is only one hoard). Of particular interest given its location at a Bardown satellite iron-working site, and the view as detailed in 6.1.3 that it represented some kind of official presence, the latest coin here dates to AD 268. As such the hoard is illustrative of the abandonment of this region as the final sites closed one by one, leaving a discarded industrial landscape which would remain lost to memory until its rediscovery by antiquarians many centuries later.

6.2.3 Change and Continuity on the East Kent Coast

Change is also evident in the mid-3rd century when one moves to the east Kent coast and the area around Folkestone, though in a different context to that argued for the Weald and upper Medway Valley. Here, the changes with regard to industrial activity occurred much earlier, with the quern manufacturing (and associated quarrying) industry at East Cliff being abandoned by the early 2nd century, and evidently in some haste given the amount of part-manufactured querns left on site (Richardson, 2015, 19). Given querns manufactured from the local greensands continued to proliferate regionally after this time (Blanning, 2014, 435), it is argued in 4.2 above that quern manufacturing did continue around Folkestone, but at another as yet unbound site.

It is therefore elsewhere we need to look regarding mid-3rd century change around Folkestone, and to this end we can specifically look to settlement. This is not with regard to the well-known villa sites at East Cliff and Warren Road, but in relation to the smaller non-villa settlements in the surrounding area. These include those at Saltwood Tunnel, Dolland's Moor, East Cliff, Hawkinge, Great Hougham Court Farm, Peene, Green Lane near Capel and Radnor Park (Riddler and Trevarthen, 2006, 17, and Parfitt, 2013, 33). Existing data shows

that these were all abandoned in the mid-3rd century, with Parfitt (2013, 54) saying of the phenomena:

“...the suggestion must be that the general settlement pattern had become more nucleated, with a few larger settlements replacing the previous scatter of smaller ones...there is perhaps a possibility that local villa owners (at East Cliff, Warren Lane and perhaps Harps Wood) were increasingly bringing more land under their direct control, leading to the abandonment of many outlying farmsteads.”

In terms of new data, despite recent excavations under both the ‘*A Town Unearthed*’ project and the East Wear Bay Archaeological Field School, no definitive evidence has yet emerged to confirm this settlement nucleation, or the reasons behind it. Parfitt (2013, 54) freely admits that far more research is therefore needed in this regard, and that will be factored into the planned 2016 season for the field school (Richardson, 2015, 19) and beyond.

6.2.4 Change and Continuity in the Medway Valley

As hinted above in 6.2, the change in industrial activity in the upper Medway Valley from the mid-3rd century was dramatic and rapid, with both the existing and new data showing how it impacted not only the monumental-scale ragstone quarries but also the associated elite settlements linked to the industrial sites in this research for the first time.

Those who highlight this change using existing data include Merrifield (1965, 48), Blagg (1980, 5), Williams (1993, 31), Milne (2000, 131), Pearson (Pearson, 2002a, 82, and 2006, 30) and Sheldon (2011, 230). As set out in 5.2 above, the best evidence in this regard is the apparent ending of the use of ragstone for the construction of buildings both public and private at this time, its last possible use on any scale being in the land walls of Canterbury constructed around AD 270 (and even here it was limited to use as footings and lower facings rather than in the enormous quantities needed for the land walls of London 80 years earlier, Pratt, pers. comm. 03 March 2016). Prior to this upper Medway Valley ragstone was one of the principal building stones of choice throughout the region, from London in the west, Colchester to the north and Dover in the east. Afterwards it was replaced by a variety of alternatives, often featuring the re-use of existing building materials. A good example of the latter can be found with the walls of Roman London, the late 2nd/ early 3rd century land circuit being constructed of thousands of skilfully worked blocks of upper Medway Valley ragstone but the late 3rd century river wall and associated bastions being constructed of roughly

reworked materials re-used from demolished public buildings and mausoleums. Similarly the late 3rd century ‘Carausian/ Allectan’ palace excavated at Peter’s Hill in London (or temple complex, Bradley and Butler, 2008, 9) was constructed using re-worked stone (Williams, 1993, 31), as were significant parts of a number of Saxon Shore forts, with Fields (2006, 21) highlighting Richborough and Lympne as examples.

Meanwhile new data considered in this thesis in the context of change here relates to settlement, with disruption evident at a number of elite sites at this time, this being detailed by Detsicas (1967, 173), Davies (1982, 137), Houliston (1999, 71), Dawkes (2009, 1) and Daniels (2015, 6). Examples include Snodland on the Roman-period tidal reach (Kaye 2015b, 232) where the villa was significantly modified at this time. Here, the principal bath house was demolished and replaced by a larger aisled building, with two timber buildings constructed at the same time to the north and south. Notably the surrounding field system was also reorganised. Meanwhile at Allington the Tetricon coin hoard found in association with the possible villa settlement, quarry and burials is also indicative of some kind of regional disruption (though again noting that 3rd century hoarding is also often associated with coinage devaluation), while at the Mount in Maidstone (with its association with the Boughton ragstone quarry) significant rebuilding also took place. Further upriver at the East Farleigh villa site, linked directly by road with the nearby monumental Dean Street quarry, change is also evident, with the main structure rebuilt on a new alignment. Even at the villa sites downriver of the tidal reach change is apparent, for example at the large elite settlement at Eccles where another reconstruction of the villa on a new alignment took place.

The reasons behind these changes to the industrial sites and associated settlement in the upper Medway Valley are now discussed below in a synthesised review of such developments across the whole region.

6.2.5 Synthesis

Given the weight of the evidence presented above in 6.2.2, 6.2.3 and 6.2.4 it is very clear that great change did indeed take place in terms of the exploitation of natural resources (and associated settlement) in the Weald and the upper Medway Valley in the mid 3rd century. Similar change is also evident, at least in terms of settlement, on the east Kent coast. There are numerous, often linked, reasons why this change may have taken place and here they are considered at both an Empire-wide and regional level. As each potential reason is

considered, the data presented above is tested to determine its validity with regard to each hypothesis.

Looking first at the big picture, in the 3rd century AD the Empire was hit by a succession of major issues so severe that by the time it emerged into the comparative stability of the early 4th century it was a different political, economic and social entity. These issues included:

- Conflict, with significant invasions of its territory from opponents whose contact with Empire had precipitated a level of critical mass previously absent (Heather, 2013, xv).
- Frequent civil war following the murder of Emperor Severus Alexander in AD 235, with a troubled Imperial succession continually being a catalyst for internal conflict (Whitby, 2002, 27).
- Pestilence, for example the ‘Plague of Cyprian’ which afflicted the Empire from around AD 250 until after AD 270, thought to be a virulent form of smallpox which was claiming 5,000 lives a day in Rome at its height (Stathakopoulos, 2007, 95).
- Economic depression as Imperial expansion slowed and ceased (Cornell, 1993, 168).

Together, these issues have given rise to the description of this period of Roman history (particularly from the death of Severus Alexander to the accession of Diocletian in AD 284) as the ‘Crisis of the 3rd Century’. The impact of this crisis was clearly felt in occupied Britain (it being around this time that we see the fortification of many towns and the advent of the Saxon Shore forts in the South East), though perhaps to a lesser extent than on the Continent given the comparative lack of severe barbarian incursions (Halsall, 2013, 92). In terms of Kent however, given its cultural alignment with northern Gaul (Blanning, 2014, 484), our region of study was clearly more exposed to the convulsions taking place across the English Channel than elsewhere in Britain.

The region may in fact have been impacted both negatively and positively by the tribulations taking place on the Continent. In the former context this is self-evident given that a political and economic crisis shaking the Empire in its entirety would be felt in all of its provinces to a greater or lesser extent, with Kent in a British context being particularly exposed. Using the metalla of the upper Medway Valley as an example, at first the building of the urban wall circuits across the South East (though not the Saxon Shore forts, see 6.2.4 above) drove a late boom in the extraction of ragstone. This rapidly tailed off however and it is from this time that we begin to see evidence of industrial decline, with for example the virtual disappearance of ragstone as a regional construction material of choice. Pearson (2006, 30) contextualises

this in arguing that the era of major public building in the urban environment in Britain finished around this time (see 6.2.4 above), he linking this development to the ending of the period of Imperial expansion.

Similarly, looking at rural developments, Blanning (2014, 480) has shown how the building of new elite country residences in the form of villas in Kent and the South East had significantly declined by this time, again impacting the demand for ragstone. In this context therefore, one could argue that by the mid-3rd century there was simply not enough demand to justify metalla so large that the state had to run them (as discussed regarding the Weald in 6.1.3 and upper Medway Valley at 6.1.5), with localized quarrying on a much smaller scale catering for the lesser demand (Everitt, 1986, 51).

Such economic disruption as events unfolded on the Continent is also evident in other forms of data, with Evans (2013, 433) arguing that by the middle of the 3rd century many of the elite continental imports coming into London via the emporia of eastern Kent as part of the east coast trade system (and indeed into Poole Harbour through his west coast trade system) had ceased. Further, he cites ceramic data to indicate that wine imports by this time were far less than at their height in the 2nd century, with olive oil also being imported at only a fraction of previous levels. The political impact of the turmoil on the Continent is also evident in the region, with Stuart-Hutcheson (2012) highlighting the ‘massive’ increase of coin hoarding in the mid-3rd century, for example those found in the High Weald and Allington (see 6.2.2 and 6.2.4 above).

It is the positive impact however which may also help explain the change across Kent and the South East in the mid-3rd century, particularly with regard to the balance of the regional economy. Large scale industry certainly dominated this economy in the early occupation through to the mid-3rd century (S. Elliott, 2014b, 49). After this time however it declined dramatically, with other areas of the country picking up the mantle of industrial heartland, for example in the case of iron manufacturing the Forest of Dean (Jackson, 2012, 169) and East Midlands (Mattingly, 2006, 509). In place of industry in Kent and the South East we see from this time the growing importance of agriculture, driven by a new demand from the Continent given the Imperial need to feed a north west of Empire increasingly disrupted by the ‘crisis’ detailed above. This again reflects the region’s proximity to, and alignment with, northern Gaul (Blanning, 2014, 484). In Kent we may have direct evidential data of this switch to the dominance of agriculture, with the expansion of the granary at the Horton Kirby villa site in

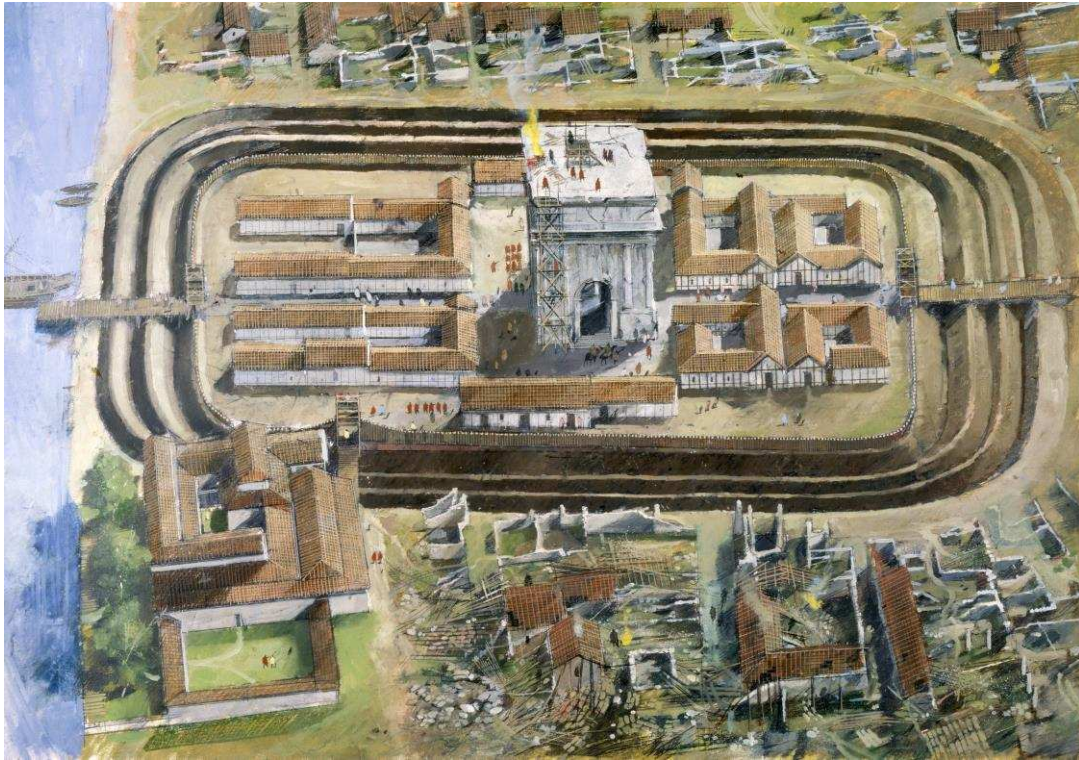


Figure 103: Artists impression of the monumental arch at Richborough in Kent, marking the site of the Imperial Gateway into Britain. Built during the reign of Domitian in the later 1st century AD, it is depicted here in the mid-3rd century to illustrate both the state presence (see above) and change and continuity (see below) at this time in the region, it being converted for use as a watchtower protected by newly-dug triple ditches. It was to be replaced in the later 3rd century by the Saxon Shore fort still visible today which reused much of the building material visible in the image. Historic England.

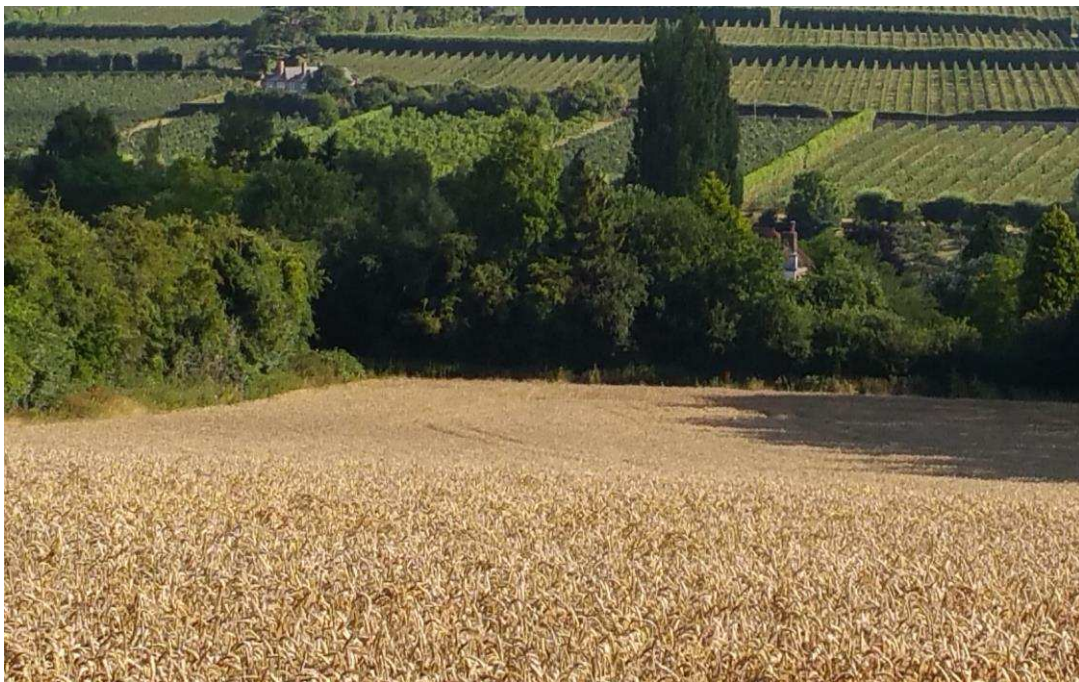


Figure 104: The fertile Medway Valley at harvest time in East Farleigh (villa site centre left behind boundary hedge), arable farming and fruit orchards ready for harvesting. A useful analogy for the post-metallic industrial landscape of the later occupation. Simon Elliott.

the Darent Valley to a huge size in the mid-3rd century, and the construction of the similarly large granary at Lullingstone towards the end of the century (Philp, 1972, Perring, 1991, 119, and Blanning 2014, 298). One could argue that the nucleation of settlement around Folkestone discussed in 6.2.3 by Parfitt (2013, 54) is also evidence of this transition from industry to agriculture as the regional elites exploited the opportunity created by the new Continental demand.

Turning to regionally-specific events and issues which help explain the changes taking place across Kent and the South East in the mid-3rd century, and again referring to the data outlined in 6.2.3, 6.2.4 and 6.2.5, in the first instance we can consider the problematic disappearance from the archaeological and historical record of the *Classis Britannica*. This is important given the links discussed in 6.2 between the regional navy and the metalla of the eastern/coastal Weald and upper Medway Valley.

Broadly the same issues seem to be in play here as those which affected every other manifestation of the Empire in the mid-3rd century. Certainly the ‘crisis’ accelerated military reforms already initiated by Septimius Severus at the end of the 2nd century, such that by the time the further military reforms of Diocletian in the late 3rd century and those of Constantine in the 4th were complete, the shape of the Roman military was very different from that of the Empire at its height in the mid-2nd century. Within this narrative of change it remains a possibility that the *Classis Britannica* was disbanded during the rapid turnover of Emperors in the middle of the 3rd century at the height of the ‘crisis’, perhaps finding itself on the wrong side of a usurpation attempt. The context may have been the 20-year power struggle between the military and Senate after the death of Severus Alexander, though events during the break-away Gallic Empire from AD 260 to AD 274 may provide a more likely setting for its demise. Other candidates include at the time of the separation of the original province into two by Septimius Severus or his son Caracalla in the early 3rd century (though this seems too early given the last reference we have to the regional navy is dated AD 249), and at the time of the Carausian Revolt from AD 286 to AD 296, though this seems to the author a little too late.

Whenever it happened however, we do definitively know that the *Classis Britannica* disappeared. As to whether this would have played a role in the changes taking place in our region of study, certainly the Procurator would have felt the impact of the disappearance of the body actually running his key metalla in Kent and the South East if that were the case as

discussed in 6.1.6. Put simply, given the evident scale of the metalla here, there may have been no alternative agent for the state to use under this hypothesis (S. Elliott, 2014b, 49). Allen and Fulford (1999, 181) reflect this view in arguing that as a result of the regional fleet's decline much wider-ranging systems of state-control and transport broke down, while Hodgkinson specifically references the drop in iron production following its demise (2008, 34). Under this hypothesis the disappearance of the Classis Britannica could therefore have played a very specific, regional role in the changes taking place in Kent and the South East in the mid-3rd century.

P. Elliott (2014, 23) also highlights a more insidious means by which changes taking place in the Empire and which impacted the Classis Britannica might also have had a knock on effect on industry and the broader economy in Kent and the South East, thus contributing to regional change. This is with regard to the big increases in pay for the military in the early part of the 3rd century instituted by Septimius Severus (from 300 to 450 denarii per year for a legionary, way ahead of inflation) and later his son Caracalla (he increasing pay further such that it was twice what it had been under Commodus in the late 2nd century). Such increases, later exacerbated as the 'crisis' took hold with each Imperial contender trying buy favour with the military, placed an increasingly heavy burden on the fiscus, with the currency ultimately being debased. This would certainly have had an economic impact on the profitability of the iron manufacturing sites and ragstone quarries if they were being state-run through the Classis Britannica as argued in 6.1.3 and 6.1.5. Indeed it may be no coincidence it is in the middle of the 3rd century, when the economic impact of the increase in pay for the military was beginning to be felt in detail, that we see the decline of the Wealden iron industry and the upper Medway Valley ragstone industry. Therefore, in this context, perhaps the Procurator simply had to stop using the regional navy given the cost of doing so was undermining the regional economy. With no other such organisation to turn to this resulted in industrial decline and thus regional change.

Septimius Severus may also have played a more direct role in the decline specifically of the iron industry in the Weald, thus initiating regional change in the mid-3rd century. Southern (2013, 251) and Evans (2013, 433) believe the campaigns of the Emperor and his sons in Scotland in the early 3rd century, while not actually 'conquering' the northernmost tip of the province, were so successful given their brutality that comparative peace reigned across the northern frontier for four generations. In this context the resulting lack of demand by the military in the north for iron produced in the Weald (noting that the Severan army for the

Scottish campaigns numbered 50,000 men or more, Moorhead and Stuttard, 2012, 162) would clearly have had a major impact on the long-term prospects of the industry.

Other regionally-specific factors leading to mid-3rd century change in occupied Kent and the South East included the changing security environment. The early 3rd century saw the beginning of the construction of the Saxon Shore forts (Fields, 2006, 4), while as mentioned above fortification also took place at key urban sites. This is clear evidence of the emergence of an external threat existential enough to precipitate this significant commitment in terms of manpower and capital, not only in their building but subsequent maintenance and manning (Pearson, 2002, 39). In this regard Harrington and Welch (2014, 109) and others argue that one of the reasons for the decline of the eastern/ coastal Wealden iron industry was the exposure of the key sites to endemic raiding from the north European coast. Given the importance of maritime transport to the success of ragstone quarrying in the upper Medway Valley, a similar case can also be made for industry here.

Meanwhile, as detailed in 3.4, Cleere and Crossley (1995, 81) also argue that one of the causes of regional change specific to the eastern/ coastal Weald iron industry in the mid-3rd century was the silting up of the region's rivers which had provided the crucial access to the coast. Rudling (2013) adds here over-exploitation of the Wealden forests for timber as a further factor.

Taking all of the above into account, it is very clear that Kent and the South East suffered its own bespoke crisis in the middle of the 3rd century which changed the region significantly, such that as the 4th century approached the local economy and settlement patterns were significantly different from those at the height of industrial operations earlier in the occupation (S. Elliott, 2014b, 49). The reasons behind this were clearly complicated, with at a macro level the region certainly being impacted by the political instability on the Continent and elsewhere in the Empire, especially given its alignment with northern Gaul (Blanning, 2014, 484). Meanwhile with regard to regional causes we have the demise of Classis Britannica as a candidate, which to complicate matters may itself have succumbed to the same tribulations on the Continent as I discuss above in the broader sense led to industrial decline in the region. In this sense, if the regional navy's disappearance was a factor, it may have been the one of the many vectors for economic change generated by developments on the Continent rather than a separate regional issue.

Such is the level of complication when trying to use existing and new data to take a view about this Kentish occupation-period mid-life crisis. While the reality is that we will never know definitively the exact reasons why dramatic change took place here in the mid-3rd century, a combination of factors seems the most likely cause. The traumatic events on the Continent would certainly have played their part as the elites looked increasingly to agriculture to make up for an already present lack of demand for the exploited natural resources of the region, the latter phenomenon occurring for different reasons in the Weald and upper Medway Valley:

- For the iron industry in the eastern/ coastal Weald, the comparative peace on the northern frontiers following the Severan campaigns would certainly have impacted on the requirement for manufactured iron (with demand having peaked in the first 15 years of the 3rd century, Bray, 2010, 175).
- For the ragstone quarries of the upper Medway Valley, the ending of Imperial expansion clearly impacted demand for the stone-built public buildings of the first two centuries of the occupation. Demand for ragstone would then have peaked briefly at the beginning of the 3rd century with the first wave of regional fortifications, before a final and rapid dropping off.

For both, and along the east Kent coast, matters were exacerbated by the political turmoil across the English Channel, this also accounting for the demise of the *Classis Britannica*. If one adds to these other regional factors, for example the increasing risk of predation from the newly evident maritime threat from north-western Europe (especially if the regional navy was increasingly absent), then a picture comes into sharp focus of a region in dramatic transition. The occupation-period Kent and the South East that emerged on the other side of this change was very different, certainly featuring areas which thrived given the Continental demand for agricultural produce, but with a bleaker, even more militaristic feel, and with large areas such as the Weald largely abandoned.

Chapter Seven

7. Conclusion

This research has shown for the first time that in Kent and the South East during the Roman occupation there was a previously unknown depth to an industrial landscape which featured some of the largest extractive industrial enterprises exploiting natural resources in the whole province (and indeed Empire). They sat within an integrated system of transport (indicating a sophisticated level of market integration), supporting industry and settlement, and underwent profound change in the mid-3rd century.

Given the importance of this industrial exploitation, the research has provided a unique prism through which to track this change in a political, economic and social context across the region as it experienced its chronological journey as part of the Roman Empire. In that regard we have witnessed the LIA/ occupation transition as the Wealden iron industry grew exponentially, the quern manufacturing industry at East Cliff, Folkestone reached its height and the ragstone quarries of the upper Medway Valley emerged to take advantage of a previously un-exploited high quality natural resource. We have also seen how these industries then suffered within the context of the ‘Crisis of the 3rd Century’, but in a particularly British and indeed Kentish context, after which the region began a slow decline before ultimately experiencing a grim end of occupation.

I believe that the new data and interpretations made available through this research are especially relevant in an international context for those studying the Roman Empire, and Britain’s experience of it, in three specific ways:

- The revelations regarding the scale of the extractive industries exploiting the natural resources, especially in the eastern/ coastal Weald and the upper Medway Valley. This forensic research, presented in an holistic context which has taken into account other industry and associated settlement, has enabled for the first time the iron manufacturing and ragstone quarrying metalla of Kent and the South East to be considered in the same context as their sister industries elsewhere in the Empire (for example the enormous silver, copper and lead mines at Rio Tinto in south western Spain, the gold, silver and copper mines at Vipasca in Portugal and the marble quarries at Dokimeion in Turkey).

- The discussion in Chapter 6, based on the existing and new data and interpretations set out in the three preceding regional studies, concerning the role played by the state in the regional metalla, and particularly the activities in that regard of the *Classis Britannica*.
- The examination in the three regional studies of specific aspects of industrial activity and the spotlight this has shone on the economic framework within which they played their part. A strong example would be the recreation of the journey of the load of ragstone on a Blackfriars 1-style vessel from the upper Medway Valley quarries to London, showing for the first time the complexities of such a journey (which would have taken place countless times during the occupation, as the principal city of the province was built and fortified).

The thesis also provides insight into the individual experiences of the occupation, with agency writ large in the form of personal choice, opportunity or (at least in the context of the industrial workforce) coercion. The focus on regional industry has facilitated an understanding of this experience at all levels of society, whether with the procurator metallorum and his staff at the upper end ensuring the metalla contributed to their maximum potential for the Imperial fiscus, the officinae and caesurae in the mines and quarries facilitating their actual operation, the crews of the *Classis Britannica* vessels and privately owned merchantmen transporting the extracted natural resources around the coasts of Britain or across the English Channel and North Sea, or at the lower end the unskilled slaves and indentured workers damned to work literally at the rock face of the metalla. This phenomenological insight is also of value at an international level for those studying the Roman Empire (and classical industry more broadly) as it provides a comparator for the similar experiences of those living and working elsewhere in the world of Rome (noting how valuable I myself have found analogy in my own research).

As will be clear to those having read the thesis, the findings as presented here are not the end of the research given that there are many threads of investigation still to be completed. One could in fact say that completing the thesis is actually the beginning of the next phase of research, which I see as ongoing. As the reader may gather, one of my own principal ambitions is to use the research here as a springboard to initiate a fully holistic investigation of the upper Medway Valley during the occupation such that it is ultimately as well-known as

Dr Brian Philp's east Kent coast, Dr Paul Wilkinson's north Kent coast and Henry Cleere and Jeremy Hodgkinson's Weald.

To conclude, all of the subjects and issues debated above in the three regional studies and the discussion point to Kent and the South East of Britain being a place of significance and difference in Roman occupied Britain and indeed the Empire. This is particularly the case with regard to industry and the associated role of the state. It had a distinctly utilitarian feel, though in parts and at certain times it displayed real political and economic (in an industrial context) grandeur, offering the ambitious elites arriving in the province or those born locally the prospect of fame and fortune as they headed north and west to campaign with the military or remain in the region to run the metalla. From the heady heights of the late 2nd and early 3rd centuries however the region experienced a steep decline, this increasing dramatically in the later 4th century when, at a time when other parts of the diocese were experiencing a late boom, Kent and the South East found itself increasingly cut adrift from its Continental life blood as the Western Empire began its collapse. By this time the booming metalla of previous centuries, and the life stories of all of those who had worked in them, were lost to living memory, awaiting rediscovery by antiquarians centuries hence and ultimately coming to life in this research in a holistic way for the first time.

Word Limit - 100,000

Word Count - 99,550



Figure 105: Painted wall plaster from the exterior of the Building 5 Romano-Celtic temple at East Farleigh, 2nd/3rd century. The upper Medway Valley is only just beginning to reveal the depth of its occupation-period industrial, agricultural and settlement heritage. The author's ambition is that it will soon be as well known in the canon of understanding of Roman Britain as other regions which have benefited from decades of intense research. Maidstone Area Archaeological group.

Appendices

Appendix A – Building Materials Sourced in Kent and the South East During the Roman Occupation

Here I detail the specific stone types extracted and utilized in Kent and the South East during the occupation, noting that what follows is not designed to be exhaustive given the amount of settlement across the region during the Roman occupation, but is designed to be a general reference when working with the three regional surveys in the text of the thesis above. I have chosen to define building materials as dressed stone, undressed stone, flagstones, rubble core, that ground to create mortar and other bonding materials, and that crushed to provide flooring or foundations for subsequent building activity. Dates for the examples of the various types of stone used have been given where available to provide a chronological reference point. The materials are listed as they appear, top to bottom (generally), in the nine geological formations detailed in 2.1 in Chapter 2 above.

Cement stone and septaria

Nodules of such material, originating in the London Clays of the north Kent coast (Allen and Fulford, 1999, 169), were used as wall facing material in the south and west walls of the later 3rd century Saxon Shore fort at Richborough and as part of the wall core filling at the early 3rd century Saxon Shore fort at Reculver, and was also exported north for use as a facing stone in the walls of the mid-3rd century East Anglian Saxon Shore fort at Walton Castle (Pearson, 2002b, 201), joining the similar but subtly different cement stone quarried more locally from around the Naze (Allen and Fulford, 1999, 169). Pearson (2006, 71) explains that where available, such stone would have been preferred as a building material when compared to local flints, given the comparative ease with which such facing stones could be shaped. Meanwhile, Allen and Fulford (2004, 25) have also identified local cement stone as a source of some of the tesserae discovered at the Eccles villa in the Medway Valley in its 1st century and 2nd century phases.

Thanet Sandstone

This soft, pale grey sandstone from the Thanet Beds was used in the north, west and south wall facings of the Saxon Shore fort at Richborough. The material would have been sourced from doggers found on the beaches at Pegwell Bay and further north at Herne Bay (Pearson, 2002b, 207).

Chalk

Locally quarried chalk from the North Downs and the east Kent coast around Deal (Lyne, 1994, 132) was extensively used as a building material during the Roman occupation, particularly in the eastern region covered by this research. The quarrying would have been on a much smaller scale than that detailed below for Greensand and ragstone in Kent, an analogy from elsewhere in occupied Britain being the occupation-period chalk quarry pits on Ridgeway Hill near Weymouth (later re-used as mass graves for decapitated Viking warriors) which were no more than 1.7m deep and 7m wide (Loe et al. 2014, 22). The quarried chalk was used in the occupation both as a primary building material in its own right as ashlar blocks, or crushed for wall infill, road-building, flooring, and the manufacture of mortar and plaster (Pearson, 2002b, 210). Examples of the former, despite Pearson (2006, 123) describing it as a poor building material (it being more appropriate as an interior facing), include its use with tufa (in alternately layered blocks) in the walls of the early 2nd century Classis Britannica fort in Dover (Philp, 1981, 20), in the bastions (possibly re-used) of the later 3rd century Saxon Shore fort on the same site, and additionally its use alone in the Mithraeum/ cellar at Wouldham/ Burham (Taylor, 1932, 109, see 5.1.4 in Chapter 5 above) where three incised chalk building blocks were found, they now being stored in Maidstone Museum.

Meanwhile, occupation-period lime kilns for the manufacture of various types of plaster (making use of the chalk) are found in a variety of places across Kent and the south east, for example outside the Saxon Shore fort at Richborough (Jessup, 1932, 128).

Flint

Flint, sourced from the North Downs and from beach deposits (for example the storm beaches on Thanet, Pearson, 2002b, 198), was used as a building material across the region during the occupation, often as a flint rubble core for major walls, examples being found at the Saxon Shore forts at Reculver and Richborough (Pearson, 2002a, 25). It was also extensively used as a facing stone set in a durable mortar, for example at the 2nd to late 4th century Crofton villa in Orpington (Taylor, 1932, 110), the early 3rd century 'Painted House' in Dover, the later Saxon Shore fort there (Philp, 1989, 31), and at a variety of sites in Canterbury (Jessup, 1932, 61). Pearson (2006, 71) explains that expert stone working would have been required to make use of the flint as a facing stone, he saying:

“Whilst extremely hard and impervious to the weather, flint demands a high level of skill on the part of the mason. The nodules are irregular, and this causes particular problems when building a wall in courses.”

Ferruginous Sandstone

Quarried from the Folkestone Beds on the east Kent coast (Betts, pers. comm. 24 October 2012), Ferruginous sandstone was used across the South East, for example forming the decorative band in the north wall of the Saxon Shore fort at Richborough (Pearson, 2002b, 205) and being used as a capping stone on the late 2nd century walls of London. Its notable red colour is derived from the iron-oxides which bind the grains of sand together.

Ironstone

In addition to its use as an iron-ore, this was also quarried locally as a building material along the foreshore of eastern Kent, being used as a material for building foundations and wall core filling at sites such as the late 1st century Villa 1 at East Cliff in Folkestone (Parfitt, 2013, 41, see 4.1.4 above). Ironstone, named after its very high iron-oxide content, is created either by the same ferruginous process as the sandstone above, or by chemical replacement. Parfitt (pers. comm. 3 March 2014) says its use as a foundation material is based on its comparative hardness, for example when compared to Ferruginous Sandstones.

Greensand

Various types of greensand were quarried from the layers of the Lower Greensand Formation during the occupation, particularly along the east Kent coast, and were widely exported as a building material across southern and eastern Britain. Williams (1971, 172) said it is a much better building stone than chalk or flint as it is both workable (being capable of precise working into long blocks and slabs) and very durable. Prominent examples of its use locally include at the Kentish Saxon Shore forts at Reculver and Richborough (Pearson, 2002b, 202), and the late 1st century bath house at Beauport Park (Brodrigg et al. 1988, 232), while further afield it is also found exported for use in the East Anglian early 3rd century Caister-on-Sea and later 3rd century Bradwell-on-Sea Saxon Shore forts (Allen and Fulford, 1999, 169). Dark green greensands, very heavy in glauconite, are also found used as significant-sized ashlar blocks in the jambs of the city gates of Roman Canterbury (notably Worthgate, Ridigate and Queningate), and as the foundation of the west gateway at the Saxon Shore fort in Richborough (Worssam and Tatton-Brown, 1993). At the opposite end of the spectrum in

terms of size, dark-green tesserae heavy in glauconite have also been identified as a local greensand by Allen and Fulford (2004, 25) in the 1st century phase of the Eccles villa alongside the cement stone described above. Meanwhile, very hard Folkestone Beds greensand blocks, rounded and thus indicating their origins on the beaches of the eastern Kentish coast, are found as a facing stone in some parts of the later 3rd century walls of Roman Canterbury.

The greensand would mostly have been quarried in the Folkestone (or nearby Eastbourne) area, either inland or from easily accessed beachfront coastal outcrops (as with the Folkestone Beds stone above). With regard to the latter, Pearson (2006, 57) says:

“Beach platforms are quite common around the coast, and provide a convenient source of stone. Good-quality stone (from such a location) can be obtained from many such sources, including greensand.”

Ragstone

This ubiquitous fine quality building stone, from the Hythe Beds in the Lower Greensand Formation, is distinct enough from other Lower Greensand materials to justify its own entry, particularly as it plays such an extensive part in the Medway Valley regional analysis of this research. It was utilised across the South East during the occupation in huge quantities, either as finely-worked dressed facing stone, in-fill rubble or to create hard road surfaces. The grey-green sandy and glauconitic limestone outcrops principally in the region of Maidstone (where the best quality stone is found), near Sevenoaks, and at the eastern extremity of the Greensand Ridge where the Hythe Beds outcrop in the cliffs near Folkestone and Hythe. Its uses are too numerous to mention here, though many instances are detailed in the narrative below. Hill and David (1995, 17) say that ragstone is still much in demand today, particularly for hammer-dressed walling. In that regard, since the Roman period it has been widely used, for example in the construction of the Westgate Tower in Canterbury and Maidstone Prison. It is currently being quarried at two sites, the principal one being Gallagher Group’s Hermitage Quarry in Barming.

Tufa

Tufa is a variety of calcerous limestone, created by a secondary process involving the precipitation of carbonate minerals derived from ambient temperature bodies of water. It was

used in a variety of forms as a building material during the occupation in Kent, predominantly in the east of the county, for example in many of the buildings and fortifications around Dover and Folkestone. Parfitt and Philp (1981, 176) and Allen and Fulford (1999, 169) all believe that much of the material was quarried in the valley of the River Dour (the original material deriving from the Hythe Beds), which flows through Dover. Specific examples of it being used as a primary building stone include the walls of the Classis Britannica fort in Dover (Philp, 1981, 20), the bastions of its later Saxon Shore successor, the facing of the nearby pharos, the north wall of the Saxon Shore fort at Richborough, in the walls of the 3rd century Saxon Shore fort at Lympne (only a small quantity and almost certainly re-used from an earlier structure), in the late 1st century large aisled building located at Hogs Brook near Faversham (Wilkinson, 2005, 4), in the walls of the large villa at Eccles in all of its phases (Williams, 1971, 174) and indeed similarly at Villa 1 at East Cliff in Folkestone according to Parfitt (2013, 41). He is particularly surprised by the latter, given the immediately available resources of greensand for building construction, this being a finer quality of building stone. He speculates that it reflects the scale of nearby tufa quarrying in the Dour Valley at the time of the villa's construction. Tufa's porosity and lightness also lent itself readily for use in complex vaulting structures, for example bathhouse roofs. It is tufa from the bathhouse of the 2nd century phase of the East Farleigh villa site that Wilkinson (pers. comm. 4 June 2011, see 5.1.4 above) has identified re-used in the walls of St Mary's Church in the village. Meanwhile, tufa was also exported widely from Kent, for example providing dressed blocks for the East Anglian Saxon Shore fort at Walton Castle (Allen and Fulford, 1999, 169) which were later re-used in the nearby church of St Peter and Paul in Old Felixstowe, this reflecting the experience at St Mary's in East Farleigh and also All Saints at West Farleigh (see 5.1.4 above) with their re-used Roman tufa. Finally, in addition to it being a sought after primary building stone, tufa rubble was also used as a foundation material or wall coring material during the occupation.

Grey Wealden Shale

Finely cut tiles of high quality Grey Wealden Shale have been found across Roman London and at the extensive 1st century villa at Fishbourne in Sussex for use in Opus Sectile tiled flooring (Pritchard, 1986, 185). Its fine quality is testified to by the other materials used in the tile floors where it is found, including Carrera and Purbeck marble. The grey limestone tiles, with a distinctive muddy texture, were found cut into equilateral and right angled triangles and seem to have been a feature of the early occupation, given Opus Sectile flooring

fell out of use in Britain in the early 2nd century. Some of the tiles were later re-used however, and have been found in contexts as late as the 4th century. The material was quarried either in the Weald or, less likely, in the Medway area from deposits sitting within the Wealden Clays or the Wealden Beds.

Ashdown Sandstone

Allen and Fulford (1999, 179) detail that Ashdown Sandstone from the Ashdown Formation in the Hastings Beds was quarried on the eastern/ coastal edge of the Weald during the occupation, it being exported for use in the 3rd century East Anglian Saxon Shore fort at Brancaster.

Purbeck Limestone

Lott and Cameron (2005, 2) detail that inlier beds of this fine quality fossiliferous limestone were also exploited in Kent and the South East during the occupation. They are found in the Purbeck Group, most famous for producing the very high quality stone quarried in Dorset and called Purbeck Marble. Featuring large clasts within a very fine mud matrix, Purbeck Limestone was well known for its ability to take a very fine polish (best seen in the Dorset Purbeck Marble variety), and also for ease of working. It was also in demand because of the variations in colour naturally available in the seams of the material. The best example of its use during the occupation in the South East is at the Beauport Park bathhouse where it was used in the bathing complex itself (Brodribb et al. 1988, 234).

Clay for bricks and tile

This was sourced from a variety of layers within the Wealden Dome. As detailed above, Pearson (2002a, 80) says tiles and bricks made from Wealden Clays were extensively used across the region, for example in the Saxon Shore forts as bonding layers within the walls and of course extensively and region-wide for roofing. With regard to the latter, Williams (1971, 178) said that regionally made tegula and imbrex first start appearing in the county in the later 1st century, citing examples from Canterbury. Meanwhile Gault Clay, originating in a band sitting between the Upper and Lower Greensand Formations (see above), was also used, as evidenced by the occupation-period buildings of ragstone and Gault Clay bricks recorded at Sharfleet Creek on the Medway Estuary in 1885 (Jessup, 1932). Clay was also used as a primary building material for wall structures, particularly early in the occupation (Perring, 2009, 110) though its use continued throughout the Roman period. An example of later use is

evidenced by the excavations at Newgate Street, London where 2nd century houses were found with walls constructed of cob, a mix of straw and clay (Perring and Roskams, 1991, 78). Clay for such building activity would have been quarried locally to its place of use. Finally, and specifically with regard to the Wealden Classis Britannica tile industry (see above), Fairlight Clay from the Ashdown Formation of the Hastings Beds was the preferred material for this use (Peacock, 1977, 237).

Sand and hassock for mortar, *opus caementicium* and *opus signinum*

Again, sand is accessible as a building material in various sections of the strata of the Wealden Dome. The concrete and cement production known to have taken place in the lower Medway Valley would have made extensive use of regionally available raw materials, for example the quarried sand and also hassock, a calcerous sandstone comprising quartz, clay, carbonate of lime and iron oxide and which is interbedded with the local ragstone in the Hythe Beds. Also utilised would have been the detritus from ragstone quarrying and locally ground chalk (see above), while gravels would also have been quarried, this being found interbedded with the sand or from beach deposits.

Wood

A casual glance at a land use map of Kent during the occupation reveals a county which was still almost half covered in woodland, despite the fact that one of the key indicators of the four centuries of the occupation is evidence of woodland clearance through pollen analysis (Dumayne-Peaty, 1998, 319). Indeed, we have one of our best phenomenological glimpses into occupied Britain in the context of Kentish woodland, in the form of an early 2nd century transactional wooden tablet (originally covered in wax and found in the Walbrook Valley in London) which details the sale of two hectares of woodland in the land of the Cantiaci from one Titus Valerius Silvinus to Lucius Julius Bellicus for forty denarii (Tomlin, 1996, 209). It is unclear whereabouts in Kent the exact location of this parcel of woodland actually was, though if it were in the north then a reasonable assumption is that it would be agro-forestry as part of the wider agricultural landscape (see 9.3 below), and if in the Weald to the south then coppicing to support the iron industry (again, see 9.3). Tomlin (1996, 210) suggests a third option, that it is a sacred site dating back to the origins of the Cantiaci prior to the occupation. Whatever the location and purpose, this case clearly illustrates the value of woodland and the worth attached to their legal registration.

More broadly Lawson and Killingray (2004, 20) are clear about the importance of woodland exploitation during the occupation, although they also acknowledge the taphonomic challenges faced by the archaeologist in this regard, saying:

“Timber production was...very important although this industry has left no trace.”

The Weald would have been an important source of timber in the South East as has been the case into the modern era, with Rudling (pers. comm. 19 November 2013) saying:

“One of the great unknowns is to what extent there was a massive forestry industry across the Weald. The focus of nearly all of the modern research has been on the iron industry but this is simply because it leaves an archaeological footprint which the timber industry does not.”

Visser (2009, 11) adds that while much commentary regarding buildings in occupied Britain focuses on stone-built structures, the majority would have been at least partially timber-built using posts, beams or planks, with Hanson (1996, 3) adding that this was particularly the case earlier in the occupation. In this regard Goodburn (pers. comm. 28 February 2014) details his recent work for the Museum of London assessing 3,000 Roman timbers from the Bloomberg site in the City, most of which he has identified as originating in building structures. In his earlier work (1991, 182) he was able to reconstruct the techniques used and the final form of timber buildings in London based on the excavations at Cannon Street by the Museum of London. He says that the sequence of construction of such a building would have been as follows:

- Frame components on the building fitted together on site, using chalk or charcoal to label each piece.
- Base plates laid down, on clusters of supporting piles (as at the Walbrook site) if the ground was likely to be wet. These would be up to 6m long for an urban dwelling, matching in size the room to be located above.
- Partition plates laid down.
- Studs and corner posts set into the mortices in the base plate.
- Top plates laid on top of the corner posts.

- Diagonal brace elements fastened to the studs.
- Horizontal in-fill staves fitted into sloping recesses in the sides of the studs, with vertical rods or laths woven between them.
- Roof structure erected.
- Tie beams dovetailed over the top plates to prevent the walls from spreading under weight of the roof. The tie beams would also have supported the feet of the principal roof rafters. Betts (pers. comm. 24 October 2012) says that the roofs of later buildings in London tended to be steeper, necessitating the use of a lighter tile when tiling was used.
- Daub, usually in a Roman context made of brick earth, applied to the infill. The studs and the baseplates would be left exposed on the inside of the building.
- Finally, the whole exterior would be clad in planks of up to 35cm in width and 3cm in thickness. In a London context such cladding was usually of oak.

All of these findings were found replicated in the later excavation at the early 2nd century Courage Brewery site in Southwark of a Roman timbered waterfront warehouse (Brigham et al. 1995, 1). Meanwhile, and intriguingly, the timbers which formed the frame of the most substantial building in the Cannon Street project had been re-used, they originally forming part of the 1st century land reclamation programme which revetted the eastern bank of the Walbrook Stream.

Specific examples of where such timber has been used as a primary building material during the occupation in Kent (and indeed anywhere, Goodburn, 182, 1991) are few and far between, but one can be found at the Ickham Roman watermills site. Here, the millhouse buildings and associated infrastructure were largely constructed of wood, a common practice with regard to millhouses in the north western provinces of the Empire as opposed to the Mediterranean where their counterparts were usually constructed of worked stone or brick (Bennett, Ridler and Sparey-Green, 2010, 63). Another is the late 1st century bakery at Springhead where flat foundations of flint, layered over with tiles, have been interpreted as being the fittings for a half-timbered building (Williams, 1971, 175). Meanwhile, further afield at the Southwark Courage Brewery site but useful by way of analogy, Perring (2009, 126) talks of the fine

quality of the timber floor surfaces which he believes were common in occupied Britain in his interpretation of Brigham, Goodburn, Tyers and Dillon's excavation report, he saying:

"At the Courage Brewery site in Southwark (the) plank floor was laid over joists at 500mm intervals. The planks were 300mm and 450mm wide and the joists were dovetailed or lap-jointed into the sill beams. The planks were rebated into a central beam across the middle of the building."

Context

The building materials detailed above are specifically those extracted in Kent. However some of the finer decorative materials evident in occupation-period buildings in the region were actually imported from much further afield. Examples would be the Tuscan Carrera marble used in the triumphal arch at Richborough, Ditrupa Limestone from the Valois-Soissons region of Gaul found as small square blocks in the Saxon Shore fort at Reculver and in the North Wall of the Saxon Shore fort at Richborough (the latter possibly re-used from the arch), the Bath Oolite columns found at Eccles (Williams, 1971, 181) and the Caen Stone imported from the Calvados region of Gaul which found its way into both Kentish buildings and those in London (Sowan, 1977, 1). Leading Canterbury archaeologist Simon Pratt (pers. comm. 1 February 2014) adds contextually:

"Over a score of imported marble and limestone types have been identified in the demolition debris in Canterbury's main temple precinct, from various (largely unpublished) excavations."

Nevertheless, as set out above, clearly the vast majority of the building stone used in occupation-period Kent and the South East were both quarried and utilized locally.

Appendix B – Database of Re-used Roman Building Materials in Kent

We are very fortunate in the county of Kent to have a variety of different types of building material of occupation period provenance re-used in later buildings which we are able to study with a view to testing some aspects of the various hypotheses set out in the research above. From a taphonomic perspective this is particularly useful, given the lack of in situ surviving remains on most Roman sites in the county.

In Britain and France there is a particular association between churches and re-used Roman building material (Bell, 1999, 1), with over 160 examples in Britain alone of churches superimposed on nearby Roman villas, mausolea and martyria, forts and signal stations, most of which feature re-used material in their structures. A number of theories have been put forward to explain this association (for example the continuity of use of sites with elite status), but to my mind the simplest is in this case the most likely, namely that the pre-existing Roman buildings (whatever their state of repair) presented the later builders with an open, easily accessible ‘quarry’ of high quality building stone. As Ward-Perkins (1971, 15P) explains:

“In many parts of the former Roman world there was...the almost inexhaustible alternative source of supply represented by the buildings of classical antiquity.”

The prevalence of this material reuse is starkly illustrated by the fate of the stone and tile used to build the Saxon Shore fort at Brancaster. Building stone sourced from this fort is evident (particularly in churches) at Burnham Deepdale, Brancaster itself, Brancaster Staithe, Titchwell and Thorpland Hall, the latter over 20km away (Allen and Fulford, 1999). This level of re-use is particularly prevalent in Kent, with Bell (1999, 18) arguing that this was because of the county’s 6th century Gallic ties and, ultimately, Augustine’s arrival in AD 597. Examples abound, for example along Watling Street to the north at sites such as St Mary’s in Faversham, All Saint’s in Sittingbourne and St Margaret of Antioch in Lower Halstow. However, given that the focus of this research is specifically on the Weald, the east coast and the north west of Kent, this database focuses specifically on these three areas utilising the three primary evidence site lists as a template. Dates have been given where available.

Index of primary evidence sites listed in the research detailing re-used Roman Building Material.

The Weald - Central Region

Site	Re-used material
Blackman's Farm	No re-used Roman material locally in evidence.
Broadfields	No re-used Roman material locally in evidence (Hodgkinson, pers. comm. 3 March 2014, and Rudling, pers. comm. 3 March 2014).
Cinderfield	No re-used Roman material locally in evidence.
Coleham	No re-used Roman material locally in evidence.
Crawlsdown Wood	No re-used Roman material locally in evidence.
Garden Hill	No re-used Roman material locally in evidence.
Grassy Wood	No re-used Roman material locally in evidence.
Great Cansiron	No re-used Roman material locally in evidence.
Howbourne Farm	No re-used Roman material locally in evidence.
Kitchenham Farm	No re-used Roman material locally in evidence.
Morphews	No re-used Roman material locally in evidence.
Newnham Park, Chillies Farm	No re-used Roman material locally in evidence.
Oldlands	No re-used Roman material locally in evidence.

Oakenden	No re-used Roman material locally in evidence.
Pounsley	No re-used Roman material locally in evidence.
Ridge Hill	No re-used Roman material locally in evidence.
Standen	No re-used Roman material locally in evidence.
Walesbeech	No re-used Roman material locally in evidence.

The Weald - Eastern/ Coastal Region

Site	Re-used material
Bardown	No re-used Roman material locally in evidence.
Beauport Park	No re-used Roman material locally in evidence.
Bynes Farm	No re-used Roman material locally in evidence.
Chitcombe	No re-used Roman material locally in evidence.
Coldharbour Farm	No re-used Roman material locally in evidence.
Colliers Green	No re-used Roman material locally in evidence.
Crowhurst Park	No re-used Roman material locally in evidence.
Footlands	No re-used Roman material locally in evidence.
Forewood	No re-used Roman material locally in evidence.
Glossams Place	No re-used Roman material locally in

	evidence.
Icklesham	No re-used Roman material locally in evidence.
Little Farningham	No re-used Roman material locally in evidence.
Ludley Farm	No re-used Roman material locally in evidence.
Oaklands Park	No re-used Roman material locally in evidence.
Pepperingeye	No re-used Roman material locally in evidence.
Romden	No re-used Roman material locally in evidence.
Runhams Farm	No re-used Roman material locally in evidence.
Westhawk Farm	No re-used Roman material locally in evidence.
Upper Wilting Farm	No re-used Roman material locally in evidence.

Folkestone and Eastern Kent

Site	Re-used material
Dour Valley	H.A. Jones (1992, 230) and members of the Dover Archaeological group carried out an extensive survey in the early 1990s of churches to the east of Stone Street linking Canterbury with Lympne and found that 43% of the 78 churches they examined had Roman brick or tile in the structural fabric, with 19% having more than five pieces. The key ones with regard to this section of the research include St Mary's-in-Castro in Dover (over 500 pieces, and an obvious candidate given

	<p>the pharos incorporated into its structure and other features such as the use of Roman tiles to face the double-splayed windows, at TR 32647 41827), St Mary's at Dover (two pieces, at TR 3175 4163), St Martin's in Great Mongeham (over 12 pieces, at TR 3461 5150), St Peter's at Whitfield (two pieces, at TR 3094 4586)), St Nicholas at Ash (over 90 pieces, at TR 2876 5838), St Mary's at Bishopbourne (over 50 pieces, including quoins of re-used ragstone, at TR 1877 5261) and to the north St Martin's at Great Mongeham (over 12 pieces, at TR 3461 5150). No dating evidence is available.</p> <p>Parfitt (pers. comm. 3 March 2014) adds that much re-used material from Dover, including tufa sourced in the Dour Valley, can also be found even further north, along the line of the Wantsum Channel. He says that one example is the redundant All Saints Church at West Stourmouth which has Roman material visible in the structure of the original Saxon Church (at TR 2561 6288), including some quarter-round floor moulding (80 plus pieces overall according to Jones, 1992, 230). Roman brick and tile is also visible in the earliest surviving, 12th century structure of St John Evangelist Church in Ickham (over 320 pieces according to Jones, 1992, 231, at TR 2221). No dating evidence is available in either case.</p>
East Cliff and Warren Road Villas,	Roman brick and building stone has been

Folkestone	<p>found on the West Cliff at Folkestone near the Bayle, site of the later Anglo-Saxon Church and monastery. This is likely to have been re-used in these later structures, having originated on the villa site at East Cliff or the now lost occupation period site at Bayle. Meanwhile Parfitt (pers. comm. 3 March 2014) says that St Mary and St Ethelburga Church at Lyminge to the north of Folkestone (at TR 1610 4086) contains much re-used Roman building material in the walls of the original Saxon structure and indeed in later modifications. The material is mostly tile and brick (over 182 pieces according to Jones, 1992, 234). No dating evidence is available.</p>
Harp Wood Villa	<p>An inscription in the churchyard of St Peter and St Paul's church in nearby Saltwood (at TR 1579 3601), indicates that a feature either originally Roman or built of re-used material sat within the churchyard, which has since been lost. The inscription, noted by the Rev. Bryan Forsett in 1757, reads as follows:</p> <p>“Here is also a paved Way, made after ye Manner of ye Viae Stratae of The Romans; which, some learned Men, (particularly Dr. PLOTT) have, not without some Probability, imagined to be really Roman. As if The Romans, after having lost their Old Portus Lemanis, (under what <i>is now call'd Stutfall Castle</i>) and <i>being, then, settle'd at Hythe</i>, had made this paved Way, in order to joyn it</p>

	<p>to their old Way from ye Portus Lemanis to Durovernum or Canterbury.”</p> <p>Jones (1992, 235) notes however that there is no material of Roman provenance in the structure of the Church today.</p>
The Roughs	<p>Jones (1992, 235) notes two pieces of Roman building material in the structure of St Mary and Radegund church in Postling (at TR 1461 3903). No dating evidence is available.</p>
Lympne	<p>Stone from the 3rd century Saxon Shore fort at Lympne (much of this itself re-used from the original 2nd century Classis Britannica fort, Philp, 1982, 176) can be found today re-used in the 13th century Lympne Castle (sited on the high ground immediately above the Roman site, at TR 1192 3466) and in the structure of St Stephen’s Church (at TR 1197 3465).</p>

Medway Valley

Site	Re-used material
Rochester Bridge and Town	<p>There is only one piece of confirmed re-used Roman building material in Rochester (Rye, pers. comm. 17 March 2014), and this is in situ rather than being re-used in a totally different context. The example is part of the Roman 3rd century stone town wall which is visible in Norman Rochester castle’s curtain wall. It is visible along the esplanade where a thin central band of the original ragstone wall core has been incorporated between the medieval wall above and the Victorian</p>

	<p>revetment below.</p> <p>Other sections of the Roman town wall may also survive, with Newman (1969, 470) arguing that some can be found in the grounds of the Cathedral. He says these include the core of the south west corner of the Roman wall, which he says is hemmed in by the Bishop's Palace, with an additional section near the Cloisters. Ward (2014, 204) also argues that data (including Roman tile, and 'dark earth') from the 1874 tunneling exercise under the Cathedral floor near to the crypt by James T. Irvine could reasonably be interpreted as illustrating that other parts of the Cathedral were also built against the Roman wall. Meanwhile, Newman (1969, 470) also argues that three courses of the Roman wall are also visible in the later medieval town wall as viewed from the town centre car park (at TQ 7446 6844). Further traces are also perhaps found along Free School Lane and along the south side of the castle. There is some dispute about the Roman authenticity of these latter examples however, with Rye (pers. comm. 17 March 2014) urging caution. One section of stonework which definitely dates to the occupation however is the section of river wall found by ASE in Horseshwash Lane (Jamieson, 2008, 7). Rye (pers. comm. 17 March 2014) argues that this may actually be the first bastion of the stone town wall to be</p>
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	<p>found, it being located at the north west corner of the wall circuit.</p> <p>Meanwhile, and somewhat surprisingly, some of the best preserved material from the Roman river front wall at Rochester can be found being re-used as a revetment at the junction of Church Lane and St Helen's Lane in Barming (at TQ 7243 5423). The owner of the property in which it resides explained to the author that he had purchased the finely worked stones, some with Lewis Holes and others Roman mason's marks (Wilkinson, pers. comm. 4 June 2011), from Chatham Marine.</p> <p>Finally, and perhaps most unusually, Tatton-Brown (2014, 38) argues that the fine quality purple-brown 'onyx marble' columns found in Rochester Cathedral (and also Canterbury Cathedral) are actually of medieval manufacture, using a calcerous sinter Gossenstein (gutter stone) formed as a tufa-like material in the linings of the Roman Eifel aqueduct near Cologne from where it was mined.</p>
Cuxton	<p>Newman (1969, 253) notes that much re-used material can be seen in the structure of St Michael's church in Cuxton (at TQ 7096 6645). Indeed, Roman material is often found in the churchyard. As detailed above, this has led to the interpretation that the original Saxon church was founded on or near the site</p>

	of a Roman villa. No dating evidence is available.
Halling	No re-used Roman material locally in evidence.
Blue Bell Hill	To the south of Rochester along Warren Road (a section of the Rochester-Maidstone-Weald Roman Road running parallel to the A229 bye-pass at Bluebell Hill), a horizontal section of a Roman column (complete with central joining slot) can be found re-used as a garden ornament (at TQ 7485 6186). No dating evidence is available.
Snodland/ Birling	Tile and tufa blocks of Roman provenance can be seen in the walls of the current All Saints Church at Snodland, the material being found in the central area of the west wall of the nave and the chancel (at TQ 7076 6182). These are the oldest surviving parts of the original stone structure on the site which date to the late Saxon/ early Norman period. No dating evidence is available.
Wouldham/ Burham (including Court Road villa site)	<p>Roman ashlar of ragstone, chalk and tufa together with tile is visible in the structure of the disused St Mary the Virgin Church at Burham (at TQ 7165 6200). A plausible scenario is that the material originated from either of the nearby villas at Court Road or Eccles.</p> <p>Meanwhile, as detailed above in 5.1.4, three incised chalk blocks originating from the walls of the supposed Mithraeum or cellar at Burham/ Wouldham can be found in the</p>

	<p>collection of Maidstone Museum.</p> <p>No dating evidence is available for either, though in the case of the latter coins of Constantine (Emperor from AD 306 – 337) were found on the floor of the site when originally excavated.</p>
Eccles	See above.
Allington	There is, perhaps surprisingly, no apparent re-use of Roman material in the structure of the 11th century castle at Allington. This follows a survey by the author and also the current owner, Sir Robert Worcester.
Maidstone (including Little Buckland Farm, Mount, Florence road/ bower Lane and Barton Road villa sites)	Even more surprisingly, given the four villas and numerous burials associated with Maidstone, there is no confirmed re-used Roman building material visible in the modern county town. The author believes that some large Greensand ashlar in the river wall which are visible to the immediate south east of the modern Tonbridge Road bridge below Bishop's Way are re-used and are plausibly of Roman provenance (at TQ 7580 5553).
Boughton Monchelsea/ Loose (including remote bath house and Lockham Wood walled cemetery site)	No re-used Roman material locally in evidence.
Tovil	When the Medway's river levels are low a wall emerges from the river on the northern bank (upriver of the footbridge at Tovil) composed of worked ragstone capped with what appears to be Roman tegula tile (at TQ 7459 5447, fully detailed at 5.1.4). Atop the

	<p>tile Victorian bricks appear to have been set, perhaps indicating some kind of later re-use if Roman provenance can be proved. The wall is visible on the 1797 map of Maidstone at the point where a now removed weir was positioned. Further investigation is planned.</p>
Dean Street	No re-used Roman material locally in evidence.
East and West Farleigh (including Quarry Wood site)	<p>There is much re-used building material from the Roman villa and temple at East Farleigh visible in the two local churches.</p> <p>At St Mary's in East Farleigh can be seen tufa blocks, likely to be from the bath house of the nearby villa, re-used in the remaining visible part of the first Anglo-Saxon church in the village (at TQ 7340 5331).</p> <p>Specifically, they are part of what appears to have been the stone tower of this structure, with a column of tufa from this original building being incorporated into the south western junction of the later Norman tower and nave. One of the pieces of tufa is clearly a recut engaged column, while other blocks have very clear Lewis holes and beam slots. Meanwhile the churchyard wall at St Mary's is capped with large ashlar which show signs of marine wear. Wilkinson (pers. comm. 4 June 2011) believes that this is plausibly the re-used material from the stone shelf which Coles (1630, 134) detailed was removed by the Commissioners of Sewers at East Farleigh. Other stone used locally may</p>

	<p>also be re-used from the nearby villa, for example the capping stones on the entrance columns at East Farleigh Church Hall which feature striations to carry a coat of plaster (Wilkinson, pers. comm. 4 June 2011)</p> <p>Grandest of all however is the monumental tufa arch which was the original entrance to the nave (part of which is the original Anglo-Saxon structure) of All Saints at West Farleigh (at TQ 7157 5350). This is very heavily weathered and has clearly spent a great deal of time exposed to the elements and Wilkinson (pers. comm. 4 June 2011) believes that this was actually the main entrance to the Romano-Celtic temple at the East Farleigh villa site (see 5.1.4 above for detail). All Saints also features other evident reuse of tufa, including window arches and other entrances, which may originate from the nearby temple/ villa.</p> <p>No specific datable evidence is available for any of these examples.</p>
Barming	No re-used Roman material locally in evidence excepting the stone from Chatham Marine in Church Lane, detailed above.
Teston	Lintels from the villa at Teston have been re-used as the capping stones for the Medieval river wall at Teston oil mill (at TQ 7087 5302). No dating evidence is available.
Wateringbury/ Mereworth/ Nettlestead/ Yalding/ Hale Street/ East Peckham/ Golden Green	The author has carried out an extensive local survey of these locations, and no re-used Roman material is evident.

East Malling	<p>Roman tegulae and perhaps tufa are visible in the fabric of the walls of the remaining parts of the Norman church of St Martins (at TQ 7029 5708). This is mainly evident in the chancel. It would have been sourced from the immediately adjacent Roman villa site at East Malling. No dating evidence is available.</p>
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Appendix C – Site Type Determination

As detailed above in 2.2.1, the concept of Romanization as a paradigm for the study of the experiences of those living within, or interacting with, the Roman Empire has been questioned for some time. Modern research is instead increasingly focused on differing regional experiences and their associated expressions of agency, facilitated by initiatives such as the Roman Rural Settlement Project. Taylor's (2013, 185) recent analysis of occupation-period urban and rural settlement in the Welsh Marches is a good example of this, he demonstrating that the experiences of being part of the Roman Empire were markedly different for those living in Wroxeter (and its immediate hinterland) when compared to those of the wider rural community. To this end, he says:

“...we might perhaps think of it as a world in which for much of the time the region witnessed separate yet parallel social lives within the urban communities of Wroxeter and its immediate hinterland on the one hand, and among the majority of the rural populace on the other.”

This is problematic when looking for a set of criteria to determine occupation-period settlement types, particularly given the wide variety of such settlements in the area covered by this research in Kent and the South East. I therefore think it has been valid, as a means of providing the template against which the wider discussion above has been set, to use the limited framework of broad settlement types within which those considered in this work have been placed and discussed. With that in mind I have used Hingley's (1989, 20) tripartite system of villas, non-villa settlements/ 'native settlements' and small towns, which he developed using extensive surveys of Roman rural land-use based on data from excavations, aerial photography and field surveying. I also added a fourth type of site for my research, namely those which are purely industrial in nature, given the focus on the exploitation of natural resources by the extractive industries during the occupation. The specific details for these four site types are detailed below, providing background for where they have been used as terms above:

Villas

Hingley (1989, 21) describes a villa in archaeological terms as:

“...a domestic building with evidence for the investment of a considerable level of surplus wealth in its construction. Characteristics that indicate this wealth include elements of building structure that can be recognised as distinctly ‘Roman’, a trend resulting from the desire of individuals with surplus wealth to appear more ‘Roman’.”

Speaking from a traditionalist perspective, Johnston (2004, 52) agrees, saying it is this evident desire to display the trappings of Romanitas that differentiates the villa from the non-villa settlement. He details the benefits of adopting the new lifestyle thus:

“For the villa owners, this Romanitas was the passport to a new world of consumer goods, personal prestige and self-advancement.”

Equally orthodox, Branigan (1982, 81) also supports this interpretation, saying that those building a villa were specifically adopting a Roman lifestyle for their own perceived betterment. With regard to villa sites preceded by an indigenous farm, thus illustrating the transition from pre-Roman settlement to the desire to display Romanitas, Branigan goes on to argue (1982, 83) that there are four models;

Model	Method	Example
Model 1	Pre-conquest farmstead with wealthy occupation which shows increasing evidence of Romanitas and within two generations the construction of a villa house.	Gorhambury, Park Street.
Model 2	Pre-conquest farmstead quickly adopting new agricultural strategies but only slowly adopting the trappings of Romanitas in its architecture.	Barton Court, which did not become small villa estate centre until the 4 th century.
Model 3	Indigenous farm founded	Brixworth, Wood Burcote

	shortly after the conquest which moves quickly to feature a villa house by the late 1 st or early 2 nd century.	and Mileoak Farm.
Model 4	Indigenous farm founded after the conquest which adopts the new agricultural techniques around the time of their foundation but which do not feature a villa building until much later.	Langton.

After Branigan, 1982, 83.

Taylor (1994, 21) points out that most villas in a Romano-British context can be found to the south and east of a line from Exeter via the Bristol Channel to Middlesbrough. Most are either courtyard or winged corridor houses and represent an attempt to emulate fashionable Roman-style building forms on the Continent (Hingley, 1989, 21). Although the total number of villas in the early and late occupation periods is fairly balanced, many of the particularly lavish ones date to the later period, with Jones (1982, 104) arguing that this correlates closely with a period of agricultural improvement in the province, and particularly on villa estates. Mattingly (2011, 219) illustrates this dramatically, arguing that the total population of those living in villa estates in the 2nd century was only 5,000, this rising massively to 60,000 in the 4th century. As detailed above by Blanning (2014, 480), in this regard Kent and the South East were an exception with some of their finest villas actually dating to early in the occupation (for example that at Eccles), and where no late flowering of villa culture is evident.

In terms of the size of the estates of villas, Brown (2012, 191) cites Ausonius describing his own estate in the poem *de herediolo* ('On My Little Family Estate'). Here, exact measurements are given for the size of a larger villa estate, it being 264ha in size. This included 177ha of woodland (for hunting, to provide wood as a resource and pitch for wine amphorae and ships), 50ha of ploughed land for arable use, 25ha for vineyards and 12ha for grazing. Brown (2012, 191) says that the arable land alone on such an estate would have provided an income of around 1,000 solidi a year, with the storehouses having enough capacity to last for two years.

A final consideration here (and very much a descriptor of the post-Romanization focus on regional differences in settlement types within the Empire) should be the recent work regarding aisled halls in parts of occupied Britain which appear to have incorporated attempts to display Romanitas while at the same time retaining manifestations of their LIA, pre-occupation origins. Taylor (2013, 179) explains:

“Strikingly, in some notable cases such as at Mansfield Woodhouse (Nottinghamshire) and Drayton (Leicestershire), the external façade of the hall is altered to create the appearance of a portico or pavilions. In doing so, at least superficially, these buildings looked more like winged corridor (villas)...., but they contained a very different interior...The hall’s exterior faced presented a ‘familiar’ form of prosperous architectural expression to the outside world, whilst the interior maintained important traditional spatial distinctions in the operation of the house.”

These examples feed directly into the current post-Romanization debate concerning the differing experiences across varying regions of the Empire, representing a halfway house between the villa experience and non-villa settlements.

Non-villa settlements/ ‘native settlements’

These settlements represent communities who for a variety of reasons determined that they would not seek to display the trappings of Romanitas in a built form. They are the most common type of settlement in Britain during the occupation, in a Kentish and South Eastern context the vast majority according to Lawson and Killingray (2004, 20). As Parfitt (2013, 32) explains:

“Although the construction of the great towns and villas tends to be thought of today as characterising Roman Britain, in actual fact the bulk of the population went on living in simple rural farmsteads and hamlets that showed little direct Roman influence.”

Illustrating this, Mattingly (2011, 219) believes that out of a total population of what he believes to be 2 million (see 2.2.3 above) in the 2nd century, some 1.7 million lived in non-villa settlements, this rising to 2.215m out of 2.5m in the 4th century. Taylor (2007, 109) reflects how important such settlements were by saying that Britain during the occupation was overwhelmingly a landscape of hamlets and farms. Brown (2012, 19) agrees, saying that:

“Even the greatest villas stood in landscapes dotted with small properties.”

In his tripartite system Hingley (1989, 22) defines non-villa settlements specifically as:

“...a wide and varied range of non-villa settlements (which) occur across the whole of the province of Roman Britain and vary from extensive village-type communities to...farmsteads.”

The Roman Rural Settlement Project has gone further with regard to the lower end of this spectrum, breaking down farmsteads into two specific types (Smith, 2013). These are those which are ‘enclosed’ (simple enclosures) and those which are ‘developed’ (incorporating domestic, agricultural and industrialised zones into systems of enclosures and trackways). In terms of chronology, initial research in the south and east of Britain (starting with East Anglia) indicates that broadly the former dominate in the later Iron Age, with ‘developed’ sites catching up and then finally overtaking them in the early 4th century (M. Allen, 2013). It will be interesting to see if these findings will be replicated elsewhere across Britain as the research progresses, particularly in the north and west where anecdotally one might expect the simple ‘enclosed’ sites to predominate through to the end of the occupation (Smith, 2013). Taylor (2007, XIV) also focuses on this distinction between the south and east compared to the north and west when looking at non-villa settlement development at a more macro level. He says the two zones are geographically very distinct, with the south and east seeing a gradual shift from mixed dispersed settlements of simple enclosures to those more nucleated in nature, especially from the 3rd century. This led to a distinct size and wealth-defined hierarchy comprised of the developed sites detailed above. In the north and west however, he argues there is little evidence for differentiation between rural settlements, and any changes which took place have little similarity to the south and east with the simple enclosures continuing to predominate. Millett (1990a, 100) suggests that the economy (and thus settlement development) of the north and much of the extreme west was actually held back by the proximity of the militarised zone facing towards unconquered Scotland and Ireland, with any economic activity being effectively subsumed into supporting the military presence. One point to make here however is that even given this distinction between non-villa settlement development in the south and east compared to the north and west, within these settlements there was not necessarily a correlation between specific building architecture and the zone in which they originated. In this regard Rudling (2013) explains that in occupied Sussex many

of the domestic buildings found are primitive round houses in design, even within the developed and nucleated settlements as they begin to appear, with fewer of the rectangular buildings found in such locations than elsewhere in the south and the east.

Regarding the buildings within non-villa settlements, they most frequently do not exhibit any sign of wealth investment or surplus in terms of a Roman style of expression, with Taylor (2013, 171) recently questioning how important 'being Roman' actually was to such communities. Conversely however, while it is recognised that most settlements of this type would have been associated with the agrarian economy, less clear is why many appear in close association to the villas occupied by the elites to whom the manifestations of Romanitas were so much more important.

Small Towns

The term small town is used to describe a variety of larger, diverse settlements which existed throughout the occupation in Britain. Burnham and Wachter (1990, 2) numbered them at 54 at the time of their writing, these sites ranging from Alcester in Warwickshire to Wycombe in Gloucestershire. This number has since grown as new sites have been identified, many discussed in this work such as Westhawk Farm in south eastern Kent. Green (1986, 140) had earlier argued that ultimately they may number up to 80.

While it has proved problematic to develop an ultimate definition for small towns given their diverse nature, Hingley (1989, 24) identified two distinct models based on archaeological evidence, one being their use as an administrative centre and the other as an economic centre. Burnham and Wachter (1990, 5) added to this a third type, namely religious centres.

In the first category a number of sites have been identified as having some local government function in the context of being the *vici* which administered *pagi*, a division within a *civitates* and the smallest unit of governance within a province (see 5.1.4 above). Data to support such an interpretation has come in a number of forms, for example the identification within some small towns of *mansiones* official way stations for the *cursus publicus* state courier service. Such sites include Catterick, Wanborough and Wall (Burnham and Wachter, 1990, 5). Additionally, the presence of provincial officials is also indicated by epigraphic evidence in the form of public building or funerary inscriptions as at Irchester, while other data used to identify a governmental role for a given site has included the presence of unusually monumental and sophisticated buildings. An example would be the stone-built and plastered

north gate at Thorpe-by-Newark. Of particular relevance to this work, as detailed above (again, in 5.1.4) Mattingly (2006, 287) believes that Roman Rochester was such a small town, administering a western Kent pagus.

In the second category, small towns with an economic function come in a number of forms, all related to a certain type of industry. Examples include Water Newton and Manceter with their associations with pottery manufacturing, Droitwich with brine production, Charterhouse-on-Mendip with lead mining and Weston-under-Penyard with iron manufacturing in the Forest of Dean. Another candidate in an iron-working context, of interest to this research given its Wealden location and discussed at length above in 3.1.4, is Footlands Farm (see discussion in the same sections with regard to the Garden Hill and Bardown sites). Meanwhile, Burnham and Wachter (1990, 5) also add that a number of the small towns on the periphery of the northern and western border zone specialised in metal working to support the regional military presence. These included Northwich, Middlewich, Wilderspool and Little Chester.

In terms of small towns owing their presence to religious significance, well-known examples include the temple complexes at Springhead, Harlow and Frilford, and the hot spring associated sites at Buxton and Bath. The latter is of course famous for its grand classical temple dedicated to Sulis Minerva, and this small town was well enough known to attract extra-Provincial visitors drawn to the curative properties of its waters.

Most of the small towns in all three categories shared one key thing in common, namely good quality access to transport routes. Many were located at key transport nodes, for example Rochester where Watling Street crosses the River Medway and Westhawk Farm on a key crossroads. Many, though not all, were later fortified, with Rochester being a good example once again.

In terms of a chronology through the occupation, Greene (1986, 140) argues that many early small towns were peripheral in nature, he citing Dorchester-on-Thames as an example. They increased in importance as the occupation progressed however, with Halsall (2013, 93) believing that to some extent they replaced the economic function of the original, larger towns of occupied Britain. In this context, Fleming (2010, 12) says:

“In an earlier age small towns had been insignificant in the economy, but by 300 they were fixed at its very heart. Unlike the public towns, implanted in the 1st century by Roman soldiers and administrators, these settlements developed organically and on their own.”

Such an interpretation is reflected in the respective populations of small and large towns, with Mattingly (2011, 219) believing that in the 2nd century 25,000 resided in small towns compared to with 120,000 in the larger towns, while by the 4th century this differential had diminished dramatically with 50,000 living in small towns and 100,000 in major towns. By this time Burnham and Wachter (1990, 1) believe that some of the small towns which had originally served a local government function may actually have aspired to have civitas-level responsibilities.

Industrial Sites

Separate to small towns, I have additionally used the specific term industrial site as a definition for those showing activity in this regard but lacking any signs of rural settlement as defined by Hingley above. Where appropriate analogy has been used in the research above to provide a sense of the scale of each industrial site, for example using Peacock’s hierarchy of modes of production in the Roman pottery industry.

Appendix D – The Darent Valley

Given the in-depth review of the Medway Valley during the occupation in Chapter 5, to provide context I also think it relevant here in the appendices to touch on its neighbour in the north-western Kentish sphere of economic activity, namely the Darent Valley.

Rising in the Greensand hills around Westerham in the north-western tip of Kent, the River Darent (which gives the valley its name) is a tributary of the Thames, running eastwards and then northwards to a length of around 34km. Traversing modern Dartford, the river is then joined by the waters of the River Cray before entering the Thames Estuary around Crayford Ness.

The Darent Valley is closer in proximity to London than its larger neighbour the Medway and is more often associated with agriculture and the fine living of the landholding London elites in their luxurious villa estates than with the industrial activity evident during the occupation in the Medway Valley. Located beyond the heavy clay soils of modern Greater London, the extremely fertile Darent Valley (and indeed Cray Valley) was so desirable a location that de la Bédoyère (1999, 85) identified it, along with the region around Ilchester in Somerset, as one of the densest concentrations of villas in the entirety of occupied Britain (numbering at least nine according to Millett, 2007, 149, of which seven are within 1km of the river). Mattingly (2006, 387) continues in this theme, emphasising the grandness of the villas in the Darent Valley which until recently eclipsed those in the Medway Valley in expert appreciation of their grandeur. Certainly a key point of difference would have been the comparative ease with which the elites living in the Darent Valley would have been able to use the river to access London compared to the longer, more problematic River Medway. Modern interpretations however, especially by this author and based on recent excavations at sites such as East Farleigh (with its temple) and Teston (adding to the known grandeur of Medway villas such as that at Eccles), indicate that the Medway Valley was perhaps the pre-eminent location of the two, at least in terms of scale, and that the Darent's ease of access was not as significant a factor as previously thought. This does not detract from the fine quality of the villas in the Darent Valley however, for example that at Darent itself which at the height of its third and most significant phase (Black, 1982, 159) extended over 1.5ha, featuring a courtyard, six major building complexes including the main winged corridor structure, two annexes and two significant isled buildings (and at TQ 5637 7061). At the time of its excavation by KARU in 1972, and before the full scale of many of the Medway Valley sites

was known, Philp (1984, 72) described this villa as the largest in Kent and one of the largest in the whole of occupied Britain. More recently, Scott (1993, 103) has added further detail about the site, explaining that it also included a fulonica (fulling plant) to prepare woolen cloth for market. Much material from this villa was re-used in Darenth's 11th century St Margaret's Church to the south of the site, with Roman brick quoins still visible in the north east, north west and south west corners of the nave and with a double-splayed window constructed of Roman brick.

Of the other villas in the Darent Valley, by far the most enigmatic is of course the smaller structure at Lullingstone (at TQ 5301 6507), famous for its subterranean chapel with painted wall plaster featuring orantes in worship and marking one of the most prominent depictions of the later-period transition from paganism to Christianity. That this transition was firmly embedded within at least some sections of the elites within the diocese by the beginning of the 4th century is evidenced by the presence of Bishops from London, York and possibly Colchester at the Council of Arles in AD 314. Once again material from this site is re-used locally, for example Roman bricks appearing in the structure of nearby St Botolph's Church.

A particularly noteworthy point with regard to the Darent Valley villas is the large size of the granaries at four key sites, the structures being of a type classified as 'military' by Morris (1979, 32) with, for example, their floors being raised on small stone walls or pillars. The four villas were specifically at Darenth, Horton Kirby, Lullingstone and Farningham, each of which featured a granary with a floor area of up to 280m², much larger than the usual occupation-period granary size of 70m² (Perring, 1991, 119, Blanning 2014, 298, and Philp, 1972). A number of theories have been put forward for these unusual features, for example Black (1987, 57) arguing that they represent hard evidence that the Darent Valley villas were able to take full economic advantage of their proximity to London (especially given the riverine proximity of some, for example that at Horton Kirby, Scott, 1993, 105). Blanning (2014, 298) suggests that their large size and military architecture may also reflect an official association, with the villas perhaps supplying grain to the army and regional navy in the South East, or being run by decuriones facilitating the collection of the annona. There is also a chronological aspect to the narrative of these exponentially large granaries, with that at Horton Kirby having been expanded in the mid 3rd century to the size of the structure excavated by Brian Philp in 1972, while that at Lullingstone was constructed unusually late in the story of this villa site, towards the end of the 3rd century. Blanning (2014, 298) suggests

that in the case of the former, this may be associated with the ‘crisis’ of the mid 3rd century (see discussion in 7.2 below). For the latter, a strong case can be argued for a link to the tax reforms of the Diocletianic reformation and the later increase in regional agricultural activity as the Rhine armies, and more broadly the troubled continental North West of the Empire, began to look to the diocese across the Channel for a reliable source of grain and other produce.

One other feature of note in the region is the presence of ‘remote’ bath houses in the Cray Valley (itself famous for its own villas, particularly that at Crofton), as argued by Boyce (2007, 260). She suggests that such bath houses were built at Beden’s Field, Sandy Lane and Poverest with a view to servicing the local farming community, and that they pre-dated later villa development in the region. Such remote bath houses are reminiscent of those found elsewhere in the county, for example at Boughton Monchelsea (see above 5.1.4 above).

Finally, I will mention the quern stone industry of Worms Heath to the immediate west of the Darent Valley which has been identified by Green and Peacock (2012, 2). Utilizing locally available dark red or purple flint pebble conglomerate, querns of up to 38cm diameter from this site in eastern Surrey have been found as far afield as Hampshire, Kent, Norfolk and Suffolk. Material culture finds from the location indicate that the querns were being manufactured from the conquest period onwards, with its origins almost certainly in the LIA.

To summarise this short review, the Darent Valley seems to have been the junior partner (in terms of settlement and economic activity) to the Medway Valley in the north western Kentish sphere of economic activity. There were points of specific difference between the two valleys which had a direct impact on the scale of settlement and economic activity, most obviously the evident dominance of agriculture in the Darent Valley and industry (at least until the mid-3rd century) in the Medway Valley. Despite these differences however, the fortunes of the two valleys appears to have remained linked throughout the occupation. An example would be the Iron Age trackways linking sites such as Plaxtol (with its three villas, quarry and tile industry) on the upper Bourne (a Medway tributary) with the Darent. The successful operation of this routeway for the Plaxtol tile industry is evident in the presence of Cabriabanu tiles at Lullingstone, Darenth and at Bishopsgate in London (Davies (2009, 262).

Appendix E – Sources of Data for the Classis Britannica

As detailed throughout this work, the data from which I have extracted the information to enable me to interpret the activities of the Classis Britannica in all of its manifestations is derived from the archaeological record, the historical record, scientific observation and analogy, together with supporting anecdotal evidence where appropriate.

In terms of the archaeological record the many vessels of all sizes dating to the occupation period found and examined across north-western Europe are fully detailed in Appendix F below. Additionally, we have the thousands of tiles and bricks dating to the occupation which have been found on both sides of the English Channel bearing the ‘CLBR’ stamp of the Classis Britannica. These are specifically detailed above in 3.6 in their own section rather than below in this appendix.

Data from the historical record comes in the form of primary sources dating to the classical world, and from epigraphy. Among over 100 ancient works which mention Britain, a number of authors go into great detail with some specifically highlighting the regional navy in action. The most important for this research are Julius Caesar himself with his Gallic Wars (1st century BC but useful to set the scene for pre-conquest Britain), Strabo with his Geography (late 1st century BC/ early 1st century AD, useful again for pre-conquest context), Cornelius Tacitus with his Annals, Histories and Agricola (late 1st century AD to early 2nd century, and hugely important for the conquest period), Suetonius with The Twelve Caesars (late 1st century AD to early 2nd century, and again relevant to the conquest period), Cassius Dio with his Roman History (late 2nd to early 3rd centuries AD, his extensive work covering most of the existence of the Classis Britannica), Herodian with his History of the Empire (late 2nd century AD to mid 3rd, and particularly important for the campaigns in Britain of Septimius Severus), and Ammianus Marcellinus (4th century, with his Roman History and useful for analogy). To these authors and their titles we can add the now anonymous Historia Augusta, a collection of biographies of emperors from AD 117 to AD 284 written in the later Empire. Each is quoted or referenced as relevant throughout the research above.

Next we can examine a number of official itineraries and codices which include occupation-period Britain when giving details of the main travel routes across the Empire, crucially including place names for towns and key sites such as fortresses, and the distances between them (and thus helping determine the locations of the ports and harbours through which the Classis Britannica operated). Firstly we have the Tabula Peutingeriana, a damaged 13th

century AD reproduction of a Roman road map which only includes the South East corner of Britain (the remainder having been being lost). Specifically detailed on the map are the Kentish ports which played a major role in the activities of the Classis Britannica, namely Richborough (a multiple purpose site featuring a harbour, the monumental arch detailed above and later a key Saxon Shore fort), Dover and Lympne. Next we have the Antonine Itinerary, this surviving as a manuscript which details the 225 most important roads in the Empire and the key sites along them. This provides a huge amount of information about occupied Britain, including detail of all of the main civic centres and fortresses. Appearing to date from the reign of Caracalla (sole Emperor from AD 211 to AD 217), it therefore overlaps with the period of activity of the Classis Britannica. Next, though not strictly an itinerary, we have the Ravenna Cosmography, an early 8th century AD list of names of places in the Empire based on earlier sources and thus including 300 locations in Britain (three centuries after the latter had ceased to part of the crumbling western Empire). To this we can add the Notitia Dignitatum, a late Roman collection of the key officials and military formations in the Empire and their locations (mentioned above in 2.6.1). Though outside the period of chronological interest of this book the Notitia is useful by way of analogy. Finally we have the Codex Theodosianus, a compilation of all legal rulings since the time of Constantine 1 dating to the first half of the 5th century. Again outside the time of interest for our period of study, it is useful by way of analogy.

We now move on to the epigraphy which specifically mentions the Classis Britannica, a number of references surviving in the context of memorials detailing the careers or activities of praefecti classis, trierarchi (Captains) and crewmembers of the fleet. In the case of the former a good example is provided by an inscription from Ostia naming Q. Baienus Blassianus as the praefectus of the Classis Britannica during the reign of Trajan. Another, closer to home, comes in the form of an altar dedicated to Neptune which was found re-used in the walls of the later 3rd century Saxon Shore at Lympne (almost certainly originating from the original Classis Britannica fort on the site). The epigraphy on the altar says that it was set up by Admiral of the British fleet Lucius Aufidius Pantera and has been dated to the mid-2nd century. Further, a Marcus Maenius Agrippa^[SEP] is detailed on an inscription from Camerinum in Umbria which states that he commanded the Classis Britannica, again in the mid 2nd century and with him likely being the successor to Pantera commanding the regional fleet. He is also mentioned on an altar inscription to 'Jupiter Best and Greatest' found at Maryport (Roman Alauna) in Cumbria where he is also listed as being the overall Procurator of the

whole province, clearly occupying the two roles at the same time (see 2.6.2 above). Next we have Sextus Flavius Quietus on whose tombstone in Rome is detailed the fact that he became the commander of the British fleet, again in the mid 2nd century. Meanwhile an inscription from Celeia in Noricum details that one Titus Varius Priscus was also the praefectus of the Classis Britannica, though no date is available here, while finally for Admirals we also have an unknown individual who is detailed in a partial inscription from Rome as having commanded four regional fleets - the Classis Britannica, Classis Germanica, Classis Moesica, Classis Pannonica. This latter is particularly interesting as it is not clear if the reference is to consecutive commands or to an unusual combination of all four. This may refer to the state of affairs after the defeat of usurping British Governor Decimus Clodius Albinus by Septimius Severus in the late 2nd century. In this context the Classis Britannica would almost certainly have supported Albinus given it would have been needed to transfer his army across the English Channel to northern Gaul. We know that following his defeat the whole military in Britain was 'reformed' by the new Governor and military commissioners sent to the province by Severus. It may well be that while the 'reforms' were taking place a single commander could have controlled the British, Rhine and Danube fleets. One final mention in terms of epigraphy should go to Olus Cordius Candidusa, a transport officer who is referenced to on an altar found in a Classis Britannica context at Dover (though note the epigraphy does not specifically mention the regional fleet, Henig, 1995, 69).

In terms of references to trierarchus of the Classis Britannica, we have five, the first four on gravestones at the regional fleet's headquarters in Boulogne. Firstly there is Quintus Arrenius Verecundo, then Tiberius Claudius Seleucus, followed by P. Graecius Tertinus (in the context of his sons memorial) and finally B. Domitianus (again in the context of a memorial to his son). Finally we have the North African Saturninus, known to have been a trierarchus of the Classis Britannica from an inscription found at Arles in southern France. This is a particularly important piece of epigraphy as it is dated to between AD 244 and AD 249 and is the last reference known to the Classis Britannica. To conclude the personalised epigraphic evidence we have one Didio, marine of the Classis Britannica who is known from his gravestone at Boulogne, and finally Demetrius, another marine of the regional fleet also buried at Boulogne where a fragment of his gravestone has been found. The former originated in Thrace, while the latter came from Syria.

Epigraphy regarding the Classis Britannica not specific to an individual is also found in Britain. This includes the well-known inscription on a stone block in the portico of the

granary of the Roman fort at Benwell, this referencing a Vexillatio Classis Britannicae (RIB1340, Breeze and Dobson, 2000, 66, see 6.1.5 above). Such inscriptions have traditionally been interpreted as an indication that the detachments actually built the section of wall or structure rather than they being permanently based there fulfilling a military mission. Additionally, the regional fleet is mentioned in the context of a Cohors 1 Aelia Classica (First Cohort of the Hadrianic Fleet) dating to AD 146 on a list of units detailed on a bronze discharge diploma from Chesters fort on Hadrian's Wall. This appears to be the same unit mentioned in another diploma dated to AD 158 found in three pieces outside the Roman Fort at Ravenglass, and on a lead seal from the same location.

Of the other forms of data, scientific observation is threaded throughout the whole narrative. Analogy is similarly extensively used, for example in the comparison of the experiences of the Classis Germanica detailed in 6.3. Finally anecdote too is used extensively throughout this work with regard to the regional fleet and its activities.

Appendix F – Roman Maritime Technology

In Chapter 5 above I considered whether hydraulic river infrastructure was used to facilitate navigation upriver of the tidal reach in the Medway Valley to support the intense ragstone quarrying industry located there (and the agriculture and settlement which supported it), while later in Chapter 6 I discussed the role played by the *Classis Britannica* in the ragstone quarrying industry there during the occupation. Both of these considerations and discussions were heavily influenced by Roman riverine maritime technology in the form of the ships and boats which would have facilitated the industry, agriculture and settlement. To that end I discuss here the specifics of such technology given it is threaded through the entirety of the above thesis.

McGrail (2015, 123) and Pitassi (2012, 23) argue that in north-western Europe during the Roman period there were two distinct ship building traditions, with vessels built either in a Mediterranean style or a Romano-Celtic style. In the case of the former the key distinction was the use of locked mortise and tenon plank fastenings. Many of these ships would have been military in nature to support campaigning on land and for dealing with pirates, usually in the form of Mediterranean-style liburnae biremes (war galleys, in Britain and northern Gaul these operating under the command of the *Classis Britannica* until its demise in the mid-3rd century). Lyne's (1996) analysis of Roman ship fittings found at Richborough has highlighted the preponderance of these liburnae there, he using data from the 1922-1938 excavations to show that such vessels were the most common type present, not surprising given the *Classis Britannica* presence earlier and the Saxon Shore fort later. The best-known example of a Mediterranean-style vessel from occupied Britain however is the County Hall ship discovered in London in 1910, interestingly built locally using oak from the South East of England. Dated to the late 3rd/ early 4th centuries (Marsden, 1994, 128), this ship is not thought to have been military in nature, with McGrail (2015, 123) arguing that it was a ferry used between the capital and the Continent. Other vessels built in the Mediterranean-style known from across north west Europe from this period include a galley found at the Roman fort at Laurum in The Netherlands, (Lendering, 2012, 1), a 1st/ 2nd century boat excavated at the Roman fort at Vechten in The Netherlands in 1893, two 1st/ 2nd century boats excavated at the Roman fort at Zwammerdam in The Netherlands in 1968-1971, and finally two riverboats found at Oberstimm in central Germany (McGrail, 2015, 123).

Far more common in north-western Europe however, and of greater relevance to this research given their mostly commercial usage, are vessels of Romano-Celtic design. Milne (2000, 131) explains that they are so called because of their similarity to the ships of the Veneti described by Caesar. Identified through some 30 wrecks found in the Severn Estuary, the Thames, the Channel Islands, the Schelde/ Meuse/ Rhine Delta, the Rhine at Zanten and at Mainz (McGrail, 2015, 124), vessels of this design broadly have the following features:

- A framing of closely spaced, large timbers with half-frames spanning the sides and bottom, and with a floor covering the bilges and bottom (the individual timbers not being fastened together).
- Planking which is flush-laid and fastened to the frame with large iron nails.
- Caulking within the plank seam using macerated twigs, moss or twisted fibre.
- Where a mast is used, the mast step being well forward.

McGrail (2015, 125) believes that within the Romano-Celtic ship building tradition there are two distinct groupings which he styles Type A and Type B. The former are keel-less and flat bottomed, designed for use on canals, lakes and rivers. Though some types had sails, most examples used a towing post set forward and are best illustrated by the numerous examples of codicaria river barges found in the archaeological record and in epigraphy across the region. Such vessels are heavily referenced by Ausonius (Mosella, 5) who speaks of the use of hawsers by the men towing them from the riverbanks. In a Medway Valley context, Milne provides insight into the operations of such towing-mast fitted barges, he saying (pers. comm. 08 March 2011):

“If you go against the current you will need to use a tow path which has to be kept clear. The tow path can be either side of the river though it seems in the case of the Medway it was is on the opposite bank to the quarries and associated industry which would make sense.”

Analogously we can get phenomenological insight into riverine barge operations on the Medway during the occupation by examining the experiences of later such activity in the 18th and 19th centuries once the Medway Navigation Company had opened up the navigation of the river. The same towing bank was used as during the Roman period, with the barges being pulled by gangs of men, called ‘halers’ or ‘hufflers’, as opposed to barge horses. Generally, once a vessel was underway and there was little or no current, a single person could reasonably be able to pull a 50 tonne barge load, though it was normal practice at that time for

a number of men to be employed in this regard. For context, in this period it took a barge being pulled in this way 12 hours to get to Maidstone from Tonbridge. Maintenance of the bank was essential here to ensure the commercial success of the barging operations, this being carried out at the same time as riverbed maintenance to ensure the river remained fully navigable (Ellis Jones, 2012, 5). The experiences of those operating the barges during the 18th and 19th centuries seems to have been broadly similar to that of their Roman forebears, with Selkirk (1983, 83) detailing teams comprising a helmsman and four *codicarii infra pontem sub(licium)* (Roman ‘hufflers’) operating on towpaths along the River Tiber, taking barges from Ostia to Rome.

Other common examples of Type A vessels would have been flat-bottomed varieties of the ubiquitous smaller *monoreme myoparo* and *scapha* (types of cutter and skiff, Mason, 2003, 142). Such vessels are memorably described by Ausonius (Mosella, 19), he saying:

“What bright regattas charm us when, mid-stream, oar-driven skiffs engage in mimic war...*the exultant captains move lightly on stern or prow, the youthful crew racing across the water...the picture of these painted prows, and crews of laughing lads, reflected in the river.*”

Type A vessels found in the archaeological record include further examples at Laurum to join the galleys detailed above (Lendering, 2012, 1), a range of flat-bottomed river barges found during excavations of the harbor at Cologne (*Colonia Claudia Ara Agrippinensium*, Schäfer and Trier, 2013, 36), the Bevaix Boat from Lake Neuchatel in Switzerland, and flat-bottomed barges found at Pommeroeul in Belgium (Campbell, 2011, 146) on a tributary of the River Haine. The largest of these vessels had a central gangplank and is similar in size to a *codicaria*, while the smallest was skiff sized and likely a *scapha*. One of the vessels is now on display at the Gallo-Roman Museum in Ath.

Type B vessels are sea-going, though often capable of riverine use also, and have a full-bodied hull form with firm bilge, posts and a plank keel. They were propelled by a sail in estuaries and when at sea, and a number of examples have been found in Britain dating to the occupation. London provides two excellent candidates in the New Guys House boat found in 1958 and the larger Blackfriars 1 vessel excavated by Peter Marsden in 1962 (and subsequently used by Pearson in 6.3 below for his boatload estimations regarding Saxon Shore fort construction). The Blackfriars 1 ship is of particular importance here given it was found to be carrying 26 tonnes of Kentish ragstone, this being petrologically identified as

originating in the Medway Valley (Spencer, 2013, 31). The Blackfriars 1 vessel was 14m in length and 6.5m wide, with a shallow draught of 1.5m and a maximum speed of around 7 knots in favourable conditions (Pearson, 2002a, 85). Marsden (1994, 80) estimates the maximum load capacity would have been up to 50 tonnes. Built of oak, it had no keel but featured two broad keel-planks, a stempost with corresponding sternpost and hazel twig caulking for the carvel planking. The mast was supported by a rectangular socket mast-step in the base of which a bronze coin of Domitian was found. Goodburn (pers. comm. 17 December 2013) says that, based on dendro-analysis, the vessel was built in the South East of Britain around AD 140. Particularly important to our consideration of the riverine use of such Romano-Celtic vessels on the Medway is the mast, and specifically the type of sail used. Considerable debate has taken place as to whether the Blackfriars 1 vessel's sail was square or was a spirit-sail, especially as the mast was located forward. Marsden (1994, 73) considers both before erring towards a square sail, he saying:

“...since the mast is likely to have been in the region of 12.7m high from the step...the length of the yard would have been about 10m. This would give a sail about 8 x 8m². ”

He points out that this solution would have had limitations when sailing with a beam wind, but notes that the positioning of rows of limber holes in the bottom of the ship indicates that it was designed to sail heeled over at 12 degrees. He concludes that this indicates the Blackfriars 1 ship was expected to sail with a side-wind when necessary.

Milne (2000, 131) has argued that the close similarity in design of the New Guy's House boat, the Blackfriars 1 vessel and others found at Bruges in Belgium, St Peter Port in Guernsey (estimated to have had a crew of three, Rule and Monaghan, 1993) and Barland's Farm in Gwent (this boat was half the size of the Blackfriars boat, though again the same design) indicates a close association with the *Classis Britannica* given the regional footprint of the finds (see discussion above in Chapter 6). However, many other Type B-style vessels of differing styles to these ships have also been found across Europe, for example once again at Laurum, Cologne and Pommeroeul. Lyne (1996) confirms this ubiquity in his analysis of the Richborough ship fittings, with the second most common types originating from carvel-built (planks fitted end-to-end) Romano-Celtic vessels.

Finally and interestingly, Lyne also identifies a third north west European ship building tradition at Richborough, namely Germanic style clinker-built (overlapping-plank) fast

rowing vessels. These latter were limited in number and of a late occupation date and he argues they were the vessels of north German foederates, raiders or settlers.

List of Abbreviations

ASE	Archaeology South-East
BDHS	Battle and District Historical Society
CLBR	Classis Britannica
DAG	Dover Archaeological Group
FRAG	Folkestone Research and Archaeological Group
HAARG	Hastings Area Archaeological Research Group
HER	Historic Environment Record
IHRG	Independent Historical Research Group
KARU	Kent Archaeological Rescue Unit
KAS	Kent Archaeological Society
LIA	Late Iron Age
LMARG	Lower Medway Archaeological Research Group
MAAG	Maidstone Area Archaeological Group
MOLA	Museum of London Archaeology
MOLAS	Museum of London Archaeology Service
SAS	Sussex Archaeological Society
SEAS	South East Archaeology Services
VCH	Victoria County History
WIRG	Wealden Iron Research Group

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